

**DINAMAP™
ADULT/PEDIATRIC AND
NEONATAL
VITAL SIGNS MONITOR
MODEL 1846**

OPERATION MANUAL

1984

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CRK-04

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DINAMAP™ Adult/Pediatric and Neonatal
Vital Signs Monitor, Model 1846

WARRANTY

CRITIKON, INC. ("Critikon") warrants to the purchaser that the DINAMAP™ Vital Signs Monitor, exclusive of expendable parts and other accessories, shall be free from defects in material and workmanship for a period of one year from the date of purchase. Critikon's sole obligation with respect to any such defect is limited to the repair with new or remanufactured parts or, at Critikon's option, replacement of the monitor.

This warranty is made on the condition that prompt notification of a defect is given to Critikon within the warranty period. Critikon shall have the sole right to determine whether a defect exists.

This warranty extends to the original purchaser only. This warranty does not apply to monitors that have been altered, subjected to misuse, negligence, unauthorized repair, or accident, or operated other than in accordance with the instructions.

This warranty represents the exclusive obligation of Critikon and the exclusive remedy of the purchaser regarding defects in a monitor. THIS WARRANTY IS GIVEN IN LIEU OF ANY EXPRESSED OR IMPLIED WARRANTIES, INCLUDING THE WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, WHICH WARRANTIES ARE DISCLAIMED. NO PERSON IS AUTHORIZED TO MODIFY, IN ANY MANNER, CRITIKON'S OBLIGATION AS DESCRIBED ABOVE.

Critikon shall not, in any case, be liable for special, incidental or consequential damages arising from breach of warranty, breach of contract, negligence or any other legal theory.

Section 1. Introduction

1.1 General

The DINAMAP™ Vital Signs Monitor was designed to non-invasively and automatically measure systolic and diastolic pressure, mean arterial pressure (MAP), and pulse rate for Neonatal or Adult/Pediatric patients. Results are displayed on large, easy-to-read digital displays. Adaptive internal programs reject most artifacts and automatically compensate for a wide range of patient variables.

The DINAMAP™ Monitor is effective and versatile. It continues to monitor during most clinical crises when other indirect measurement methods may fail. It can be used in any hospital area where critical care is administered, for example, emergency room, operating room, recovery room, intensive care unit, cardiac care unit, renal dialysis unit, burn unit, etc.

1.2 Manual Scope and Effectivity

This Operation Manual was prepared for the operator of the DINAMAP™ Vital Signs Monitor. It contains instructions for use, device applications, limitations, and routine performance verification procedures. To achieve satisfactory results, the operator must read this manual thoroughly before attempting to use the monitor.

Changes to this manual, either in response to user inputs or to continuing product improvements will be accomplished through reprinting. Changes occurring between printings will be addressed through Change Information Sheets and replacement pages. If a Change Information Sheet does not accompany this manual, it is correct as printed.

If, in the normal use of this manual, errors, omissions, or incorrect data are noted, please complete the Publications Change Request Form included in the back of this manual. Submit the form to:

Marketing Services
Critikon, Inc.
4110 George Road
Tampa, Florida 33614

1.3 Related Publications

INSTRUCTION CARDS: Just below the front panel, the operator will find five tabbed instruction cards. These cards are permanently attached to the unit and will slide out for easy access. The cards include information and instructions on INITIAL SETUP, CONTROLS and INDICATORS, OPERATING SEQUENCES, ALARM INDICATORS, and TROUBLESHOOTING malfunctions.

SERVICE MANUAL: A service manual containing service and repair parts information is available. Information contained in the service manual is directed to qualified service personnel.

Section 2. Operating Features

2.1 Monitor Features

Feature	Benefit
1. Fully automatic patient selection and monitoring	Senses cuff size and automatically switches from Adult/Pediatric monitoring to Neonatal monitoring or vice-versa. Can be programmed to automatically make determinations at various intervals between 1 and 90 minutes.
2. Noninvasive and objective	Helps eliminate risks associated with invasive monitoring and subjective interpretation of auscultatory methods.
3. Oscillometric	No microphones or external transducers are required.
4. Artifact rejection	By observing pulsations of matched amplitude and frequency, the monitor is capable of eliminating most noise and motion artifact (auto and manual modes).
5. Systolic search	Tracks rapid pressure changes.
6. Audible/visual alarm system	Provides a visual and audible indication if systolic or diastolic pressures, MAP, or pulse rate fall outside of operator programmable high/low limits, and of abnormal system conditions or hardware failure.
7. Microprocessor based design	System fully upgradable.
8. Automatic pressure zeroing	Microcomputer will automatically establish the zero pressure reference before each determination, thus reducing the need for constant calibration verification.
9. Stat mode	Provides an accelerated series of determinations with intermediate systolic update over a five minute period to effectively manage critical situations.
10. Digital displays	Large, easy-to-read displays provide continuous readout of patient parameter values.
11. Two units of measurement	Can be set to display values in millimeters of mercury (mmHg) or in kilopascals (kPa)*. (German, British and French language units only) (Reference Service Manual)
12. Printer Interface	Rear panel output for connection of a Critikon Trend Recorder/Printer providing hard copy record of measured parameters and graphic representation of patient trends.
13. Real time clock	Provides (24 hour format) time of determination indication when the monitor is used in conjunction with a Critikon Trend Recorder/Printer. Time of day may be displayed on front panel.
14. Analog outputs	Rear panel outputs for connection to strip chart recorders. (Reference Service Manual).
15. RS-232 interface	Industry standard interface for compatibility with most computer systems. (Reference Service Manual)

*1 mmHg (or Torr) = 0.133 kPa

Section 3. Indications and Contraindications

3.1 General

The DINAMAP™ Vital Signs Monitor, Model 1846, is intended for use in the non-invasive monitoring of blood pressure and pulse rate. The device is not designed, sold, or intended for use except as indicated.

CAUTION

Federal law restricts this device to sale by or on the order of a physician.

3.2 Contraindications and Limitations

- 1) Monitor accuracy is dependent on the application of the proper size cuff. It is essential that limb circumference be measured and the proper size cuff be selected as described in Section 6.
- 2) The monitor will not operate effectively on patients who are experiencing convulsions or tremors.
- 3) The monitor should not be used on patients who are linked to heart/lung machines.
- 4) If the cuff is not at heart level, the difference in the reading due to the hydrostatic effect should be noted. The value of 1.80 mmHg must be added to the displayed readings for every inch above heart level. The value of 1.80 mmHg must be subtracted from the displayed readings for every inch below heart level.
- 5) A patient's vital signs may vary dramatically during the application of agents intended to change the cardiovascular status such as those used to raise or lower blood pressure or raise or lower heart rate.
- 6) The pulse rate displayed by the monitor may differ from the heart rate displayed by an ECG monitor because the DINAMAP™ Vital Signs Monitor measures actual peripheral pulses, not electrical signals or contractions from the heart. Occasionally, electrical signals at the heart do not produce a peripheral pulse.
- 7) If a patient is encountering arrhythmias, this will increase the monitor's determination time and may even extend the determination time to beyond the monitor's capabilities (120 seconds).
- 8) The monitor displays results of the last determination for 90 minutes or until another determination is completed. If a patient's condition changes during the time interval between determinations, the monitor will not detect the change or indicate an alarm condition.

Section 4. Functional Description

The DINAMAP™ Vital Signs Monitor is a micro-processor controlled, non-invasive device which automatically measures systolic pressure, diastolic pressure, mean arterial pressure, and pulse rate for neonates, children or adults using the oscillometric technique. Results are displayed on four large, easy-to-read digital displays. Determination frequency can be selected by the operator in varied increments between one and ninety minutes. Three operating modes are also selectable (auto, manual, and stat) to cover a variety of clinical situations.

Alarms are provided to alert the operator should systolic, diastolic, mean arterial pressures or pulse values exceed pre-set* default or operator programmed high/low limits. The monitor provides external output for the connection of a Trend Recorder/Printer which will keep a hard copy record of each determination and graphic representation of patient trends.

*Pre-set internal alarm limits are limits generally found useful in normal clinical situations. They should not be considered as safe limits for any particular patient.

4.1 Determination Sequence (See Figure 4-1)

A determination sequence begins when the START switch (or optional footswitch) is depressed in either manual or auto modes, upon entry into auto mode, or when the cycle time has expired in the auto mode. The first determination sequence initially pumps up to a cuff pressure of 178 mmHg for Adult/Pediatric patients, or 125 mmHg for Neonates.

After initial pump-up pressure is reached, the monitor begins a stepped deflation sequence that first determines systole, then MAP (mean arterial pressure), then diastole and pulse rate from pulses induced in the cuff at the varied pressure levels. This is the oscillometric method of determination and is accomplished by a sensitive transducer which not only measures cuff pressure, but also minute pressure oscillations within the cuff.

The monitor deflates the cuff one step each time it detects two pulsations of relatively equal amplitude. Time between deflation steps is dependent on the frequency of these matched pulses (pulse rate of patient), however, if the monitor is unable to find any pulse within 1.6 seconds, it will deflate to the next step. The process of finding two matched pulses at

each step provides artifact rejection due to patient movement and greatly enhances the accuracy of the monitor.

At each step the microprocessor stores cuff pressure, the matched pulse amplitude, and the time between successive pulses. The stepped deflation and matched pulse detection continues until diastolic pressure is determined or when total cuff pressure falls below 7 mmHg. The monitor then deflates the cuff (to zero detected pressure), analyzes the stored data, updates the front panel displays and prints the time (24 hour format) and determination results on a Trend Recorder/Printer if attached.

4.2 General Operating Parameters

4.2.1 Maximum-Minimum Ranges

The maximum systolic pressure detected by the monitor is 245 mmHg for Adult/Pediatric patients, and 190 mmHg for Neonates. The minimum detectable systolic pressure is 30 mmHg for all patients.

The maximum MAP (mean arterial pressure) detected is 225 mmHg for Adult/Pediatrics and 170 mmHg for Neonates. Minimum detectable MAP is 20 mmHg for all patients.

The maximum diastolic pressure detected is 210 mmHg for Adult/Pediatrics and 160 mmHg for Neonates. Minimum detectable diastolic pressure is 10 mmHg for all patients.

The maximum pulse rate detected by the monitor is 200 bpm (beats per minute) for Adult/Pediatrics, 220 bpm for Neonates, and the minimum pulse rate detected is 40 bpm for all patients.

4.3 Basic Operating Cycle

The Operating cycle is comprised of four parts:

- Inflation time
- Deflation time
- Evaluation time
- Wait time

Inflation time, deflation time, and evaluation time comprise the determination sequence and are the same for all modes of operation (auto manual, and stat). Wait time however, will vary from mode to mode and is explained in more detail below.

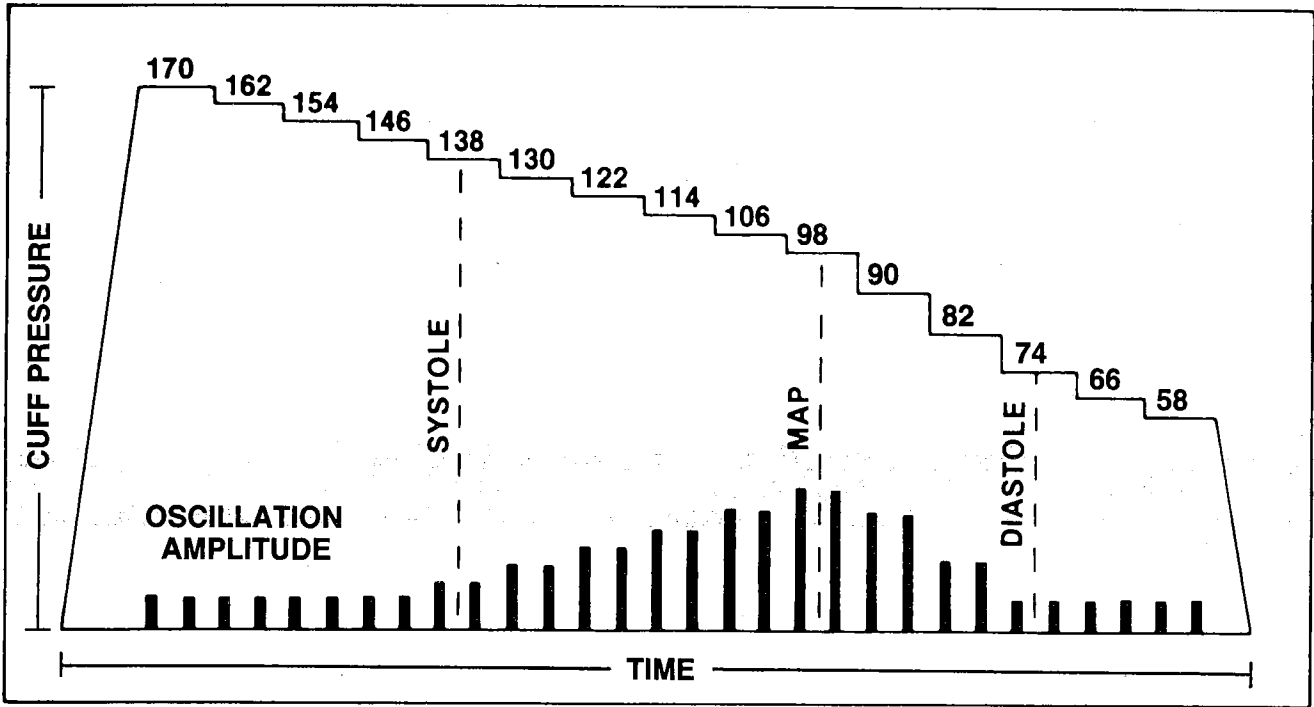


Figure 4-1 Determination Sequence

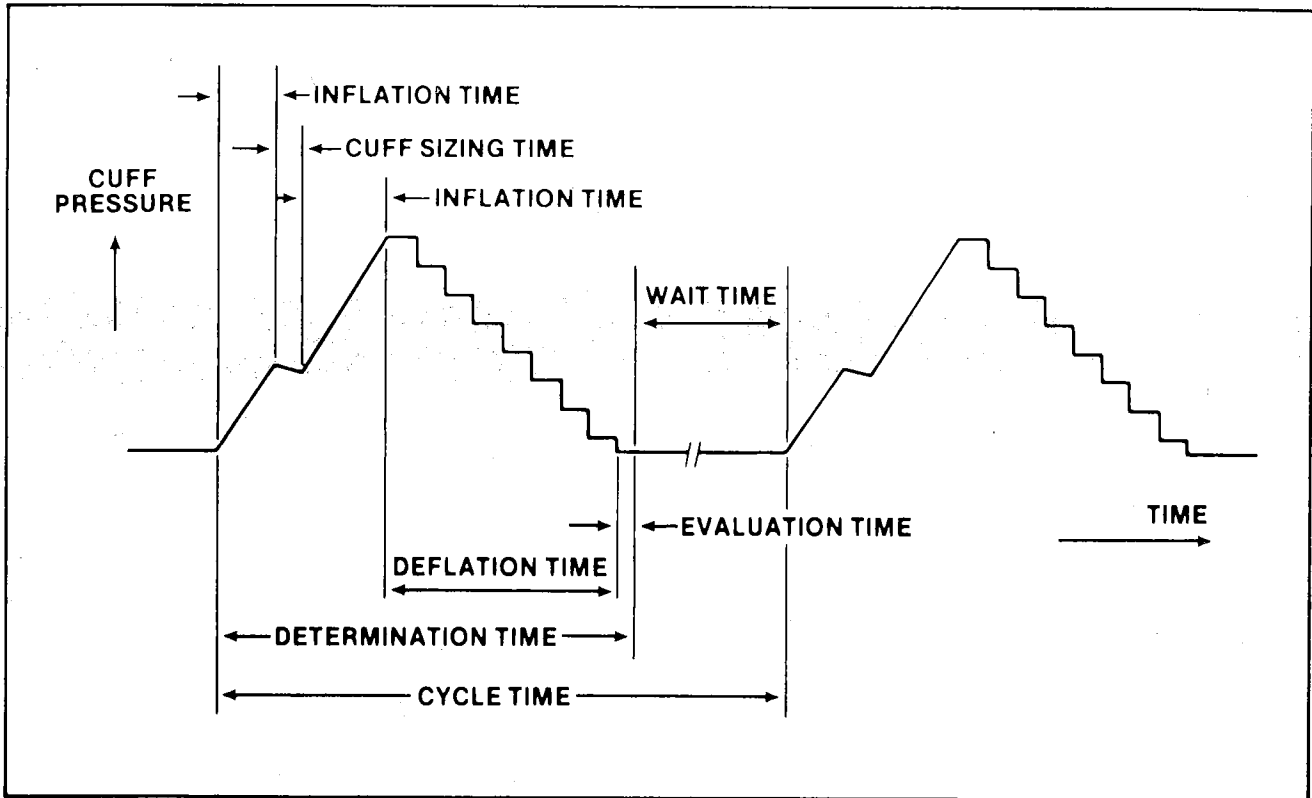


Figure 4-2 Timing Diagram

4.4 Operating Modes

4.4.1 Manual Mode

The manual mode is the normal power-up mode of operation for the monitor (the mode entered automatically after pressing the POWER ON switch). Pre-set default alarm limits automatically activate at power-up but may be changed by the operator to suit any particular patient (see Set Alarms Procedure Section 8.2). In the manual mode, a single determination is made each time (and only when) the START switch is pressed. Wait time is indefinite until the START switch is pressed again. Elapsed time (since the last data update) flashes in the CYCLE MINUTES display up to 90 minutes at which time all displays zero and the monitor begins another 90 minute count. Pump up pressure is based on the results of the last determination.

A determination may be cancelled at any time by pressing the CANCEL switch. This operation will deflate the cuff, place the monitor back into the wait cycle and leave any operator-set alarm limits unaltered. Alarm indicators can be cancelled (after a determination has caused an alarm condition) by pressing the CANCEL switch. This operation will silence and extinguish all patient alarm indicators leaving operator set alarm limits unaltered.

NOTE

Any momentary power interruption (blackout, brown-out, or cycling of the POWER ON/OFF switch etc.) will cause the monitor to revert to manual mode with the pre-set default alarm limits in effect regardless of the operation mode prior to interruption.

4.4.2 Auto Mode

The auto mode may be entered by pressing the AUTO/MANUAL switch. In the auto mode the first determination will be initiated immediately. If a patient alarm is detected, a second determination is initiated to verify the alarm. Subsequent determinations will occur at the expiration of time displayed in the CYCLE MINUTES display (or at any time when the START switch is pressed). Pump-up pressure is based on the results of the last determination. The CYCLE MINUTES display will periodically show or "flash" the elapsed time since the last data update, then return to the operator set cycle time.

A determination may be cancelled at any time by pressing the CANCEL switch. This operation will deflate the cuff, and begin a new wait time (as displayed in the CYCLE MINUTES display). Any opera-

tor set alarm limits will be unaltered. Alarm indicators can be cancelled (after a determination has caused an alarm condition) by pressing the CANCEL switch. This operation will silence and extinguish all patient alarm indicators, begin a new wait period (as displayed in the CYCLE MINUTES display), and leave any operator programmed alarm limits unaltered.

4.4.3 Stat Mode

The stat mode may be entered at any time by pressing the STAT MODE switch. In the stat mode, the monitor will initiate a series of determinations for a five minute period. A determination begun before expiration of the five minute period (at 4 minutes, 55 seconds for example) will cycle to conclusion and results will be displayed before the monitor reverts to the previous mode (manual or auto).

The series begins with cuff inflation to a pressure above previous systolic value, or if no previous systolic is stored, to 178 mmHg for Adult/Pediatrics and 125 mmHg for Neonates. Artifact rejection is relaxed in the stat mode to allow for accelerated determinations. In the stat mode, as the monitor begins step-down, systolic pressure is displayed the instant that it is determined (usually a few seconds after stepdown begins). The monitor will sound a short tone and "flash" the value in the SYSTOLIC pressure display window to indicate that this is updated information. When MAP, pulse, and diastolic pressure values are determined, the monitor sounds a short tone and these updated values will appear in the respective display windows. The systolic value will be updated and cease to "flash." The monitor will then begin another determination unless the 5 minute period has expired or the operator has pressed the CANCEL switch. Patient alarm limits cannot be accessed during stat mode, however, the occurrence of an out-of-limits alarm will be noted on a Trend Recorder/Printer (if attached) and will not inhibit the series of determinations or display of values. At the expiration of the 5 minute stat mode period or after pressing the CANCEL switch, the monitor will automatically revert to the mode of operation prior to initiation of the stat mode (manual or auto).

4.4.4 Neonatal or Adult/Pediatric Monitoring

These are switched automatically. The monitor contains two sets of standards: One for Adult/Pediatric patients and the other for Neonatal patients. Pre-set default alarm limits as well as pump-up pressure and internal algorithms are altered in the Neonatal mode.

The monitor will automatically switch into the proper mode by sensing cuff size and requires no operator intervention.

4.4.5 Systolic Search

In any operating mode, should a patient's systolic pressure exceed the monitor's pump-up pressure, the unit will:

1. Begin normal deflation sequence
2. Detect the absence of a systolic value
3. Stop deflation
4. Re-inflate to a higher (than initial) pump-up pressure (250mmHg re-inflate maximum)
5. Resume normal deflation sequence

The monitor will continue to use a higher pump-up pressure through subsequent determinations until

such time as the patient's systolic pressure falls. The unit will then lower pump-up pressure accordingly.

4.5 Undetermined Systolic and Diastolic Pressures

Under certain circumstances, the monitor may display only MAP and not display values for systolic and diastolic pressures. If the patient is in shock, the systolic/diastolic waveform has very low amplitude fluctuations as shown below.

Because of the relatively small difference between systolic and diastolic pressure in a shock situation, only MAP can be accurately determined and displayed. If this should occur when in auto mode, the monitor will attempt one or more additional determinations after a 15 second delay.

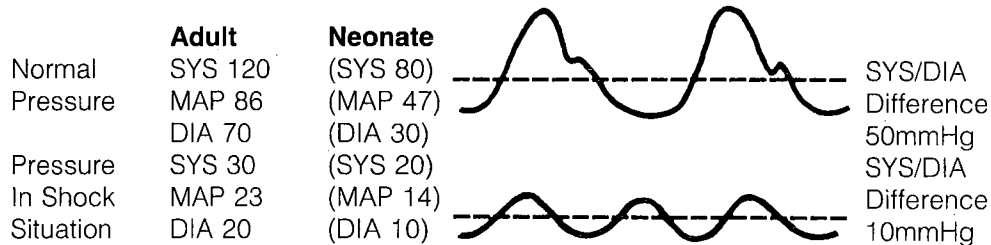


Figure 4-3 Low Amplitude Waveform Diagram

Section 5. Physical Description

5.1 Operating Requirements

Section 5 contains a physical description of the monitor's controls, indicators, and connectors. Covered in Table 5-1 are general, physical characteristics and operating requirements. For the complete list of technical specifications refer to Sections 13 through 16.

