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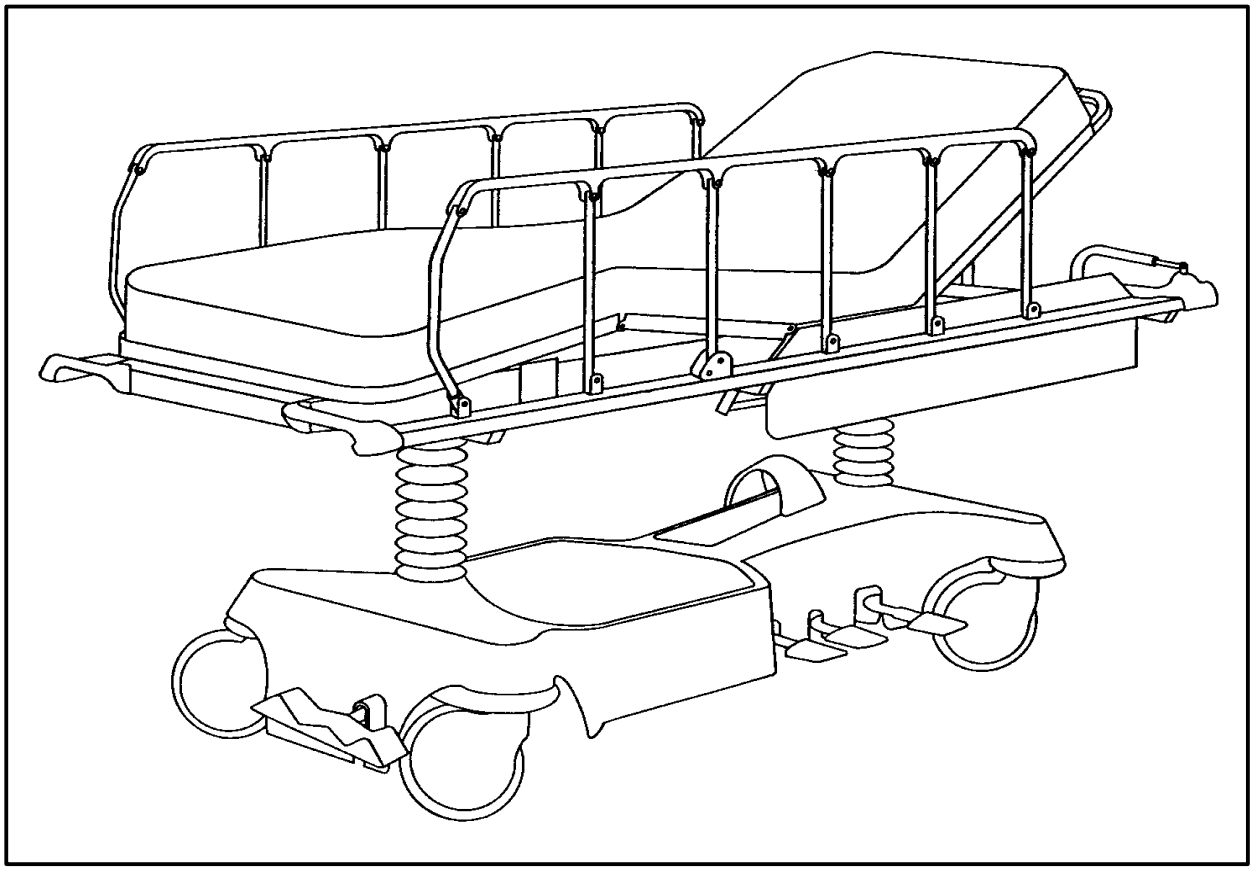

Renaissance Series

1010 Emergency Care Stretcher
1510 PACU Stretcher
721 Advanced Transport Stretcher

MAINTENANCE MANUAL

For Parts or Technical Assistance
1–800–327–0770

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INTRODUCTION

This manual is designed to assist you with the operation and maintenance of the 1010 Emergency Care Stretcher, the 1510 PACU Bed and the 721 Advanced Transport Stretcher. Read it thoroughly before using the equipment or beginning any maintenance on it.

SPECIFICATIONS

	1010	1510	721
Maximum Weight Capacity	500 pounds	500 pounds	500 pounds
Overall Bed Length \ Width	83 1/2" \ 31 1/2"	81 1/2" \ 34"	81"/30"
Minimum \ Maximum Bed Height	22" \ 35"	22" \ 35"	24.5"/38.0"
Fowler Angle	0 to 90 degrees	0 to 90 degrees	0 to 90 degrees
Knee Gatch Angle	0 to 35 degrees	0 to 35 degrees	N/A
Trendelenberg \ Reverse Trendelenberg	+12 to –18 degrees	+12 to –18 degrees	+12 to –12 degrees

WARNING / CAUTION / NOTE DEFINITION

The words WARNING, CAUTION and NOTE carry special meanings and should be carefully reviewed.

WARNING

The personal safety of the patient or user may be involved. Disregarding this information could result in injury to the patient or user.

CAUTION

These instructions point out special procedures or precautions that must be followed to avoid damaging the equipment.

NOTE

This provides special information to make maintenance easier or important instructions clearer.

WARNING

Patients should be discouraged from sitting directly on the ends of the stretcher. Excessive weight will cause the litter surface to tip up, possibly causing patient injury.

Preventative Maintenance

CHECKLIST (PERFORM A MINIMUM OF TWICE A YEAR)

_____ All fasteners secure (reference all assembly prints)
_____ Siderails move and latch properly (page 7)
_____ All casters lock with brake pedal engaged (page 16)
_____ Steer function working properly
_____ All casters secure and swivel properly
_____ Body restraints working properly
_____ I.V. pole intact and operating properly (page 73–79, 121–126 or 135.1–137.2)
_____ Oxygen bottle holder intact and operating properly (page 37, 41, 101 or 140)
_____ Fowler operates and latches properly
_____ Knee Gatch operates properly (page 65)
_____ Trendelenberg/Reverse Trendelenberg operating properly
_____ No rips or cracks in mattress cover
_____ Transfer boards intact and operating properly (page 6)
_____ Arm board support levers intact and operating properly (page 58)
_____ Ground chain intact
_____ No leaks at hydraulic connections
_____ Hydraulic jacks holding properly (page 11)
_____ Hydraulic drop rate set properly (page 13)
_____ Hydraulic oil level sufficient (page 12)
_____ Lubricate where required, including the brake adjuster assembly and brake cam (page 16)
_____ Accessories and mounting hardware in good condition and working properly

Serial No._____

_____

_____

_____

_____

Completed By:_____ Date:_____

Clean Velcro **AFTER EACH USE**. Saturate Velcro with disinfectant and allow disinfectant to evaporate. (Appropriate disinfectant for nylon Velcro should be determined by the hospital.)

In general, when used in those concentrations recommended by the manufacturer, either phenolic type or quaternary type disinfectants can be used with Staph–Chek fabrics. Iodophor type disinfectants are not recommended for use on Staph–Chek fabrics because staining may result. The following products have been tested by the Herculite Laboratory and have been found not to have a harmful effect on Staph–Chek fabrics WHEN USED IN ACCORDANCE WITH MANUFACTURERS RECOMMENDED DILUTION.*

TRADE NAME	DISINFECTANT TYPE	MANUFACTURER	*MANUFACTURER'S RECOMMENDED DILUTION
A33	Quaternary	Airwick (Professional Products Division)	2 ounces/gallon
A33 (dry)	Quaternary	Airwick (Professional Products Division)	1/2 ounce/gallon
Beaucoup	Phenolic	Huntington Laboratories	1 ounce/gallon
Blue Chip	Quaternary	S.C. Johnson	2 ounces/gallon
Elimstaph	Quaternary	Walter G. Legge	1 ounce/gallon
Franklin Phenomysan F2500	Phenolic	Purex Corporation	1 1/4 ounce/gallon
Franklin Sentinel	Quaternary	Purex Corporation	2 ounces/gallon
Galahad	Phenolic	Puritan Churchill Chemical Company	1 ounce/gallon
Hi–Tor	Quaternary	Huntington Laboratories	1/2 ounce/gallon
LPH	Phenolic	Vestal Laboratories	1/2 ounce/gallon
Matar	Phenolic	Huntington Laboratories	1/2 ounce/gallon
Omega	Quaternary	Airwick (Professional Products Division)	1/2 ounce/gallon
Quanto	Quaternary	Huntington Laboratories	1 ounce/gallon
Sanikleen	Quaternary	West Chemical Products	2 ounces/ gallon
Sanimaster II	Quaternary	Service Master	1 ounce/gallon
Vesphene	Phenolic	Vestal Laboratories	1 1/4 ounce/ gallon

Quaternary Germicidal Disinfectants, used as directed, and/or Chlorine Bleach products, typically 5.25% Sodium Hypochlorite in dilutions ranging between 1 part bleach to 100 parts water, and 2 parts bleach to 100 parts water are not considered mild detergents. These products are corrosive in nature and may cause damage to your stretcher if used improperly. If these types of products are used to clean Stryker patient handling equipment, measures must be taken to insure the stretchers are rinsed with clean water and thoroughly dried following cleaning. Failure to properly rinse and dry the stretchers will leave a corrosive residue on the surface of the stretcher, possibly causing premature corrosion of critical components. Failure to follow the above directions when using these types of cleaners may void this product's warranty.

REMOVAL OF IODINE COMPOUNDS

This solution may be used to remove iodine stains from mattress cover and foam footrest pad surfaces.

1. Use a solution of 1–2 tablespoons Sodium Thiosulfate in a pint of warm water to clean the stained area. Clean as soon as possible after staining occurs. If stains are not immediately removed, allow solution to soak or stand on the surface.
2. Rinse surfaces which have been exposed to the solution in clear water before returning bed to service.

PNEUMATIC FOWLER ADJUSTMENT

Required Tools:

3/32 Hex Allen Wrench
1/8 Hex Allen Wrench
3/16 Hex Allen Wrench
7/16 Open End Wrench
5/8 Open End Wrench
Channel Lock Pliers
Towel or Cloth
Thread ”Locktite”

Adjustment Procedure:

1. Refer to drawings 1010–31–90 and 1510–31–25 (Pneumatic Fowler Assembly, page 63) or 721–31–70 (Pneumatic Fowler Assembly, page 95).
2. For easier access, move Fowler to 75 degrees or higher.
3. Using a 3/32 hex Allen wrench, remove set screws (N), located in center of yokes (D).
4. Wrap a towel or cloth around the gas cylinder actuator shaft(s) so as not to mark the shaft. Using channel lock pliers, turn actuator shaft(s) into yoke(s) (D) until tight.
5. Using thread locktite, reinstall set screws (N).
6. While holding the jam nut spacers (R) with a 5/8 open end wrench, turn the adjustment screws (P) using a 3/16 hex Allen wrench until they JUST touch the cylinder pins.
7. Bring the Fowler fully down, and with the handle fully released, using a 1/8 hex Allen wrench, tighten the bottom set screws (S) so the handle is lifted 1/8–1/4 inch above the spine tube. Both set screws must touch the handle. Using a 7/16 open end wrench, tighten the jam nuts (Y) on these set screws.
8. Be sure the Fowler will travel from flat to at least 90 degrees. If it doesn’t, turn each adjustment screw (P) clockwise 1/2 turn. Repeat until at least 90 degrees of travel is achieved.
9. Lower the Fowler to a 5–10 degree angle and release the handle. Apply approximately 50 pounds downward to the end of the Fowler. If either side drifts down, turn the adjustment screw (P) on that side 1/4 turn counterclockwise. Repeat until the Fowler is firm with 50 pounds applied.
10. While holding the adjustment screws (P), tighten the jam nut spacers (R).

TRANSFER BOARD COUNTERBALANCE ADJUSTMENT

Required Tools:

7/16 Open End Wrench

Adjustment Procedure:

1. Raise the transfer board to the full up position.
2. Unhook the extension spring at the eye bolt.
3. Using a 7/16 open end wrench, loosen the jam nut at the eye bolt.
4. Adjust the eye bolt to the desired position.
5. Tighten the jam nut.
6. Hook the extension spring to the eye bolt.
7. Allow the transfer board to lower on its own.
8. Repeat steps 1–7 until the desired counterbalance is achieved.

SIDERAIL LATCH ADJUSTMENT

Required Tools:

1/8 Hex Allen Wrench

WARNING

The siderail latch adjustment is pre–set at the factory, and there should not normally be a need for readjustment. If adjustment must be done it is important to follow the procedure below. If it is not done properly, injury to the patient or user could occur.

Adjustment Procedure:

1. Using a 1/8 hex Allen wrench, adjust the hex Allen screw located on the latch assembly opposite the latch. Turning the Allen screw clockwise will **DECREASE** the amount of ”play” in the latching mechanism. Turning counterclockwise will **INCREASE** the amount.

NOTE

The amount of ”play” in the siderail, when in full up engaged position, should be approximately 1/8 to 3/16 inches.

CAUTION

Too much ”play” when the siderail is in the full up engaged position will give the siderail the appearance of being unstable and could also cause premature wearing of the latch system.
Too little ”play” will obstruct the latch and keep it from engaging completely in the full up position, which may cause damage to the latch and/or injury to the patient or user.

PEDAL LINKAGE ADJUSTMENT – DUAL SIDE CONTROL BASE

Required Tools:

3/32 Hex Allen Wrench

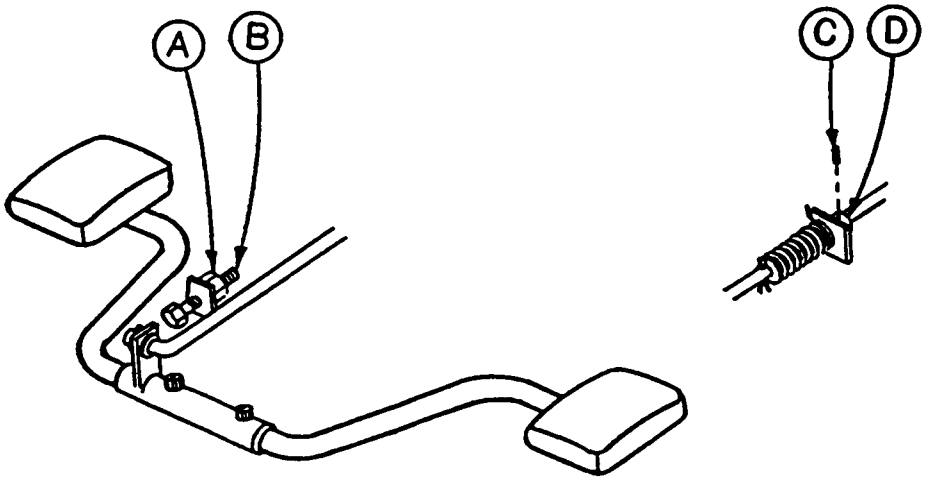
7/16 Open End Wrench

1/2 Open End Wrench

(2) Wooden blocks (10 – 12 inches in length)

Adjustment Procedure:

1. Pump the litter up to full height.
2. Lift the base hood, separating the hood from the base frame. Using the wooden blocks, support the base hood.
3. To adjust the foot end descent pedal, use a 5/32 hex Allen wrench to loosen the set screw (C) in the stop collar (D) on the release rod. Hold the pedal parallel to the floor and slide the collar up to the bracket on the release rod. Tighten the set screw on the stop collar. Be sure the head end and foot end descent pedals are level with each other. Repeat for the head end pedal, if necessary.
4. Once the pedals are level, be sure the paddle on the end of the release rod for the foot end jack is slightly touching the actuating stem on the jack base. If it is not, use a 3/32 hex Allen wrench to loosen the set screw on the paddle hub. Adjust the paddle to **JUST** touch the stem of the jack. Tighten the set screw in the paddle hub. Repeat for the head end jack, if necessary.
5. Depress the pedal for the foot end jack. The jack should start to descend about the same time the paddle on the end of the rod contacts the sleeve on the jack actuating stem. The bracket on the foot pedal body should hit the stop screw (B). Any further movement could cause damage to the stem components inside the jack housing. To adjust the stop screw, use a 1/2 open end wrench to loosen the hex jam nut (A). Turn the screw and re–tighten the hex jam nut. Repeat for the head end jack.
6. Pump the litter up to full height.
7. Step on both descent pedals at the same time. Both ends of the litter should lower with the foot end lowering slightly faster than the head end. If it does not, refer to the procedure for adjusting the jack descent rate.
8. Remove the wooden blocks supporting the base hood. Use the pedal cut–outs on the side of the hood as a guide for proper re–positioning.



PEDAL LINKAGE ADJUSTMENT – DUAL END CONTROL BASE

Required Tools:

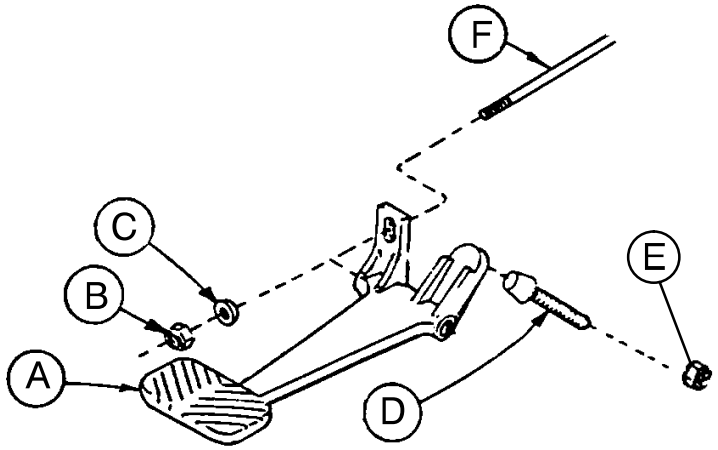
7/16 Open End Wrench

1/2 Open End Wrench

(2) Wooden Blocks (10 – 12 inches in length)

Adjustment Procedure:

1. Pump the litter up to full height.
2. Lift the base hood, separating the hood from the base frame. Using the wooden blocks, support the base hood.
3. The descent pedals should be level with each other and there should be approximately 4 inches between the floor and the bottom of the pedal. To raise the pedal height, use a 1/2 open end wrench to loosen the hex jam nut (E). Using your hand, turn the screw (D) into the bracket. To lower the pedal height, loosen the screw. Tighten the hex jam nut (E) after the correct height is achieved.
4. Once the pedals are level, the release rod can be adjusted. Using a 7/16 wrench, turn nut (B) clockwise to shorten the release length and counterclockwise to increase the length.
5. Depress the pedal and be sure the jack descent is triggered when the pedal is approximately one inch from the floor. The descent should stop when the pedal is released and the jack height should hold. Repeat the above procedures for the descent pedal at the other end of the bed.
6. After adjusting each descent pedal individually, depress both pedals at the same time. Both jacks should start descending when the pedals are approximately one inch from the floor. The foot end should lower slightly faster than the head end. If it does not, see procedure for adjusting the jack descent rate.
7. Remove the wooden blocks supporting the base hood and secure the hood to the base frame.



CASTER ASSEMBLY REPLACEMENT*

Required Tools:

1/8 Roll Pin Punch
Flat Punch (any size larger than 1/8)
Needle Nose Pliers
3/4 Inch Wrench
1 Inch Wrench
Drill with 1/8 inch Drill Bit
Hammer
Floor Jack
(2) Wooden Blocks (10 – 12 inches in length)
Torque Wrench (w/ Ft. Lbs. Adjust.)

Replacement Procedure:

1. Pump the litter up to full height.
2. Lift the base hood, separating the hood from the base frame. Using the wooden blocks, support the base hood.
3. Using a 1/8 roll pin punch and hammer, remove roll pin located in center of lug nut holding wheel assembly to base frame.
4. Carefully remove plastic wheel covers.
5. Using a floor jack, lift base frame approximately 4 inches off the ground.
6. While holding cap screw with a 3/4 inch wrench, turn lug nut with a 1 inch wrench to loosen wheel assembly from base frame. Remove wheel.
7. Install the new wheel assembly with new lug nut and tighten down to 60 – 65 foot–pounds torque.

WARNING
Never reuse the old lug nut, cap screw or roll pin once removed from base frame.

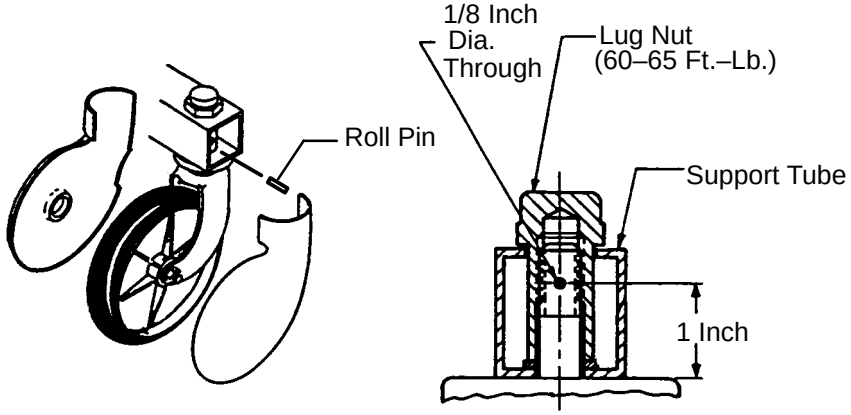
8. Lower the floor jack and set aside to be used, if needed, with another wheel.
9. Drill a 1/8 hole in center of lug nut, going completely through the lug nut.

CAUTION

Be careful not to ”oblong” the hole in the lug nut when drilling.

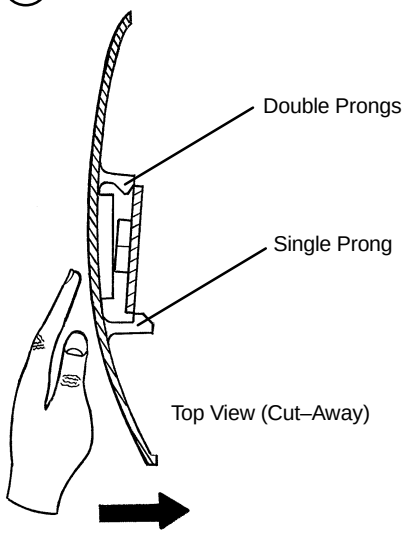
10. Using needle nose pliers, hold on to roll pin and tap into place. Finish driving roll pin with a flat head punch and a hammer until flush with the lug nut.
11. Install plastic wheel covers onto wheel.
12. Remove the wooden blocks supporting the base hood and secure the hood to the base frame.

***Replacement Part Number 715–100–127 (Caster and Cover Assembly)**



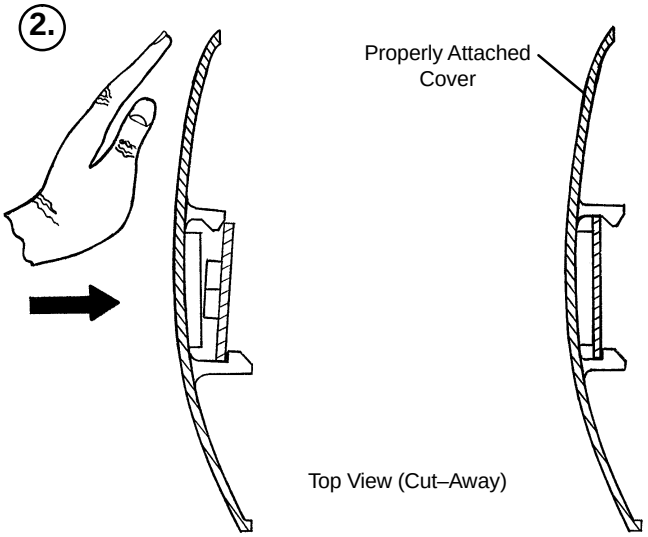
CASTER COVER INSTALLATION AND REMOVAL

1.



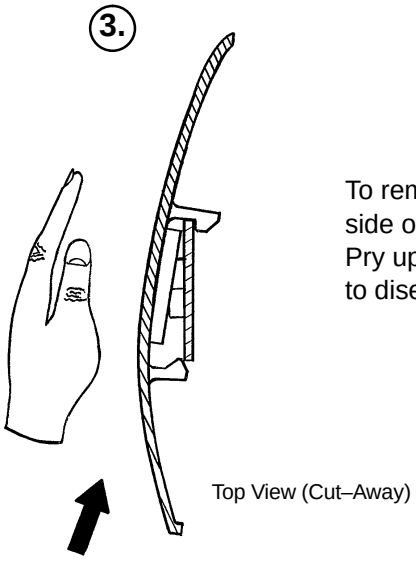
Looking through the larger of the two side cut–outs, align cover with axle nut or bolt head, as shown. Push down on the opposite side of the cover until single prong engages with caster horn.

2.



Push with palm on cover until double prongs engage.

3.



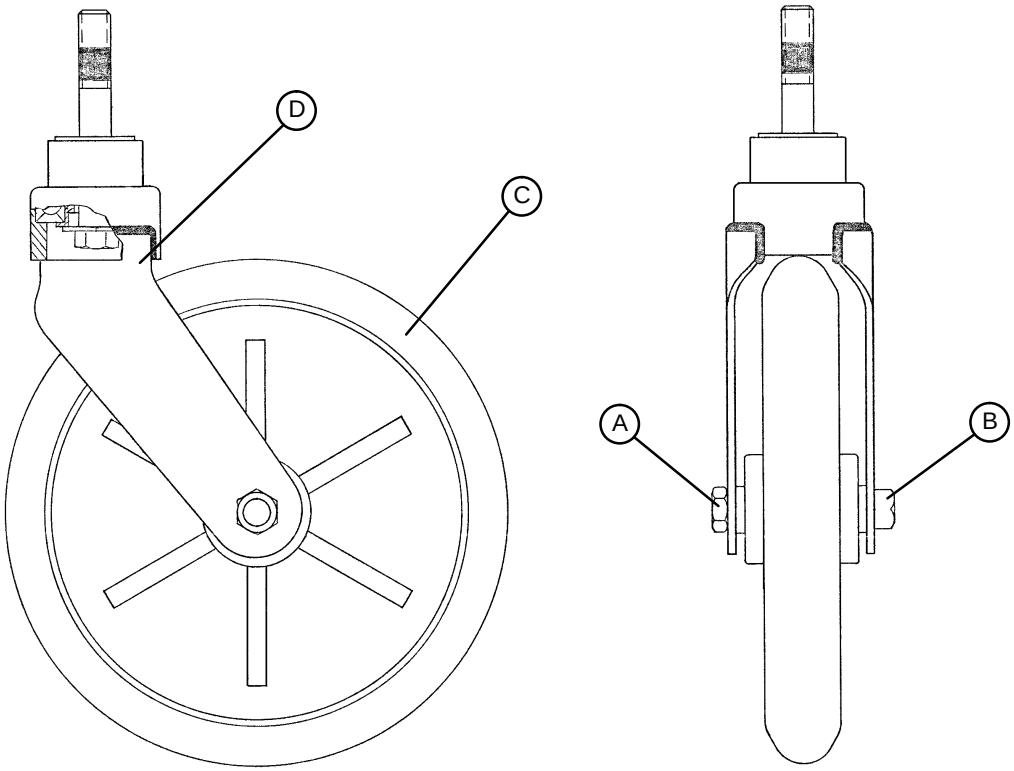
To remove wheel cover, insert large screwdriver into cut–out in side of wheel cover and into the space between the double prongs. Pry up cover to disengage double prongs and push sharply upward to disengage single prong.

CASTER MAINTENANCE

Required Tools:

5/8” Wrench
11/16” Wrench

Maintenance Procedure:



Remove the plastic caster cover (see page 10.1).

Using the 5/8” wrench and the 11/16” wrench, remove the centerlock nut (item A) from the through bolt (item B) for the caster wheel.

Support the corner of the stretcher where the wheel is being removed and remove the through bolt (item B) and the molded wheel (item C) .

Clean the through bolt, molded wheel, and the inside of the caster horn (item D) removing any dirt and debris. Ensure the bearings in the molded wheel spin freely and easily.

Replace the molded wheel and the through bolt.

Replace the centerlock nut on the through bolt and use the 5/8” and 11/16” wrenches to tighten it securely.

HYDRAULIC SYSTEM TROUBLESHOOTING

NOTE
Be sure the pedal linkage has been adjusted properly before beginning service on the jacks (see page 8 or page 9).

PROBLEM/SYMPTOM	SOLUTION
Jack will not raise to full height.	Add hydraulic fluid (see p.12). Check for leaks.
Jack will not hold in raised position.	Close the needle valve completely. If the jack holds, replace valve #1 (see p. 14). If the jack does not hold, replace valve #2 (see p. 15).
Jack will not pump up and the jack actuator rod **does not** move.	Close the needle valve. If the jack will now pump up, replace valve #1. If the jack still will not pump up after closing the needle valve, replace valve #3 (see p. 15).
Jack will not pump up but the jack actuator rod **does** move when the pump pedal is activated.	Replace valve #2 (see p. 15).
Jack will not pump up and the jack actuator rod may or may not move.	Remove excess air (vacuum) in system (see p. 12).

Contact Stryker technical service at 1–800–327–0770 for further assistance.

CHECKING HYDRAULIC FLUID LEVEL

Required Tools:

3/8 Open End Wrench

3/4 Open End Wrench

Procedure:

WARNING

To avoid personal injury or damage to the stretcher, remove the litter and the base hood before beginning service on the jacks.

1. Using a 3/8 open end wrench, remove square head set screws from both head and foot end jack support tubes. Remove litter top and set aside.
2. Lift base hood off base frame and set aside.
3. Be sure there are no hydraulic leaks. If there are, jack replacement will be necessary.
4. Lower the jack to the full down position.
5. Using a 3/4 open end wrench, slowly turn the fill plug located on the side of the reservoir counterclockwise to allow excess system pressure to vent. Remove the fill plug.
6. The hydraulic fluid should be visible at the bottom of the fill hole. If it is not, add Mobil Aero HFA hydraulic fluid (Stryker part number 2020–70–475) until the fluid is visible at the bottom of the fill hole. Replace the fill plug.

CAUTION

Use of other types of oil may damage hydraulic units.

7. Replace the hood and the litter.

REMOVAL OF EXCESS AIR (VACUUM) FROM THE HYDRAULIC SYSTEM

Procedure:

1. Verify all hydraulic linkages are secure and operating properly (see pedal linkage adjustment procedure page 8 or 9).
2. Using pump pedal, actuate system several times. This will force the air through the system and the jack should now pump up.

JACK DESCENT RATE ADJUSTMENT

Required Tools:

Screwdriver

(2) Wooden Blocks (10 – 12 inches in length)

Adjustment Procedure:

1. Pump the litter up to full height.

2. Lift the base hood, separating the hood from the base frame. Using the wooden blocks, support the base hood.

3. The descent rate needle valve is located on the base of the jack. Turning the needle valve clockwise, with a screwdriver, will decrease the rate of descent. Turning it counterclockwise will increase the rate of descent.

4. Adjust the needle valve so that the foot end of the stretcher descends slightly faster than the head end.

NOTE

The larger percentage of a patient's weight is located in the torso area. Adjust descent rate accordingly.

5. Remove the wooden blocks supporting the base hood and secure the hood to the base frame.

NOTE

The jack descent rate was preset at the factory to drop the foot end faster than the head. It is recommended that the foot drop faster to avoid patient disorientation.

HYDRAULIC CHECK VALVE REPLACEMENT

Required Tools:

3/8 Open End Wrench	Stiff Wire (with bent, pointed end)	Small Needle Nose Pliers
3/4 Open End Wrench	Torque Wrench (with Ft. Lbs. adjust.)	
7/32 Hex Allen Wrench	1/2 Inch Diameter Rod	

Replacement of Valve #1

WARNING
To avoid personal injury or damage to the stretcher, remove the litter and the base hood before beginning service on the stretcher.

1. Using a 3/8 open end wrench, remove square head set screws from both head and foot end jack support tubes. Remove litter top and set aside.
2. Lift base hood off base frame and set aside.
3. Lower the jack to full down position. The actuator must be manually lowered while depressing the appropriate release pedal.
4. Remove the pin body assembly (4) with a 3/4 open end wrench and discard the housing gasket (5).

NOTE
Although the hydraulic fluid is not under pressure, some fluid loss will occur. The fluid loss should be minimal but covering the floor is advisable.

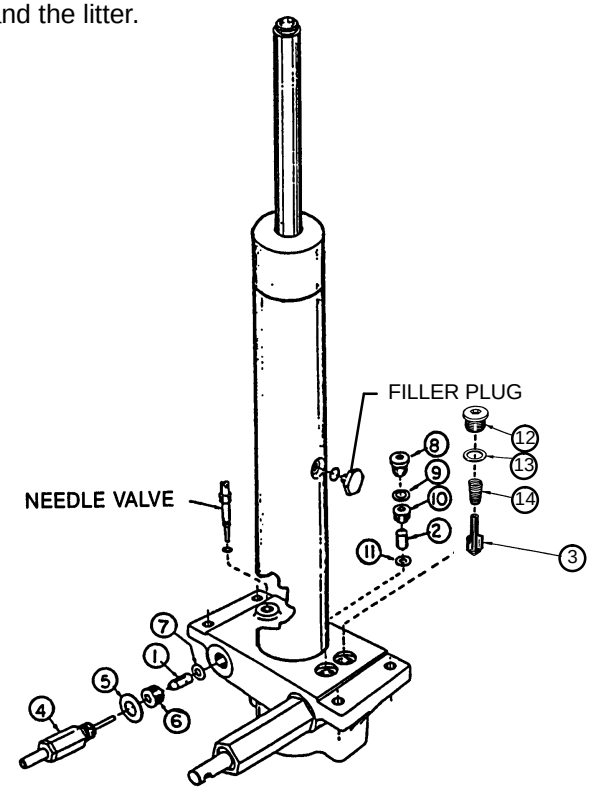
5. Using a 7/32 hex Allen wrench, remove the valve plug (6).
6. Using a stiff wire with a bent, pointed end, remove and discard the valve (1) and the seal (7).
7. Install the new seal (7) flat to the bottom of its hole with a 1/2 inch diameter rod and install the new valve (1) with the beveled end out (as shown in the illustration).
8. Install the valve plug (6) with the countersunk end first and the beveled end out. Tighten to 10 foot pounds torque.
9. Install the pin body assembly (4) with the new housing gasket (5) and tighten to 10 foot pounds torque.
10. Pump up the jack to the maximum height. Apply weight to be sure the jack holds its position and there are no hydraulic leaks before replacing the base hood and the litter.

ITEM	PART NO.	PART NAME
1	926–20–153	Check Valve
2	926–20–153	Check Valve
3	715–1–341	Poppet
4	715–100–312	Pin Housing Assembly*
	715–270–100	Valve Assembly**
5	715–1–330	Housing Gasket
6	715–1–309	Valve Plug
7	926–20–154	Seal
8	715–1–101	Base Plug
9	926–20–156	Seal
10	715–1–309	Valve Plug
11	926–20–154	Seal
12	715–1–301	Base Plug
13	926–20–156	Seal
14	390–2–134	Conical Comp. Spring

* Used on jack part number 715–100–310.

** Used on jack part number 715–270–10.

(see label on side of jack reservoir for jack part number)



HYDRAULIC CHECK VALVE REPLACEMENT (CONT'D)

Replacement of Valve #2

WARNING
To avoid personal injury or damage to the stretcher, remove the litter and the base hood before beginning service on the jacks. Lower the jack rod completely to relieve the pressure on the pump piston side of the jack. This will prevent large hydraulic fluid loss and possible damage when the base plugs are removed.

1. Remove the base plug (8) and discard the seal (9).
2. Remove the valve plug (10).
3. Using a stiff wire with a bent, pointed end, remove the valve (2) and the seal (11) and discard the seal.
4. Install the new seal (11) flat to the bottom of its hole with a 1/2" diameter rod.
5. Install the new valve (2) with the beveled end out (as shown in the illustration).
6. Install the valve plug (10) and tighten to 10 foot–pounds torque.
7. Install the new seal (9) with the base plug (8) and tighten to 10 foot–pounds torque.
8. Pump up the jack to the maximum height.
9. Be sure there are no hydraulic leaks before replacing the base hood and the litter.

Replacement of Valve (Poppet) #3

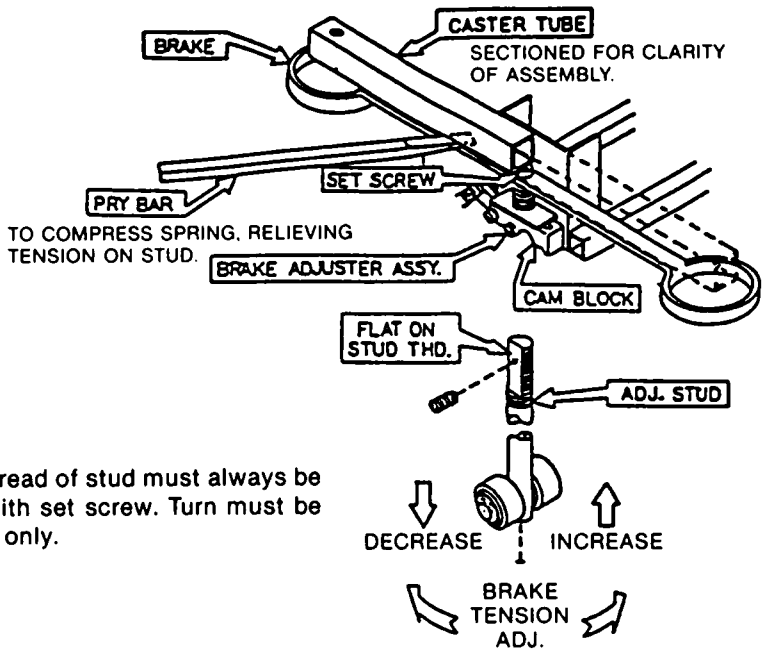
WARNING
To avoid personal injury or damage to the stretcher, remove the litter and the base hood before beginning service on the jacks. Lower the jack rod completely to relieve the pressure on the pump piston side of the jack. This will prevent large hydraulic fluid loss and possible damage when the base plugs are removed.

1. Remove the base plug (12) and discard the seal (13).
2. Remove the compression spring (14).
3. Using a small needle nose pliers, remove the poppet (3).
4. Install the new poppet (3).
5. Install the compression spring (14).
6. Install the new seal (13) and the base plug (12) and tighten to 10 foot–pounds torque.
7. Pump up the jack to the maximum height to check its operation.
8. Check for hydraulic leaks before replacing the base hood and the litter.

BRAKE ADJUSTMENT

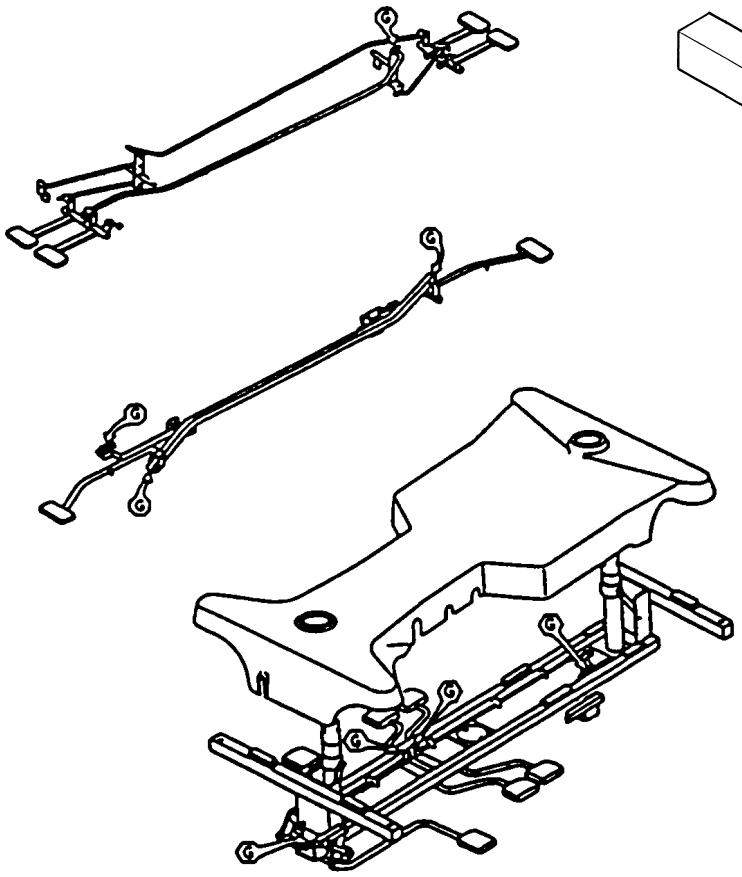
Required Tools:

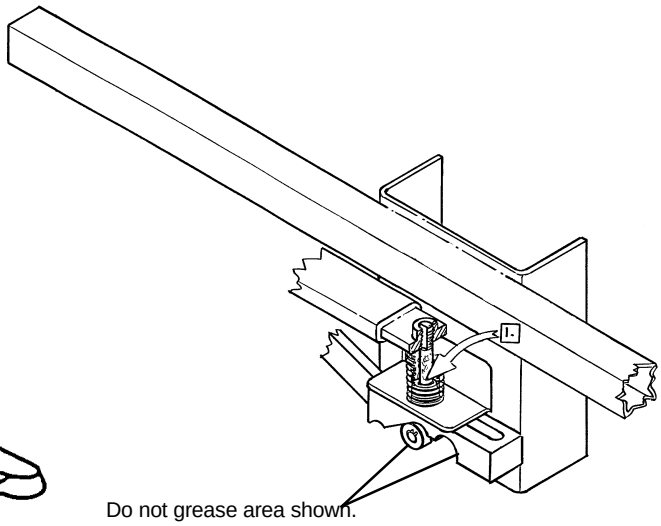
3/32” Hex Allen Wrench
Pry Bar
Thread ”Locktite”



Flat on thread of stud must always be aligned with set screw. Turn must be full circle only.

BASE LUBRICATION

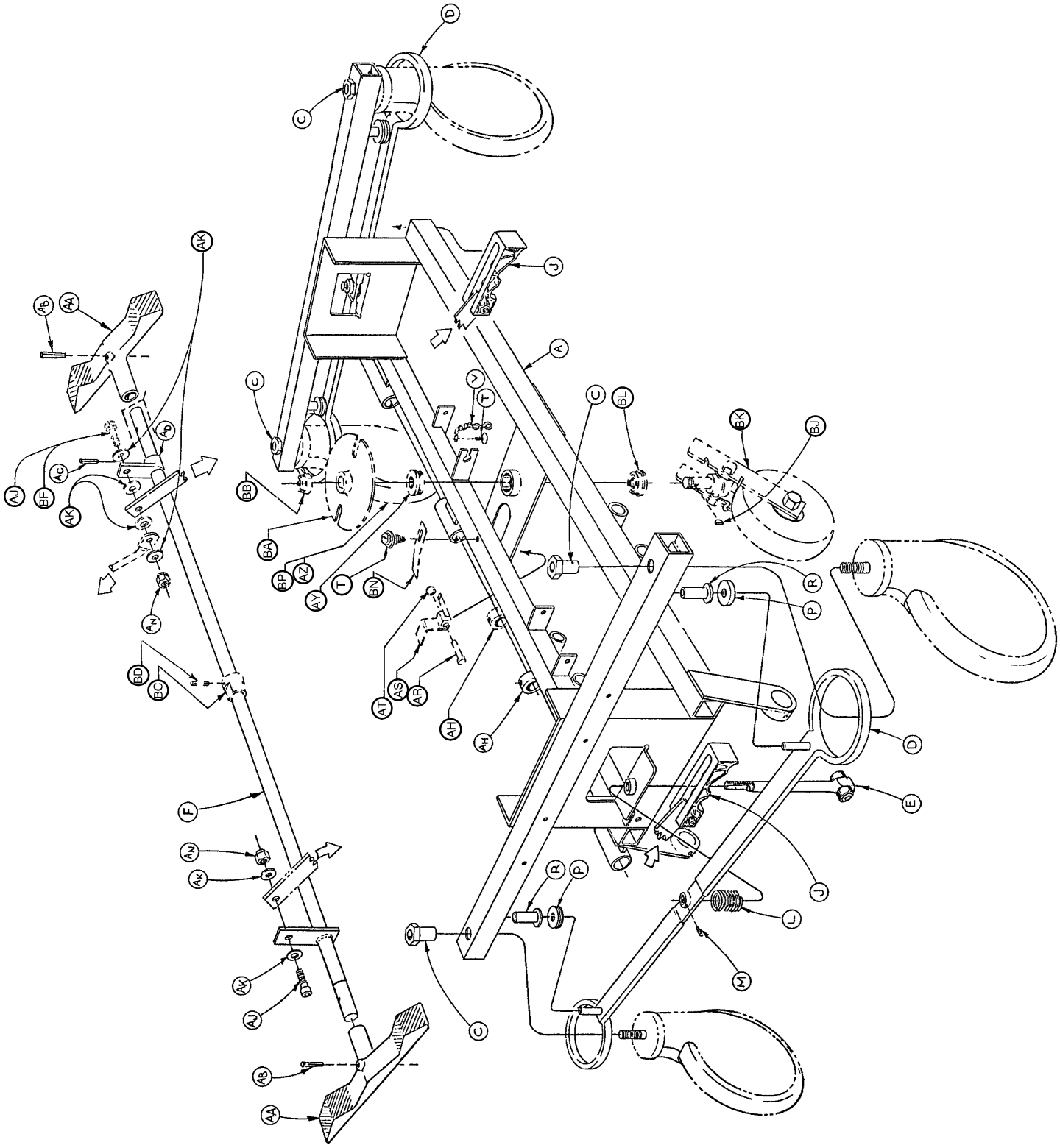




Do not grease area shown.