5.1.1 Physical Characteristics/Operating Requirements

MONITOR DIMENSIONS	
Height	4.85 inches
Width	10.75 inches
Depth	10.75 inches
WEIGHT	
	18 lbs. max (60 Hz Unit)
	19 lbs. max (50 Hz Unit)
POWER REQUIREMENTS	
Input Power	0.8 Amps max.@100, 120 VAC 0.5 Amps max.@220, 240 VAC
Input Voltage (Domestic)	120 VAC/60 Hz (nom.), 104-132 VAC/ 57-63 Hz
(International)	100 VAC/50 Hz (nom.), 88-112 VAC/ 47-63 Hz 220 VAC/50 Hz (nom.), 194-246 VAC/ 47-63 Hz 240 VAC/50 Hz (nom.), 212-268 VAC/ 47-63 Hz
FUSE REQUIREMENTS	
	120 VAC/60 Hz-1 each, 1 1/2A, 3AG, SLO-BLO @ 250 V
	100 VAC/50 Hz-1 each, 1 1/2A, 3AG, SLO-BLO @ 250 V
	220 VAC/50 Hz-2 each, 0.8A, FST, SLO-BLO @ 250 V
	240 VAC/50 Hz-2 each, 0.8A, FST, SLO-BLO @ 250 V
PRINTER FUSES	100/120 VAC, 3A SLO-BLO @ 250V 220/240 VAC, 3.15A SLO-BLO @ 250V
OPERATING TEMPERATURE	+50°F to +104°F (+10°C to +40°C)
STORAGE TEMPERATURE	-29°F to +140°F (-34°C to +60°C)
HUMIDITY RANGE	0 to 95% non-condensing
ALTITUDE RANGE	-1000 to +15,000 feet

Table 5 – 1 General Characteristics/Operating Requirements

5.2 Controls and Indicators Controls and indicators are situated on both the front and rear panels of the DINAMAP™ Vital Signs Monitor. The front panel controls and indicators are shown in figure 5-1 and defined in Table 5-2. The rear panel controls and indicators are shown in Figure 5-2 and defined in Table 5-3.

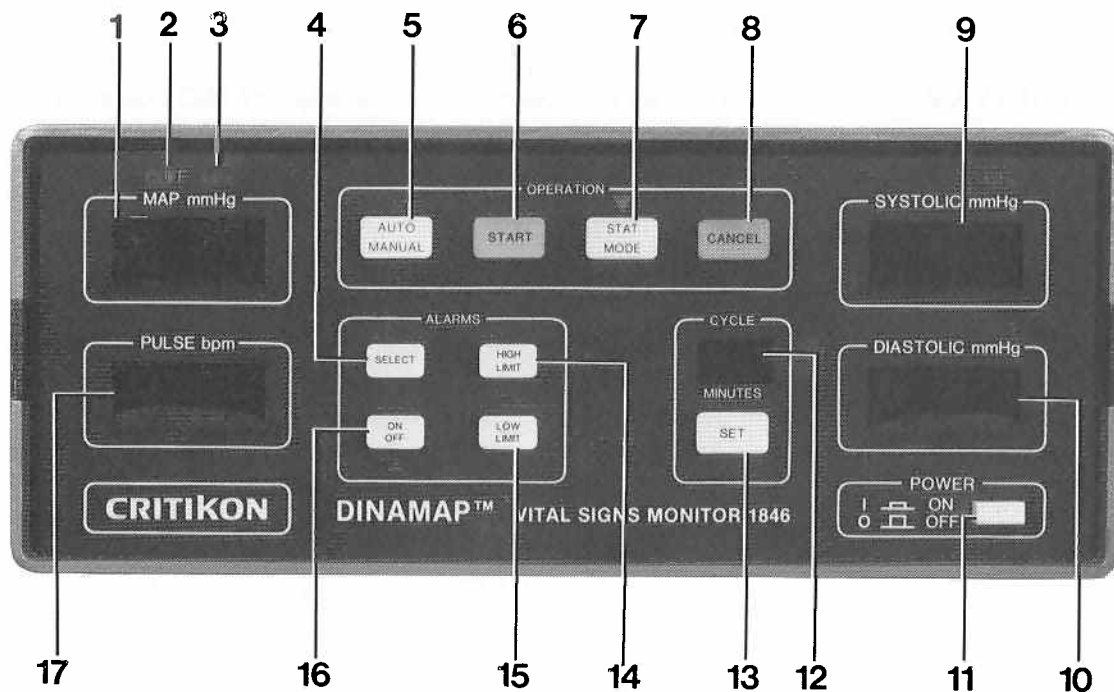


Figure 5-1 Front Panel Controls and Indicators

Table 5-2 Front Panel Controls and Indicators Defined

Reference	Placard	Function
1	MAP mmHg	This 3-digit red LED display shows mean arterial pressure. In addition this display: <ul style="list-style-type: none"> • Flashes cuff pressure during deflation time • Shows hours contained in the 24 hour clock when TIME OF DAY is depressed • Displays MAP alarm limits (see reference 4, SELECT).
2	CUFF	This illuminated indicator signifies that a determination is in progress.
3	kPa	kPa indicators will <u>only</u> light if internal kPa switch is set (German, British and French language units only).
4	SELECT	This momentary pushbutton switch selects the alarm limits to be displayed. Pressing the switch the first time will blank all displays, except SYSTOLIC, and allow the HIGH LIMIT and LOW LIMIT switches to be used to display the high and low systolic alarm limits in the SYSTOLIC display. Pressing the switch a second time will blank all displays, except MAP, and allow the HIGH LIMIT and LOW LIMIT switches to be used to display the high and low MAP alarm limits in the MAP display. Pressing the switch a third and fourth time will allow setting pulse rate and diastolic high and low limits respectively in the same manner. Pressing the switch a fifth time will return the values of the last determination to all displays. There is a 10 second time limit for each of these operations, at which time the monitor automatically returns to the previous displays.

Table 5-2 Front Panel Controls and Indicators Defined (Cont'd)

5	AUTO/MANUAL	This momentary pushbutton switch with adjacent LED indicators controls and indicates the mode of operation for the monitor. Pressing this switch will change the operating mode as indicated by the associated green LED. Manual mode is entered when power is first applied to the monitor. A single determination is made each time the START switch (or footswitch) is pressed. In auto mode one determination is initiated immediately. Subsequent determinations occur at the end of the cycle time shown in the CYCLE MINUTES display (reference 12). Determinations may also be initiated by pressing the START switch (or footswitch) during wait time. The cycle timer is started when auto mode is first entered and is restarted at the beginning of each automatic determination.
6	START	This momentary pushbutton switch will initiate a determination in manual or auto mode. The START switch will initiate a determination only during wait time; if pressed during any other time, there will be no effect. In manual mode, determinations are initiated only by pressing the START switch. In auto mode, pressing the START switch will initiate a determination and begin a new cycle.
7	STAT MODE	This momentary pushbutton switch and yellow LED selects and indicates the stat mode of operation. Stat mode may be entered at any time from manual or auto mode and will perform continuous determinations for a 5 minute period. Patient alarms cannot be accessed during STAT mode, however, the occurrence of an out-of-limits alarm will be noted on a Trend Recorder/ Printer (if attached) and will not inhibit the series of determinations or display of values. At the end of the 5 minute period, the monitor will return to the mode it was in before stat mode was initiated. If that mode was auto, cycle time will begin at the end of the last determination in stat mode. If that mode was manual, the monitor will return to the wait time state. Exit from the stat mode may be accomplished at anytime by pressing CANCEL. This will return the monitor to the mode it was in before stat was initiated. If that mode was auto, the cycle time will begin when CANCEL is pressed.
8	CANCEL	This momentary pushbutton switch performs several functions. Pressing this switch will terminate a determination, cancel all visual and audible alarms except certain system alarms (see Table 10-1), exit stat mode, and exit the calibrate mode. If CANCEL is pressed during inflation time, or if CANCEL is pressed during stepping time, the determination will be aborted. Visual and audible alarms may be cancelled during wait time and the displays will maintain the last determined values.
9	SYSTOLIC mmHg	This 3-digit red LED display shows systolic pressure. In addition this display: <ul style="list-style-type: none"> • Shows minutes contained in the 24 hr. clock when TIME OF DAY is pressed • Displays systolic alarm limits (see reference 4, SELECT).
10	DIASTOLIC mmHg	This 3-digit red LED display shows the diastolic pressure. In addition this display: <ul style="list-style-type: none"> • Displays diastolic alarm limits (see reference 4, SELECT).
11	POWER ON OFF	This pushbutton latching switch controls the AC power to the monitor.

Table 5-2 Front Panel Controls and Indicators Defined (Cont'd)

12	(CYCLE) MINUTES	<p>This 2-digit, red LED display shows the cycle time in minutes when in automatic mode. The display is blanked when in manual or stat modes. When in auto or manual mode, elapsed time (since the last data update) is flashed in the CYCLE MINUTES display. When auto mode is first entered, the display indicates the cycle time of 3 minutes. This may be changed by using the SET switch. The elapsed time of the current cycle is briefly displayed periodically to indicate the amount of time elapsed since the last data update.</p> <p>Pressing START <u>at any time</u> will begin a new cycle and new determination. Pressing CANCEL during a determination will deflate the cuff and begin a new cycle.</p>
13	SET	<p>This momentary pushbutton switch increments the MINUTES when in auto mode. The MINUTES increments are 1, 2, 3, 4, 5, 10, 15, 20, 30, 45, 60 and 90 minutes. Pressing SET, as power is applied, will place the unit in calibrate mode (see Section 9). Calibrate mode can be exited by pressing CANCEL. This will zero the displays and return the unit to manual mode.</p>
14	HIGH LIMIT	<p>This momentary pushbutton switch displays the current high alarm limit selected by the SELECT switch. If pushed and held, the switch will cause the display to step through the entire range of high limit settings (settings overlapping the low limit will not be displayed). Whatever setting is displayed at the time the HIGH LIMIT switch is released will be the new high limit alarm setting.</p>
15	LOW LIMIT	<p>This momentary pushbutton switch displays the current low alarm limit selected by the SELECT switch. If pushed and held, the switch will cause the display to step through the entire range of low limit settings (settings overlapping the high limit will not be displayed). Whatever setting is displayed at the time the LOW LIMIT switch is released, will be the new low limit alarm setting.</p>
16	ALARMS ON/OFF	<p>This momentary pushbutton switch with LED indicators controls the state of the audio alarm. In the ON state, the green (top) LED will be lit and when an alarm condition is detected, the audio alarm will sound and the green LED will flash on and off. In the OFF state, the yellow (bottom) LED will be lit and when an alarm condition is detected, the audio alarm will be inhibited and the yellow LED will flash on and off.</p>
17	PULSE bpm	<p>This 3-digit red LED display shows the pulse rate.</p> <p>In addition this display:</p> <ul style="list-style-type: none">• Displays the 800 series alarm codes during certain alarm conditions (refer to Section 11).• Displays pulse rate alarm limits (see reference 4, SELECT).

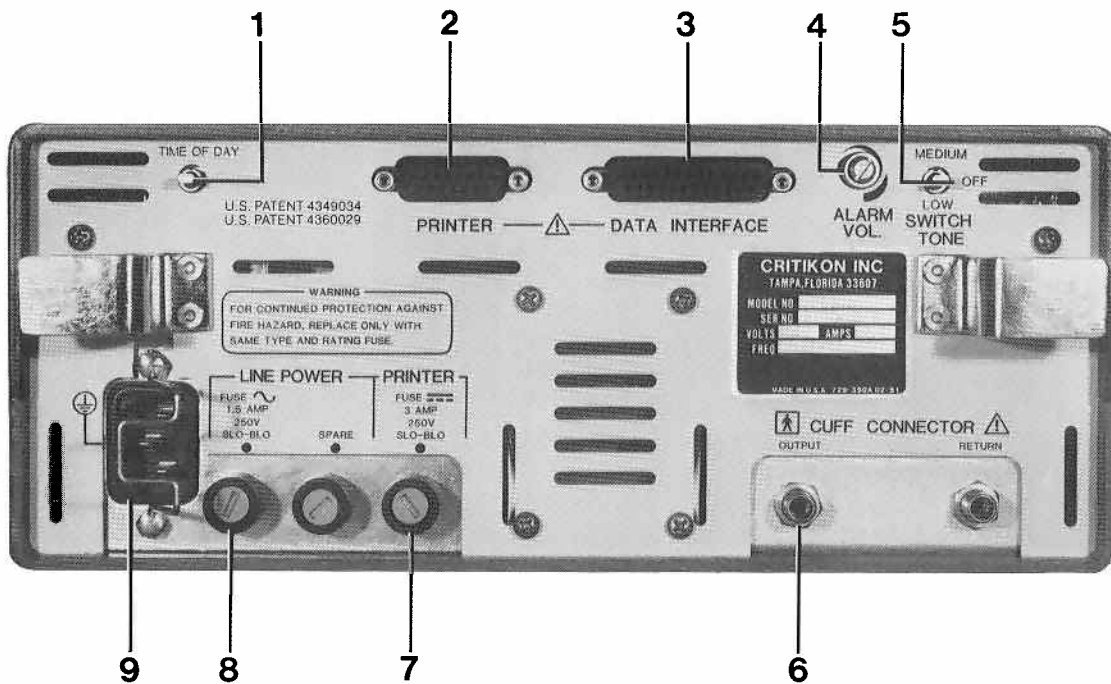


Figure 5-2 Rear Panel Controls and Indicators

Table 5-3 Rear Panel Controls and Indicators Defined

Reference	Placard	Function
1	TIME OF DAY	This 3-position switch displays and sets the time of day. (See Section 8.6 for procedure). Moving this switch to the momentary TIME OF DAY position displays the contents of the 24 hour clock in the MAP and SYSTOLIC displays. Hours are displayed in the MAP display; minutes in the SYSTOLIC display. If the time of day is flashed at a 1 Hertz rate, this indicates that the clock battery on the CPU board is low and in need of replacement.
2	PRINTER	Connector port for connection of Trend Recorder/Printer cable.
3	DATA INTERFACE	Connector port for connection of analog strip chart recorder or external computer.
4	ALARM VOL.	This potentiometer adjusts the volume of the audio alarms (except fail-safe). Turning the control clockwise will increase the volume, counterclockwise will decrease the volume. This control cannot silence the audio alarm, it can only attenuate it.
5	SWITCH TONE	This 3-position switch controls the volume of the audible switch tones. When a valid front panel switch entry is made, a single, short audio tone is generated at the rear panel speaker. When an invalid entry is attempted, three lower frequency audio tones are generated. The OFF position eliminates these audio tones.
6	CUFF CONNECTOR	Screw type connectors for connection of pneumatic (cuff) hose.

Table 5-3 Rear Panel Controls and Indicators Defined (Cont'd)

7	PRINTER Fuse	Printer fuse (functional when Trend Recorder/Printer is attached). (See Section 15 for rating.)
8	LINE POWER Fuse	Monitor fuse, (See Section 15 for rating).
9	Power Cord Connector	AC power cord connector with retaining clip.

Section 6. Monitor Installation

6.1 Initial Set Up

Section 6 contains preparation and initial set-up instructions, electrical and pneumatic hose connections, as well as cuff size and placement instructions.

6.1.1 Unpacking the Monitor

The monitor's shipping carton should contain the items listed in Table 6-1 below. Account for and inspect each item. If an item is missing call your sales representative, or Critikon, Inc. Customer Service at 1-800-237-7517 (1-800-282-7533 in Florida). If the instrument is damaged, contact Field Service at 1-800-237-5591 (1-800-282-9151 in Florida).

NOTE

It is advisable to keep the original materials (box, inserts) in which your monitor was shipped in the event that you wish to store the unit or return it to a Service Center for repair.

Monitor Checklist

1 - Vital Signs Monitor Model 1846
1 - Operation Manual
1 - Cuff (Standard Adult)
1 - Pneumatic Hose with Connectors (12 ft. - Adult/Pediatric)
1 - Pneumatic Hose with Luer Connector Block (8 ft. - Neonatal)
1 - Set Neonatal Cuffs (4 per set) (5 per set - Dec 1984)
1 - Calibration Kit
1 - Power Cord

Table 6-1

6.1.2 Electrical and Hose Connections

With Monitor Off:

1. Check the voltage rating stamped on the serial number plate attached to the rear of the monitor and make sure it matches the line voltage of the receptacle to be used.
2. Connect the detachable 10-foot power cord to the monitor and engage the cord lock on the rear

panel. Plug the other end into an appropriate voltage receptacle.

3. Connect the dual-pneumatic hoses to the monitor at the rear panel. There is no preferred order of connection; either hose may be connected to either port. Thread the hose connectors onto the monitor ports until finger-tight. **DO NOT OVERTIGHTEN.** The pneumatic seal is **NOT** made by tightening the connector.
4. Measure the limb of the patient and select the proper size cuff according to the size marked on cuff or cuff package.

Cuff Type	Use Hose No.
Neonate #1	330-020
Neonate #2	330-020
Neonate #3	330-020
Neonate #4	330-020
Neonate #5*	330-020
Infant	330-017
Child	330-017
Small Adult	330-017
Adult	330-017
Large Adult	330-017
Thigh	330-017

* available December 1984

Table 6-2 Cuff-to-Hose Compatibility

5. Connect the cuff to the hoses. Thread the cuff connectors onto the hose connectors. **DO NOT OVERTIGHTEN.**
6. Squeeze all the air from the cuff.
7. Place the cuff on the patient as shown in Figure 6-1. Observe the mark on the inside of the cuff to be placed over the artery. Be sure the cuff is not so tight as to prevent venous return between determinations.

NOTE

EXCESSIVE TIGHTNESS WILL CAUSE CONGESTION AND DISCOLORATION OF THE LIMB.

Note: Do not place the cuff on an extremity being used for intravenous infusion.

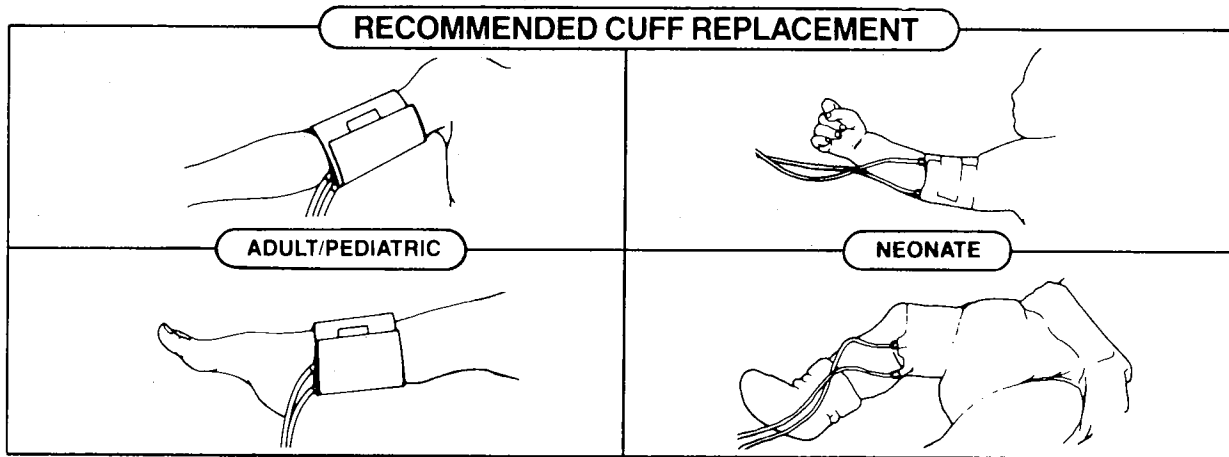


Figure 6-1 Cuff Placement

8. If it becomes necessary to change the cuff to another limb, make sure the appropriate size cuff is used.

9. Before powering up the monitor, read/review all operating precautions listed in Section 7.

NOTE

To obtain accurate determinations, extremity and cuff motion must be minimized.

Section 7. Operating Precautions

7.1 Operating Precautions

Although the DINAMAP™ Vital Signs Monitor has been designed to provide safe and reliable operation in medical environments, a responsible operator will observe the following precautions to ensure the safe and reliable operation of this unit.

- 1) Read and have a thorough understanding of the material presented in this manual.
- 2) Read and observe all the caution and warning labels affixed to the unit.
- 3) Place the monitor on a rigid, secure surface.
- 4) Arrange the power cord and pneumatic hoses carefully so they do not constitute a hazard.
- 5) Allow for heat dissipation by ensuring that the rear of the chassis is unobstructed.
- 6) Do not place fluids on the monitor.
- 7) Do not use the monitor in the presence of flammable anesthetics.
- 8) A momentary power interruption will cause the monitor to revert to manual mode with preset default alarm limits in effect.

Section 8. Operating the Monitor

8.1 Power-up Procedure

1. Push in the locking POWER ON switch and observe that the monitor momentarily displays eights in all digital displays and flashes all indicators as a check for the operation of all LEDs. The audio alarm is also warbled as a check for its operation.
2. Set the ALARM VOL. control on the rear of the monitor to the desired level by turning the monitor off and on while adjusting the control.
3. Set the SWITCH TONE switch on the rear of the monitor to the desired position.
4. Set the audio ALARM ON/OFF switch on the front panel to the desired mode. In ALARM ON, the monitor will generate an audio alarm for any alarm condition and the green LED indicator will flash. In ALARM OFF, the audio alarm is inhibited for all patient and excess time alarm conditions and the yellow LED indicator will flash. Any 800, 811, 822, 866, or 877 alarm cannot be audio disabled (See Table 10-1).
5. Check and/or set the time of day using the TIME OF DAY switch on the rear of the unit.
6. Set the systolic, MAP, pulse, and diastolic alarm limits if it is desired that these limits be changed from the preset values.

8.2 Set Alarm Limits Procedure

The Adult preset default alarm limits are in effect each time power is first applied to the monitor. If Neonatal limits are desired make one determination with Neonatal cuff and hose attached prior to inspecting or changing limits. These default limits are as follows:

	Adult	Neonate
SYSTOLIC high limit =	240 mmHg	240 mmHg
SYSTOLIC low limit =	0 mmHg	0 mmHg
MAP high limit =	140 mmHg	100 mmHg
MAP low limit =	50 mmHg	30 mmHg
PULSE high limit =	220 bpm	220 bpm
PULSE low limit =	40 bpm	40 bpm
DIASTOLIC high limit =	130 mmHg	130 mmHg
DIASTOLIC low limit =	0 mmHg	0 mmHg

Table 8-1 Preset Default Alarm Limits

If it is desired to change these limits, perform the following steps:

1. Momentarily press SELECT to enable the SYSTOLIC display to show the systolic alarm limits. All other displays will be blanked and the SYSTOLIC display will show zero (or the systolic value of the previous determination).
2. Momentarily press HIGH LIMIT to display the current systolic high limit. Press and hold HIGH LIMIT to cause the monitor to increment through the high alarm range settings. Release the HIGH LIMIT switch at the desired setting.
3. Momentarily press the LOW LIMIT switch to display the current low limit in the SYSTOLIC display. Press and hold LOW LIMIT to cause the monitor to increment through the low alarm range settings. Release the LOW LIMIT switch at desired setting.
4. Momentarily press the SELECT switch to enable the MAP display to show the MAP alarm limits. All other displays will be blanked and the MAP display will show zero (or the MAP of the previous determination if one was performed).
5. Momentarily press HIGH LIMIT to display the current high limit in the MAP display. Press and hold HIGH LIMIT to cause the monitor to increment through the high alarm range settings. Release the HIGH LIMIT switch at the desired setting.
6. Momentarily press the LOW LIMIT switch to display the current low limit in the MAP display. Press and hold the LOW LIMIT switch to cause the monitor to increment through the low alarm range settings. Release the LOW LIMIT switch at the desired setting.
7. Momentarily press the SELECT switch to enable the PULSE display to show the pulse alarm limits. All other displays will be blanked and the pulse display will show zero (or the pulse of the previous determination if one was performed).
8. Momentarily press HIGH LIMIT to display the current high limit in the PULSE display. Press

and hold HIGH LIMIT to cause the monitor to increment through the high alarm range settings. Release the HIGH LIMIT switch at the desired setting.