1. Lubricate brake adjuster rod around area shown with MPG–2 grease or equivalent.

715–1–250 Side Control Base Assembly (with Brakes)

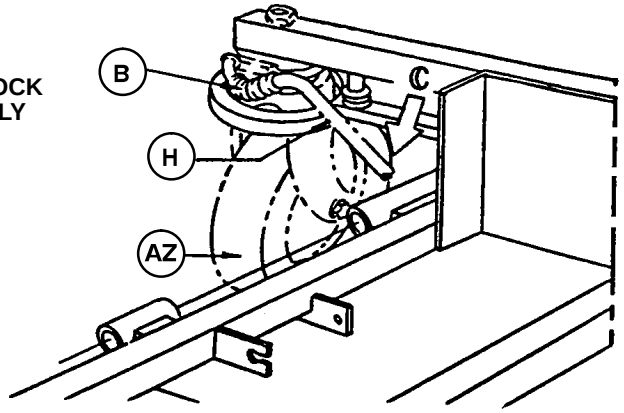


715–1–250 Side Control Base Assembly (with Brakes)

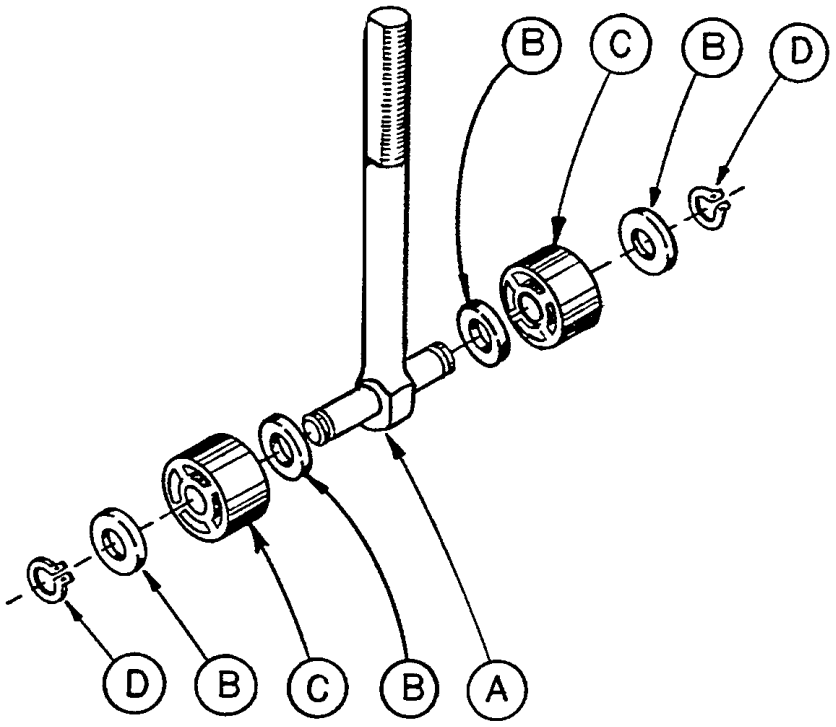
Item	Part No.	Part Name	Qty.
A	715–1–245	Base Weldment Assembly	1
B	38–211	Spring	1
C	715–1–158	Caster Nut	4
D	715–1–61	Caster Brake Assembly	2
E	(Page 20)	Brake Adjuster Assembly	2
F	715–1–231	Brake/Steering Rod Assembly	1
H	1000–10–62	Steering Lock Linkage Bar	1
J	(Page 21)	Brake Cam Assembly	2
L	715–1–94	Compression Spring	2
M	21–50	Set Screw	2
P	715–1–11	Brake Cushion	4
R	946–1–116	Brake Bar Bushing	4
T	23–25	Self–Tapping Screw	2
V	715–1–156	Grounding Chain	1
AA	715–201–201	Brake/Steer Pedal	2
AB	26–261	Groove Pin	2
AC	26–13	Roll Pin	1
AD	715–1–165	Actuator Plate Assembly	1
AH	42–20	Collar w/ Set Screw	2
AJ	8–17	Soc. Hd. Cap Screw	2*
AK	14–2	Nylon Washer	4
AN	16–2	Fiberlock Nut	2
AR	3–20	Hex Hd. Cap Screw	1
AS	715–1–217	Fifth Wheel Latch	1
AT	16–16	Nylock Nut	1
AY	715–1–157	Fifth Wheel Bearing	1
AZ	(Page 27)	Steering Caster Assembly	1**
BA	715–1–337	Fifth Wheel Plate Assembly	1
BB	16–49	Flexlock Nut	1
BC	715–1–161	Fifth Wheel Cam	1
BD	26–8	Roll Pin	1
BF	8–21	Soc. Hd. Cap Screw	1**
BJ	715–1–149	Woodruff Key	1
BK	(Page 29)	Fifth Wheel Assembly	1
BL	81–219	Bearing	1
BN	715–1–136	Fifth Wheel Spring	1
BP	(Page 28)	Caster Wheel Assembly	3 ***

* Item AJ to be used only when fifth wheel is ordered.
** Items AZ and BF to be used only when steerlock caster is ordered.
*** Item BP quantity of four when fifth wheel is ordered.

STEERLOCK ASSEMBLY DETAIL

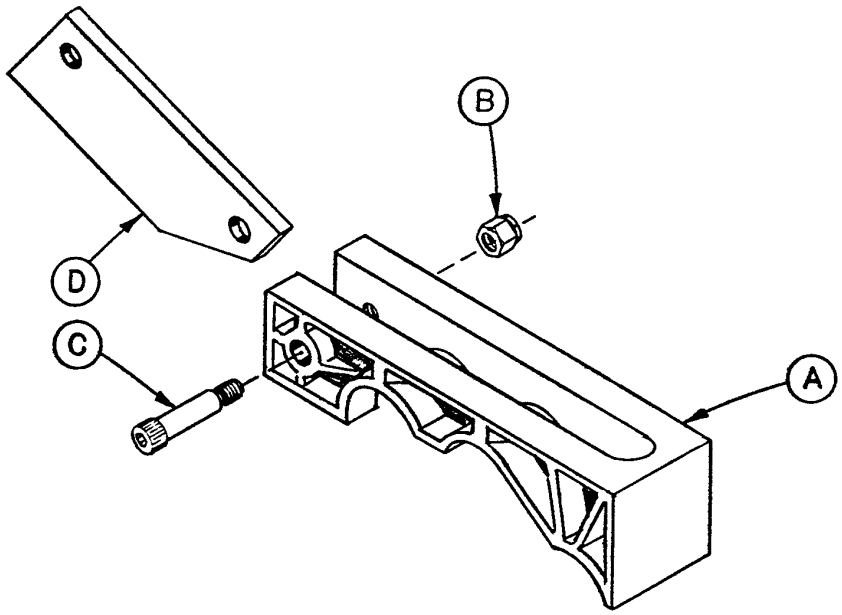


715–1–150 Brake Adjuster Assembly



Item	Part No.	Part Name	Qty.
A	715–1–62	Threaded Stud Assembly	1
B	14–4	Nylon Washer	4
C	715–1–180	Bearing	2
D	28–8	Retaining Ring	2

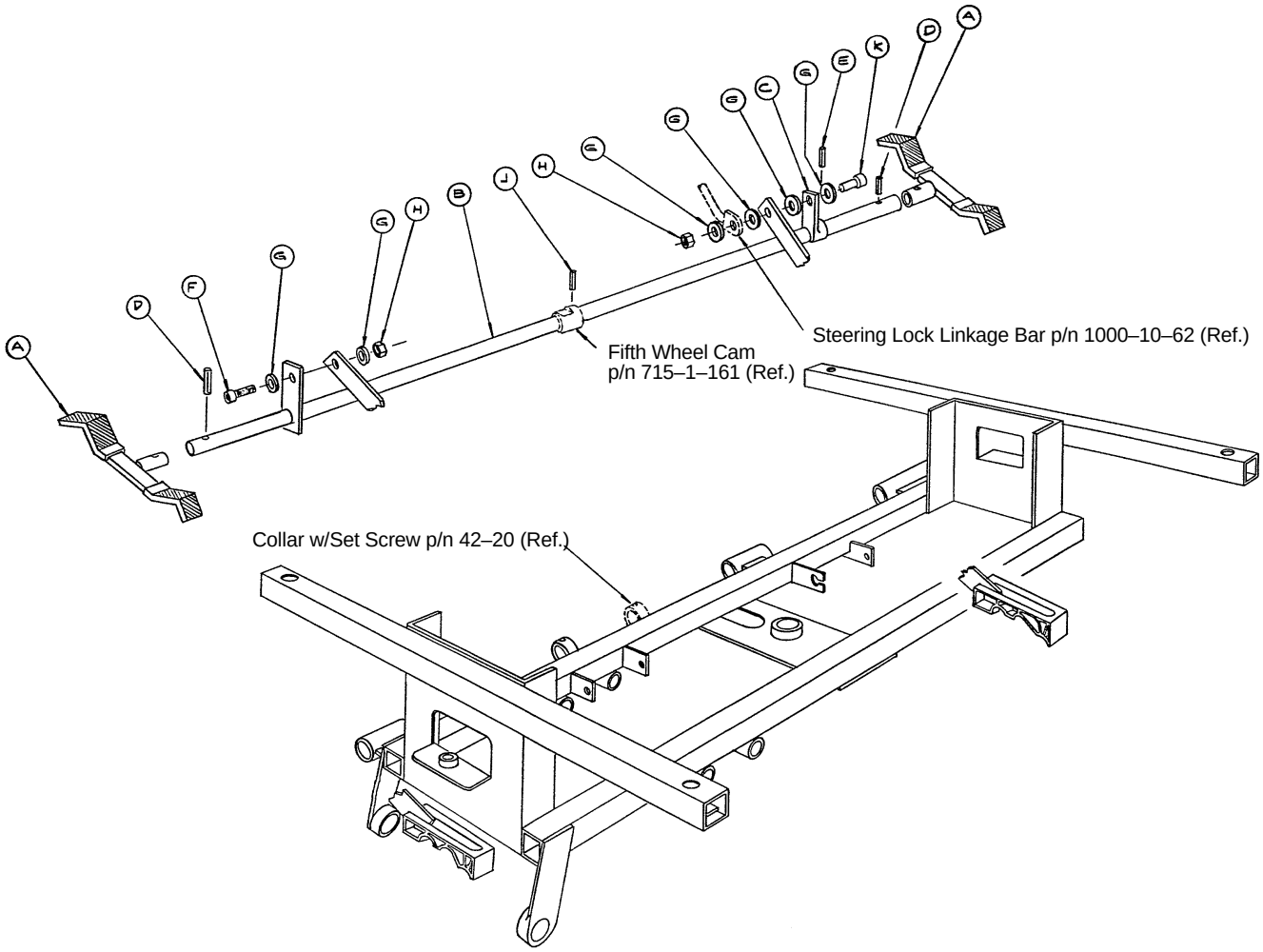
715–1–213 Brake Cam Assembly



Item	Part No.	Part Name	Qty.
A	715–1–221	Brake Cam	1
B	16–59	Fiberlock Nut	1
C	8–21	Soc. Hd. Cap Screw	1
D	715–1–173	Brake Connecting Link	1

Notes

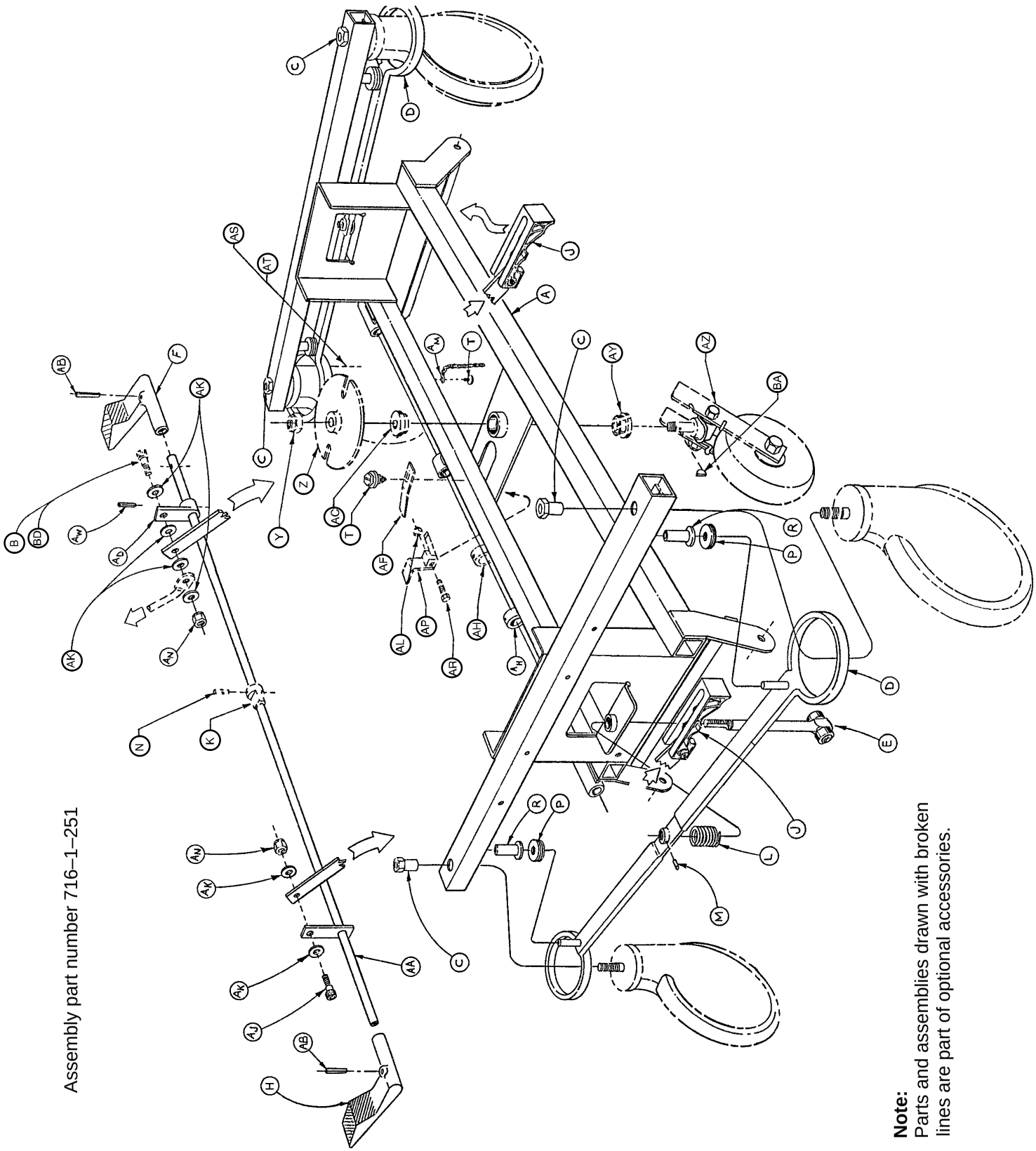
1010–90 Reduced Length Brake/Steer Base Option



Item	Part No.	Part Name	Qty.
A	1010–90–10	Brake Pedal Assembly	2
B	1010–90–24	Brake Bar	1
C	715–1–165	Actuator Plate Assembly	1
D	26–35	Roll Pin	2
E	26–13	Roll Pin	1
F	8–17	Shoulder Bolt	1
G	14–2	Nylon Washer	6
H	16–2	Fiberlock Nut	2
J	26–8	Roll Pin	1
K	8–21	Shoulder Bolt	1

NOTE
This assembly pertains only to units equipped with the reduced length brake/steer option (for Surgi–lift clearance). The width of the brake/steer pedal will be 11 1/4 inches if the unit is equipped with this option. If the pedal is wider than 11 1/4 inches, base assembly 715–1–250 (page 18 & 19) or 716–1–251 (page 24 & 25) should be referenced.

End Control Base Assembly (with Wheels and Brakes)



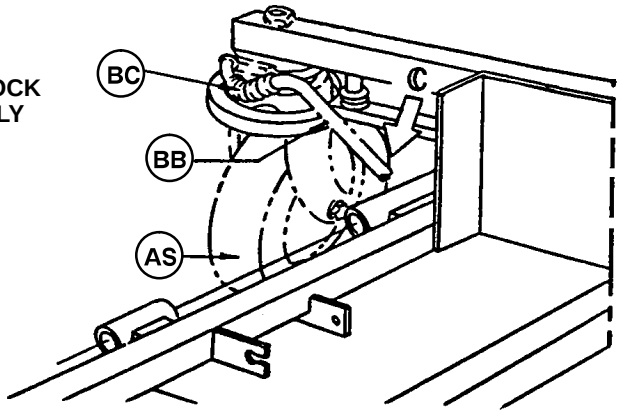
Assembly part number 716–1–251

Note:
Parts and assemblies drawn with broken lines are part of optional accessories.