9. Momentarily press the LOW LIMIT switch to display the current low limit in the PULSE display. Press and hold the LOW LIMIT switch to cause the monitor to increment through the low alarm range settings. Release the LOW LIMIT switch at the desired setting.
10. Momentarily press SELECT to enable the DIASTOLIC display to show the diastolic alarm limits. All other displays will be blanked and the DIASTOLIC display will show zero (or the diastolic value of the previous determination).
11. Momentarily press HIGH LIMIT to display the current diastolic high limit. Press and hold HIGH LIMIT to cause the monitor to increment through the high alarm range settings. Release the HIGH LIMIT switch at the desired setting.
12. Momentarily press the LOW LIMIT switch to display the current low limit in the DIASTOLIC display. Press and hold LOW LIMIT to cause the monitor to increment through the low alarm range settings. Release the LOW LIMIT switch at desired setting.
13. Momentarily press the SELECT or CANCEL switch to return the display to normal operation. If no switch is pressed within a 10 second period while setting limits, the monitor will automatically return to the normal display.

8.3 Manual Mode

1. Press START to begin each determination.
2. Press CANCEL to abort a determination and deflate cuff, or to cancel excess time and patient alarm indicators.

8.4 Auto Mode

1. Press AUTO/MANUAL to enter auto mode and start a determination. Auto mode is indicated by the LED above the AUTO/ MANUAL switch and the appearance of the cycle time in the CYCLE MINUTES display.
2. Preset cycle time is 3 minutes. To change the cycle time, press and hold the CYCLE SET switch until the desired cycle time appears in the display

then release the switch. The display will briefly show the amount of time which has expired since the last data update. A determination may be initiated manually at any time during the wait period by pressing the START switch. This will begin a new wait cycle.

3. Press CANCEL to abort a determination and deflate cuff, or to cancel excess time and patient alarm indicators.

8.5 Stat Mode

1. Press STAT MODE to start a 5 minute period of continual determinations. After each determination, the cuff is deflated to allow for venous return. Patient alarms cannot be accessed during STAT mode, however, the occurrence of an out-of-limits alarm will be noted on a Trend Recorder/Printer (if attached) and will not inhibit the series of determinations or display of values. Stat mode may be entered from manual or auto mode during wait time. During stat mode, if any patient alarm limits are exceeded, the alarms will not be generated but will be noted on a Trend Recorder/ Printer (if attached) and the determinations will continue until the 5 minute period is completed.
2. After 5 minutes, or whenever the CANCEL switch is pressed, the monitor will return to the previous operating mode. If the previous mode was auto, a new wait cycle will be started. The monitor will not initiate a determination immediately after re-entering auto from stat mode.

8.6 Setting Time of Day

1. Momentarily push up the TIME OF DAY switch on the rear panel to display the hours (MAP display) and the minutes (SYSTOLIC display) of the 24 hour clock.
2. Push up and hold the TIME OF DAY switch until SYSTOLIC and MAP displays zero. Release the switch and observe that hours (tens) digit cycles between 1 and 2.
3. When the correct digit is displayed, momentarily push the TIME OF DAY switch up and observe that the hours (tens) digit is fixed and that the hours (units) digit begins incrementing from 0 to 9.
4. When the correct digit is displayed, momentarily push the TIME OF DAY switch up and observe that the hours (units) digit is fixed and that the minutes (tens) digit begins incrementing from 0 to 5.

5. When the correct digit is displayed, momentarily push the TIME OF DAY switch up and observe that the minutes (tens) digit is fixed and that the minutes (units) digit begins incrementing from 0 to 9.
6. When the correct digit is displayed, momentarily push the TIME OF DAY switch up and observe that the minutes (units) digit is fixed and the monitor reverts to the normal operating mode. Once set, the time of day clock will continue to run (even with power off or the monitor unplugged) for the duration of the battery life. Battery life is rated at 2 years minimum. When the battery is low, the time of day will flash when displayed in the MAP and SYSTOLIC displays. The battery must be changed by a qualified service representative.

Section 9. Periodic Maintenance

9.1 Performing Calibration Check

Calibration of the monitor should be checked at least once a month or when there is doubt about the validity of the pressure readings. To perform a calibration check, follow these procedural steps:

NOTE

Calibration equipment should always be kept dry and free of particulate matter. Moisture or foreign substances introduced into the pneumatic system can cause damage to the unit.

1. Obtain the calibration kit (Reorder number 8886) supplied with the unit.
2. Connect a mercury manometer to the monitor using the parts supplied with the calibration kit as shown in Figure 9-1.
3. Plug the monitor into the specified line power outlet.
4. Press and hold the SET switch while pressing the POWER ON switch. Flashing 88's in CYCLE MINUTES display confirms that calibration mode has been entered. The unit will turn on, light the CUFF indicator, and display cuff pressure in the MAP display.
5. Using the inflation bulb, manually pump up the pressure to 200 mmHg, ± 1 mmHg, as indicated by the mercury manometer and close pneumatic release valve on manometer bulb.
6. Verify that the pressure indicated by the mercury manometer does not decrease more than 12mmHg in 60 seconds for all cuff and hose combinations. If the leak down is greater than 12mmHg in 60 seconds, check cuff and hose junctions and rubber "O" rings for cracks, tears, or breaks. If no cuff or hose leaks are found, refer to qualified service personnel.
7. Verify that the MAP display indicates the correct pressure at the following pressure levels:

Manometer Indicated Pressure Level

200 mmHg, ± 1 mmHg
 150 mmHg, ± 1 mmHg
 100 mmHg, ± 1 mmHg
 50 mmHg, ± 1 mmHg
 0 mmHg

MAP Display

200 mmHg, ± 5 mmHg
 150 mmHg, ± 4 mmHg
 100 mmHg, ± 4 mmHg
 50 mmHg, ± 4 mmHg
 0 mmHg, $+1$
 -0 mmHg

Table 9-1 Calibration Check

8. If the indicated pressures are not within tolerance, the monitor must be calibrated. Refer to qualified service personnel.
9. Pump up manometer using the manometer bulb and verify at a pressure between 265 mmHg and 285 mmHg the monitor briefly blanks the displays, then opens the deflate valves and issues an 800 alarm.
10. If the overpressure point is not within tolerance (275 mmHg ± 10 mmHg), the overpressure switch must be adjusted. Refer to qualified service personnel.

9.2 Cleaning

The exterior of the monitor may be wiped clean with a cloth slightly dampened with mild detergents. DO NOT immerse unit. DO NOT clean with isopropyl alcohol or other solvents.

9.3 Storage

If it becomes necessary to store the monitor for an extended period of time, attach the original packing inserts, and place the unit into the original shipping carton. See Section 14 for storage temperature information.

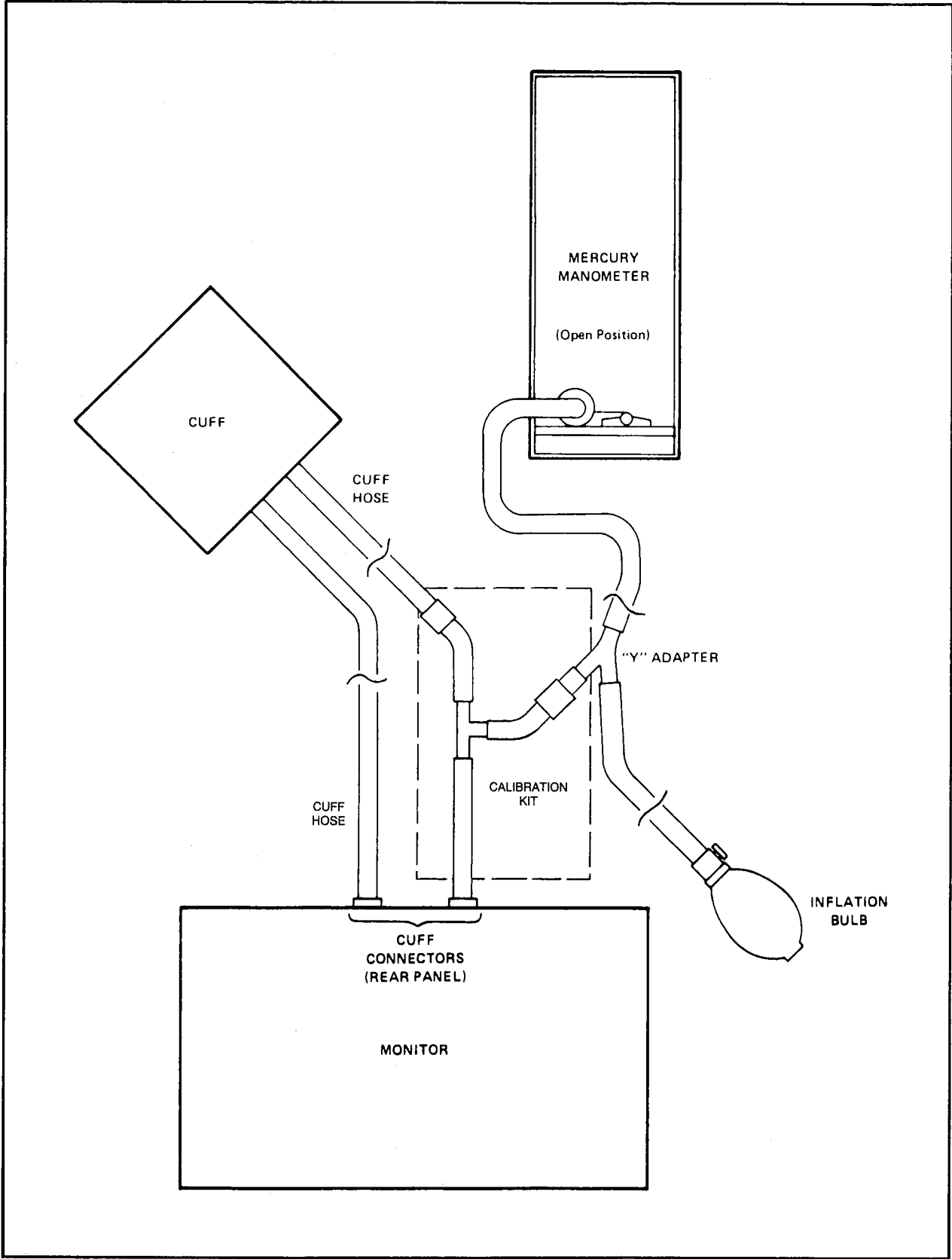


Figure 9-1 Calibration Check Set-up

Section 10. Alarm Indications and Interpretation

All alarm indications are accompanied by an audio signal unless the ALARM ON/OFF switch is in the OFF state. In the ALARM OFF state, an alarm condition (other than a microprocessor system failure) is indicated by a flashing ALARM OFF indicator (yellow LED). In the ALARM ON state, the alarm audio level may be adjusted by the AUDIO VOL. control for all alarms except a microprocessor system failure.

A microprocessor system failure will generate a continuous, high level audio alarm regardless of the setting of the ALARM ON/OFF switch or the AUDIO VOL. control.

There are two categories of alarms: Patient alarms and system alarms.

10.1 Patient Alarms

Patient alarms include those alarms issued when the patient's systolic pressure, mean arterial pressure, pulse rate, or diastolic pressure is outside the set limits. Whenever one of these conditions occurs, the associated display (SYSTOLIC, MAP, PULSE, or DIASTOLIC) will flash the determined value and an alternating high/low frequency audio alarm will be issued. If a Trend Recorder/Printer is attached to the monitor, the printed numeric value of the parameter in the alarm condition is preceded with an asterisk to show that the limit for that value has been exceeded.

An asterisk (*) preceding the systolic/diastolic print-out indicates one or both values have been exceeded.

Pressing the ALARM ON/OFF switch to OFF will silence the audio alarm, but the alarming parameter display and ALARM OFF indicator will continue to flash at the same rate.

Pressing the CANCEL switch will cancel all alarm indications.

Whenever the monitor detects a patient alarm condition in auto mode, the monitor will activate the alarms and immediately begin one more determination (unless CANCEL is pressed) to verify the alarm condition. To verify an alarm while in manual mode, initiate a second manual determination. If the alarm condition persists, no further determinations are made.

10.2 System Alarms

There are thirteen system level alarms to alert the operator to certain abnormal conditions or internal system failures. Alarm conditions and remedies are discussed in Section 11, however, Table 10-1 is also provided for quick reference.

**TABLE 10-1
System Alarms Summary Table**

All																			
Pulse Display	Other Displays	Led Indicators	Printer Output	Audio Tone	Audio Volume	Cancel Switch	Probable Cause	Operator Action											
Flashes 899 continuously	BLANK	ALARM flashes, all others remain unchanged	"899 DETERMINATION UNSUCCESSFUL"	Alternating HI/LO	Adjustable	Stops audio, stops flashing	Monitor unable to make determination due to insufficient signal	Refer to troubleshooting in Section 11											
888 for 1 sec.	888 for 1 sec.	All toggle on and off	Prints new heading	Alternating (3)HI/(2)LO for 1 second	Adjustable	Has no effect	Normal at power-up or power interruption	If power interruption, Check power cord connections Reset mode, alarm limits, and cycle time											
888 for 1 sec.	888 for 1 sec.	—	Prints new heading	Alternating HI/LO 1 sec	Adjustable	Has no effect	More than 3 min in Calibration Mode	If you desire to remain in Calibration Mode, turn power off and then on while pressing SET for 20 sec.											
BLANK	BLANK	—	None	Continuous HIGH	Maximum Unmutable	Has no effect	Microprocessor Failure	Refer to troubleshooting in Section 11											
Flashes 877 Continuously	BLANK	—	"877 ROM FAILURE" (if able)	Alternating HI/OFF	Adjustable	Has no effect	Read-Only Memory Failure	Refer to troubleshooting in Section 11											
Flashes 866 Continuously	BLANK	—	"866 RAM FAILURE" (if able)	Alternating HI/OFF	Adjustable	Has no effect	Random Access Memory Failure	Refer to troubleshooting in Section 11											
Flashes 855 until next determination	BLANK	ALARM flashes, all others remain unchanged	"855 EXCESS TIME: ONE PRESSURE LEVEL"	Alternating HI/LO	Adjustable	Stops audio, stops flashing	At one pressure level for more than 60 sec.	Check for kinked hoses. Refer to troubleshooting in Section 11											
Flashes 844 until next determination	BLANK	ALARM flashes, all others remain unchanged	"844 EXCESS TIME: TOTAL READING"	Alternating HI/LO	Adjustable	Stops audio, stops flashing	Determination time has exceeded 120 sec.	Restrain patient movement. Check patient for arrhythmia. Relocate cuff to another limb. Check blood pressure by an alternate method											
Flashes 833 until next determination	BLANK	ALARM flashes, all others remain unchanged	"833 EXCESS TIME: INFLATION"	Alternating HI/LO	Adjustable	Stops audio, stops flashing	Inflation time has exceeded 30 sec.	Check for leaks in cuff and hose connections. Refer to troubleshooting in Section 11											
Flashes 822 continuously	BLANK	ALARM flashes, all others remain unchanged	"822 NEEDS PRESSURE CALIBRATION"	Alternating HI/OFF	Adjustable	Has no effect	Microprocessor is unable to get proper zero offset	Refer to calibration check in Section 9											
Flashes 811 continuously	BLANK	ALARM flashes, all others remain unchanged	"811 VOLTAGE OUT OF LIMITS"	Alternating HI/OFF	Adjustable	Has no effect	One or more internal supply voltage is out of tolerance	Refer to troubleshooting in Section 11											
Flashes 802 continuously	BLANK	ALARM flashes, all others remain unchanged	"802 CHECK INTERNAL SWITCHES"	Alternating HI/OFF	Adjustable	Has no effect	Incorrect internal switch settings	Refer to troubleshooting in Section 11											
Flashes 800 continuously	BLANK	ALARM flashes, all others remain unchanged	"800 EXCESS PRESSURE"	Alternating HI/OFF	Adjustable	Has no effect	Overpressure detected	Refer to troubleshooting in Section 11											

Section 11. Troubleshooting

11.1 Determination Unsuccessful Alarm (899)

This alarm condition indicates that the monitor is unable to make a determination. Possible causes include: sudden changes in blood pressure, excessive arrhythmias, cuff too loose, or arterial obstruction. In auto mode, the monitor will initiate two determinations at a higher pump-up pressure, followed by seven at the original pump-up pressure until a successful determination is made. No more than nine retries will be made if the 899 alarm condition persists. Move cuff to another location and attempt another determination.

11.2 Power Up Alarm (888)

The power up alarm occurs anytime that power is interrupted and then restored to the monitor or after 3 minutes in cal mode. The alarm lasts for three seconds, during which time the monitor displays all eights in the digital displays, toggles all LED indicators on and off, issues a one second audio warble, and causes the printer (if attached) to print a new header.

After the alarm is issued, the monitor reverts to the manual mode of operation with the preset default alarm limits in effect.

11.3 Microcomputer Alarm (Blank, 877 OR 866)

A microcomputer alarm is indicated by a steady high tone, high volume audio alarm which cannot be silenced by ALARM OFF or CANCEL or an alternating HI/OFF alarm tone (adjustable). If all displays are blanked, this would indicate that a microprocessor failure has occurred. If the PULSE display flashes the number 877, this would indicate a read-only memory failure. If the PULSE display flashes the number 866, this would indicate a random access memory failure. In any case, it's an indication of a hardware failure. Refer to qualified service personnel.

11.4 Excess Time At One Pressure Alarm (855)

This alarm is indicated by an alternating alarm tone and a flashing 855 in the PULSE display. The alarm is generated if the cuff pressure is held at one pressure level for more than 60 seconds. Check the cuff and hose connections for kinks or blockages and then initiate another determination. If alarm persists refer to qualified service personnel.

11.5 Excess Determination Time Alarm (844)

This alarm is indicated by an alternating alarm tone

and a flashing 844 in the PULSE display. The alarm is generated if determination time exceeds 120 seconds which is usually caused by excessive patient movement and/or erratic pulse rate. Restrain patient movement and check the patient's pulse rate. Move the cuff to another location and try another determination. If the alarm persists, check the patient's blood pressure by an alternate method.

11.6 Excess Inflation Time Alarm (833)

This alarm is indicated by an alternating audio alarm tone and a flashing 833 in the PULSE display. The alarm is generated if the initial cuff inflation time exceeds 30 seconds and is usually caused by a leak in the pneumatic system. Check the cuff and hose connections for leaks and try another determination. If alarm persists refer to qualified service personnel.

11.7 Needs Pressure Calibration Alarm (822)

This alarm is indicated by an alternating audio alarm tone and a flashing 822 in the PULSE display. The alarm is generated if the microprocessor is unable to set the proper zero offset at the beginning of a determination. Refer to qualified service personnel.

11.8 Voltage Out of Limits Alarm (811)

This alarm is indicated by an alternating audio alarm tone and a flashing 811 in the PULSE display. This alarm is generated when the microprocessor detects that one or more internal DC power supply voltages are out of tolerance. Make sure the AC line voltage is within tolerance. Refer to qualified service personnel.

11.9 Check Internal Switches (802)

This alarm is indicated by an alternating audio tone and a flashing 802 in the PULSE display. This alarm is generated when the microprocessor detects that one or more of the internal dip switches is set in the wrong position or has failed. Refer to qualified service personnel.

11.10 Excess Pressure Alarm (800)

This alarm is indicated by a continuous HI/OFF audio alarm tone and a flashing 800 in the PULSE display. The alarm can only be cleared by turning power off and on. The alarm is generated when any of the following conditions occur:

- If the sensed cuff pressure remains higher than 20 mmHg for more than 20 seconds during the wait cycle.
- If the sensed cuff pressure exceeds 275 mmHg with an Adult/Pediatric cuff attached.
- If the sensed cuff pressure exceeds 235 mmHg with a Neonate cuff attached.
- If the sensed cuff pressure exceeds 250 mmHg for a period longer than 20 seconds during a determination with an Adult/Pediatric cuff attached.

Check to see if the cuff RETURN hose attached to the rear of the unit is kinked or otherwise blocked. If the alarm persists, it is an indication of a hardware malfunction. Refer to qualified service personnel.

11.11 Monitor Will Not Power Up

This condition could be caused by lack of AC power. Check that monitor is connected to an AC power source. Check fuse (unplug the monitor first). If problem persists, refer to qualified service personnel.

11.12 Monitor Displays Extremely High Readings

This condition could be caused by using a cuff that is too small, or by the cuff being positioned below heart level. Use the proper size cuff or reposition cuff at heart level. If the cuff cannot be positioned at heart level, then compensate by subtracting 1.8 mmHg for every inch below heart level.

11.13 Monitor Displays Extremely Low Readings

This condition could be caused by using a cuff that is too large, or by the cuff being positioned above heart level. Use the proper size cuff or reposition cuff at heart level. If the cuff cannot be positioned at heart level, then compensate by adding 1.8 mmHg for every inch above heart level.

11.14 Patient Alarms Activate After Every Determination

This condition could be caused by narrow high/low alarm limits. Reset alarm limits as required (see Section 8.2) and try another determination.

Section 12. Product Accessories

Accessory DISPOSA-CUF™	Regular	Reorder No.	Sterile
Disposable Blood Pressure Cuff	(White)	Infection Control (Yellow)	(White)
Large Adult	2643	2642	
Adult	2603	2602	
Small Adult	2608	2607	
Thigh	2648		
Child	2613		
Infant	2618		
*Neonatal #1	2638		8311
*Neonatal #2	2633		8312
*Neonatal #3	2628		8313
*Neonatal #4	2623		8314
*Neonatal #5 (available Dec. 84)	2619		
DURA-CUF™			
Bladder-less Blood Pressure Cuff			
Large Adult	2691		
*Adult	2674		
Small Adult	2679		
Thigh	2696		
Child	2681		
Infant	2683		
Hose, Pneumatic, 24 foot, (Adult/Pediatric only)	8974		
*Hose, Pneumatic, 8 foot, (Neonate Cuffs)	8887		
*Hose, Pneumatic, 12 foot (Adult/Ped Cuffs)	8973		
*Calibration Kit	8886		
*Power Cord (Domestic)	8884		
(International)	8885		
Model 1900 Trend Recorder/Printer (40 column)	8240		
Printer Paper (Model 1900)	8855		
Printer Mounting Bracket	0908		
Printer Paper (Model 1846P)	8955		
Universal Wall Mount	1903		
Universal Pole Mount	1904		
Universal Wall/Pole Mount Kit (adapts 903 or 904 style wall or pole mounts to 1903 or 1904 style mounts)	1905		
Model 902 Mobile Stand	0902		
*Operation Manual (776-321)	—		
Service Manual (776-334)	—		
*Standard (shipped with monitor)			

Section 13. Mechanical Specifications

Specification	Compliance
Size:	4.85 inches high; 10.75 inches wide; 10.75 inches deep.
Weight:	18 lbs Max (60 Hz unit) 19 lbs Max (50 Hz unit).
Color:	Blue case with black front panel.
Mountings:	Self-supporting on rubber feet. One hinged bail at the front (relocatable to the rear).
Portability:	Heavy duty carrying handle on the side, with cord wrap mounted on rear of unit.
Printer Attachment:	Provisions are made to attach the optional Trend/Recorder Printer to the top of the monitor case using an adapter bracket.
Operator's Cards:	Five operator's instruction cards are secured in a tray on the underside of the unit, accessible from the front.
Power Cable:	Domestic - 10 foot, detachable, blue jacketed, 16 gauge terminated with 3-prong hospital grade plug. International - 10 foot, detachable, blue jacketed, 16 gauge un-terminated.

Section 14. Environmental Specifications

Specification	Compliance
Operating Temperature:	+50°F to +104°F (+10°C to +40°C)
Storage Temperature:	-29°F to +140°F (-34°C to +60°C)
Humidity:	0 to 95% non-condensing
Altitude:	-1000 to +15,000 feet.

Section 15. Power Specifications

Specification	Compliance
Input Voltage:	Domestic - 120 VAC/60 Hz (nom.), 104-132 VAC/ 57-63 Hz Intntl. - 100 VAC/50 Hz (nom.), 88-112 VAC/ 47-63 Hz Intntl. - 220 VAC/50 Hz (nom.), 194-246 VAC/ 47-63 Hz Intntl. - 240 VAC/50 Hz (nom.), 212-268 VAC/ 47-63 Hz
Input Power:	0.8 Amps maximum @ 100, 120 VAC. 0.5 Amps maximum @ 220, 240 VAC.
Fuses:	120 VAC/60 Hz - 1 each, 1 1/2 Amp., 3AG, SLO-BLO @ 250 VAC. 100 VAC/50 Hz - 1 each, 1 1/2 Amp., 3AG, SLO-BLO @ 250 VAC. 220 VAC/50 Hz - 2 each, 0.8 Amp., FST, SLO-BLO @ 250 VAC. 240 VAC/50 Hz - 2 each, 0.8 Amp., FST, SLO-BLO @ 250 VAC.
Printer Fuses:	100/120 VAC, 3 Amp., 3AG SLO-BLO @ 250V 220/240 VAC/ 3.15 Amp., FST SLO-BLO @ 250V

Section 16. Performance Specifications

Specification	Compliance	
Cuff pressure range:	(Adult/Pediatric) 0 to 250 mmHg (Neonate) 0 to 235 mmHg	
Initial cuff inflation:	(Adult/Pediatric) 178 ± 15 mmHg (Neonate) 125 ± 15 mmHg	
Cuff inflation rate:	Not greater than 80 mmHg/sec.	
Systolic determination		
(Adult/Pediatric):	(Maximum) 245 mmHg (Minimum) 30 mmHg	
(Neonate):	(Maximum) 190 mmHg (Minimum) 30 mmHg	
MAP Determination		
(Adult/ Pediatric):	(Maximum) 225 mmHg (Minimum) 20. mmHg	
(Neonate):	(Maximum) 170 mmHg (Minimum) 20 mmHg	
Diastolic Determination		
(Adult/Pediatric):	(Maximum) 210 mmHg (Minimum) 10 mmHg	
(Neonate):	(Maximum) 160 mmHg (Minimum) 10 mmHg	
Pressure display accuracy:	Refer to Table 9-1, Section 9.	
	<u>Neonates</u>	<u>Adults/Pediatric</u>
Pulse rate determination:	(Max) 220 bpm (Min) 40 bpm	200 bpm 40 bpm
Pulse rate accuracy:	± 3.5 percent	
Determination time:	20 to 45 seconds typical, 120 seconds maximum (15 seconds typical stat mode)	
Overpressure cutoff:	(Adult/Pediatric) 275 ± 10 mmHg (Neonate) 235 ± 10 mmHg	



DINAMAP™ Model 1846P

Figure A-1

APPENDIX A. Model 1846P Printer Operations

NOTE

This appendix describes printer operations for the DINAMAP™ Vital Signs Monitor Model 1846P. Non-printer operating instructions for both models 1846 and 1846P are described **as Model 1846** instructions in the operation manual preceding this appendix.

A 1.0 General Description

The DINAMAP™ Vital Signs Monitor Model 1846P (shown in Figure A-1) integrates a 40-column thermal printer housed inside a printer module located on the right side of the unit. When the printer is powered-ON, the Monitor will cause the printer to print a permanent record of systolic, diastolic, mean-arterial pressures, and pulse rate in both numeric and graphic (trend plot) formats. Time of day is also printed. Alarm conditions (see operation manual Table 10-1, PRINTER OUTPUT) and a multilingual "REPLACE PAPER" message are printed when the printer reaches the end of the roll. The printer is mounted on a slide-out assembly within the printer module for easy service access and paper roll replacement.

A 1.1 Physical Description

Physical characteristics of the DINAMAP™ Vital Signs Monitor Model 1846P that differ from those of the Model 1846 are as follows:

- Width 15.75 inches
- Weight 22.6 lbs (Domestic)
23.6 lbs (International)

Refer to DINAMAP™ Model 1846/1846P Operation Manual Table 5-1 (Physical Characteristics and Operating Requirements) for additional information.

NOTE

Each unit is shipped with two paper rolls.
One spare and one installed for operation.

A 2.0 Printer Operations

Most printer operations are fully automatic. There are, however, several mechanical functions with which the operator must become familiar.

A 2.1 Controls and Indicators

Figure A-2 calls out front and rear panel printer module controls and indicators described in Table A-2.

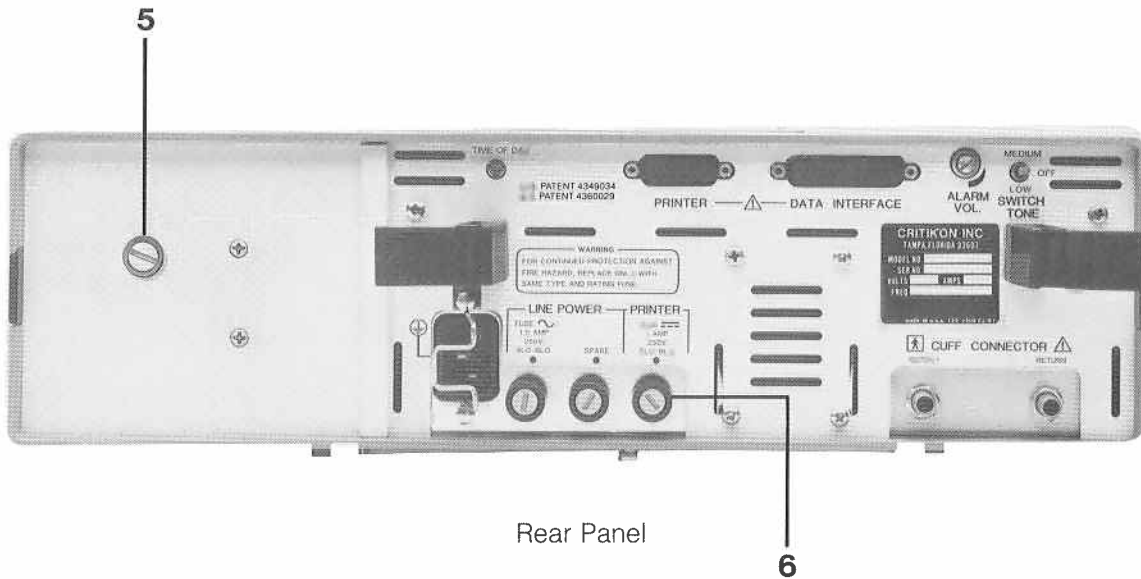
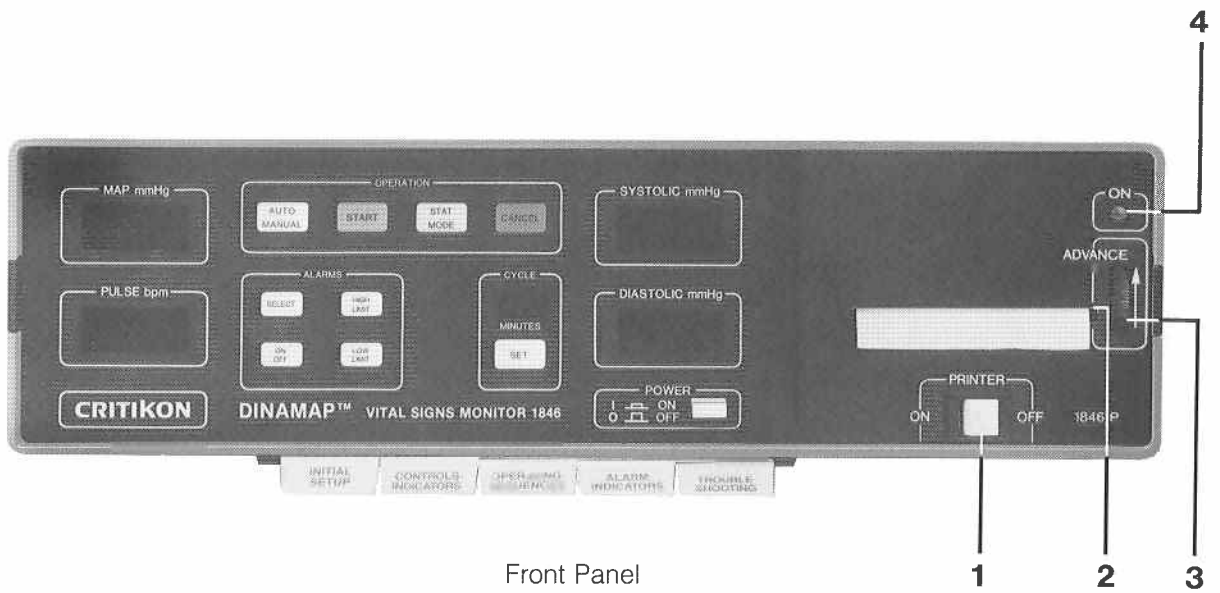


Figure A-2 1846P Front and Rear Panels

Table A-2 Controls and Indicators

Reference	Placard	Function
1	PRINTER ON/OFF	This 2-position rocker switch applies the DC power to the printer.
2		Printer paper exit slot.
3	ADVANCE	Paper ADVANCE wheel. Manually advances paper out of the printer module when wheel is rotated (upward) in the direction of arrow.
4	ON	Illuminating (LED) indicator signifies that power is applied to printer mechanism.
5		Printer slide-out assembly release thumb screw.
6	PRINTER	Printer fuse.

A 2.2 Power-ON Procedure

Ensure that the voltage receptacle matches the voltage rating of the monitor before attempting to use the monitor or the printer.

NOTE

The rocker switch labeled PRINTER on printer module front panel supplies power to the printer only (from the monitor). The printer switch can be left in the ON position at all times, using the monitor ON/OFF switch as the main power switch for both monitor and printer module. This will ensure that a header will be printed each time the monitor is powered-on.

1. Place the PRINTER ON/OFF rocker switch in the ON position. This switch need never be changed if printer function is desired.
2. Place the monitor ON/OFF switch in the ON position. (Note that the printer module ON (LED) indicator illuminates.)

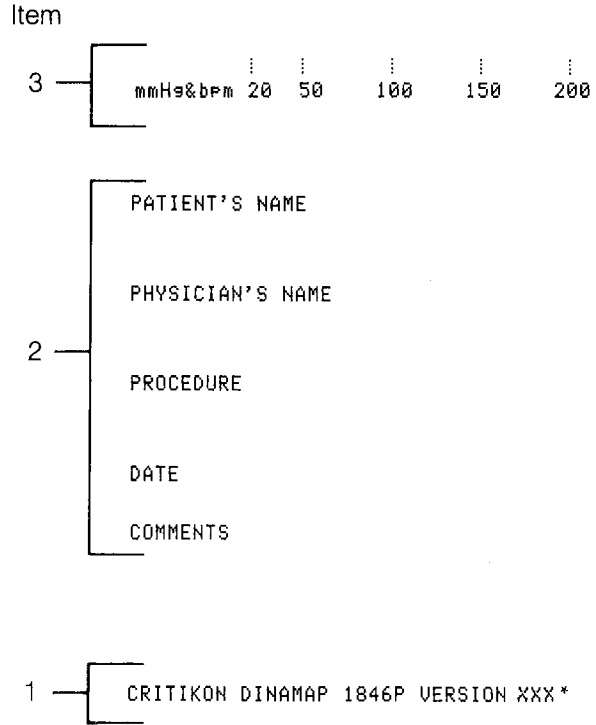
The printer will then print "Critikon 1846P VERSION xxx" where "xxx" is the software (program) version identification of the monitor. The printer will print this software (program) ID each time the monitor (main power switch) is cycled ON. (See Figure A-3 item 1.)

Following the software ID message, the printer will print a form in which information can be written for "comments," "date," "procedure," "physician's name," and "patient's name." (See Figure A-3 item 2.)

Following the header, the printer will print column headings for patient parameters and the baseline for trend plot graphics. (See Figure A-3 item 3.)

A 2.3 Printing A Header

To intentionally print a header, first ensure that the PRINTER ON/OFF switch is in the ON position, then turn the main (monitor) power OFF then ON again.



*Indicates Current Software Revision

Figure A-3

NOTE THAT THE ITEMS ARE PRINTED CHRONOLOGICALLY FROM BOTTOM TO TOP SO THAT THE LAST ITEM PRINTED APPEARS AT THE TOP OF THE PRINTOUT.

A 3.0 Printer Format

The printer format can be divided into three sections, left to right, for each determination printed. Blood pressure (BP) as a slashed systolic/diastolic value, mean arterial pressure (MAP) as a parenthetical value, and the pulse (bpm) value are printed on the left side of the printout for any AUTO or MANUAL determination. STAT mode determinations also list the value of the first (flashed) early systolic (SYS) pressure in addition to all parameters printed for AUTO or MANUAL determinations. (See Figure A-4, Item 1.)

The next (middle) section represents the BP, MAP, and pulse parameter values graphically, forming a trend plot. First a line is drawn. The left end of the line represents the Diastolic pressure value and right end represents the Systolic pressure value. A diamond is placed on the line to indicate mean arterial pressure, and a heart symbol appears below the line to indicate pulse rate. (See Figure A-4, Item 2). Vertical tick marks above each printed determination provide the scaling for the trend plot. From left to right these tick marks have values of 25, 50, 100, 150, and 200 for all parameters represented (i.e. pressure values in mmHg and pulse value in bpm). (See Figure A-4, Item 3.)

The last section, on the right side of the printout, prints the time (military) that the determination was made (if the monitor's internal clock has been set, see Section 8.6). This section also contains the word STAT when applicable to indicate that the determination was part of a STAT mode series. (See Figure A-4, Item 4.)

A 4.0 Alarms

A system alarm will cause the printer to output the 800 series alarm code followed by the abbreviated description of the alarm. There are thirteen system alarms. (See Table 10-1 System Alarm Summary Table.)

Any patient alarm is noted on the printout with an asterisk (*) preceding the alarming parameter. An asterisk appearing before the "BP" parameter indicates that one or both of the systolic and diastolic values has violated an alarm setting.

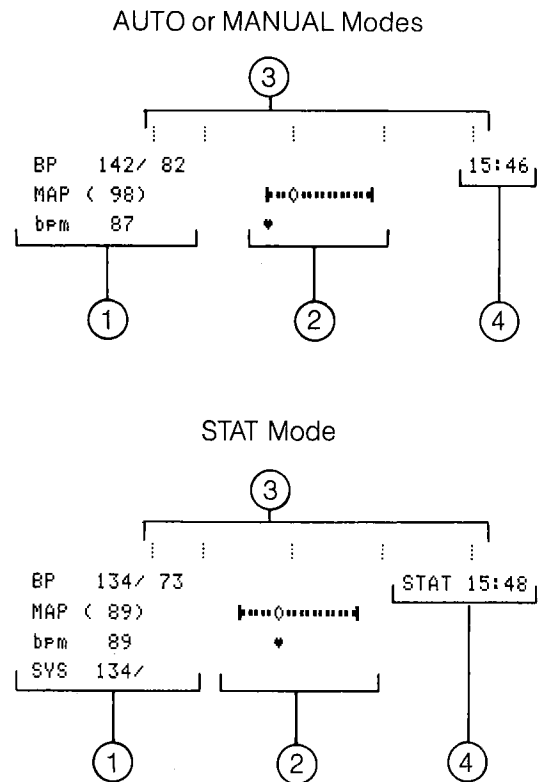


Figure A-4

A 5.0 Periodic Maintenance and Troubleshooting

NOTE

There are no service procedures that can be performed by the operator. Service to the printer module should be performed by qualified service personnel only.

A 5.1 Changing Paper (See Figure A-5)

NOTE

Only CRITIKON thermal paper (Reorder 8955) should be used with this printer.

1. Locate the printer release thumbscrew on the rear panel. Rotate the thumbscrew counterclockwise until the printer assembly springs forward out of the module.
2. Pull the front panel out and down so that it lays flat in a horizontal position as shown in the figure.
3. Pull back the spring clip, remove and discard spent paper roll.
4. Insert a new paper roll. Ensure that the new paper roll feeds forward from the top of the roll.
5. Tear paper corners to form a point, and then feed this point through the paper exit slot just above the arrow. Ensure that the paper is fully seated.
6. Rotate the ADVANCE thumbwheel until paper flows freely through the paper exit slot. Return the front panel to the vertical position and push the entire printer assembly into the printer module, flush with the module face.
7. While holding the printer module face, rotate the rear panel thumbscrew clockwise until printer assembly is engaged (handtighten only).

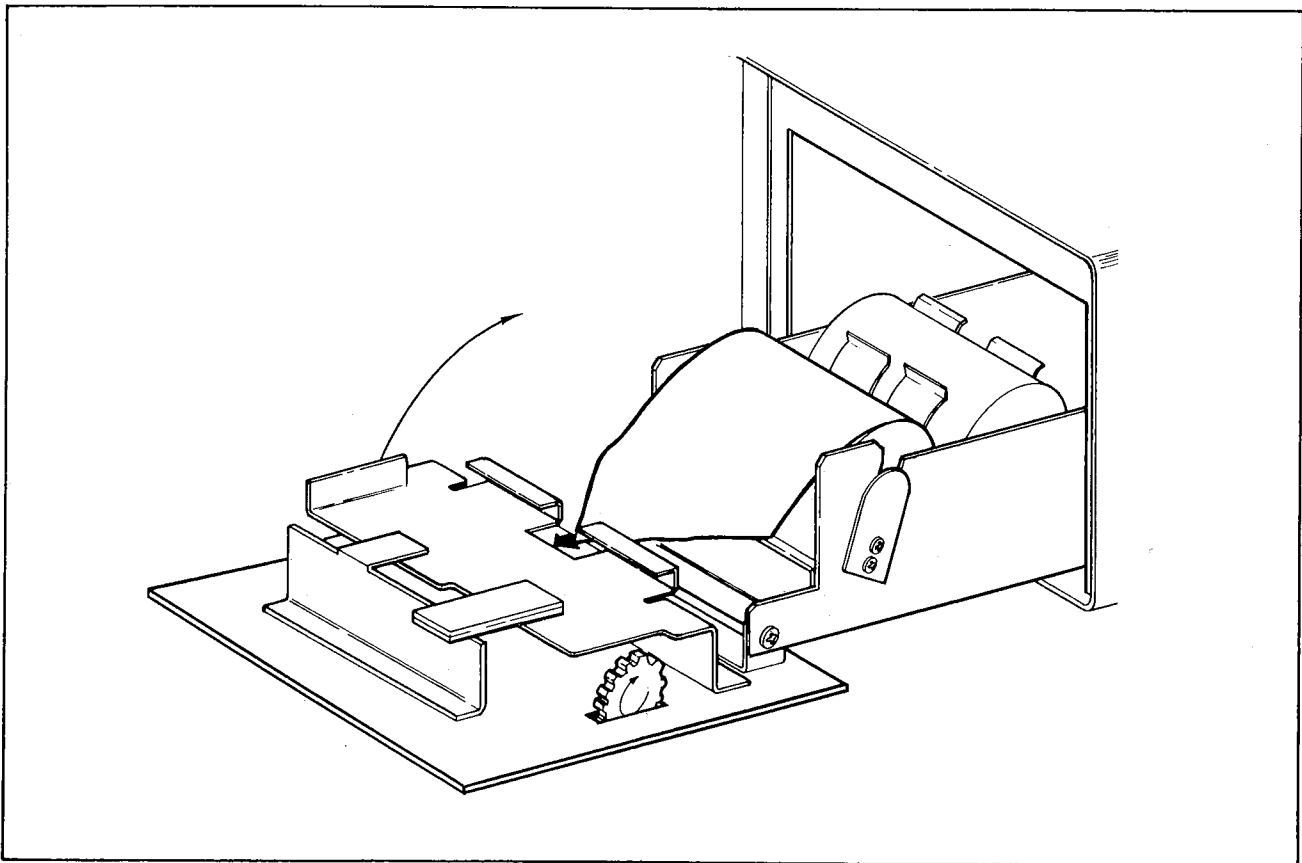


Figure A-5

DINAMAP™ VITAL SIGNS MONITOR

Model 1846

SERVICE ADDENDUM

IMPORTANT NOTICE

The information presented in this operation manual addendum is provided as reference material for the evaluation of the unit by qualified electronics personnel only. Removal of the metal cover by qualified electronics personnel for the purpose of visually inspecting the interior of the unit as part of an acceptance procedure does not void the warranty, provided that the procedure itself does not damage the unit. **ALL REPAIRS TO THE UNIT SHOULD BE REFERRED TO CRITIKON FIELD SERVICE UNTIL ADEQUATE SERVICING INSTRUCTIONS ARE AVAILABLE IN THE FORM OF A SERVICE MANUAL.**

Item	Contents	Page No.
General Service Information		SA2
CPU Board Illustration		SA3/4
CPU Board Schematic (1 of 3)		SA5/6
CPU Board Schematic (2 of 3)		SA7/8
CPU Board Schematic (3 of 3)		SA9/10
CPU Board Parts List		SA11-14
Power Supply Module Illustration		SA15/16
Power Supply Schematic		SA17/18
Power Supply Parts List		SA19-20
Display Board Illustration		SA21/22
Display Board Schematic		SA23/24
Display Board Parts List		SA25
Pneumatic Module Illustration		SA27/28
Pneumatic Module Parts List		SA29
Functional Block Diagram		SA31/32
Connection Diagram		SA33/34
Model 1846P Printer Control Board Illustration		SA35/36
Model 1846P Printer Control Board Schematic		SA37/38
Model 1846P Printer Control Board Connection Diagram		SA39/40
Model 1846P Printer Control Board Parts List		SA41-42

General Service Information

Service Policy

The warranty for the monitor is presented in the Operation Manual. Should your monitor require maintenance while under warranty or after the warranty period has expired, you may refer the unit to CRITIKON. Unauthorized repairs will void the warranty.

If you are advised to return your monitor to CRITIKON for repair, ship transportation prepaid to the CRITIKON Service Center in your area.