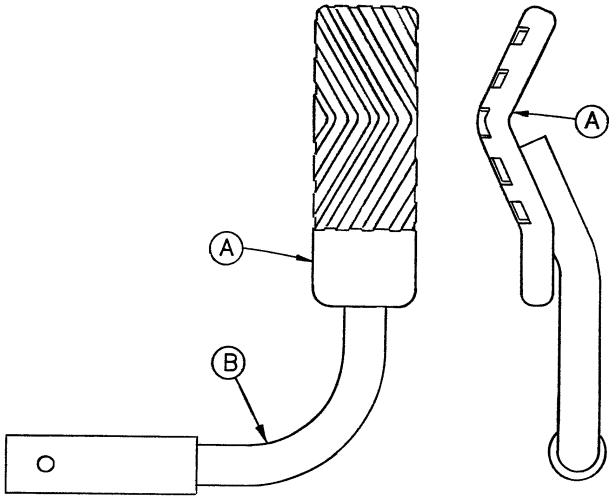
End Control Base Assembly (with Wheels and Brakes)

Item	Part No.	Part Name	Qty.
A	716–1–246	Base Weldment Ass'y	1
B	8–17	Soc. Hd. Shoulder Bolt	1
C	715–1–158	Caster Nut	4
D	715–1–61	Caster Brake Assembly	2
E	(Page 20)	Brake Adjuster Assembly	2
F	1210–1–345	Brake/Steer Pedal, Ft. End	1
H	1210–1–346	Brake/Steer Pedal, Hd. End	1
J	(Page 21)	Brake Cam Assembly	2
K	26–8	Roll Pin	1
L	715–1–94	Compression Spring	2
M	21–50	Set Screw	2
N	715–1–161	Fifth Wheel Cam	1
P	715–1–11	Brake Cushion	4
R	946–1–116	Brake Bar Bushing	4
T	23–25	Self–Tapping Screw	2
Y	16–49	Flexlock Nut	1
Z	715–1–337	Fifth Wheel Plate Ass'y	1
AA	715–1–231	Brake/Steer Rod Weldment	1
AB	26–261	Clevis Pin	2
AC	715–1–157	Fifth Wheel Bearing	1
AD	715–1–165	Actuator Plate Assembly	1
AF	715–1–136	Fifth Wheel Spring	1
AH	42–20	Collar w/ Set Screw	2
AJ	8–17	Soc. Hd. Shoulder Bolt	1
AK	14–2	Nylon Washer	6
AL	16–16	Nylock Nut	1
AM	715–1–156	Grounding Chain	1
AN	16–2	Fiberlock Nut	2
AP	715–1–217	Fifth Wheel Latch	1
AR	3–20	Hex Hd. Cap Screw	1
AS	(Page 27)	Steering Caster Ass'y	1
AT	(Page 28)	Caster Wheel Ass'y	3
AY	81–219	Bearing	1
AW	26–13	Roll Pin	1
AZ	(Page 29)	Fifth Wheel Ass'y	1
BA	715–1–149	Woodruff Key	1
BB	1000–10–62	Steering Lock Linkage Bar	1
BC	38–211	Spring	1
BD	8–21	Soc. Hd. Shoulder Bolt	1

STEERLOCK ASSEMBLY DETAIL

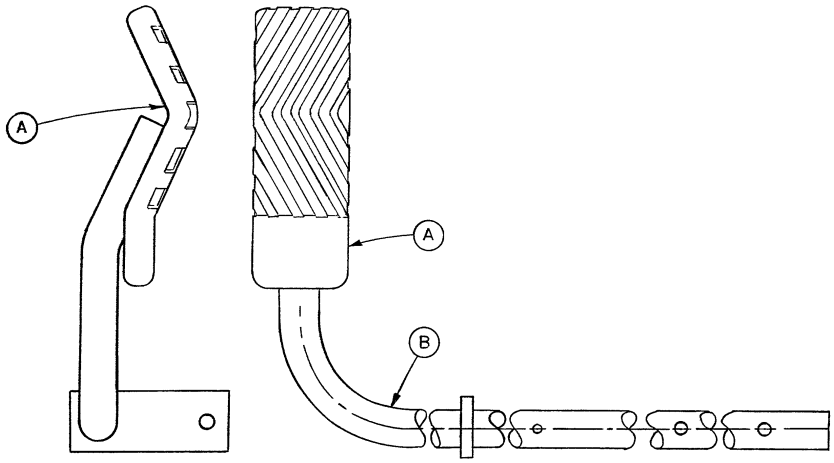


716–1–263 End Control Brake Pedal Assembly, Foot



Item	Part No.	Part Name	Qty.
A	716–1–275	Brake Pedal	1
B	716–1–262	Brake Rod Ass'y, Ft. End	1

716–1–269 End Control Brake Pedal Assembly, Head

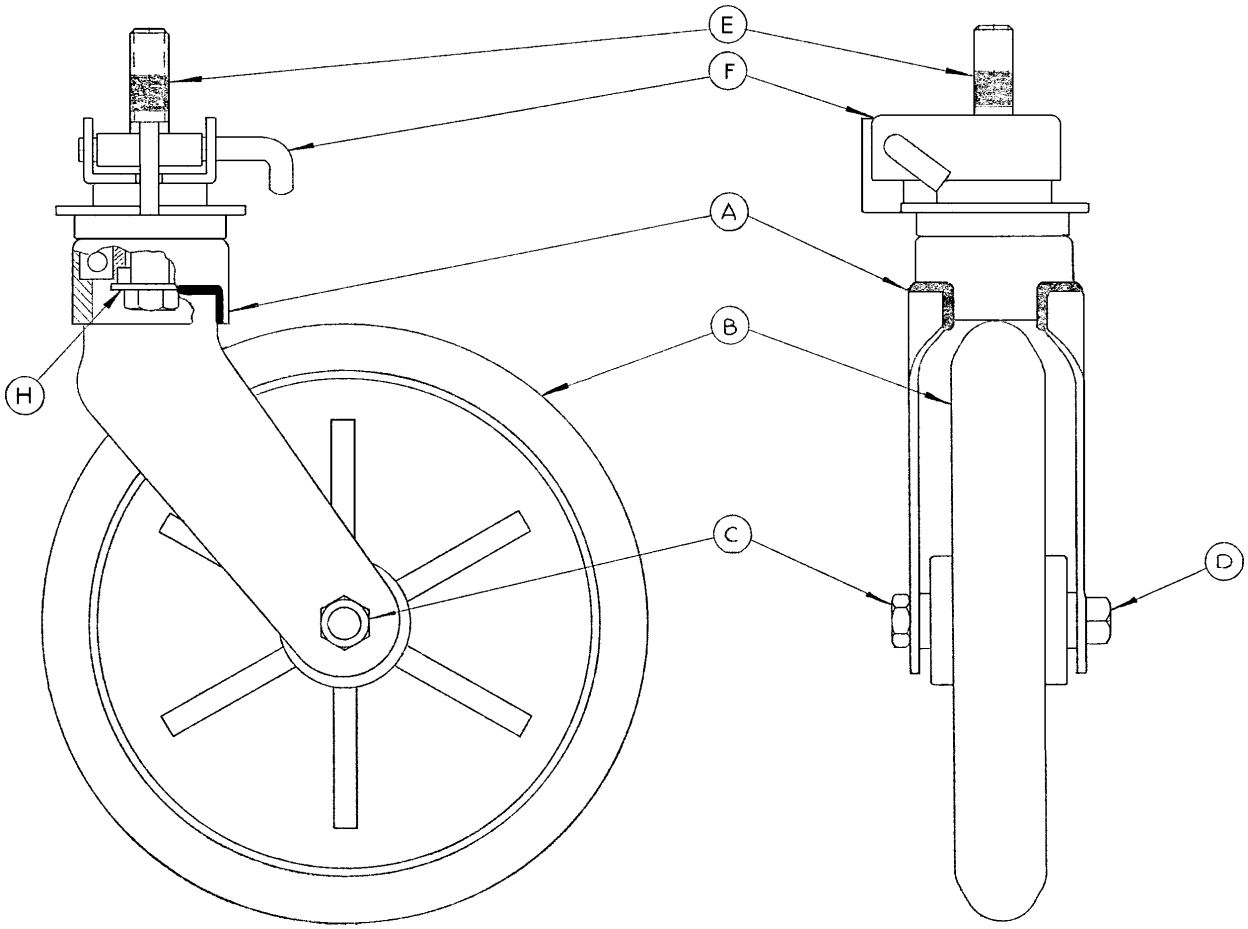


Item	Part No.	Part Name	Qty.
A	716–1–275	Brake Pedal	1
B	716–1–267	Brake Rod Ass'y, Welded	1

NOTE

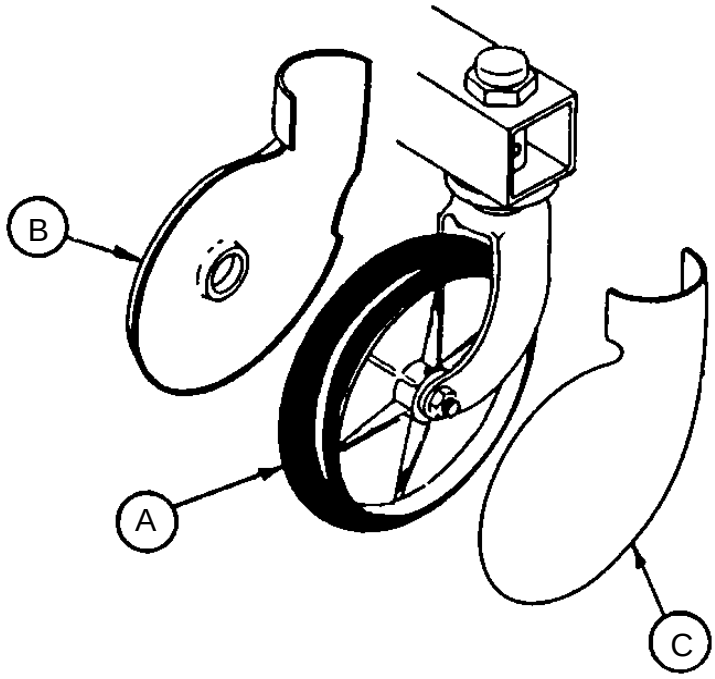
Apply plastic adhesive to the mating surfaces of item A prior to assembly.

715–2–21 Caster Assembly with Steerlock



Item	Part No.	Part Name	Qty.
A	700–10–50	Steer Lock Caster Weldment	1
B	715–2–25	Caster Wheel	1
C	16–60	Hex Nut	1
D	3–99	Hex Bolt	1
E	715–3–96	Hex Bolt	1
F	1000–59–10	Latch Assembly	1
H	11–310	Flat Washer	1

Caster and Caster Cover Replacement Kits



Item	Part No.	Part Name	Qty.
A	715–2–20	Caster Assembly	1
B	715–1–266	Caster Cover, Left	1
C	715–1–265	Caster Cover, Right	1

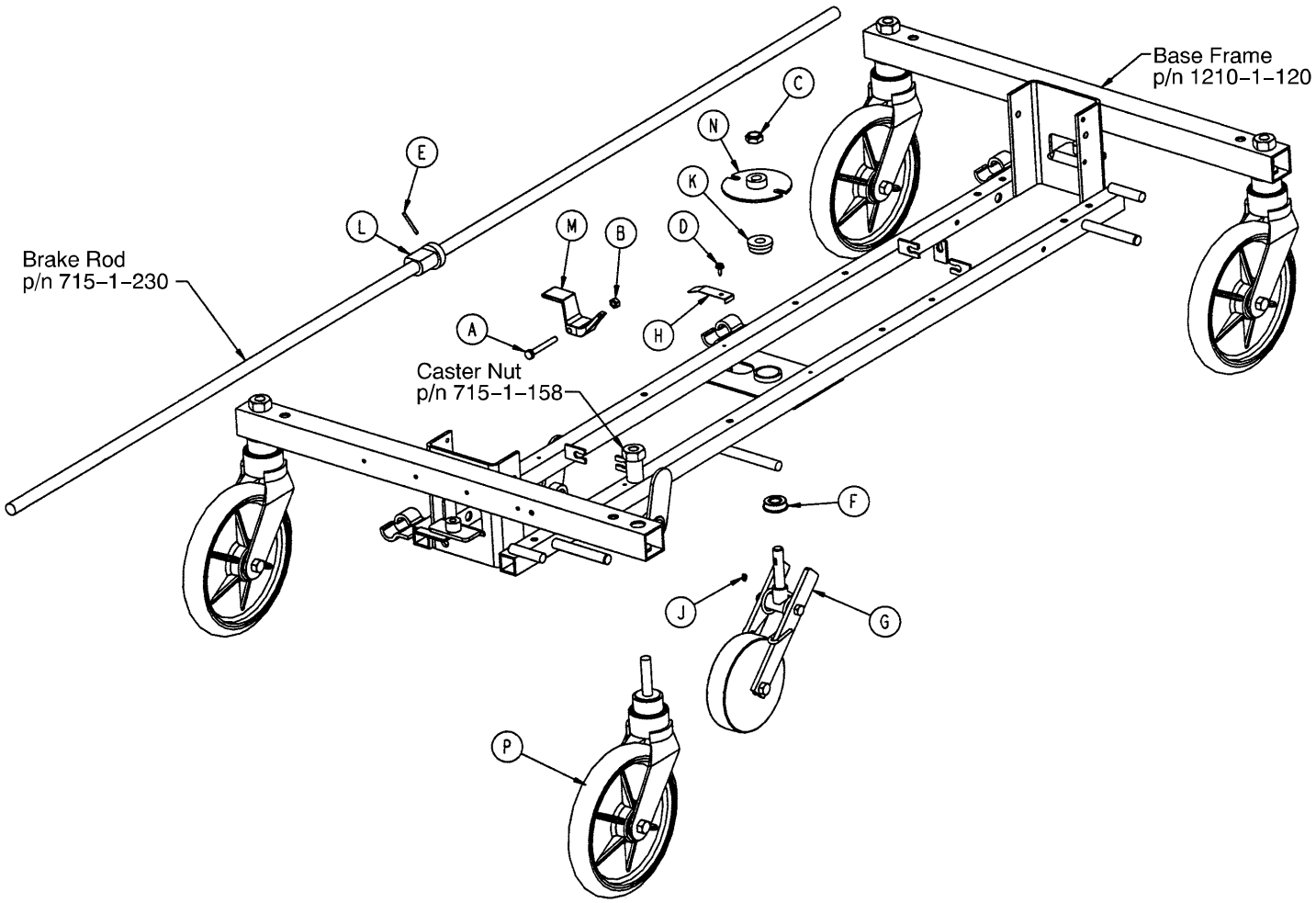
P/N 715–259–400 – Kit to replace 4 standard caster assemblies with necessary hardware – no caster covers.

P/N 715–269–400 – Kit to replace 3 standard caster assemblies and 1 steerlock caster with necessary hardware – no caster covers.

P/N 715–259–100 – Kit to replace 1 standard caster assembly with necessary hardware – no caster covers.

P/N 1010–56–200 – Kit to replace both caster covers on all four wheels.

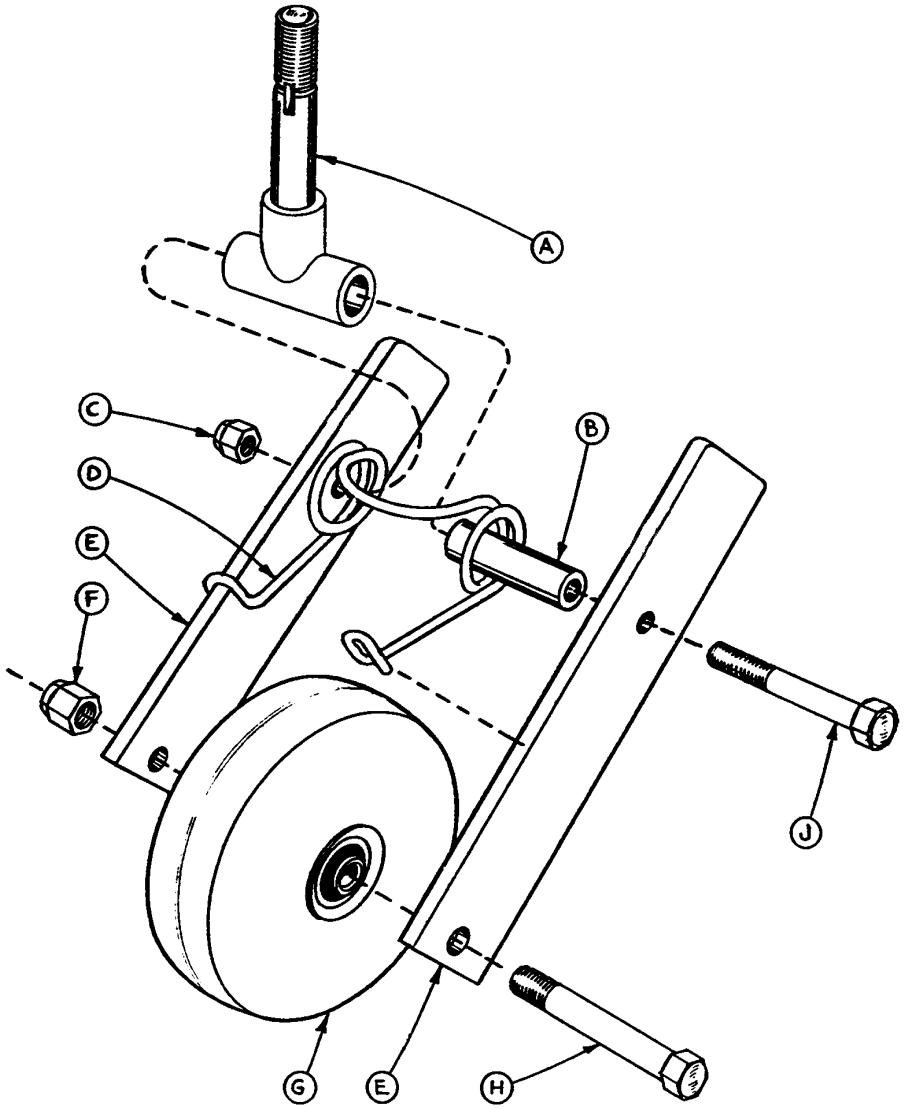
Optional Fifth Wheel Base Assembly



Item	Part Name	Part No.	Qty.
A	3–20	Hex Hd. Cap Screw	1
B	16–16	Fiberlock Nut	1
C	16–49	Nylock Hex Nut	1
D	23–25	Hex Washer Hd. Screw	1
E	26–8	Roll Pin	1
F	81–219	Bearing	1
G	(page 29)	Fifth Wheel Assembly	1
H	715–1–136	Fifth Wheel Spring	1
J	715–1–149	Key	1
K	715–1–157	Fifth Wheel Bearing	1
L	715–1–161	Fifth Wheel Cam	1
M	715–1–217	Fifth Wheel Latch	1
N	715–1–337	Fifth Wheel Plate	1
P	(page 28)	Caster Assembly	4

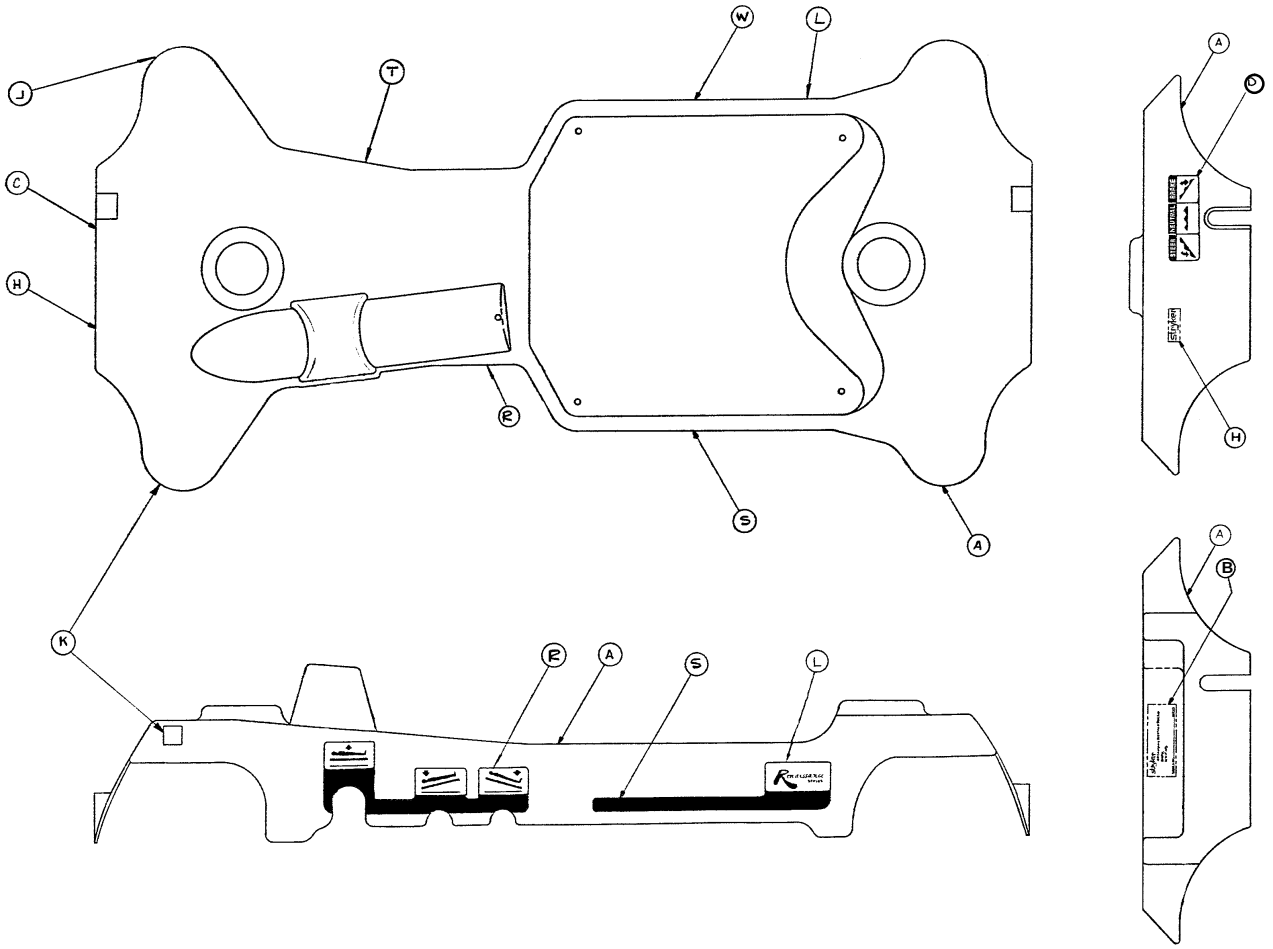
Notes

715–1–25 Fifth Wheel Assembly



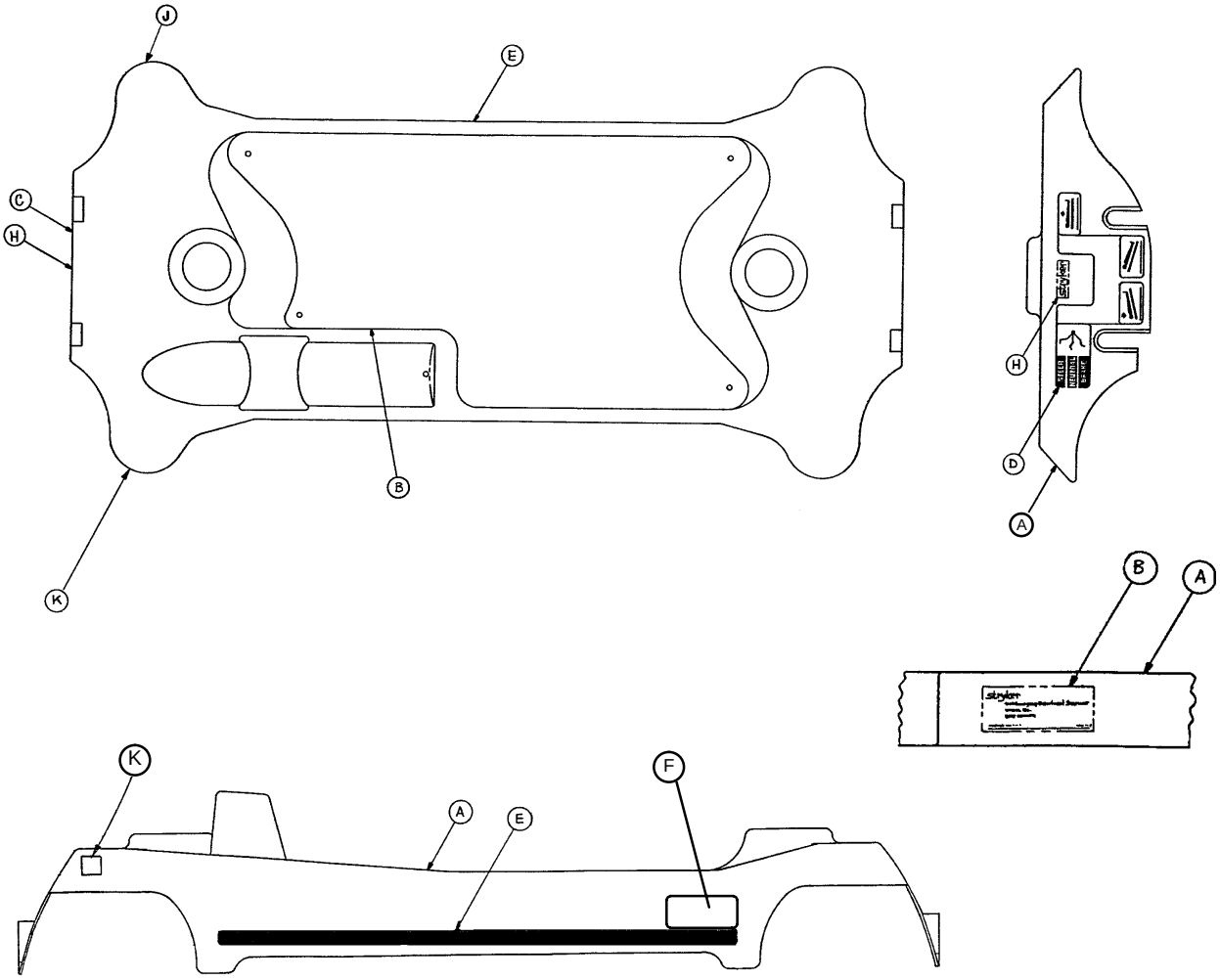
Item	Part No.	Part Name	Qty.
A	715–1–339	Fifth Wheel Pivot Assembly	1
B	715–1–17	Fifth Wheel Bushing	1
C	16–11	Flexlock Nut	1
D	715–1–15	Spring	1
E	715–1–13	Fifth Wheel Bracket	2
F	16–12	Flexlock Nut	1
G	390–1–54	Wheel	1
H	3–31	Hex Head Cap Screw	1
J	3–82	Hex Head Cap Screw	1