Please pack with adequate protection using original shipping materials if possible. Remember to include a *purchase order* for units with expired warranty.

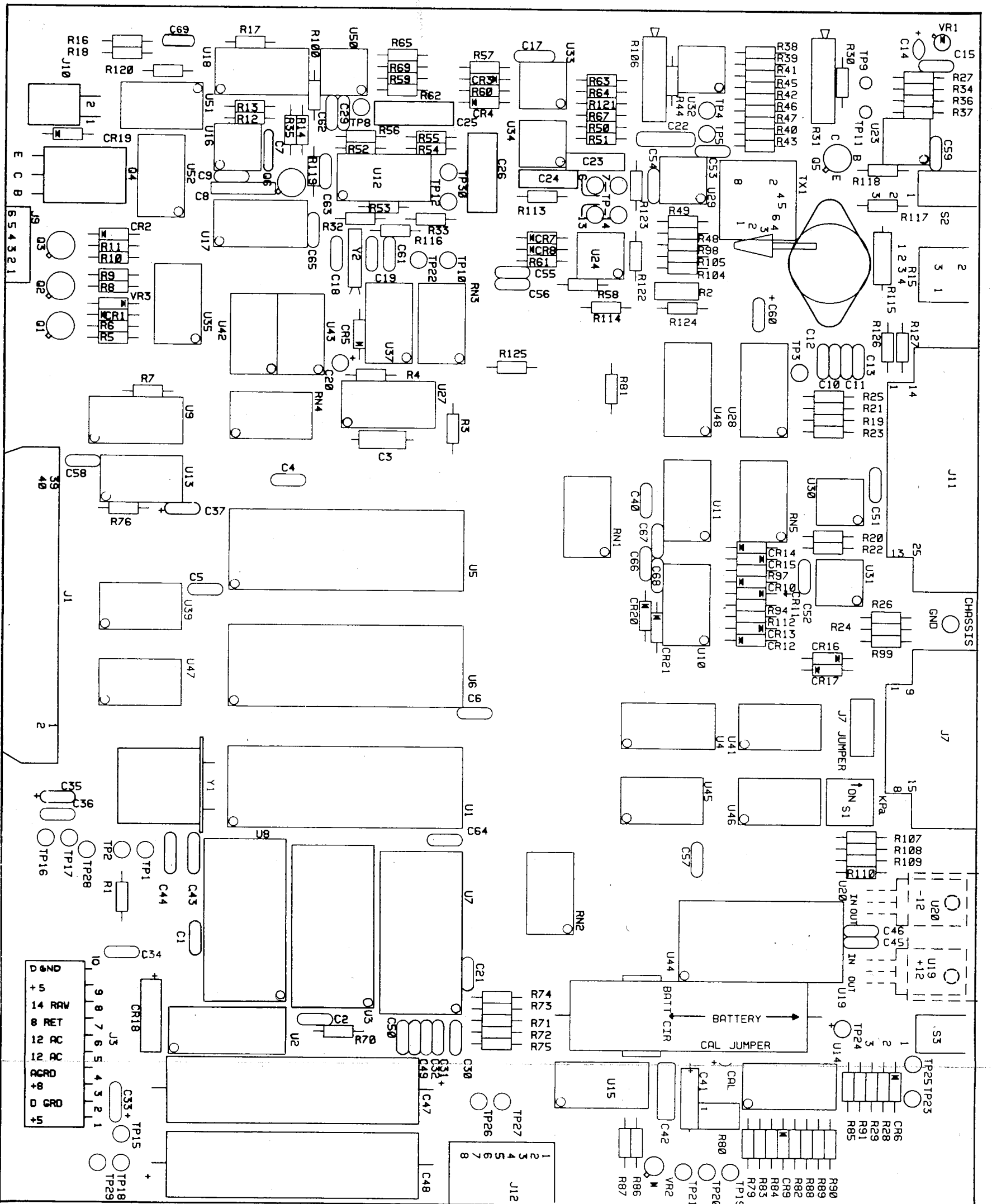
Technical Assistance

Should you experience difficulty with the use or maintenance of your monitor, contact your CRITIKON sales representative, the CRITIKON Service Center nearest to you, or call CRITIKON Field Engineering toll free at 1-800-237-5591 (or 1-800-282-9151 in Florida).

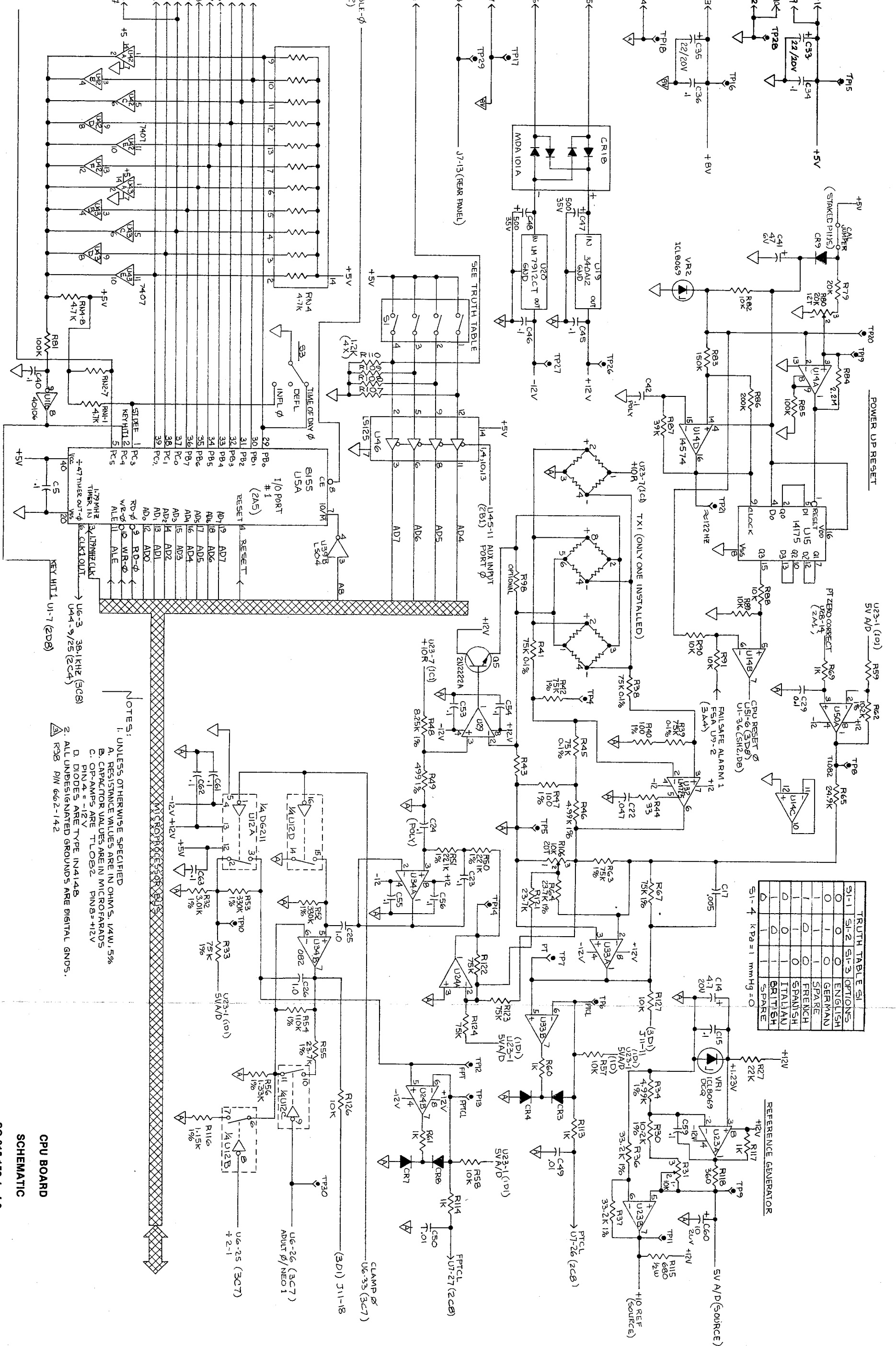
Repair Service

To have your monitor serviced by CRITIKON, call the CRITIKON Regional Service Center nearest to you or CRITIKON Field Engineering. Please provide:

- your name
- the name of your institution
- address
- telephone number (including area code)
- unit model number
- unit serial number
- brief description of problem or malfunction



CPU BOARD



TRUTH TABLE S1

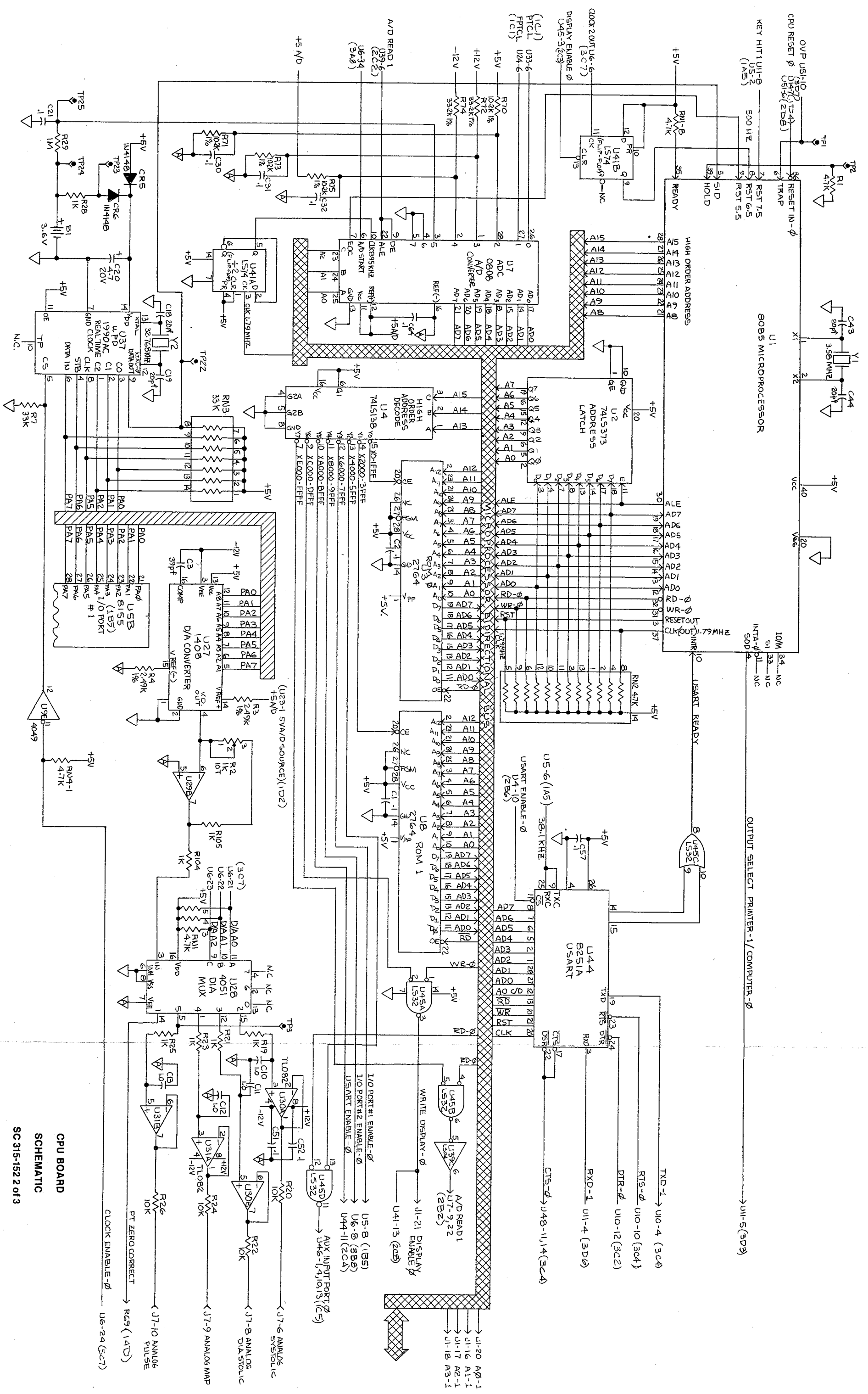
S1-1	S1-2	S1-3	OPTIONS
0	0	0	ENGLISH
0	0	1	GERMAN
0	1	0	SPANISH
0	1	1	FRENCH
1	0	0	ITALIAN
1	0	1	BRITISH
1	1	0	SPARE
1	1	1	SPARE

S1-4 KPa = 1 mmHg = 0

- NOTES:
- 1. UNLESS OTHERWISE SPECIFIED
 - A. RESISTANCE VALUES ARE IN OHMS, 1/4W, 5%
 - B. CAPACITOR VALUES ARE IN MICROFARADS
 - C. OP-AMPS ARE TLO82 PIN8 = +12V
 - D. DIODES ARE TYPE IN4148
 - E. ALL UNDESIGNATED GROUNDS ARE DIGITAL GNDs.

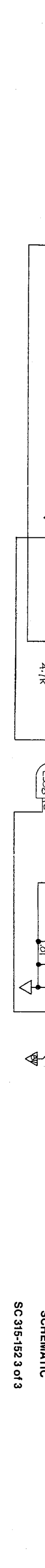
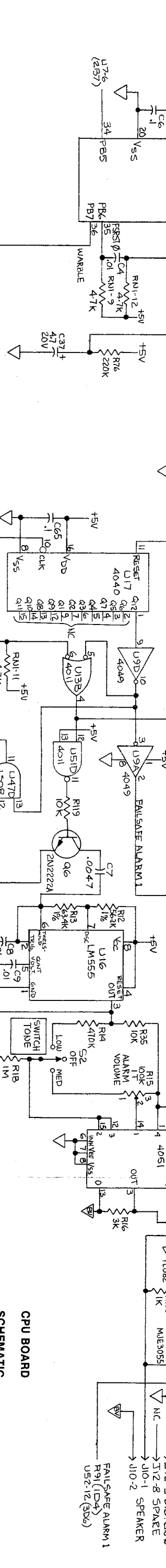
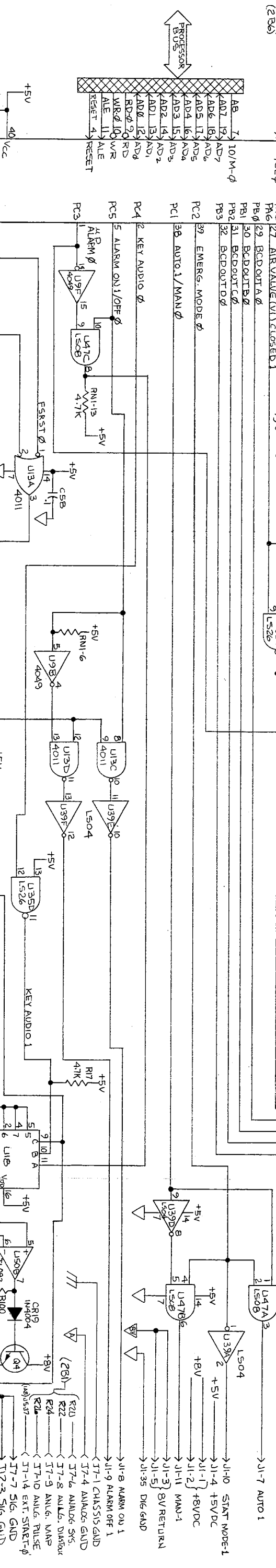
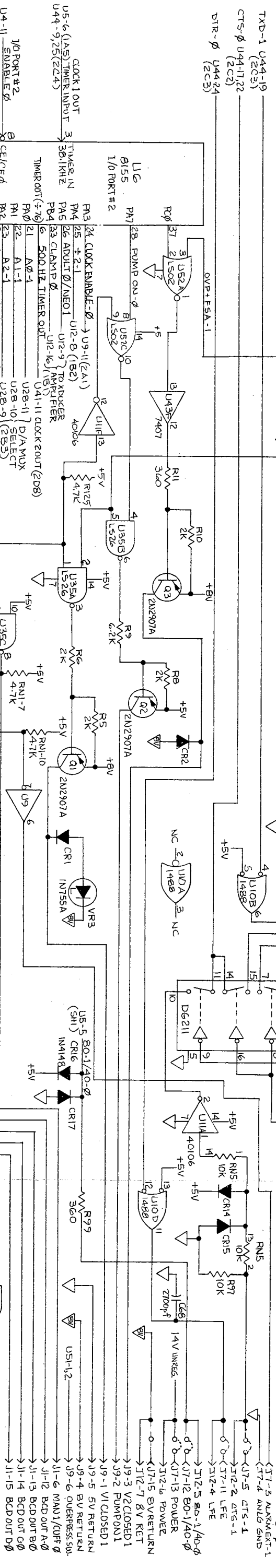
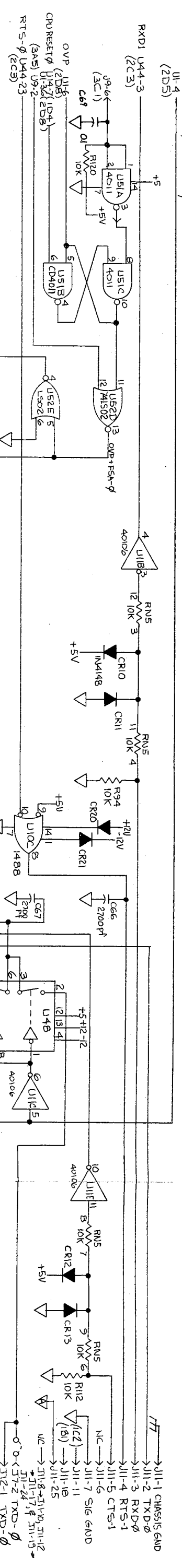
CPU BOARD

SCHEMATIC



CPU BOARD
SCHEMATIC
SC 315-152 2 of 3

OUTPUT SELECT PRINTER-1/COMPUTER-φ



CPU BOARD
SCHEMATIC

SC 315-152 3 of 3

CPU BOARD 1846

REF DES	DESCRIPTION	PART NUMBER
U1	IC, 8085 MICROPROCESSOR 8-BIT	623-106
U5, 6	IC, 8155 RAM WITH TIMER 256X8	622-110
U7	IC, 0808 CMOS 8-BIT A/D-MUX	619-132
U27	IC, 1408 LIN 8-BIT D/A	621-129
U44	IC, 8251 USART PROGRAMMABLE	623-107
U12, 48	IC, 211 CMOS QUAD SWITCH	619-128
U37	IC, 1990 CMOS CALENDAR & CLOCK	619-133
U16	IC, 555 LIN TIMER	621-117
U39	IC, 74LS32DGTL HEX INVERTER	620-135
U45	IC, 74LS32DGTL OR GATE 2-INPUT	620-138
U41	IC, 74LS74DGTL "D" FLIP-FLOP	620-130
U47	IC, 74LS08DGTL AND GATE 2-INPUT	620-103
U4	IC, 74LS138DGTL 10F8 DCDR/DEMUX	620-127
U2	IC, 74LS373DGTL 8-BIT LATCH	620-128
U35	IC, 74LS 26DGTL NAND BFR 2-INPUT	620-136
U42, 43	IC, 7407 DGTL HEX BUFFER/DRVR	620-116
U46	IC, 74LS125ADGTL 3-STATE BFR	620-139
U13, 51	IC, 4011 CMOS 4 2-INPUT NAND	619-106
U17	IC, 4040 CMOS 12-BIT BIN CNTR	619-110
U9	IC, 4049U CMOS INVERTER	619-111
U28, 18	IC, 4051 CMOS 8-CHAN MUX/DEMUX	619-113
U11	IC, 40106 CMOS SCHMITT TRIGGER	619-127
U10	IC, 1488 DGTL QUAD LINE DRIVER	620-101
U14	IC, 4574 CMOS QUAD COMPARATOR	619-130
U15	IC, 40175 CMOS QUAD D FLIP-FLOP	619-129
U32	IC, 725C LIN INSTM OP-AMP	621-122
U19	IC, 340A12 LIN POS 12V REG 1.5A	621-172
U20	IC, 7912 LIN NEG 12V REG 1.5A	621-173
U23, 24, 29, 30, 31, 33, 34, 50	IC, 082 LIN J-FET OP-AMP DUAL	621-125
U52	IC, 74LS02DGTL NOR GATE 2-INPUT	620-129
Q1, 2, 3	XSTR, SW PNP 2N2907A	674-404
Q4	XSTR, PWR AMPL, NPN MJE3055	673-103
Q5, 6	XSTR, SW NPN 2N2222A	674-403
VR1, 2	DIO, 1.2V VOLTAGE REF	611-105
VR3	DIO, ZENER 7.5V 5% 0.4W IN755A	612-102
CR1-CR17	DIO, SW 200MA 75V 4PF IN 4148	610-104
CR18	RECTIFIER, ASSY 1AMP 200V	647-105
CR19, 20, 21	DIO, RECT 1AMP 400V IN4004	610-103
Y1	CRYSTAL, 3.57945 MHZ 0.015%	609-104
Y2	CRYSTAL, 32.768 KHZ	609-105
TX1	TRANSDUCER, PRESSURE	See Note 1

CPU BOARD 1846 (continued)

REF DES	DESCRIPTION	PART NUMBER
RN1, 2, 4	RES, NETWORK 4.7-13 KOHM 2%	656-104
RN3	RES, NETWORK 7-33 KOHM 2%	656-105
RN5	RES, NETWORK 7-10 KOHM 2%	656-107
R44	RES, CF 33 OHM 5% 1/4W	650-149
R11, 99, 118	RES, CF 360 OHM 5% 1/4W	650-151
R19, 21, 23, 25, 28, 60, 61, 69, 100, 104, 105, 113, 114, 117	RES, CF 1 KOHM 5% 1/4W	650-102
R84	RES, CF 2.2 MOHM 5% 1/4W	650-133
R5, 6, 8, 10	RES, CF 2 KOHM 5% 1/4W	650-126
R16	RES, CF 3 KOHM 5% 1/4W	650-143
R1, 17, 125	RES, CF 4.7 KOHM 5% 1/4W	650-157
R14	RES, CF 470 KOHM 5% 1/4W	650-159
R9	RES, CF 6.2 KOHM 5% 1/4W	650-171
R20, 22, 24, 26, 35, 57, 58, 82, 88-91, 94, 97, 112, 119, 120, 126, 127	RES, CF 10 KOHM 5% 1/4W	650-103
R79	RES, CF 20 KOHM 5% 1/4W	650-127
R27	RES, CF 22 KOHM 5% 1/4W	650-131
R7	RES, CF 33 KOHM 5% 1/4W	650-146
R87	RES, CF 39 KOHM 5% 1/4W	650-153
R81, 85	RES, CF 100 KOHM 5% 1/4W	650-104
R83	RES, CF 150 KOHM 5% 1/4W	650-119
R86	RES, CF 200 KOHM 5% 1/4W	650-190
R76	RES, CF 220 KOHM 5% 1/4W	650-132
R18, 29	RES, CF 1 MOHM 5% 1/4W	650-105
R115	RES, CF 680 OHM 5% 1/2W	651-113
R107-110	RES, CF 1.2 KOHM 5% 1/4W	650-111
R34, 46	RES, MF 4.99 KOHM 1% 1/8W	652-159
R40, 47	RES, MF 100 OHM 1% 1/8W	652-211
R49	RES, MF 499 OHM 1% 1/8W	652-158
R54	RES, MF 110 KOHM 1% 1/8W	652-108
R59	RES, MF 30.1 KOHM 1% 1/8W	See Note 1
R3, 4	RES, MF 2.49 KOHM 1% 1/8W	652-138
R48	RES, MF 8.25 KOHM 1% 1/8W	652-171
R30, 62, 70, 71, 73, 75	RES, MF 10.2 KOHM 1% 1/8W	652-106
R65	RES, MF 24.9 KOHM 1% 1/8W	652-139
R55, 64, 121	RES, MF 23.7 KOHM 1% 1/8W	652-135
R36, 37, 72, 74	RES, MF 33.2 KOHM 1% 1/8W	652-150
R32	RES, MF 3.01 KOHM 1% 1/8W	652-145
R12	RES, MF 56.2 KOHM 1% 1/8W	652-162