Side Control Base Labeling Assembly



Item	721 P/N	1010 P/N	1510 P/N	Part Name	Qty
A	(page 37)	(page 37)	(page 37)	Hood Assembly	1
B	721–32–90	741–1–131	781–1–16	Specification Label	1
C	741–1–145	741–1–145	741–1–145	Brake/Steer Label, Head	1
D	741–1–146	741–1–146	741–1–146	Brake/Steer Label, Foot	1
H	946–1–60	946–1–60	946–1–60	Stryker Logo Label	2
J	741–34–18	741–34–18	741–34–18	”Head Point” Label, Left	1
K	741–34–19	741–34–19	741–34–19	”Head Point Label, Right	1
L	1010–1–50	1010–1–50	1010–1–50	Renaissance Series Logo Label	2
R	741–2–1	741–2–13	741–2–9	Right Side Control Label	1
S	741–2–2	741–2–14	741–2–10	Right Side Strip Label	1
T	741–2–3	741–2–15	741–2–11	Left Side Control Label	1
W	741–2–4	741–2–16	741–2–12	Left Side Strip Label	1

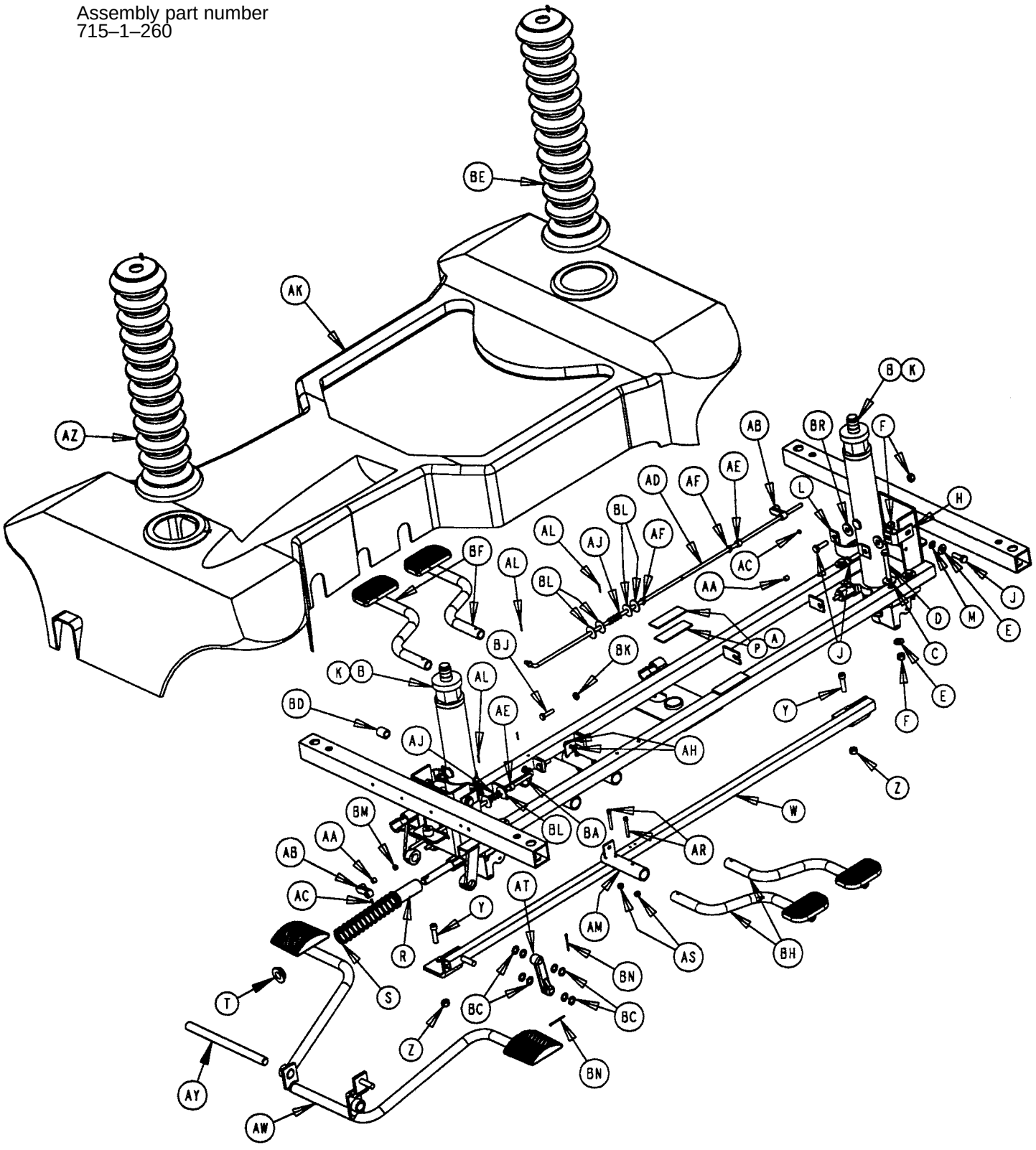
End Control Base Labeling Assembly



Item	721 P/N	1010 P/N	1510 P/N	Part Name	Qty.
A	(page 41)	(page 41)	(page 41)	Hood Assembly	1
B	721–32–90	741–1–131	781–1–16	Specification Label	1
C	721–1–163	716–1–78	1510–35–20	Brake/Steer Label, Head	1
D	721–1–164	716–1–79	1510–35–21	Brake/Steer Label, Foot	1
E	721–1–165	741–1–141	1510–35–19	Side Strip Label	2
F	1010–1–50	1010–1–50	1010–1–50	Renaissance Series Logo Label	2
H	946–1–60	946–1–60	946–1–60	Stryker Logo Label	2
J	741–34–18	741–34–18	741–34–18	”Head Point” Label, Left	1
K	741–34–19	741–34–19	741–34–19	”Head Point” Label, Right	1

Side Control Base Assembly (with Jacks)

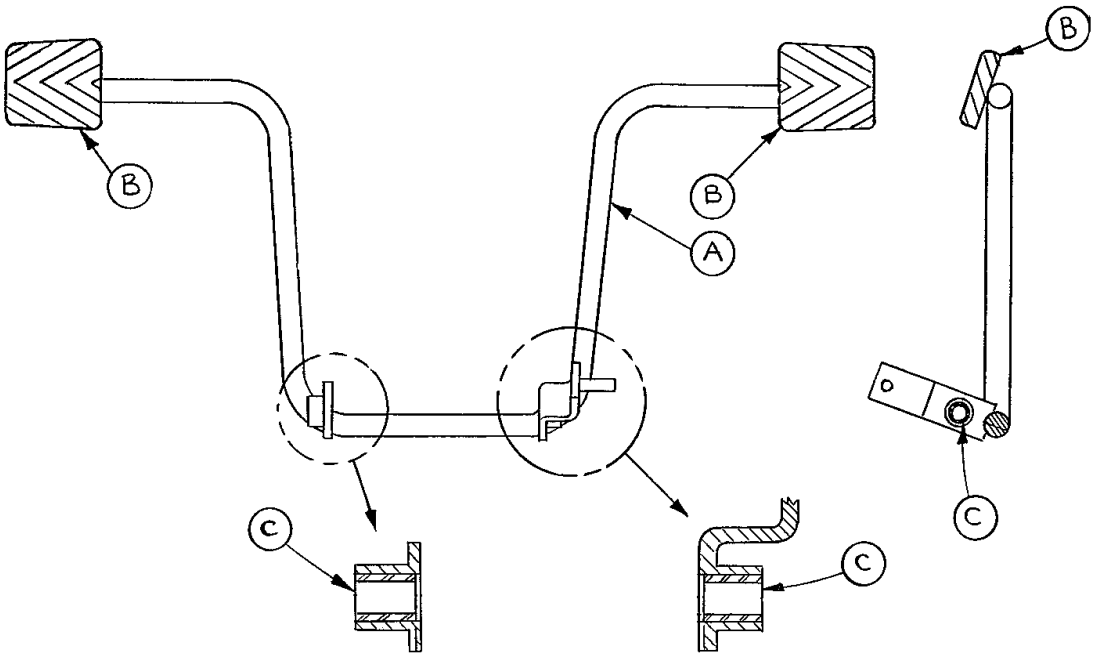
Assembly part number
715–1–260



Side Control Base Assembly (with Jacks)

Item	Part No.	Part Name	Qty.
A	29–7	Dual Lock	2
B	(Page 43.1)	Jack Assembly	2
C	11–262	Flat Washer	8
D	3–62	Hex Hd. Cap Screw	8
E	11–3	Flat Washer	12
F	16–36	Nylock Hex Nut	16
H	715–1–192	Jack Support	2
J	3–85	Hex Hd. Cap Screw	8
L	715–1–193	Jack Support Clamp	2
M	13–38	Ext. Tooth Lock Washer	4
P	29–9	Dual Lock	2
R	763–1–16	Spring Holder	1
S	38–246	Jack Spring	1
T	715–1–133	Collar	1
W	715–1–27	Pump Connect. Rod Ass’y	1
Y	4–146	Hex Socket Hd. Cap Screw	2
Z	16–48	Nylock Hex Nut	2
AA	715–1–333	Release Rod Stop Sleeve	2
AB	715–1–346	Release Paddle	2
AC	21–50	Hex Socket Set Screw	2
AD	715–1–40	Release Rod Ass’y, Ft. End	1
AE	42–13	Shaft Collar w/ Set Screw	2
AF	52–245	Nyliner	2
AH	14–4	Nylon Washer	4
AJ	38–234	Compression Spring	2
AK	1010–245–17	Hood	1
AL	27–4	Cotter Pin	3
AM	715–1–187	Rel. Pedal Sleeve Ass’y	2
AR	4–85	Soc. Hd. Cap Screw	4
AS	16–3	Fiberlock Nut	4
AT	715–1–214	Connector Link, Mach’d	1
AW	(Page 34)	Pedal Base Assembly	1
AY	715–1–92	Pump Pedal Shaft	1
AZ	715–1–134	Bellows	2
BA	715–1–46	Rel. Rod Ass’y, Hd. End	1
BC	14–9	Nylon Washer	8
BD	715–1–140	Raufilam Braid Tubing	1
BF	(Page 35)	Pedal Base Ass’y, Hd. Left	2
BH	(Page 36)	Pedal Base Ass’y, Hd. Right	2
BJ	3–3	Hex Hd. Cap Screw	2
BK	15–11	Fiberlock Nut	2
BL	11–53	Washer	8
BM	21–22	Set Screw	2
BN	27–3	Cotter Pin	2
BP	921–1–252	Serial Number Label	1
BR	11–262	Washer	4

715–1–108 Pedal Base Assembly, Pump

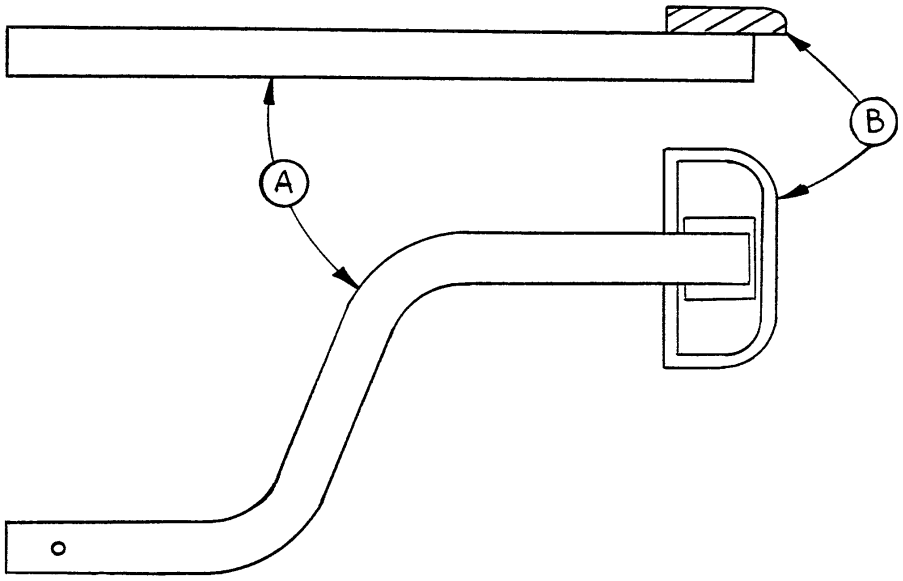


Item	Part No.	Part Name	Qty.
A	715–1–83	Pedal Ass'y Weldm't, Pump	1
B	715–1–126	Side Control Pedal Pad	2
C	81–44	Bearing, Bronze	2

NOTE

Apply plastic adhesive to the mating surfaces of item B prior to assembly.

715–1–109 Pedal Base Assembly, Head End, Left

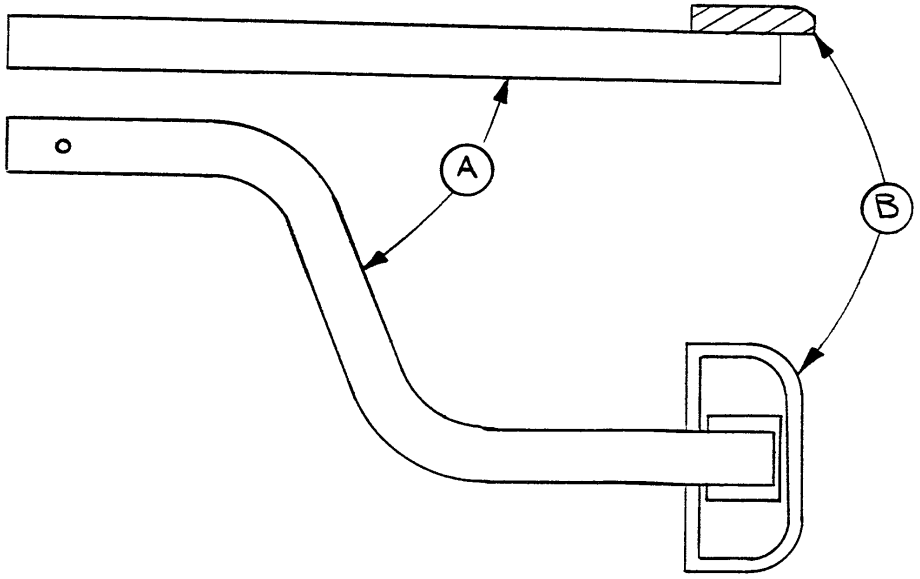


Item	Part No.	Part Name	Qty.
A	715–1–98	Release Ped. Wldmt., Hd. Lt.	1
B	721–40–25	Pedal	1

NOTE

Apply plastic adhesive to the mating surfaces of item B prior to assembly.

715–1–110 Pedal Base Assembly, Head End, Right

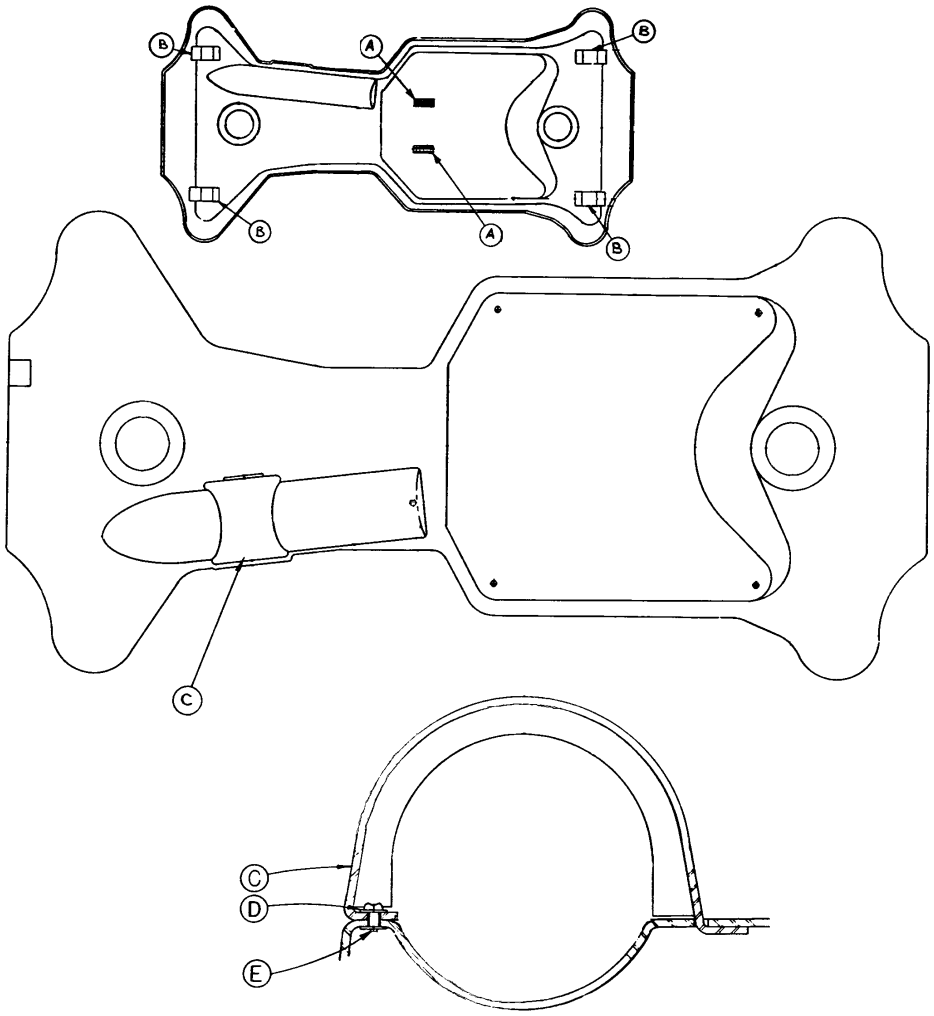


Item	Part No.	Part Name	Qty.
A	715–1–97	Release Pedal Weldment	1
B	721–40–25	Pedal	1

NOTE

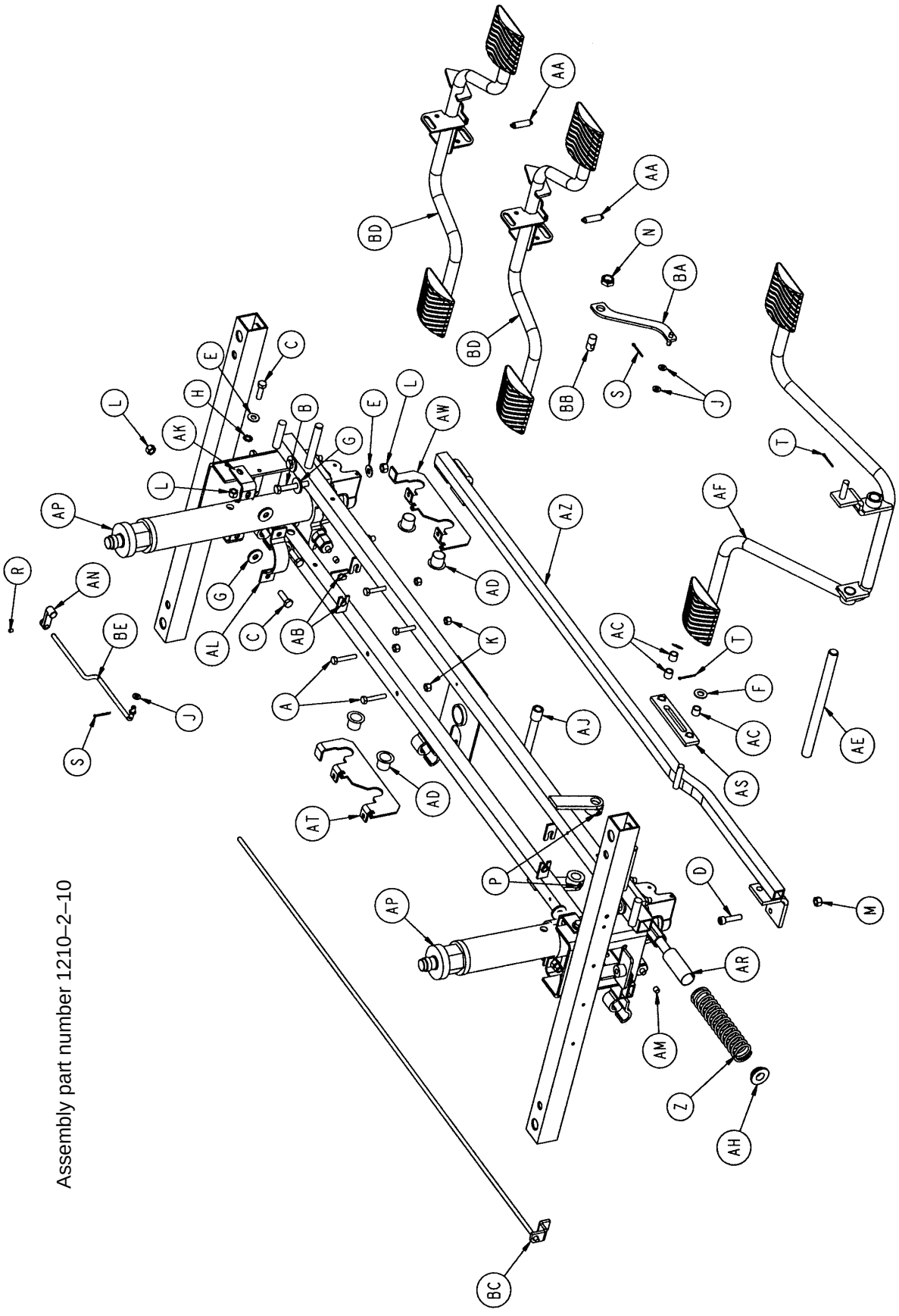
Apply plastic adhesive to the mating surfaces of item B prior to assembly.

715–1–135 Side Control Base Hood Assembly



Item	Part No.	Part Name	Qty.
A	715–1–153	Hood Spacer	2
B	715–1–151	Foam Hood Mount	4
C	715–1–176	Oxygen Bottle Retainer	1
D	11–16	Washer	2
E	25–77	Pop Rivet	2

Side Control Base Assembly (With Jacks)



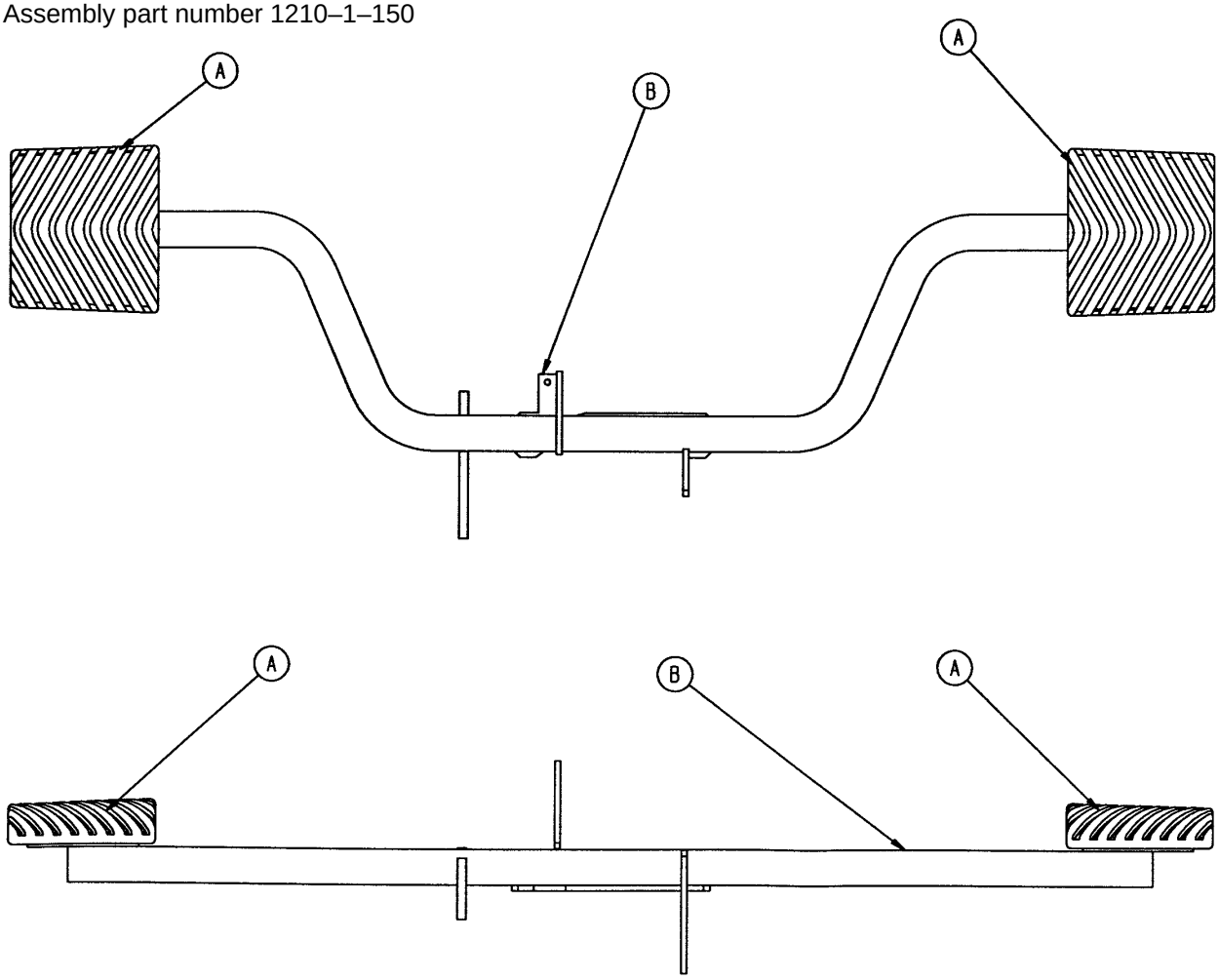
Assembly part number 1210–2–10

Side Control Base Assembly (With Jacks)

Item	Part No.	Part Name	Qty.
A	3–47	Hex Hd. Cap Screw	4
B	3–62	Hex Hd. Cap Screw	8
C	3–85	Hex Hd. Cap Screw	8
D	4–146	Soc. Hd. Cap Screw	2
E	11–3	Washer	12
F	11–4	Washer	1
G	11–262	Washer	12
H	13–38	Ext. Tooth Lock Washer	4
J	14–2	Nylon Washer	3
K	16–28	Nylock Nut	4
L	16–36	Nylock Nut	16
M	16–48	Nylock Nut	2
N	16–49	Nylock Jam Nut	1
P	21–22	Set Screw	2
R	21–50	Set Screw	1
S	27–4	Cotter Pin	2
T	27–7	Cotter Pin	2
W	29–7	Dual Lock	3
Y	29–9	Dual Lock	3
Z	38–246	Compression Spring	1
AA	38–355	Extension Spring	2
AB	52–245	Nyliner Bearing	3
AC	52–284	Spacer	3
AD	52–747	Nyliner Bearing	4
AE	715–1–92	Pump Pedal Shaft	1
AF	(page 34)	Pump Pedal Assembly	1
AH	715–1–133	Collar	1
AJ	715–1–140	Vinyl Tubing	1
AK	715–1–192	Jack Support	2
AL	715–1–193	Jack Support Clamp	2
AM	715–1–333	Release Valve Stop Sleeve	2
AN	715–1–346	Release Paddle	1
AP	(page 43.1)	Jack Assembly	2
AR	763–1–16	Spring Holder	1
AS	1210–1–104	Pump Pedal Link Assembly	1
AT	1210–1–114	Pedal Pivot, Right	1
AW	1210–1–115	Pedal Pivot, Left	1
AZ	1210–1–127	Pump Connecting Rod Weldmt.	1
BA	1210–1–134	Release Pedal Linkage Weldmt.	1
BB	1210–1–138	Release Rod Clamp	1
BC	1210–1–139	Release Rod Weldment	1
BD	(page 37.3)	Release Pedal Assembly	2
BE	5050–1–222	Head End Linkage	1

Side Release Pedal Assembly

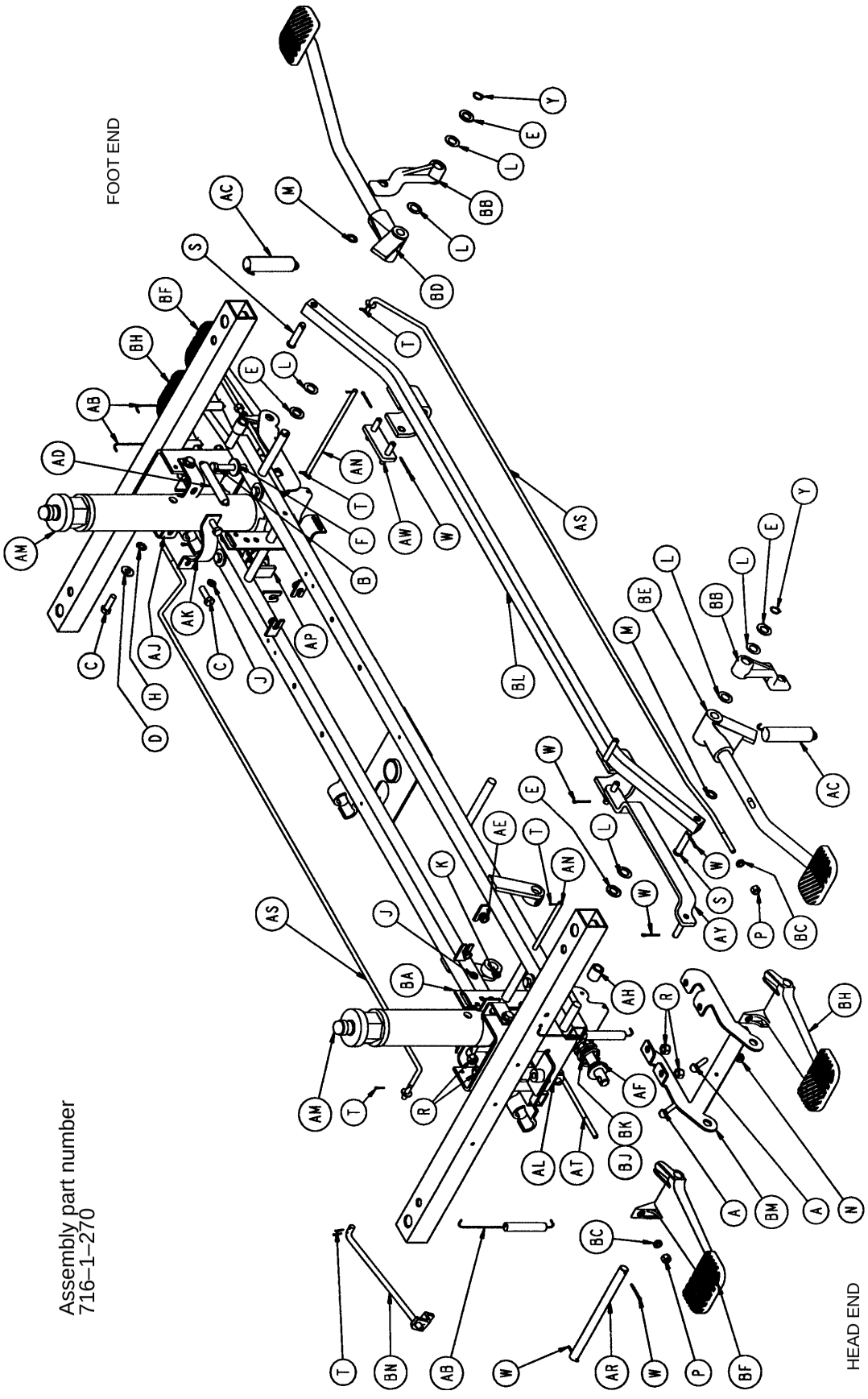
Assembly part number 1210–1–150



Item	Part Name	Part No.	Qty.
A	715–1–126	Side Control Pedal Pad	2
B	1210–1–152	Side Release Pedal Weldment	1

Notes

End Control Base Assembly (with Jacks)

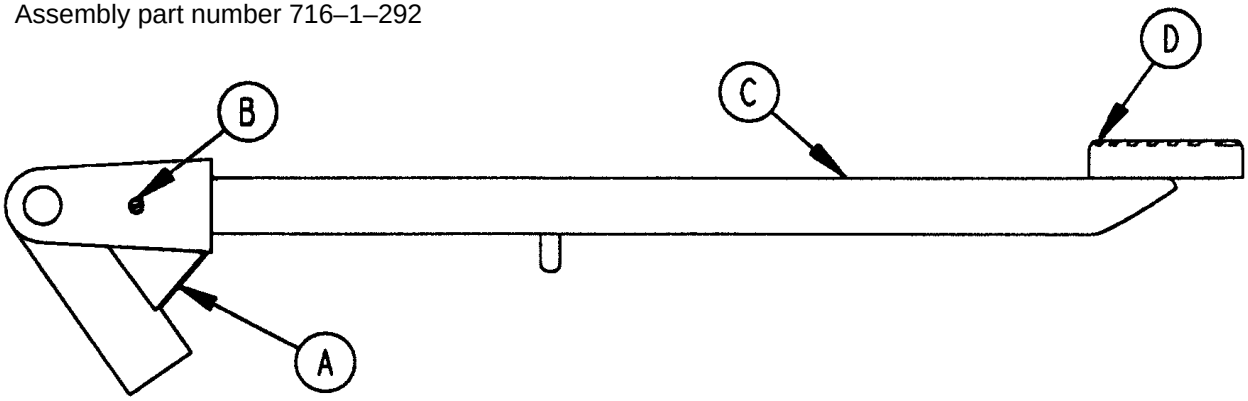


End Control Base Assembly (with Jacks)

Item	Part No.	Part Name	Qty.
A	3–4	Hex Head Cap Screw	4
B	3–62	Hex Hd. Cap Screw	8
C	3–85	Hex Hd. Cap Screw	8
D	11–3	Washer	4
E	11–13	Flat Washer	4
F	11–262	Flat Washer	8
H	13–38	Ext. Tooth Lock Washer	4
J	14–2	Washer	4
K	14–3	Washer	2
L	14–7	Nylon Flat Washer	6
M	14–9	Washer	2
N	15–11	Hex Jam Nut	4
P	16–16	Nylock Nut	4
R	16–36	Nylock Hex Nut	16
S	26–195	Clevis Pin	2
T	27–4	Cotter Pin	10
W	27–3	Cotter Pin	10
Y	28–97	Snap Ring	2
Z	29–7	Dual Lock	3
AA	29–9	Dual Lock	3
AB	38–235	Spring	4
AC	38–251	Spring	2
AD	38–326	Extension Spring	2
AE	52–245	Nyliner	4
AF	715–1–133	Spring Collar	1
AH	715–1–140	PVC Tubing	2
AJ	715–1–192	Jack Support	2
AK	715–1–193	Jack Clamp	2
AL	715–1–333	Release Rod Stop Sleeve	2
AM	(Page 43.1)	Jack Assembly	2
AN	716–1–15	Release Pivot Bar	2
AP	716–1–52	Pivot Assembly, Foot	1
AR	716–1–61	Pedal Shaft	2
AS	716–1–71	Release Rod Ass'y	2
AT	716–1–75	Release Rod	2
AW	716–1–102	Pump Link Wldmt. Ass'y, Ft.	1
AY	716–1–109	Pump Link Bar Wldmt., Hd.	1
BA	716–1–119	Pivot Assembly, Head End	1
BB	716–1–281	Pump Idler Link	2
BC	716–1–286	Cam, Release Pedal	4
BD	(Page 40)	Pump Pedal Ass'y, Foot	1
BE	(Page 40)	Pump Pedal Ass'y, Head	1
BF	716–1–293	Rel Pedal, Hd. Lt. & Ft. Rt.	2
BH	716–1–294	Rel. Pedal, Hd. Rt. & Ft. Lt.	2
BJ	763–1–15	Spring	1
BK	763–1–16	Spring Guide	1
BL	1210–1–27	Pump Conn. Rod Ass'y	1
BM	1210–1–111	End Release Pedal Bracket	2
BN	1210–1–112	Release Rod Wldmt., Head, Left	1

End Control Pump Pedal Assembly, Head

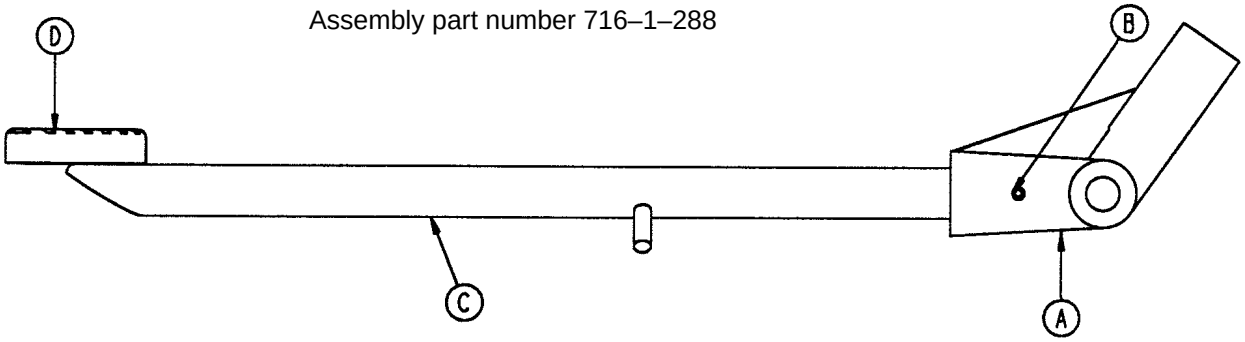
Assembly part number 716–1–292



Item	Part No.	Part Name	Qty.
A	716–1–285	Pump Pivot, Head End	1
B	26–12	Roll Pin	1
C	716–1–290	Pump Ped. Wldmt., Head	1
D	721–40–25	Pedal	1

End Control Pump Pedal Assembly, Foot

Assembly part number 716–1–288

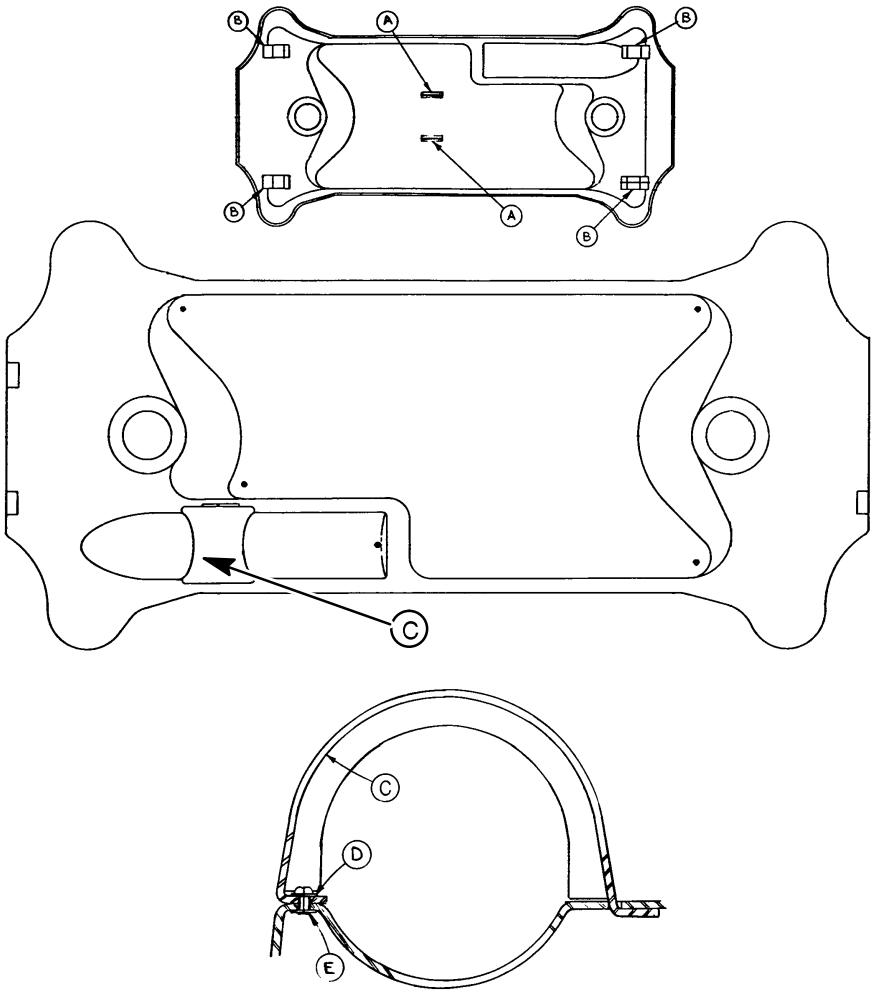


Item	Part.No.	Part Name	Qty.
A	716–1–283	Pump Pivot, Foot End	1
B	26–12	Roll Pin	1
C	716–1–289	Pump Ped. Wldmt., Foot	1
D	721–40–25	Pedal	1

NOTE

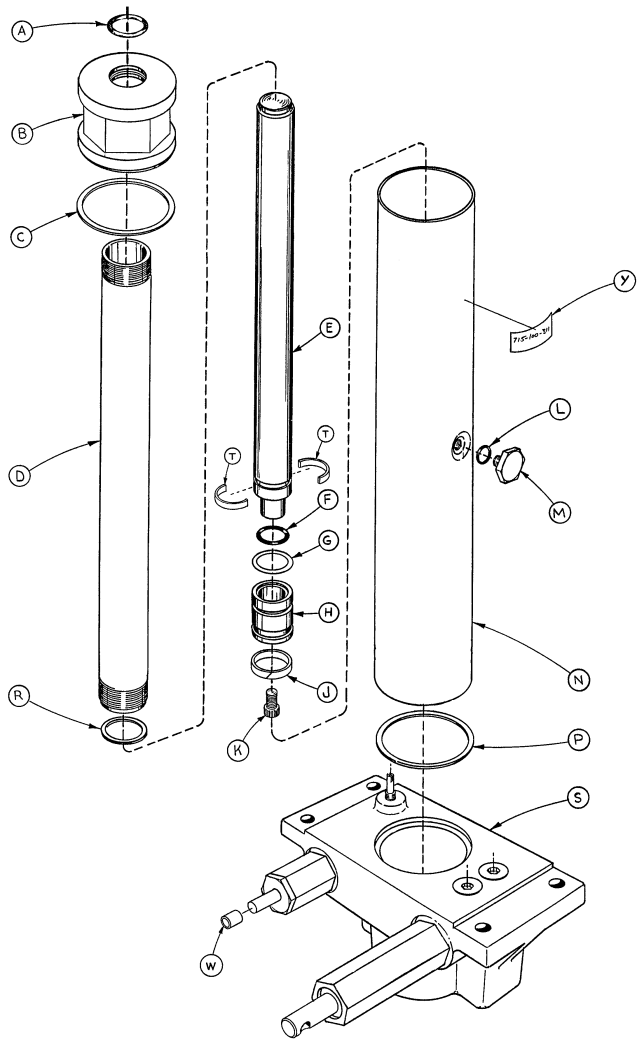
Apply plastic adhesive to the mating surfaces of item D prior to assembly.