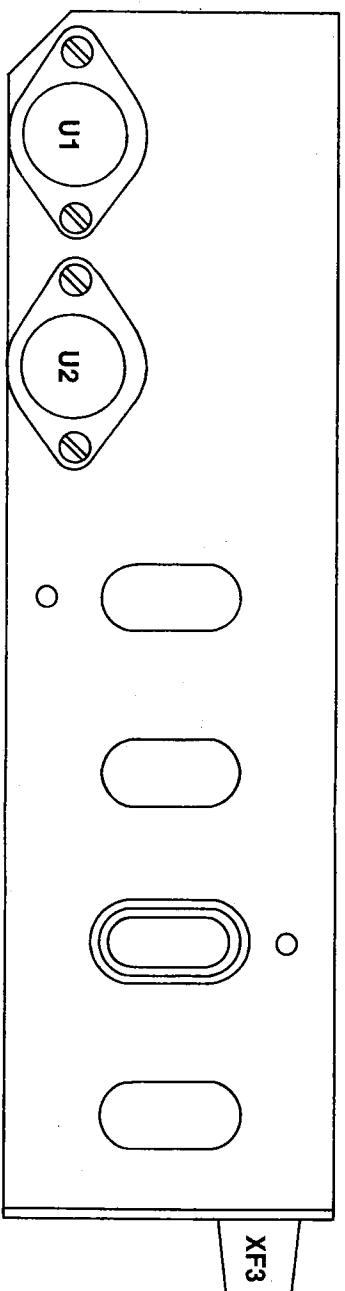
CPU BOARD 1846 (continued)

REF DES	DESCRIPTION	PART NUMBER
R13	RES, MF 63.4 KOHM 1% 1/8W	652-164
R33, 42, 63, 67, 122-124	RES, MF 75.0 KOHM 1% 1/8W	652-168
R52, 53	RES, MF 330 KOHM 1% 1/8W	652-207
R50, 51	RES, MF 221 KOHM 1% 1/8W	652-182
R116	RES, MF 1.15 KOHM 1% 1/8W	652-222
R43	RES, MF 287 OHM 1% 1/8W	See Note 1
R56	RES, MF 1.33 KOHM 1% 1/8W	652-221
R38, 39, 41, 45	RES, MF 75 KOHM 0.1% 1/8W	652-203
R2	POT 1 KOHM 10% 1/2W 20 TURN	630-122
R15	POT 100 KOHM 10% 1/2W	630-149
R31, 106	POT 10 KOHM 10% 3/4W 20 TURN	630-109
R80	POT 20 KOHM 10% 1/2W 12 TURN	630-135
R98	THMS, POSITIVE TEMP 5 KOHMS	See Note 1
C17	CAP, FIXED CERAMIC DISK	602-408
C18, 19, 43, 44	CAP, MICA 20 PF 100V 5%	602-114
C3	CAP, CER 39PF 50V 10% AXIAL	602-128
C7	CAP, CERAMIC 0.0047UF 50V 5%	602-131
C4, 9, 49, 50	CAP, CERAMIC 0.01UF 50V 20%	602-119
C1, 2, 5, 6, 15, 21, 29, 30-32, 34, 36, 40, 45, 46, 51-59, 61-65, 69	CAP, CERAMIC 0.1UF 50V 20%	602-106
C23, 24, 42	CAP, POLYESTER 0.1UF 100V 5%	603-113
C25, 26	CAP, POLYESTER 1UF 100V 5%	603-114
C14, 20, 37	CAP, TANTALUM 4.7UF 20V 20%	603-105
C33, 35	CAP, TANTALUM 22UF 20V 20%	603-104
C41	CAP, TANTALUM 47UF 10V 10%	603-156
C47, 48	CAP, ELCTLT 500UF 30VDC	604-130
C8	CAP, POLYESTER 0.01UF 100V 5%	603-109
C22	CAP, POLYESTER 0.047UF 100V 5%	603-125
C60	CAP, TANTALUM 10UF 20V 20%	603-102
C66-68	CAP, CERAMIC 0.0027UF 50V 10%	602-174
C10-13	CAP, CERAMIC 1UF 50V 20%	602-175
J1	CONN, 40 POSN, RTANG, LOCK & EJECT	607-275
J7	CONN, 15 CONT PLUG D-SUBMIN	607-273
J11	CONN, 25 CONT PLUG D-SUBMIN	607-234
J10	CONN, 2 PIN HEADER RIGHT ANGLE	607-237
J12	CONN, HEADER 8 POSN RT ANGLE	607-303
J3	HEADER ASSY, 0.045SQ PIN 10 POSN	608-174
J9	HEADER ASSY, 0.025SQ PIN 6 POSN	608-149

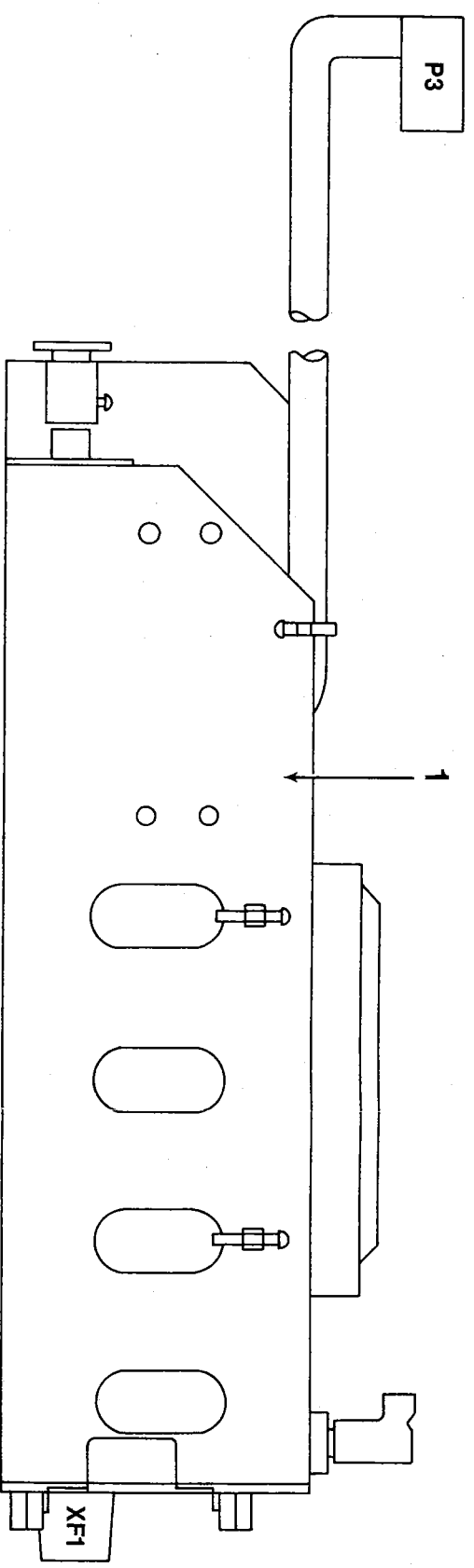
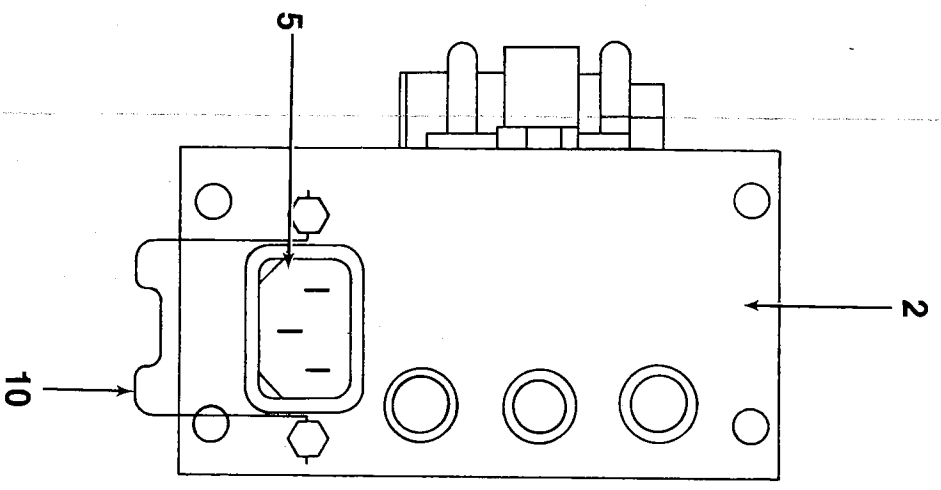
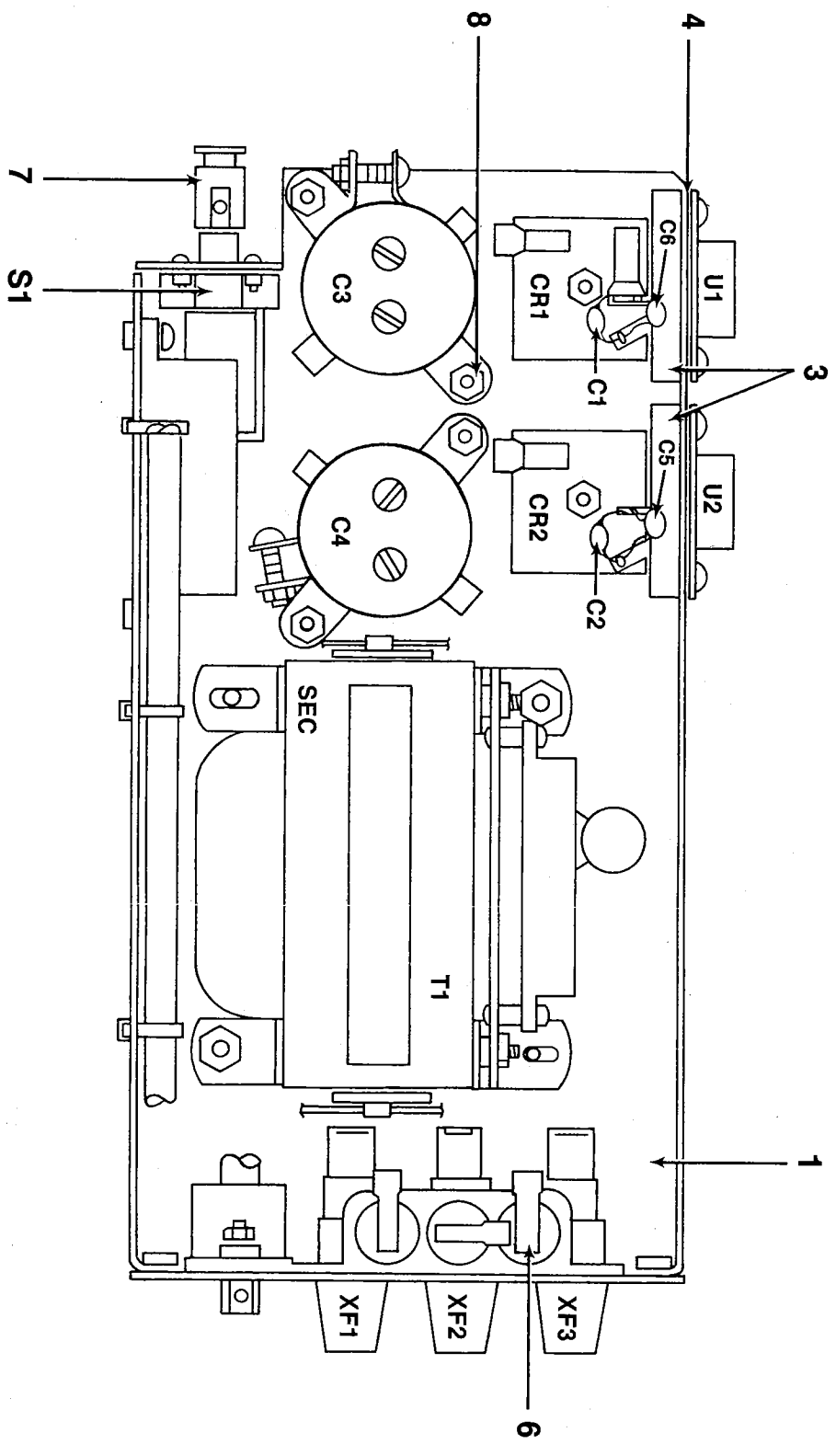
CPU BOARD 1846 (continued)

REF DES	DESCRIPTION	PART NUMBER
XU2	SOCKET, DIP LO-PROFILE 20 PIN	607-232
XU3, 7, 8, 44	SOCKET, DIP LO-PROFILE 28 PIN	607-169
XU1, 5, 6	SOCKET, DIP LO-PROFILE 40 PIN	607-170
S1	SW, 4 POSN DIP TOP ACTUATED	666-108
S2	SW, TOGGLE SPDT 0.4VA @ 20VDC	664-128
S3	SW, TOGGLE SPDT 0.4VA @ 20VDC	664-131
B1	BATTERY, AA CELL LITHIUM 3.4V	633-111
TP1-30	TERMINAL, TUBULAR, FOR 0.094 BRD	734-103
HARDWARE	SOCKET, SOLDER-MOUNT SINGLE-PIN CONTACT PIN 0.025SQ POST CONNECTOR, SHORTING JUMPER GROUND STRAP, CPU BOARD GROMMET, NYLATCH* 1/4 DIA BLK PLUNGER, NYLATCH* MINI HEAD BLK CLIP, AA-BATTERY HOLDER TYRAP, NYLON 1.250 BDL DIA MAX JACK SCREW 3/16 HEX SCREW, 2-56 × 1/4 PAN HD PHH SST SCREW, 2-56 × 3/8 PAN HD PHH SST SCREW, 4-40 × 3/8 PAN HD PHH SST SCREW, 6-32 × 3/8 PAN HD PHH SST WASHER, SHOULDER NYLON WASHER, LOCK SPLIT #2 SST WASHER, FLAT #2 SST WASHER, FLAT SMALL PATTERN #6 WASHER, LOCK FL-INT TOOTH #6 SST WASHER, FLAT NYLON #4 WASHER, LOCK SPLIT #4 SST SPACER, RD NYL. 085, .028, .130L NUT, HEX #2 SST NUT, HEX #6 SST TAPE, FOAM DBL ADHV 1/16 × 1.00	607-301 608-138 607-297 316-185 752-160 752-159 736-140 756-105 722-110 719-208 719-207 719-110 719-111 725-110 724-105 723-101 723-107 724-107 725-109 724-101 735-153 715-101 715-108 774-104
	NOTE 1 MUST BE INSTALLED BY CRITIKON FIELD ENGINEERING.	

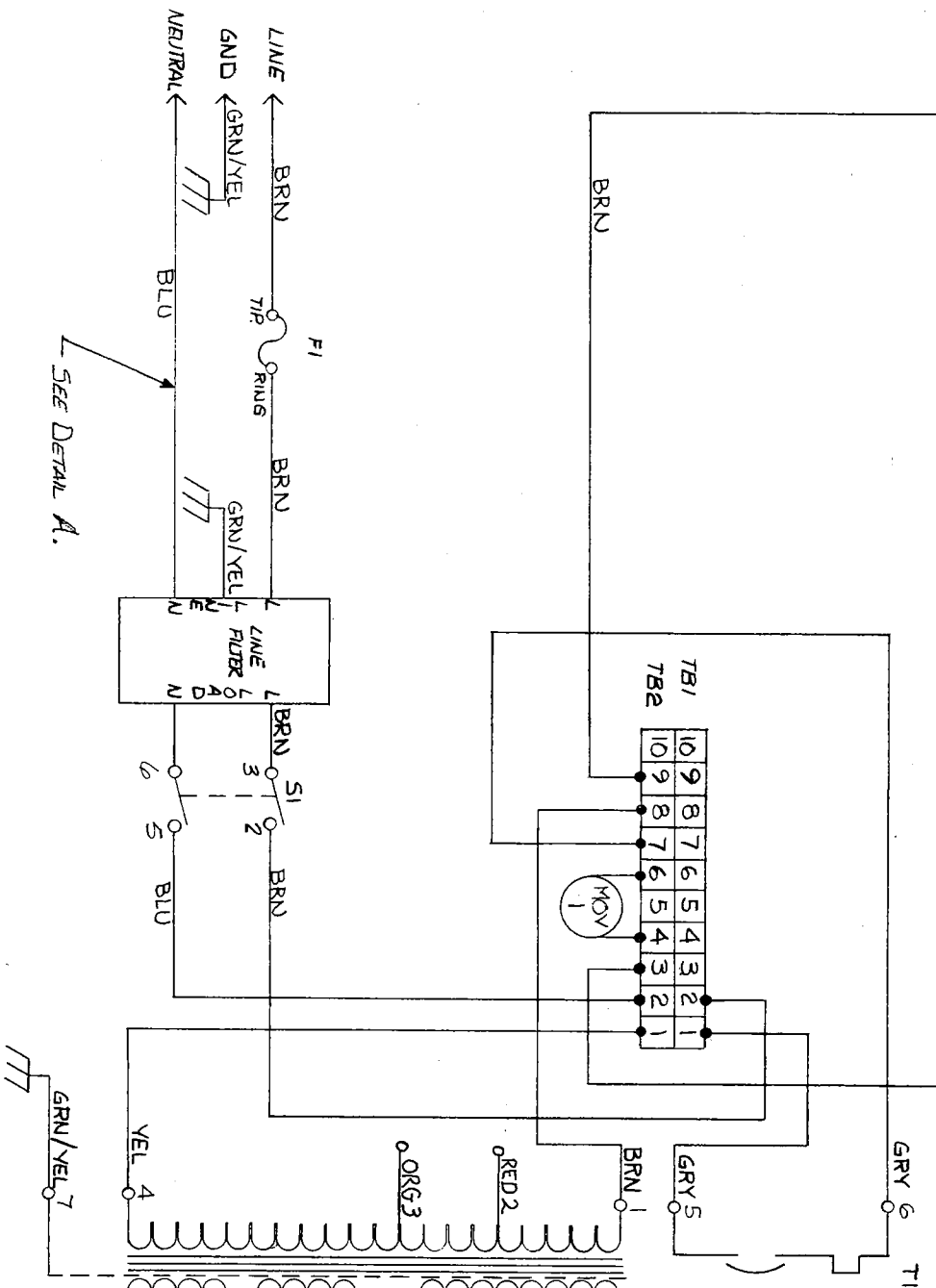
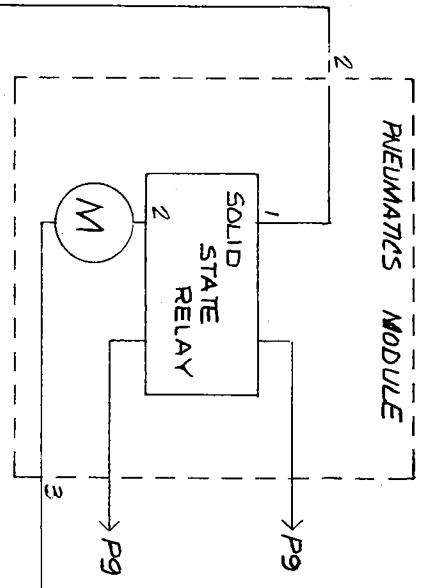
* Trademark HARTWELL Corporation



9

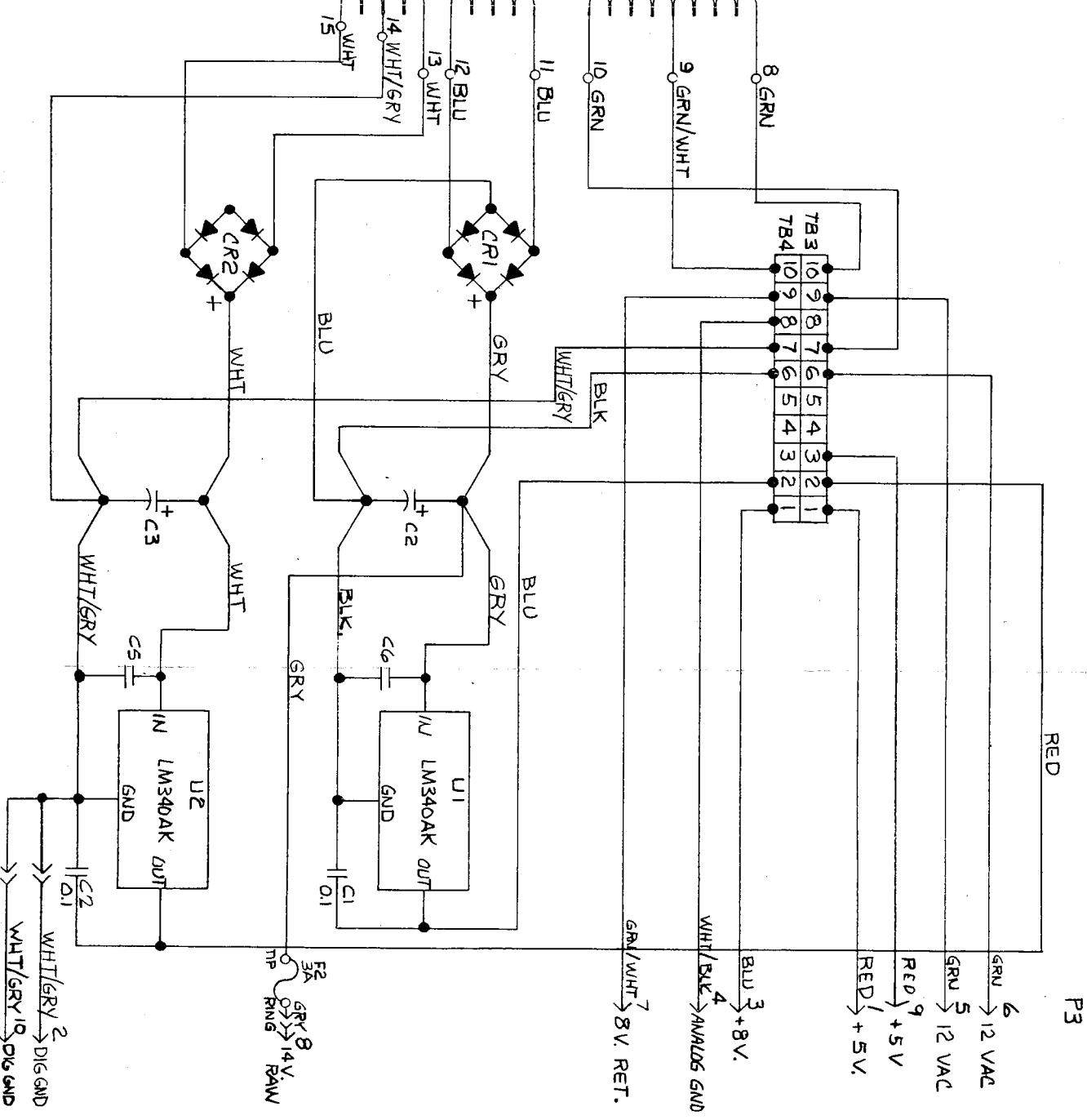


POWER SUPPLY
MODULE



LEUT. F3 N (LINE FILTER)

"DETAIL A"
FOR 220, 240, 50Hz ONLY.