716–1–99 End Control Base Hood Assembly



Item	Part No.	Part Name	Qty.
A	716–1–153	Hood Spacer	2
B	715–1–151	Foam Hood Mount	4
C	715–1–176	Oxygen Bottle Retainer	1
D	11–16	Washer	2
E	25–77	Pop Rivet	2

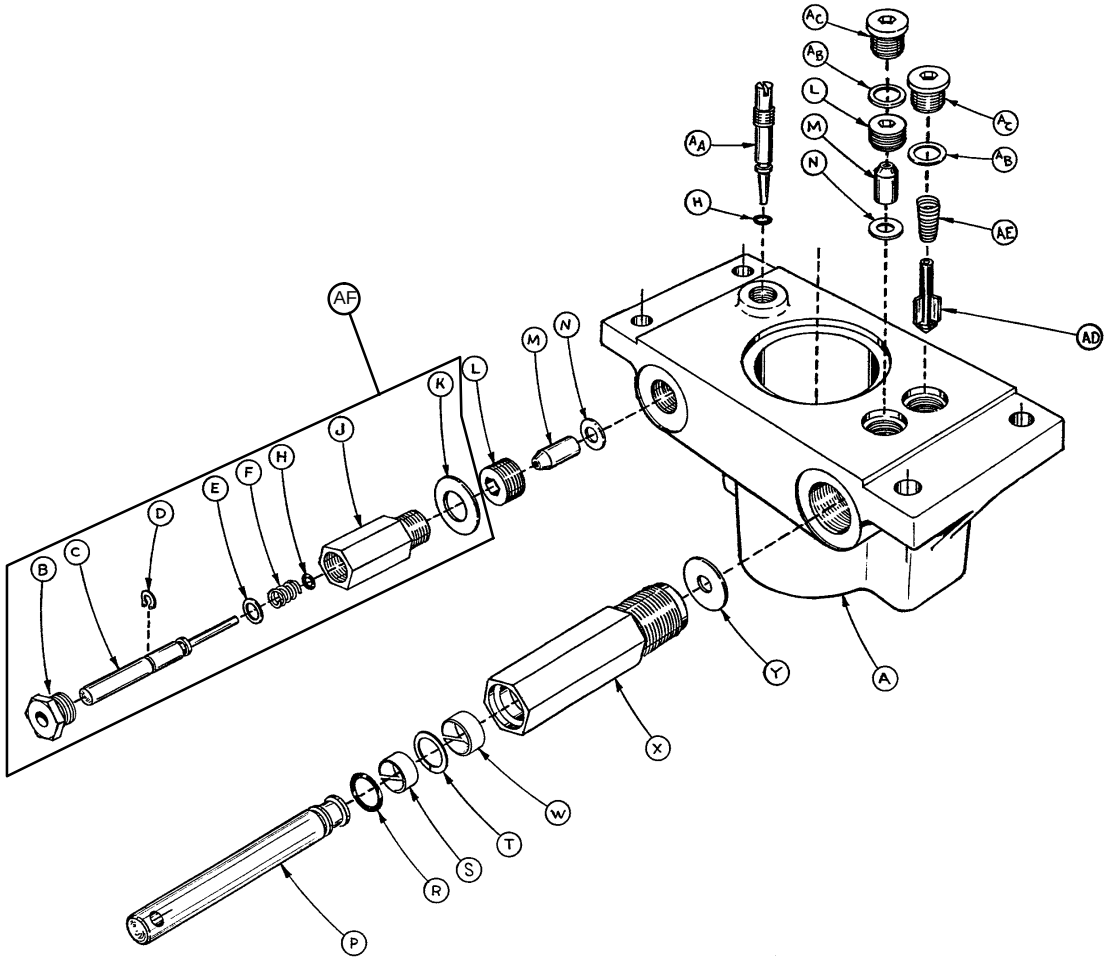
715–1–310* Jack Assembly



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	45–904	O–Ring	1	L	45–110	O–Ring	1
B	715–1–340	Cap Assembly	1	M	388–1–38	Plug	1
C	390–1–243	Gasket	1	N	715–1–322	Reservoir	1
D	715–1–323	Actuator Cylinder	1	P	390–1–244	Gasket	1
E	715–1–325	Actuator	1	R	390–1–238	Gasket, Actuator	1
F	45–14	O–Ring	1	S	(Page 43)	Jack Base Assembly	1
G	926–20–161	Parker Packing	1	T	390–2–139	Retaining Collar	2
H	715–1–331	Piston End	1	W	715–1–333	Rel. Valve Stop Sleeve	1
J	926–20–162	Wear Ring	1	Y	715–100–311	Label	1
K	4–14	Soc. Hd. Cap Screw	1				

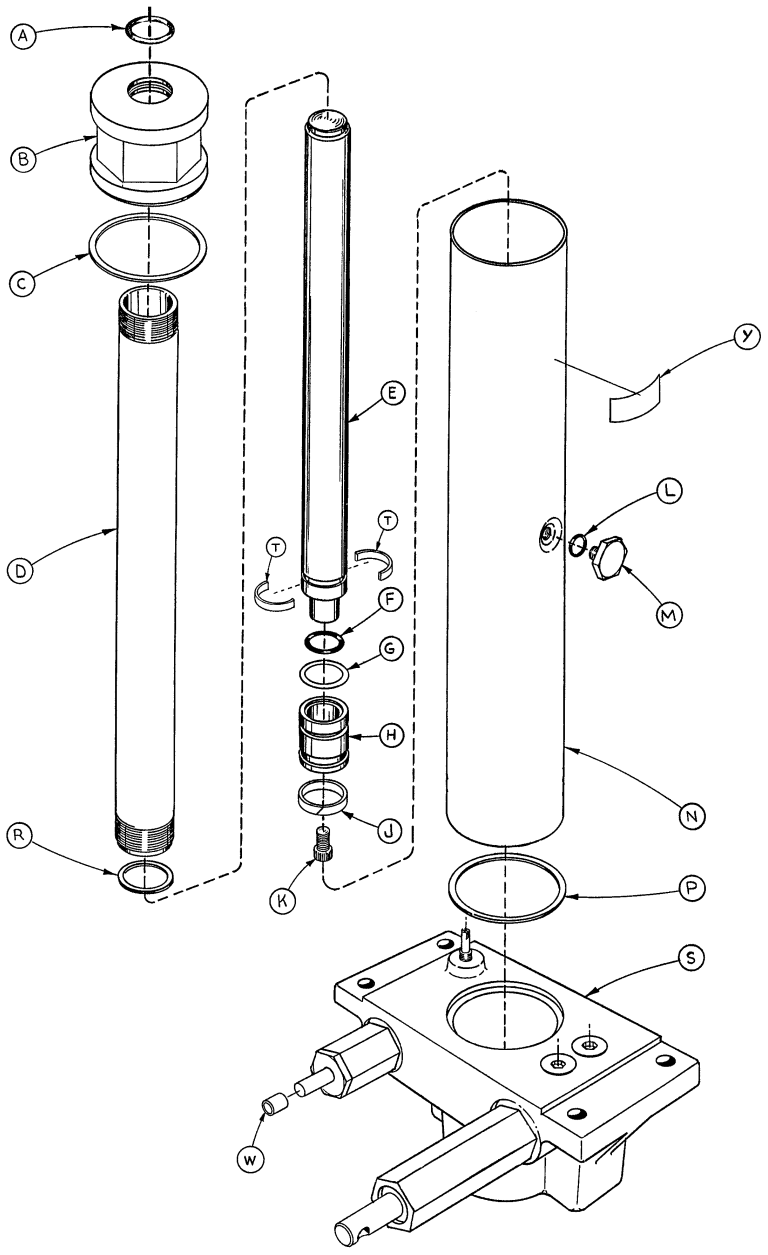
*Replacement Part Number 715–100–310.

715–1–300 Jack Base Assembly



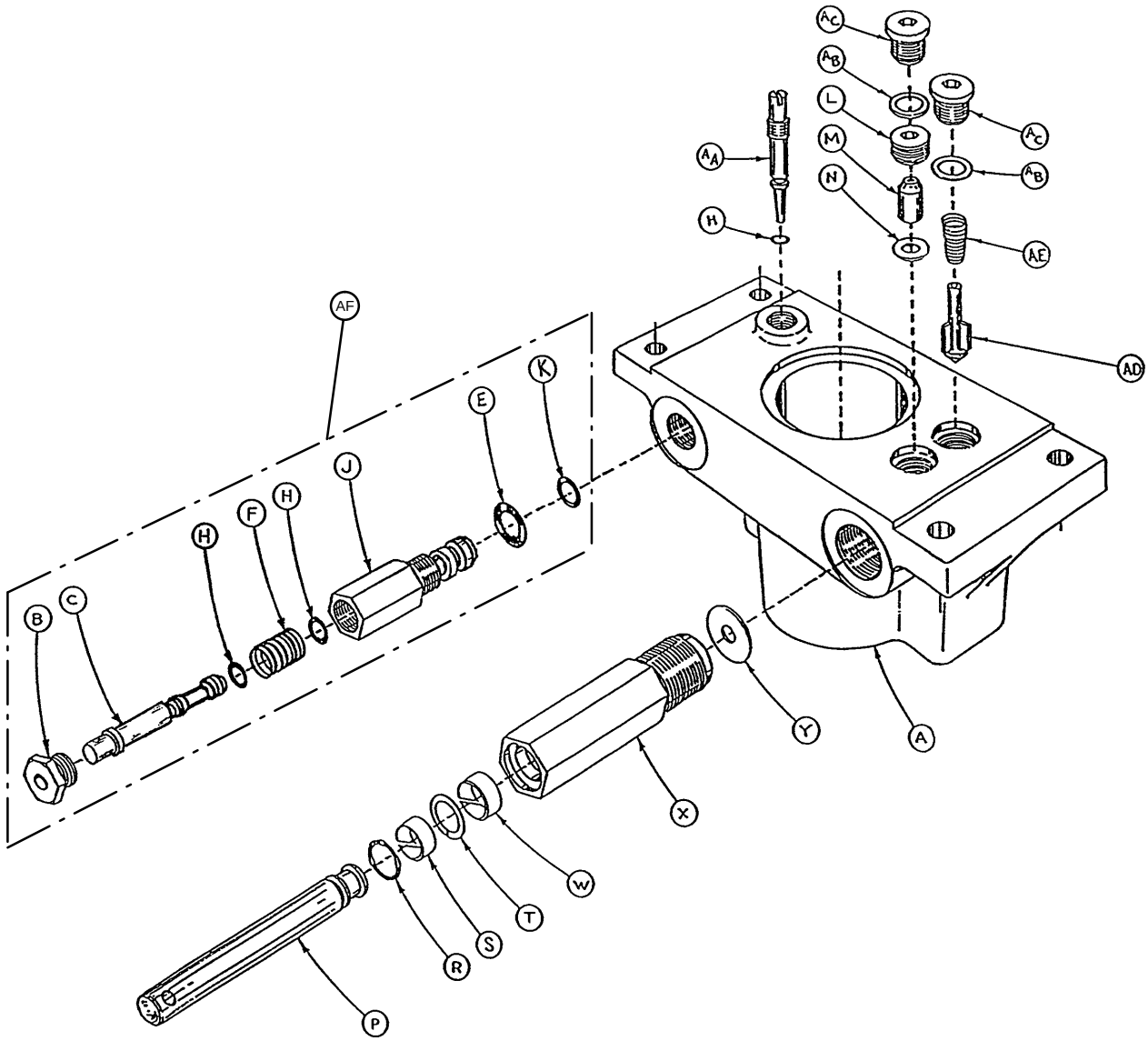
Item	Part No.	Part Name	Qty.
A	715–1–312	Base, Machined	1
B	715–1–308	Base Plug	1
C	715–1–306	Pin	1
D	28–8	Snap Ring	1
E	390–2–176	Washer	1
F	38–231	Compression Spring	1
H	45–6	O–Ring	2
J	715–1–305	Pin Housing	1
K	715–1–330	Housing Gasket	1
L	715–1–309	Valve Plug	2
M	926–20–153	Check Valve	2
N	926–20–154	Seal	2
P	715–1–318	Pump Piston	1
R	45–110	O–Ring	1
S	715–1–328	Piston Wear Ring	1
T	14–50	Bearing Retainer	1
W	715–1–327	Cylinder Wear Ring	1
X	715–1–316	Pump Cylinder	1
Y	715–1–329	Pump Seal	1
AA	715–1–307	Needle Valve	1
AB	926–20–156	Seal	2
AC	715–1–301	Base Plug	2
AD	715–1–341	Poppet	1
AE	390–2–134	Conical Comp. Spring	1
AF	715–100–312	Pin Housing Assembly	1

715–270–10 Jack Assembly



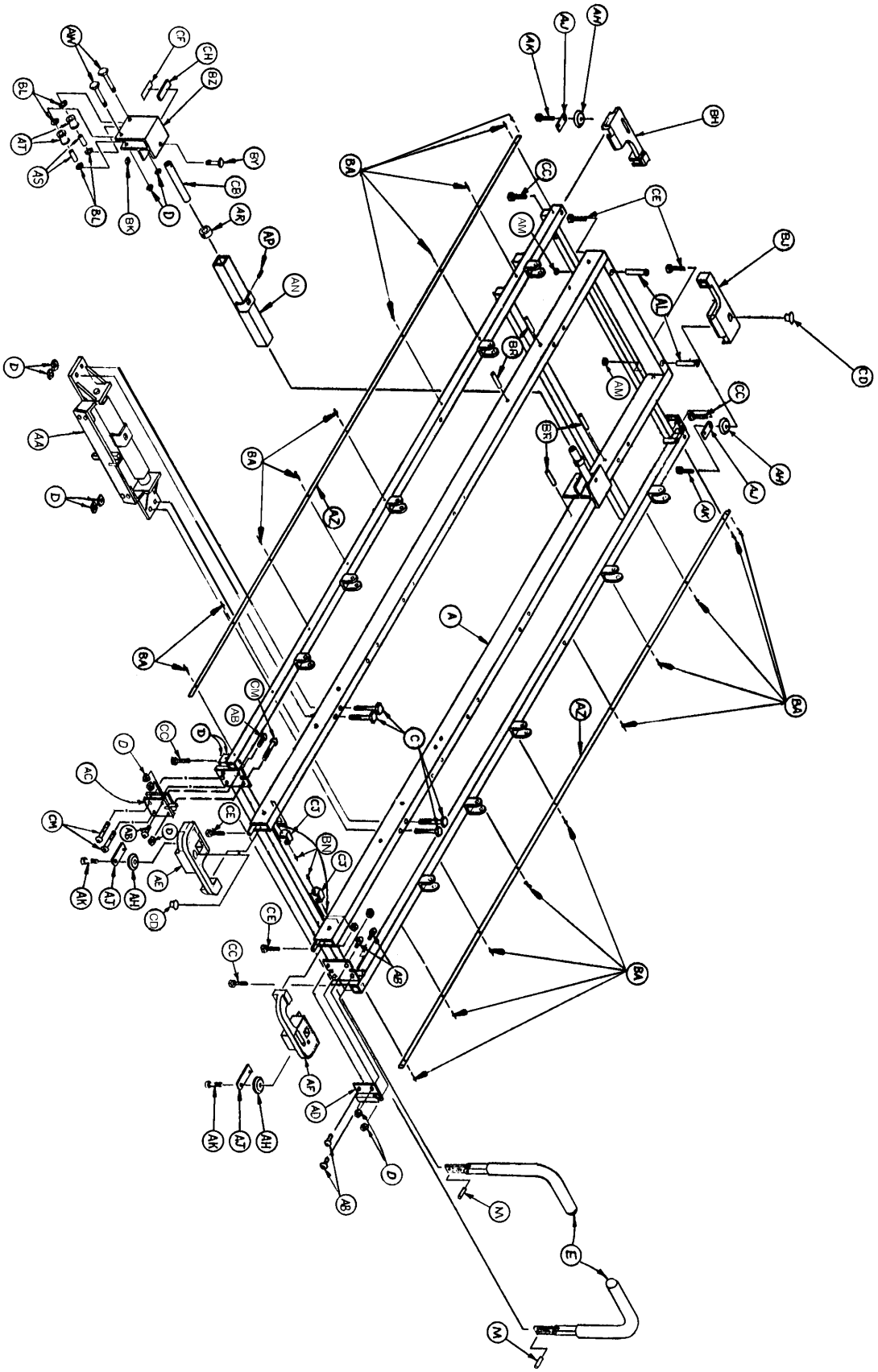
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	45–904	O–Ring	1	L	45–110	O–Ring	1
B	715–1–340	Cap Assembly	1	M	388–1–38	Plug	1
C	390–1–243	Gasket	1	N	715–1–322	Reservoir	1
D	715–1–323	Actuator Cylinder	1	P	390–1–244	Gasket	1
E	715–1–325	Actuator	1	R	390–1–238	Gasket, Actuator	1
F	45–14	O–Ring	1	S	(page 43.2)	Jack Base Assembly	1
G	926–20–161	Parker Packing	1	T	390–2–139	Retaining Collar	2
H	715–1–331	Piston End	1	W	715–1–333	Rel. Valve Stop Sleeve	1
J	926–20–162	Wear Ring	1	Y	715–270–11	Label	1
K	4–14	Soc. Hd. Cap Screw	1				