CONFIGURATION CHART

320-255	320-254	320-256
240 Volt 50Hz	220 Volt 50Hz	100 Volt 50Hz
SAME AS 120V 60 HZ EXCEPT		
FROM	TO	FROM
XF#1	7B1-B	XF#1
XF#2	7B2-B	XF#2
XF#3	7B1-G	XF#3
XF#4	7B2-1	XF#4
SSR1	7B1-9	SSR1

NOTES: 120 Volt - 60Hz shown. See chart below for 240, 220, 100 Vac 50 Hz configurations.

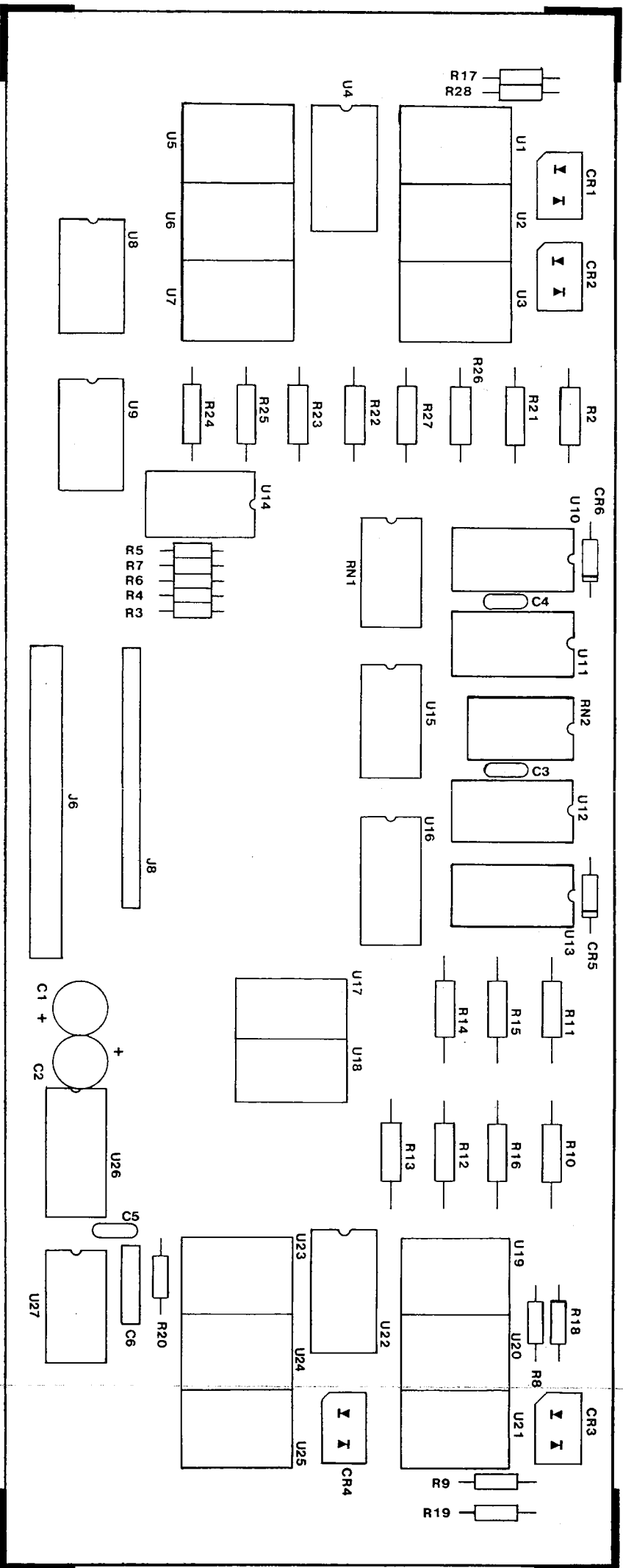
POWER SUPPLY SCHEMATIC
SC 320-185

POWER SUPPLY MODULE 1846

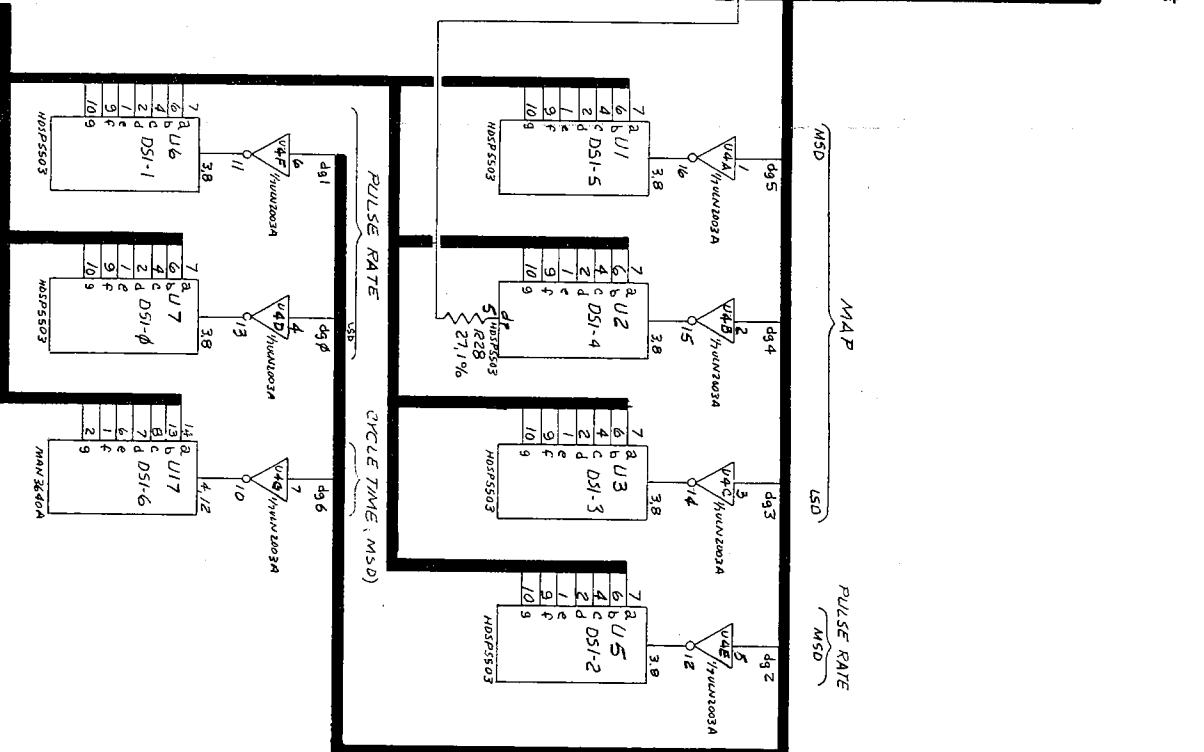
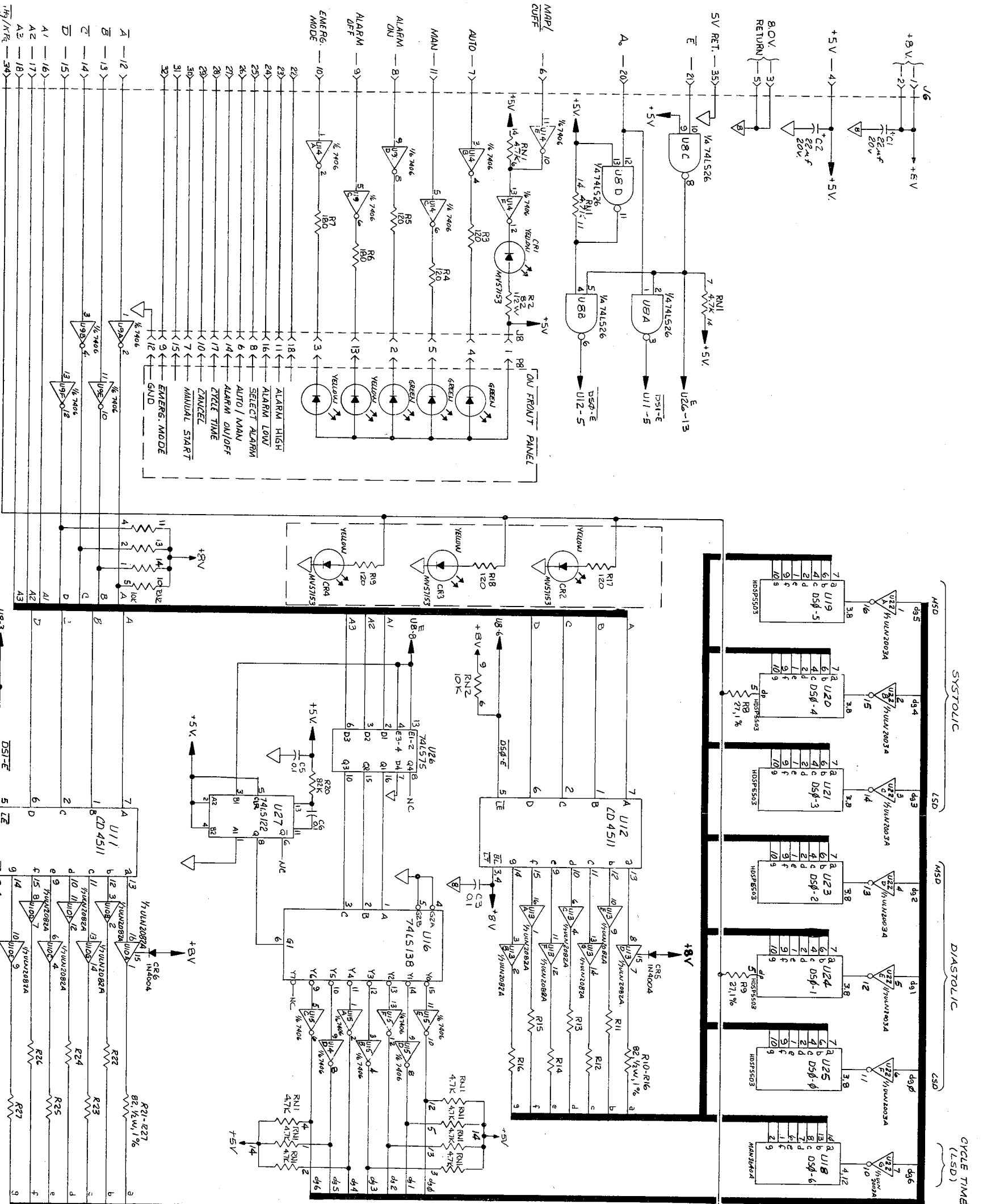
REF DES	DESCRIPTION	PART NUMBER
U1	IC, 340-8 LIN +8V REG 1A	621-165
U2	IC, 340-5 LIN +5V REG 1.5A	621-164
CR1, 2	RECTIFIER, ASSY 10AMP 100V	647-106
C1, C2	CAP, CERAMIC 0.1UF 50V 20%	602-106
C3	CAP, ELCTLT 13,000 UF 15VDC	604-129
C4	CAP, ELCTLT 7200 UF 25VDC	604-131
C5, C6	CAP, CERAMIC 0.22UF 50V 20%	602-118
T1	XFORMER PREP	320-206
XF1-XF3	FUSEHOLDER, IEC TYPE W/O CAP	617-104
F1	CAP, FUSEHOLDER GREY	752-108
F2	FUSE, 1.5AMP 250V SLO-BLO	628-106
	FUSE, 3AMP 250V SLO-BLO	628-105
S1	MAINS POWER SWITCH ASSEMBLY	316-206
P3	P3 CONN PREP 1846 PWR SUPPLY	316-290
1	CHASSIS POWER SUPPLY 1846	702-133
2	COVER, REAR POWER SUPPLY	703-151
3	SOCKET, TRANSISTOR (TO-3)	607-212
4	INSULATOR, TRANSISTOR (TO-3) POLYIMIDE	752-148
5	CONN, AC RCPT RECESSED PNL MNT	607-259
6	FILTER, LINE 6A 250V 0.15-20MHZ	618-103
7	FITTING, POWER SWITCH	704-399
8	CLAMP RING CAP MOUNT	736-136
9	GROMMET, CONTINUOUS, FLEXIBLE	752-167
10	CLIP, RETAINING LINE CORD	736-138
HARDWARE	BRKT, CONN MTG	704-252
	CONN, HOUSING, 10 POSN COMMONING	607-282
	PLUG, CONN KEYING MOLEX	737-119
	TYRAP, NYLON 0.725 BDL DIA MAX	756-101
	LABEL, AC VOLTAGE	729-151
	SCREW, 4-40 × 5/16 FLH PHH SST	719-198
	SCREW, 4-40 × 5/16 PAN HD PHH SST	719-106
	SCREW, 2-56 × 5/16 PAN HD PHH SST	719-105
	SCREW, 4-40 × 3/4 PAN HD PHH SST	719-125
	SCREW, 6-32 × 7/16 PAN HD PHH SST	719-114
	SCREW, 4-40 × 3/16 PAN HD PHH SST	719-101
	SCREW, 6-32 × 3/4 PAN HD PHH SST	719-126
	SCREW, 6-32 × 3/8 FLH PHH SST	719-150
	WASHER, FLAT #2 SST	723-101
	WASHER, FLAT #4 SST	723-102
	WASHER, FLAT #8 SST	723-104

POWER SUPPLY MODULE 1846 (continued)

REF DES	DESCRIPTION	PART NUMBER
HARDWARE	WASHER, LOCK SPLIT #2 SST WASHER, LOCK SPLIT #4 SST WASHER, LOCK SPLIT #8 SST WASHER, LOCK SPLIT #6 SST NUT, HEX #2 SST NUT, HEX #8 SST NUT, HEX #4 SST NUT, HEX #6 SST NUT, HEX SM PATT #6 SST	724-105 724-101 724-103 724-102 715-101 715-109 715-107 715-108 715-103



DISPLAY BOARD



NOTES:

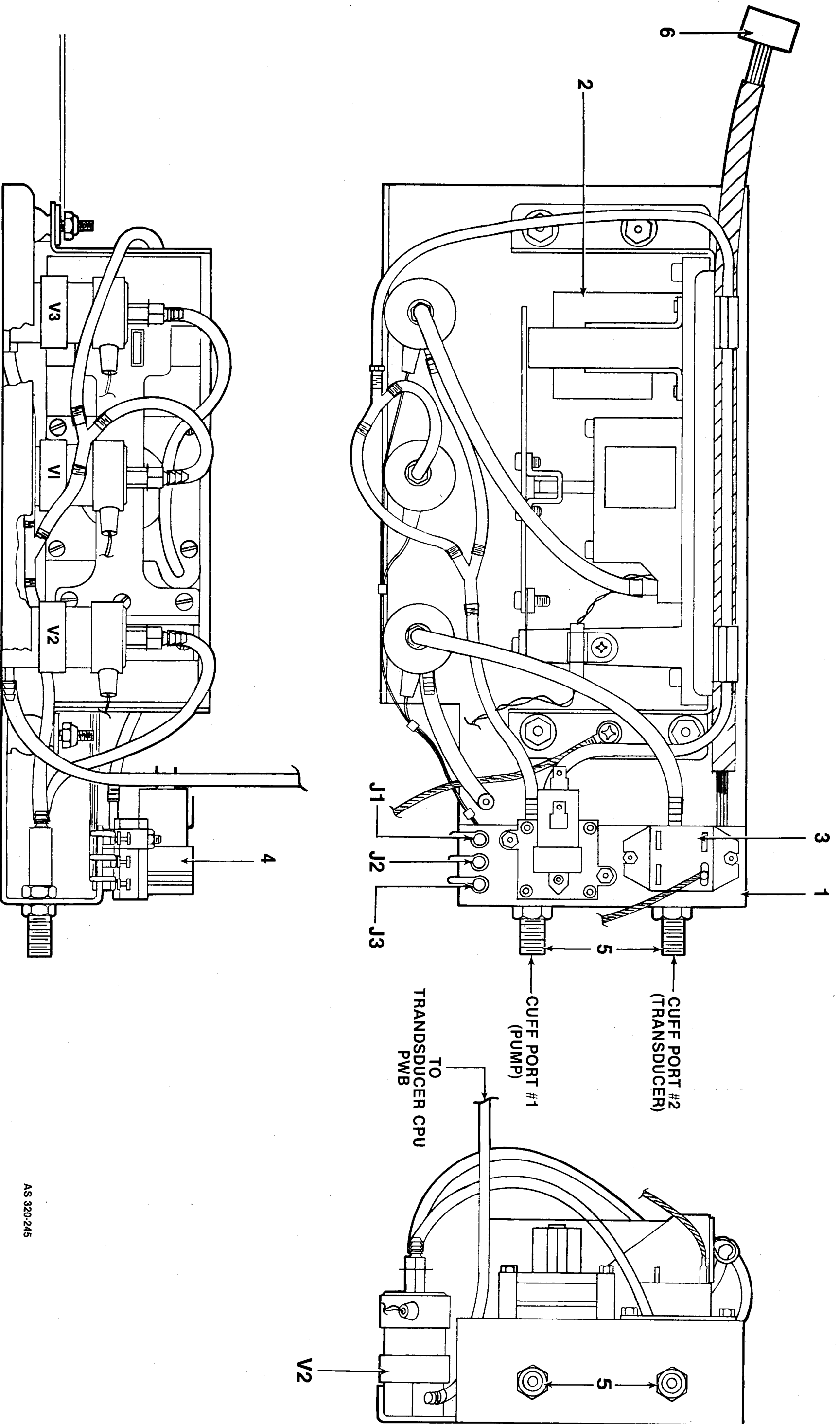
- UNLESS OTHERWISE INDICATED:
 - A. RESISTANCE VALUES ARE IN OHMS.
 - B. CAPACITANCE VALUES ARE IN MICROFARADS.
- IC PINS NOT SHOWN:

IC	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
U1-U3, U5-U7	BV/GND	GND	5V	8V																
U7-DE1, UES-DE3	N/A	N/A	N/A	N/A																
U11, U12	B	N/A	N/A	N/A	16															
U10, U13	5	N/A	N/A	N/A	N/A															
U4, U12	8	N/A	N/A	N/A	N/A															
U26	N/A	12	5	N/A																
U16	N/A	8	16	N/A																
U27	N/A	7	14	N/A																
U19, U14, U15	N/A	7	14	N/A																
U8	N/A	7	14	N/A																

DISPLAY BOARD
SCHEMATIC
SC 315-147

DISPLAY BOARD 1846

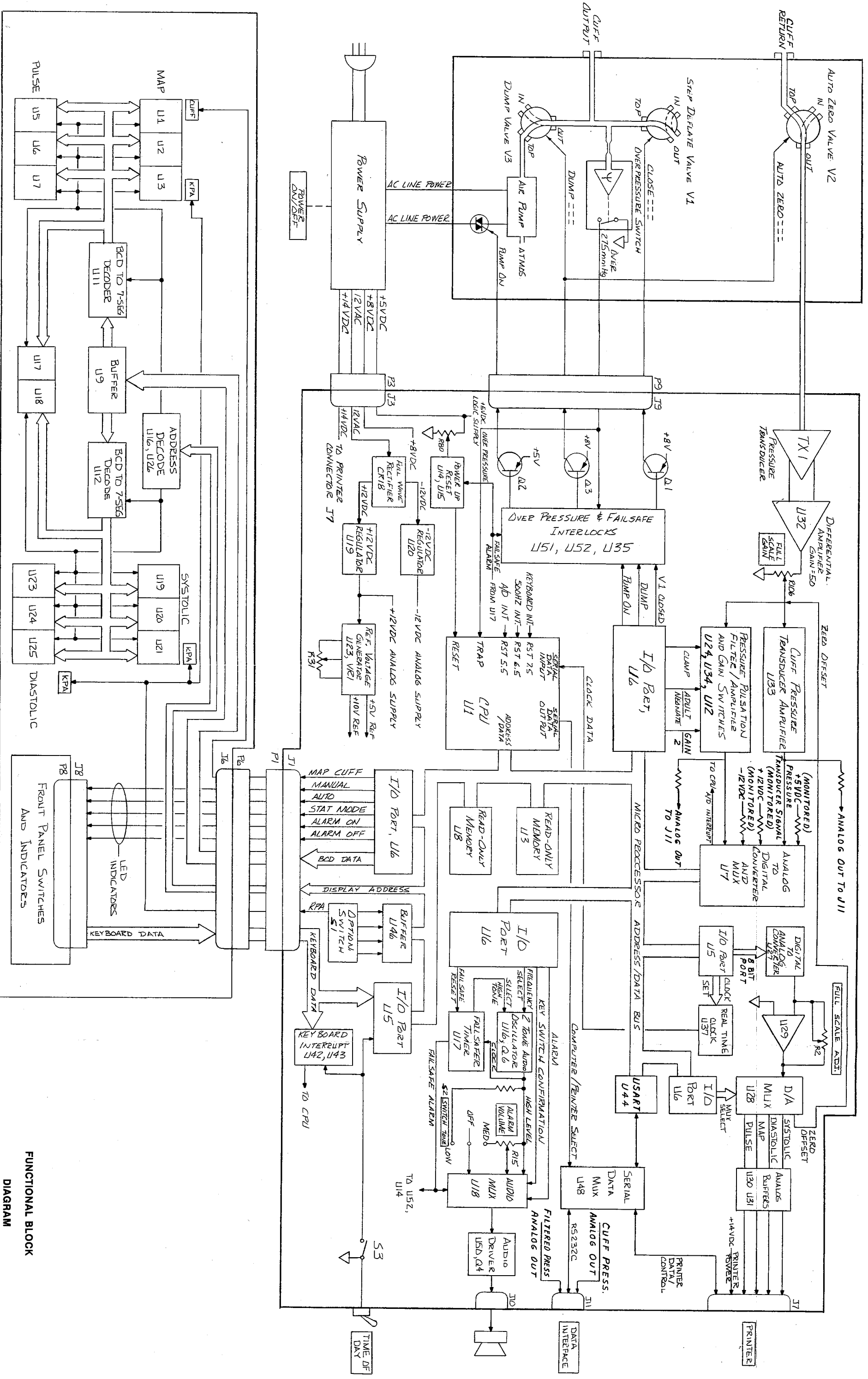
REF DES	DESCRIPTION	PART NUMBER
U9, 14, 15	IC, 7406 DGTL HEX INV BFR/DRVR	620-137
U11, 12	IC, 4511 CMOS BCD TO 7 SEGMENT	619-131
U4, 22	IC, 2003 CMOS 7 SEGMENT DRIVER	619-104
U26	IC, 74LS75 DGTL DUAL 2 BIT LATCH	620-121
U16	IC, 74LS138 DGTL 1OF8 DCDR/DEMUX	620-127
U27	IC, 74LS122 DGTL RE-TRIG OSMV	620-134
U8	IC, 74LS26 DGTL NAND BFR 2-INPUT	620-136
U10, 13	IC, 3082 ARRAY 7 TRANSISTOR CC	625-103
U1-3, 5-7, 19-21, 23-25	DISPLAY, LED, 7 SEGMENT, RED	614-123
U17, 18	DISPLAY, LED, 7 SEGMENT, ORANGE	614-122
CR1-CR4	LAMP, LED YEL LG RECTANGULAR	614-124
CR5, 6	DIO, RECT 1AMP 400V 1N4004	610-103
RN1	RES, NETWORK 4.7-13 KOHM 2%	656-104
RN2	RES, NETWORK 7-10 KOHMS 2%	656-107
R20	RES, CF 82 KOHM 5% 1/4W	650-180
R3-5, 17-19	RES, CF 120 OHM 5% 1/4W	650-110
R6, 7	RES, CF 180 OHM 5% 1/4W	650-122
R2, 10-16, 21-27	RES, MF 82 OHM 1% 1/2W	653-122
R8, 9, 28	RES, MF 27 OHM 1% 1/8W	652-200
C1, 2	CAP, TANTALUM 22UF 20V 20%	603-104
C3, 4, 5	CAP, CERAMIC 0.1UF 50V 20%	602-106
C6	CAP, POLYESTER 0.1UF 100V 5%	603-113
J6	CONTACT, PIN 0.025SQ POST	608-138
J8	CONN, 20 POSN SINGLE IN LINE PC	607-276
XU17, 18	SOCKET, 14 PIN DIP 3 LEVEL WW	607-281
HARDWARE	SOCKET, 15 POSN SINGLE IN LINE	607-312
	SOCKET, 3 POSN SINGLE IN LINE	607-313
	SPACER, 0.156 OD, 0.047 ID, 0.020L	735-194
	SPACER, 0.156 OD, 0.047 ID, 0.090L	735-196



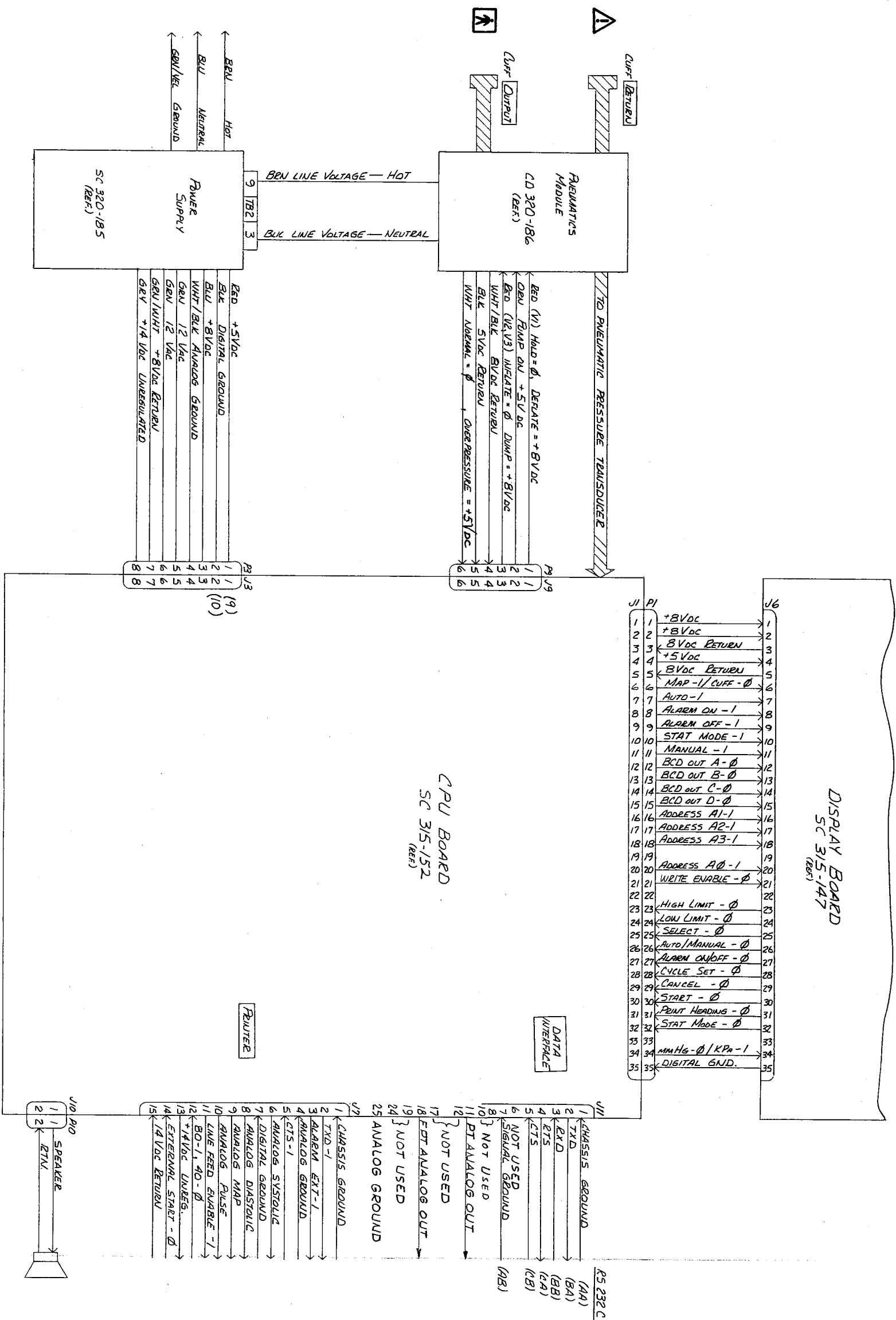
AS 320-245
 PNEUMATIC MODULE
 MODEL 200

PNEUMATIC MODULE 1846

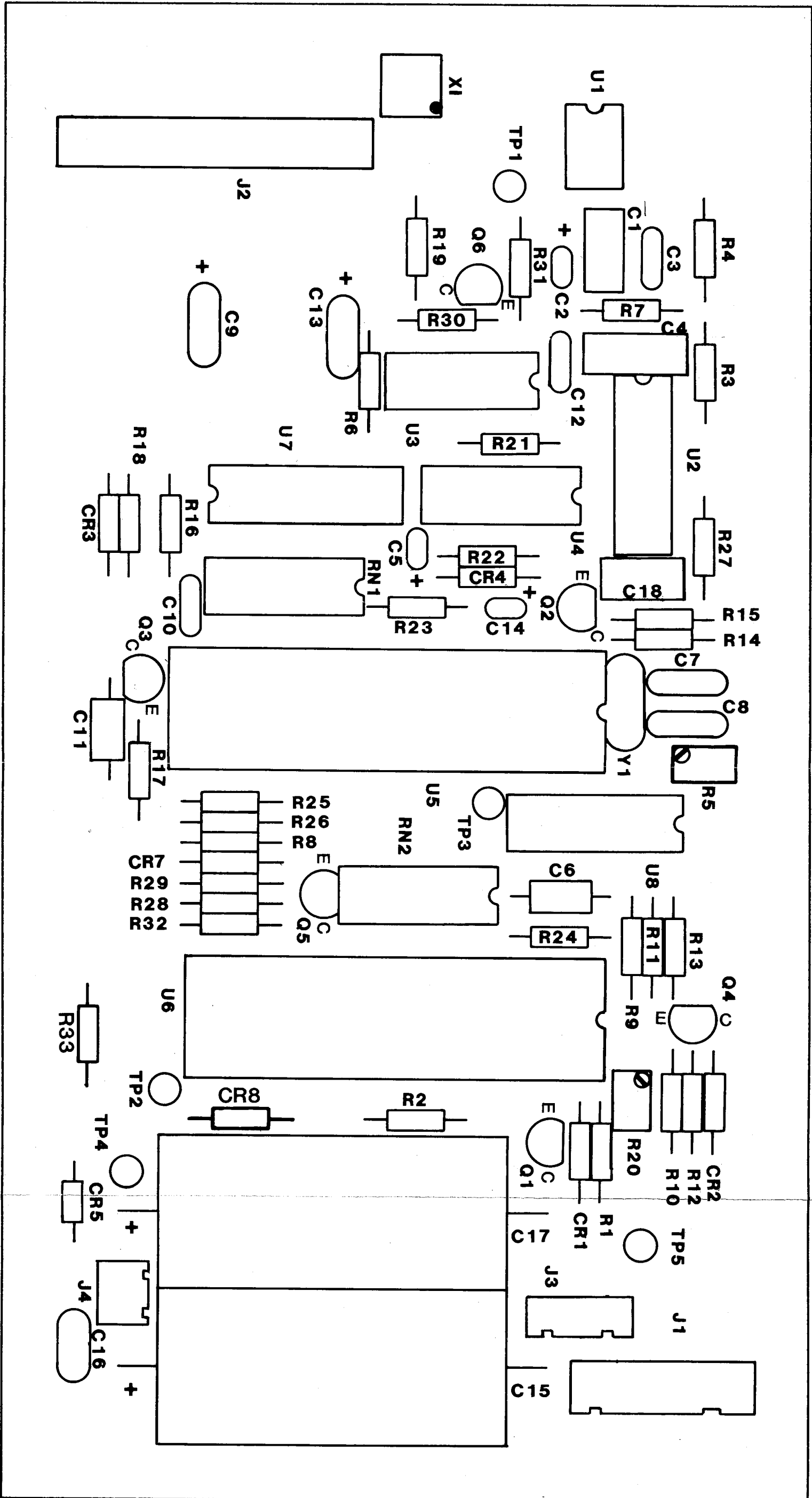
REF DES	DESCRIPTION	PART NUMBER
V1	AIR VALVE PREP V1	320-291
V2	AIR VALVE PREP V2	320-292
V3	AIR VALVE PREP V3	320-293
J1, 2, 3	TERMINAL, INSUL PRESS FIT 0.149D	734-137
1	CHASSIS PNEUMATICS MODULE 1846	702-148
2	PUMP, AIR PREP, 110/120 VOLT	320-219
3	RELAY, SOLID STATE OPT COUPLED	648-108
4	SW, PRESSURE ADJUSTED 275 MMHG	662-136
5	FITTING, BULKHEAD CUFF CONN	704-454
6	CABLE ASSY PNEU MOD/CPU PWB	316-207
HARDWARE	W10 WIRE PREP 1846 PNEU MODULE AIR HARNESS ASSY FITTING, ADAPTER, 10-32 to 1/8 ID	316-173 330-026 712-115
	WRAP, WIRE HARNESS 3/16 to 1.5 OD	756-116
	TYRAP, NYLON 0.725 BDL DIA MAX	756-101
	SCREW, 6-32 x 1/4 100 DEG SST	719-214
	WASHER, FLAT SMALL PATTERN #4	723-106
	WASHER, LOCK SPLIT #4 SST	724-101
	WASHER, LOCK, FL-INT TOOTH #3/8	724-111
	NUT, SELF-LOCKING, NYLON INSR #8	716-406
	NUT, HEX SM PATT # 4 SST	715-102
	NUT, JAM	712-153



FUNCTIONAL BLOCK
DIAGRAM

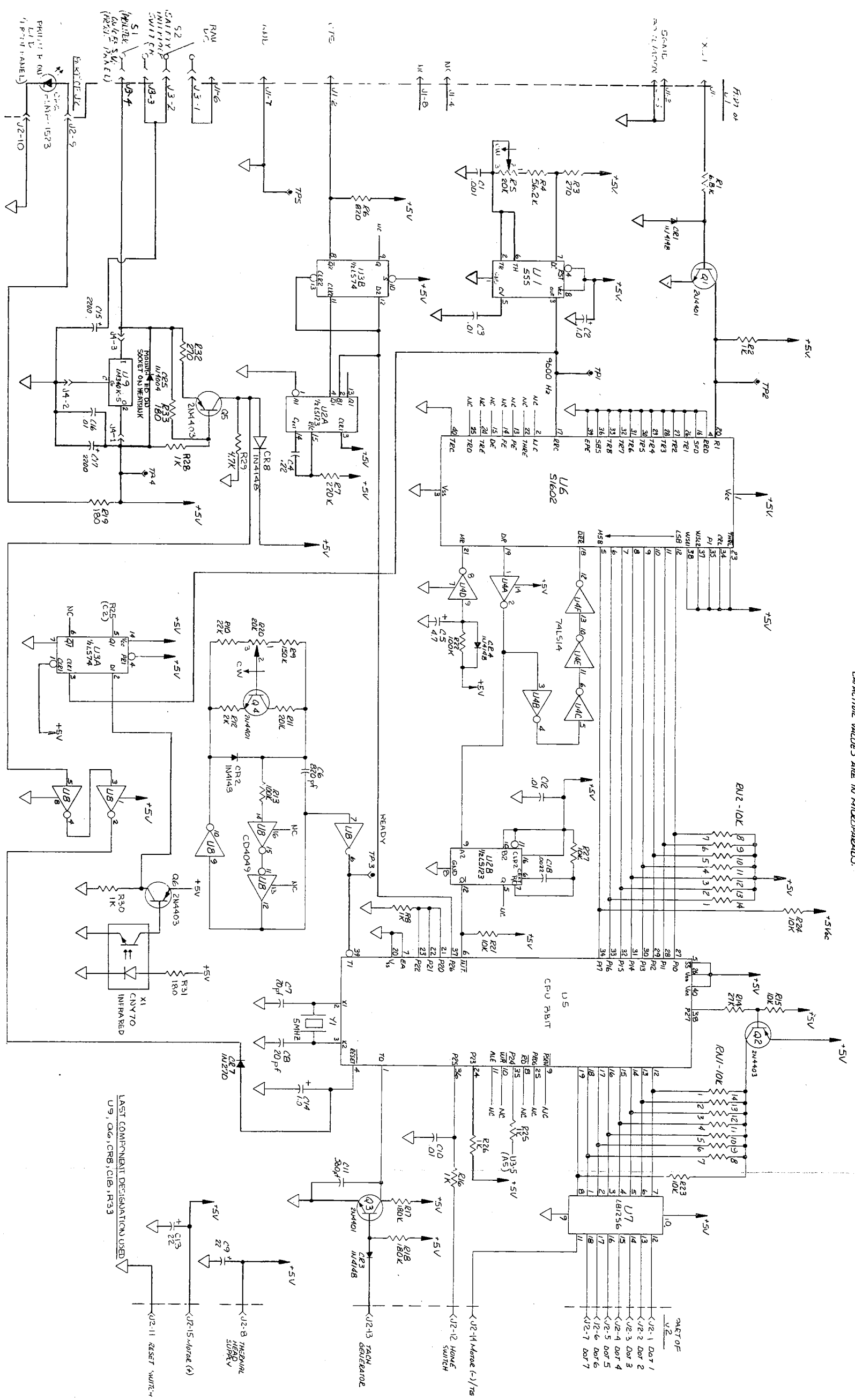


CONNECTION DIAGRAM
CD 354-250

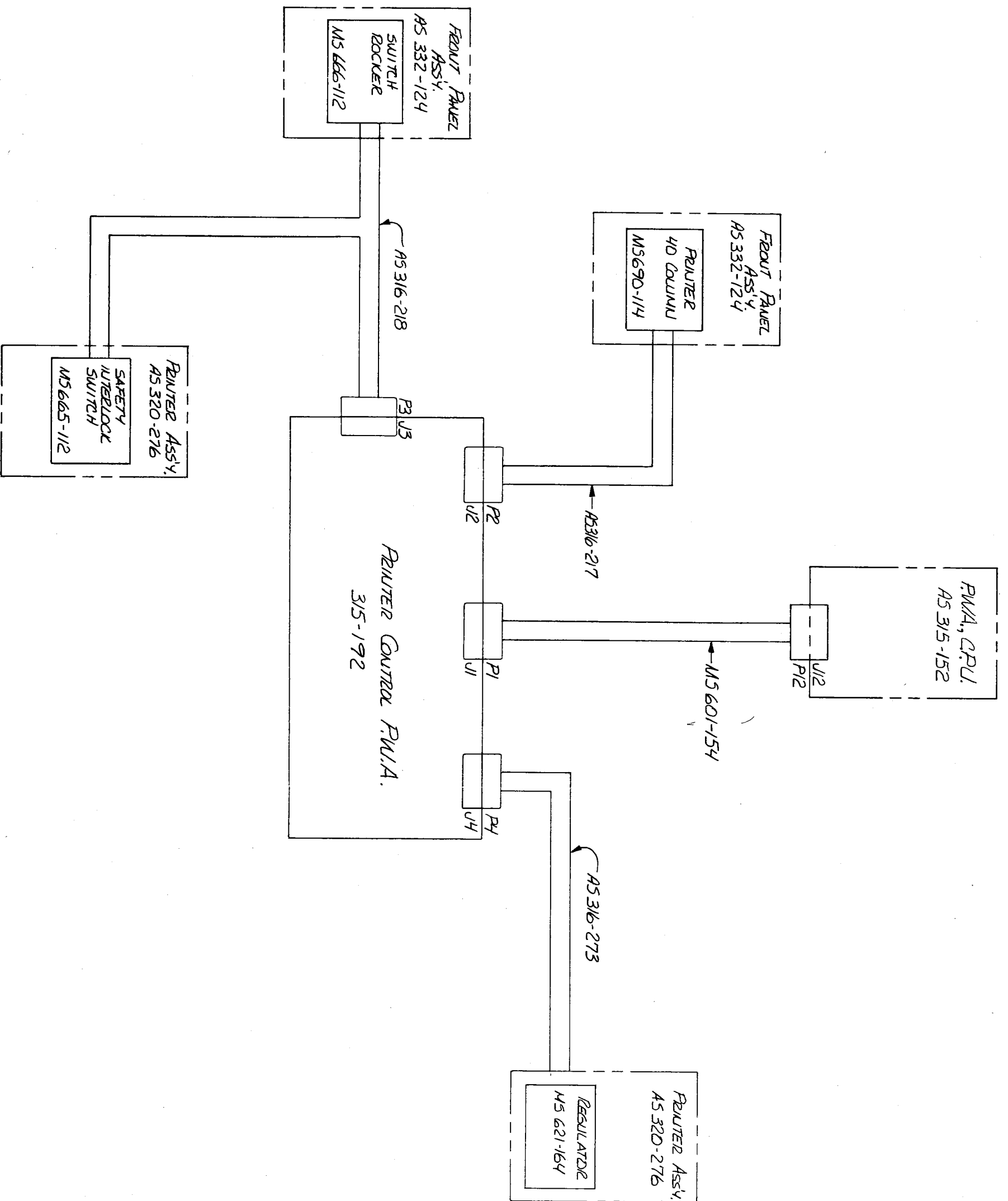


MODEL 1846P
 PRINTER CONTROL BOARD

NOTES: 1. UNLESS OTHERWISE SPECIFIED:
RESISTOR VALUES ARE IN OHMS, 1/4 W, 5%
CAPACITOR VALUES ARE IN MICROFARADS.



MODEL 1846P
PRINTER CONTROL BOARD
SCHEMATIC



MODEL 1846P
 PRINTER CONTROL BOARD
 CONNECTION DIAGRAM

MODEL 1846P PRINTER CONTROL BOARD

REF DES	DESCRIPTION	PART NUMBER
U1	IC, 555 LIN TIMER	621-117
U2	IC, 74LS123 DGTL DUAL MULVIB	620-132
U3	IC, 74LS74 DGTL "D" FLIP FLOP	620-130
U4	IC, 74LS14 DGTL HEX INV SCHMITT	620-131
U5	SOFTWARE ASSY, 1846P PTR SKOFIX	365-046
U6	IC, 1863 NMOS UART SGL SUPPLY	622-112
U7	IC, 1256DGTL 7 STG DR VR/MOT DRVR	620-146
U8	IC, 4049U CMOS INVERTER	619-111
Q1, 3, 4	XSTR, AMPL NPN 2N4401	674-102
Q2, 5, 6	XSTR, AMPL PNP 2N4403	674-103
CR1-4,8	DIO, SW 200MA 75V 4PF 1N4148	610-104
CR7	DIO, GERMANIUM SIGNAL 1N270	610-401
CR5	DIO, RECT 1 AMP 400V 1N4004	610-103
Y1	CRYSTAL, 5 MHZ HC-18/U .0025%	609-108
X1	IC, PHOTO REFL 8W 0.012 IN	625-105
RN1, 2	RES NETWORK 7-10 KOHMS 2%	656-107
R1	RES, CF 6.8 KOHM 5% 1/4W	650-174
R2, 8, 16, 25, 26,28,30	RES, CF 1 KOHM 5% 1/4W	650-102
R3, 32	RES, CF 270 OHM 5% 1/4W	650-138
R4	RES, CF 56.2 KOHM	652-162
R6	RES, CF 820 OHM 5% 1/4W	650-194
R7	RES, CF 220 KOHM 5% 1/4W	650-132
R9	RES, CF 150 KOHM 5% 1/4W	650-119
R10	RES, CF 22 KOHM 5% 1/4W	650-131
R11	RES, CF 20 KOHM 5% 1/4W	650-127
R12	RES, CF 2 KOHM 5% 1/4W	650-126
R13,22	RES, CF 100 KOHM 5% 1/4W	650-104
R14	RES, CF 27 KOHM 5% 1/4W	650-139
R15,21,23 24,27	RES, CF 10 KOHM 5% 1/4W	650-103
R17,18	RES, CF 180 KOHM 5% 1/4W	650-124
R19, 31,33	RES, CF 180 OHM 5% 1/4W	650-122
R29	RES, CF 4.7 KOHM 5% 1/4W	650-157
R5,20	POT, 20 KOHMS 10% 0.5W 12 TURN	630-135

MODEL 1846P PRINTER CONTROL BOARD (continued)

REF DES	DESCRIPTION	PART NUMBER
C1	CAP, POLYESTER .001UF 100V 5%	603-106
C2,14	CAP, TANTALUM 1UF 35V 20%	603-101
C3,10,12,16	CAP, CERAMIC .01UF 50V 20%	602-119
C4	CAP, POLYESTER .22UF 100V 5%	603-122
C5	CAP, TANTALUM 4.7UF 20V 20%	603-105
C6	CAP, CERAMIC 820PF 50V 10% AXIAL	602-157
C7,8	CAP, MICA 20PF 100V 5%	602-114
C9,13	CAP, TANTALUM 22UF 20V 20%	603-104
C11	CAP, CERAMIC 560PF 50V 10% AXIAL	602-155
C18	CAP, POLYESTER .0022UF 100V 5%	603-118
C15,17	CAP, ELCTLT 2200UF 35V AXIAL	604-125
J1	CONN, HEADER ASSY SHRD 8 PIN	607-368
J2	CONN, 15 POSN RT ANGLE FL CABLE	607-366
J3	CONN, HEADER ASSY SHRD 4 PIN	607-374
J4	CONN, HEADER ASSY SHRD 3 PIN	607-369
XU5,6	SOCKET, DIP LO-PROFILE 40 PIN	607-170
HARDWARE	TERMINAL, TUBULAR FOR 0.062 BRD WIRE, 26 AWG SOLID WHITE	734-102 680-110