715–270–5 Jack Base Assembly

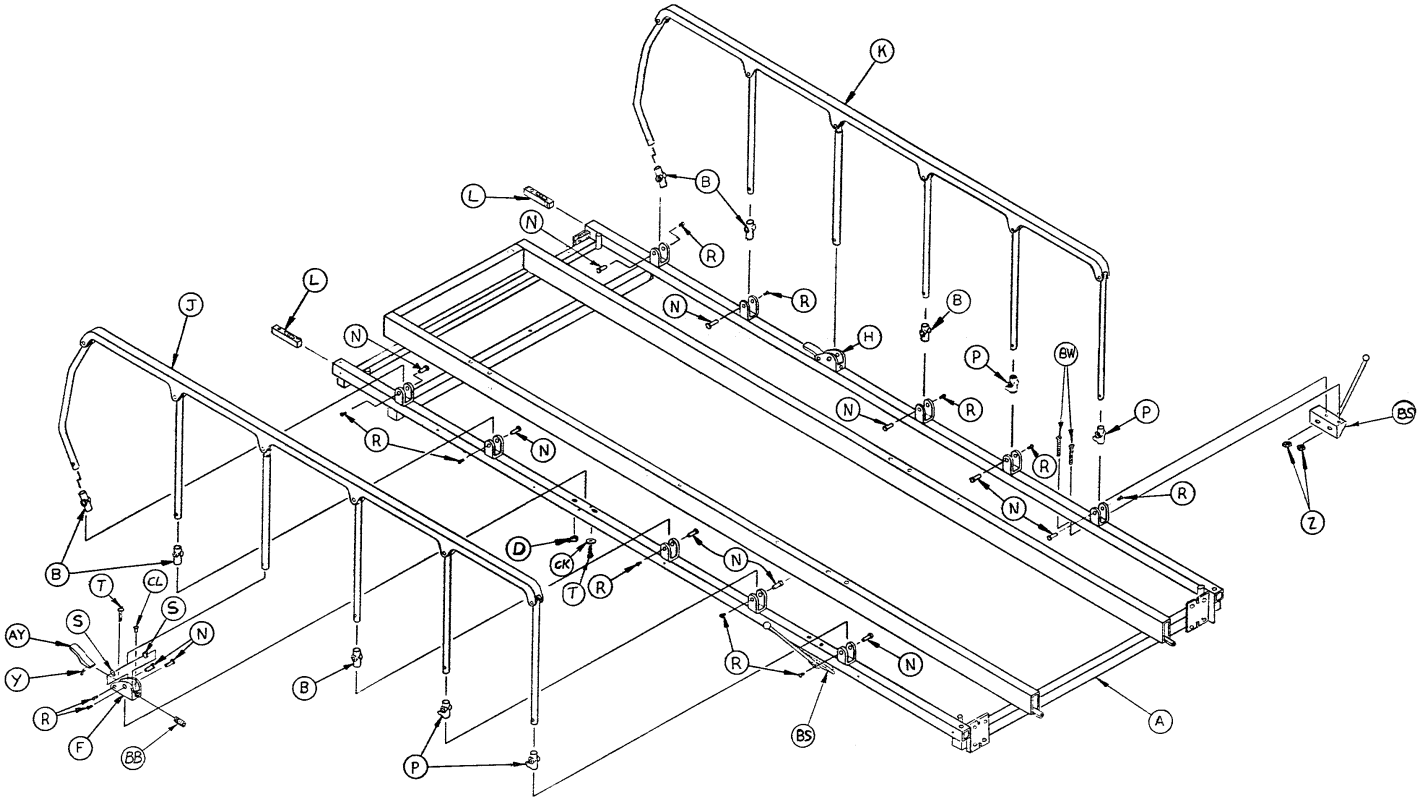


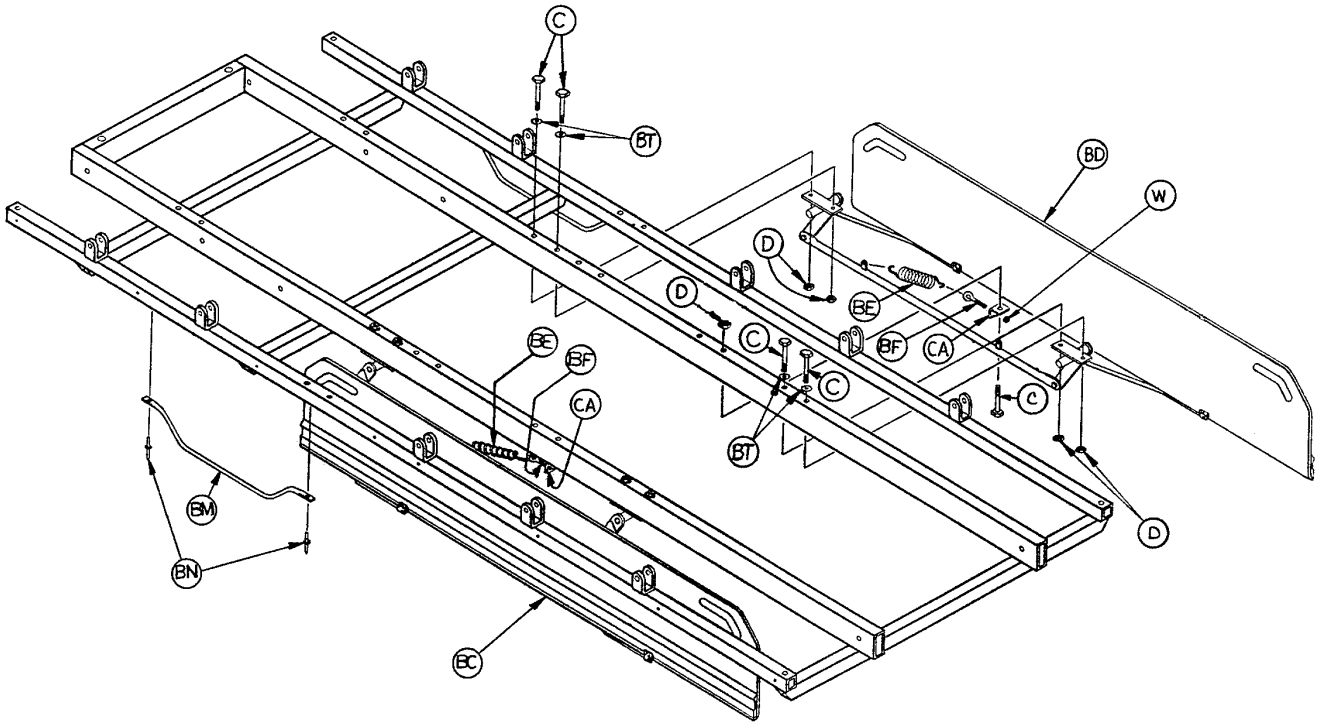
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	1210–70–12	Jack Base	1	R	45–110	O–Ring	1
B	1210–70–13	Base Plug	1	S	715–1–328	Piston Wear Ring	1
C	715–270–1	Pin	1	T	14–50	Bearing Retainer	1
E	45–966	O–Ring	1	W	715–1–327	Cylinder Wear Ring	1
F	38–311	Compression Spring	1	X	715–1–316	Pump Cylinder	1
H	45–006	O–Ring	3	Y	715–1–329	Pump Seal	1
J	715–270–2	Pin Housing	1	AA	715–1–307	Needle Valve	1
K	43–967	O–Ring	1	AB	926–20–156	Seal	2
L	715–1–309	Valve Plug	1	AC	715–1–301	Base Plug	2
M	926–20–153	Check Valve	1	AD	715–1–341	Poppet	1
N	926–20–154	Seal	1	AE	390–2–134	Conical Comp. Spring	1
P	715–1–310	Pump Piston	1	AF	715–270–100	Valve Assembly	1

1010–1–10 Folddown Siderail Litter Assembly



1010–1–10 Folddown Siderail Litter

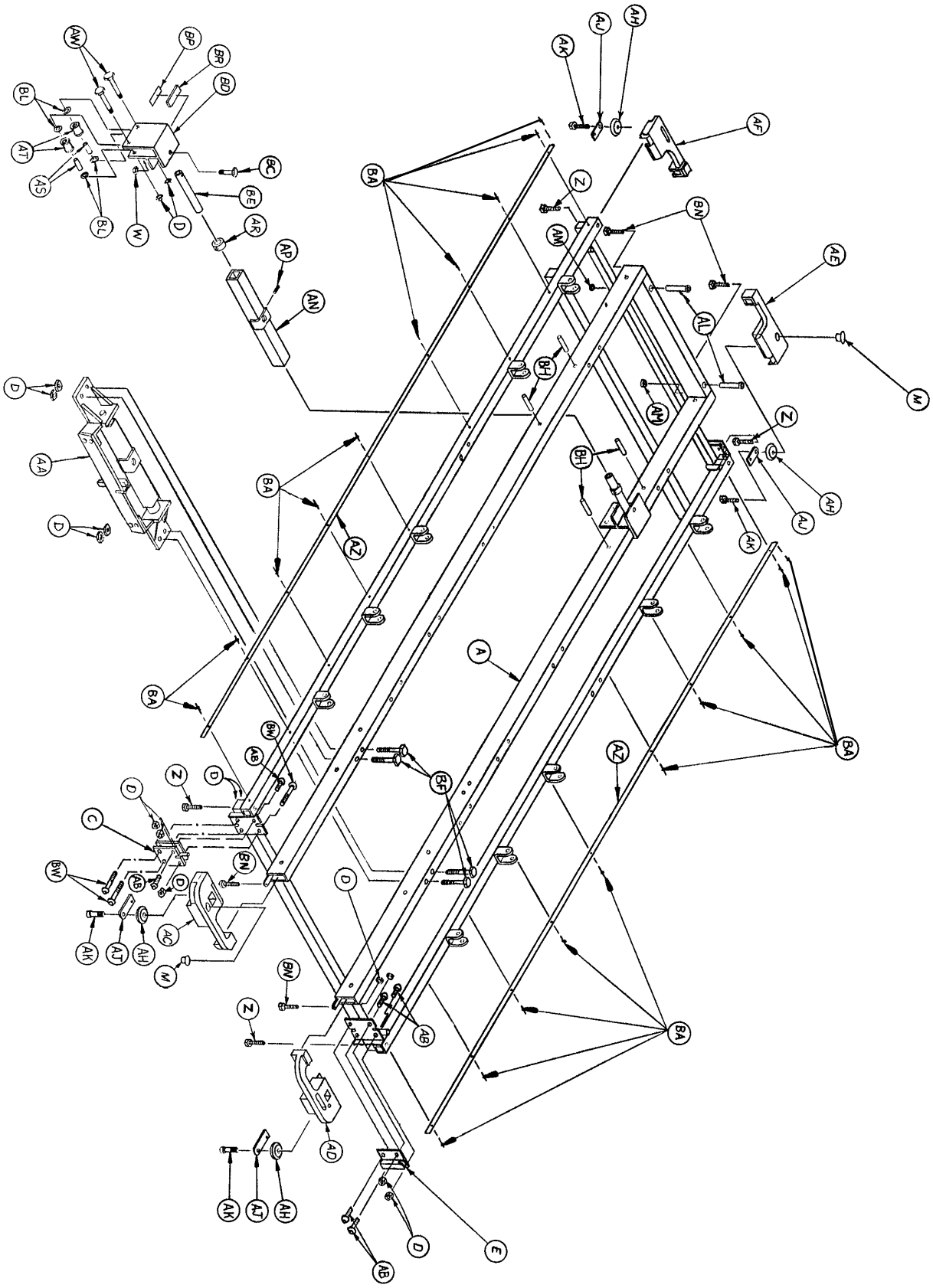




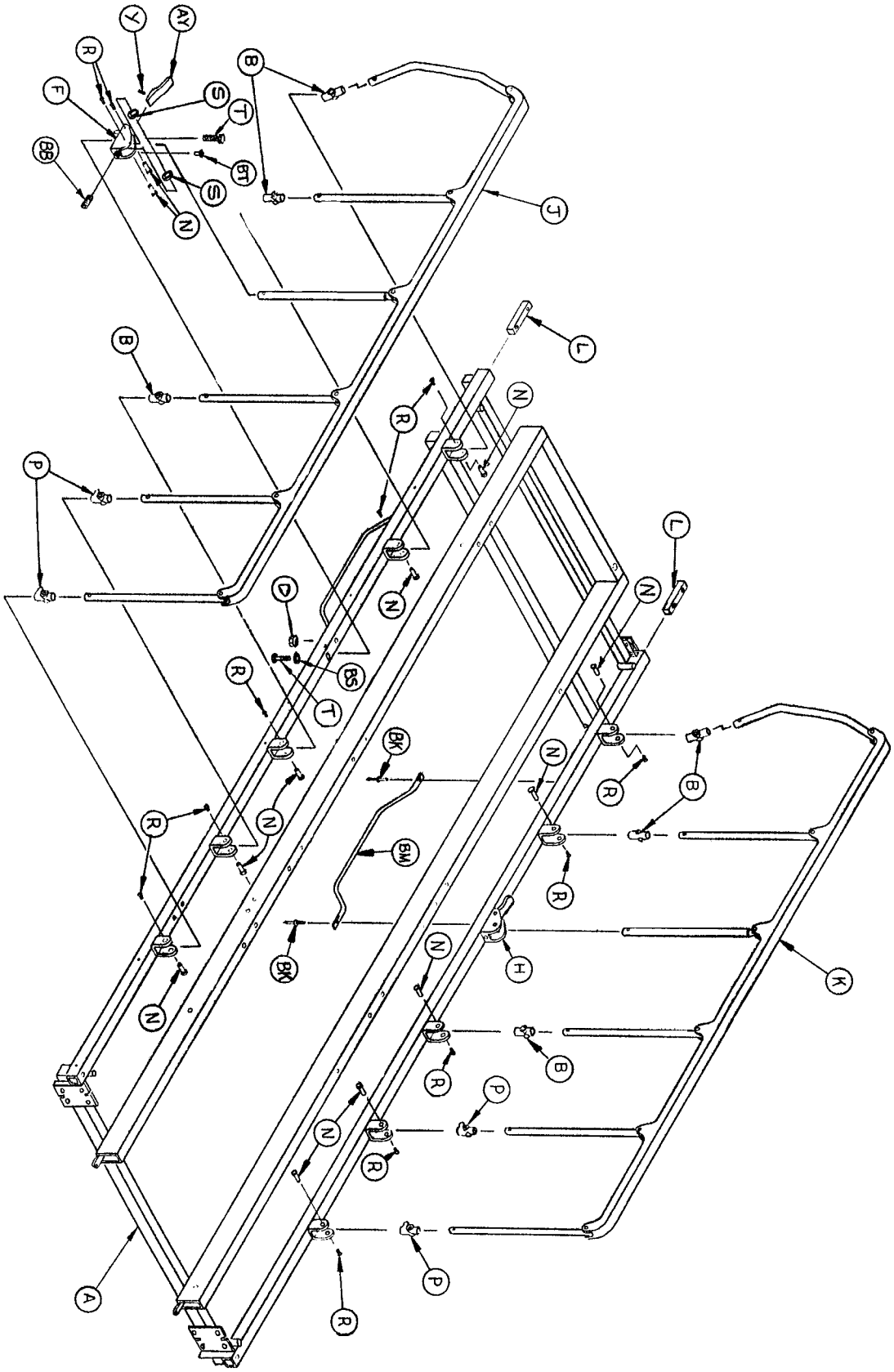
1010–1–10 Folddown Siderail Litter

Item	Part No.	Part Name	Qty.
A	1010–1–45	Frame Assembly	1
B	721–26–69	Upright Sleeve	6
C	3–73	Hex Hd. Cap Screw	14
D	16–28	Nylock Hex Nut	19
E	(page 71)	Handle Assembly	2
F	1010–26–81	Lock Housing Ass'y, Lt.	1
H	1010–26–80	Lock Housing Ass'y, Rt.	1
J	(Page 72)	Siderail Ass'y, Right	1
K	(Page 72)	Siderail Ass"y, Left	1
L	1010–26–69	Lock Support	2
M	26–12	Roll Pin	2
N	721–26–66	Pivot Screw	14
P	721–26–68	Upright Cradle	4
R	4–136	Button Hd. Cap Screw	14
S	11–179	Nylon Flat Washer	4
T	4–135	Button Hd. Cap Screw	4
W	15–21	Jam Nut	2
Y	38–220	Compression Spring	2
Z	16–3	Fiberlock Nut	4
AA	(Page 50)	J. Supt. & T. Limiter Ass'y	1
AB	4–161	Hex Soc. Bt. Hd. Cap Scr.	6
AC	1010–54–70	Socket Ass'y, Left	1
AD	1010–54–71	Socket Ass'y, Right	1
AE	1010–1–15	Cover, Head, Left	1
AF	1010–1–16	Cover, Head, Right	1
AH	721–32–49	Bumper Roller	4
AJ	1010–1–17	Roller Plate	4
AK	8–24	Shoulder Bolt	4
AL	721–40–26	Footboard Receptacle	2
AM	28–23	Retaining Ring	2
AN	1010–32–85	Support Tube Ass'y	1
AP	46–1	Square Hd. Set Screw	1
AR	938–1–401	Collar Assembly	2
AS	721–32–107	Roller Sleeve	4
AT	721–32–108	Support Roller	4
AW	3–76	Hex Hd. Cap Screw	4
AY	721–26–74	Lock Handle, Mach'd	2
AZ	1010–1–56	Bumper Channel	2
BA	25–38	Pop Rivet	20
BB	21–104	Set Screw	2
BC	(Page 54)	Transfer Sys. Ass'y, Lt.	1
BD	(Page 55)	Transfer Sys. Ass'y, Rt.	1
BE	38–218	Tension Spring	2
BF	10–11	Eye Bolt	2
BH	1010–1–14	Cover, Foot, Left	1
BJ	1010–1–13	Cover, Foot, Right	1
BK	16–11	Flexloc Nut	2
BL	11–14	Flat Washer	8
BM	1010–32–92	Foley Bag Rack	2
BN	25–79	Pop Rivet	8
BR	26–57	Roll Pin	4
BS	(Page 58)	Board Support Ass'y	2
BT	11–180	Flat Washer	8
BW	2–36	Straight Slot Screw	4
BY	3–40	Hex Hd. Cap Screw	2
BZ	1010–32–108	Roller Assembly	2
CA	1010–24–25	Spring Retainer	2
CB	1010–32–64	Carrier Tube, Standard	2
CC	3–47	Hex Hd. Cap Screw	4
CD	37–59	Hole Plug	2
CE	3–54	Hex Hd. Cap Screw	4
CF	919–30–28	Rack Guide	2
CH	44–29	Dbl. Sided Foam Tape	6"
CJ	1010–1–35	Handle Rest	2
CK	11–2	Flat Washer	2
CL	37–74	Hole Plug	2
CM	4–163	Hex Soc. Bt. Hd. Cap Scr.	3
CN	1010–1–31	S'rail Bmpr. (not shown)	2

1510–1–10 Folddown Siderail Litter Assembly



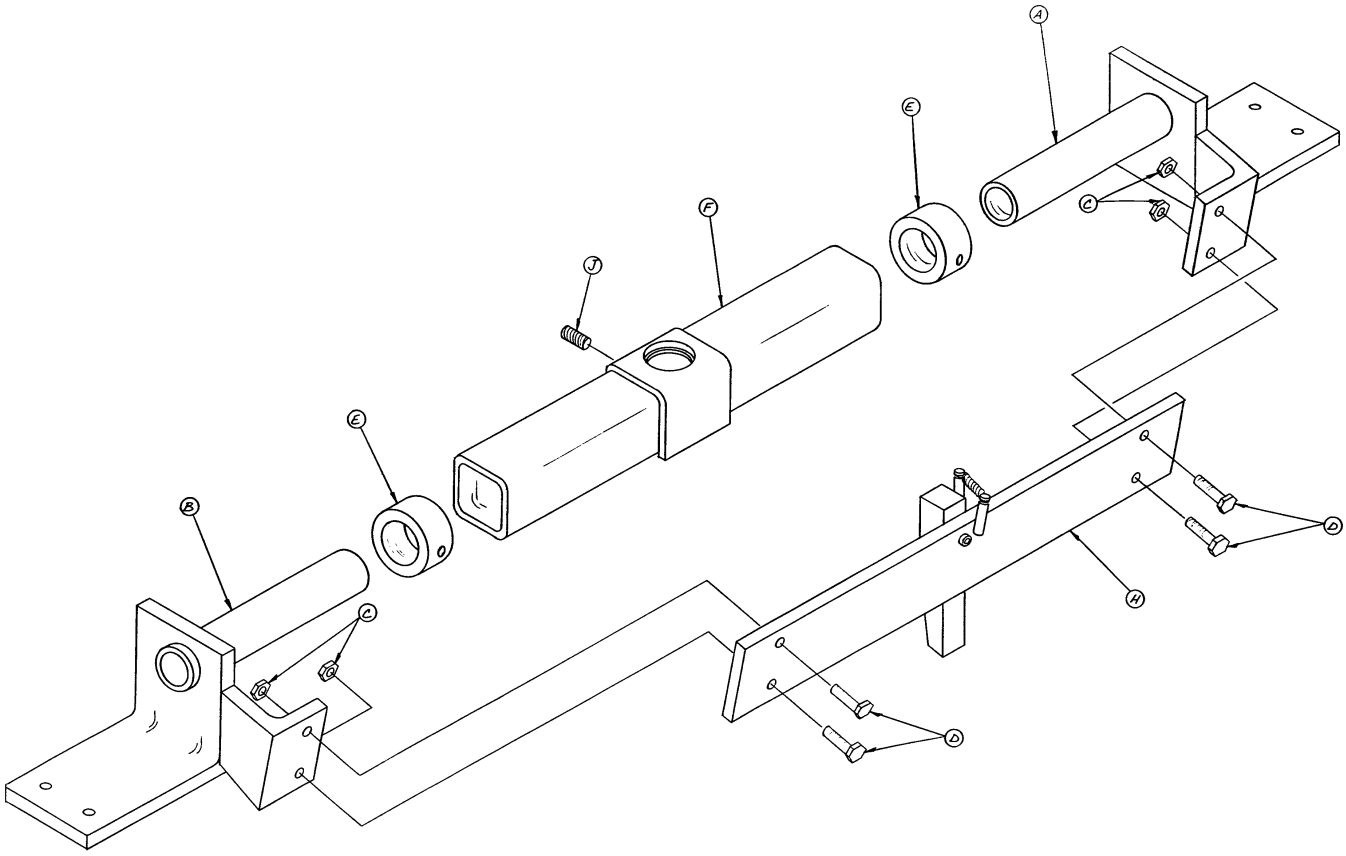
1510–1–10 Folddown Siderail Litter Assembly



1510–1–10 Folddown Siderail Litter Assembly

Item	Part No.	Part Name	Qty.
A	1510–1–25	Frame Assembly	1
B	721–26–69	Upright Sleeve	6
C	1010–54–70	Socket Ass'y, Left	1
D	16–28	Nylock Hex Nut	19
E	1010–54–71	Socket Ass'y, Right	1
F	1010–26–81	Lock Housing Ass'y, Left	1
H	1010–26–80	Lock Housing Ass'y, Right	1
J	(Page 72)	Siderail Ass'y, Left	1
K	(Page 72)	Siderail Ass'y, Right	1
L	1010–26–69	Lock Support	2
M	37–59	Hole Plug	2
N	721–26–66	Pivot Screw	14
P	721–26–68	Upright Cradle	4
R	4–136	Button Hd. Cap Screw	14
S	11–179	Nylon Flat Washer	4
T	4–135	But. Hd. Cap Screw	4
W	16–11	Flexloc Nut	2
Y	38–220	Compression Spring	2
Z	3–47	Hex Hd. Cap Screw	4
AA	(Page 50)	Jack Supt. & Trend. Limiter	1
AB	4–161	Hex Soc. But. Hd. Cap Screw	6
AC	1010–1–15	Cover, Head, Left	1
AD	1010–1–16	Cover, Head, Right	1
AE	1010–1–13	Cover, Foot, Right	1
AF	1010–1–14	Cover, Foot, Left	1
AH	721–32–49	Bumper Roller	4
AJ	1010–1–17	Roller Plate	4
AK	8–24	Shoulder Bolt	4
AL	721–40–26	Footboard Receptacle	2
AM	28–23	Retaining Ring	2
AN	1510–32–20	Support Tube Assembly	1
AP	46–1	Square Hd. Set Screw	1
AR	938–1–401	Collar Assembly	2
AS	721–32–107	Roller Sleeve	4
AT	721–32–108	Support Roller	4
AW	3–76	Hex Hd. Cap Screw	4
AY	721–26–74	Lock Handle, Machined	2
AZ	1010–1–56	Bumper Channel	2
BA	25–38	Pop Rivet	20
BB	21–104	Set Screw	2
BC	3–40	Hex Hd. Cap Screw	2
BD	1010–32–108	Roller Assembly	2
BE	1010–32–64	Carrier Tube, Standard	2
BF	3–73	Hex Hd. Cap Screw	4
BH	26–57	Roll Pin	4
BK	25–79	Pop Rivet	4
BL	11–14	Washer	8
BM	1010–32–92	Foley Bag Rack	2
BN	3–54	Hex Hd. Cap Screw	4
BP	919–30–28	Rack Guide	2
BR	44–29	Double Sided Foam Tape	6"
BS	11–2	Flat Washer	2
BT	37–74	Hole Plug	2
BW	4–163	Hex Soc. But. Hd. Cap Screw	3
BX	1510–1–21	Siderail Bumper (not shown)	2

Jack Support and Trend. Limiter Assembly



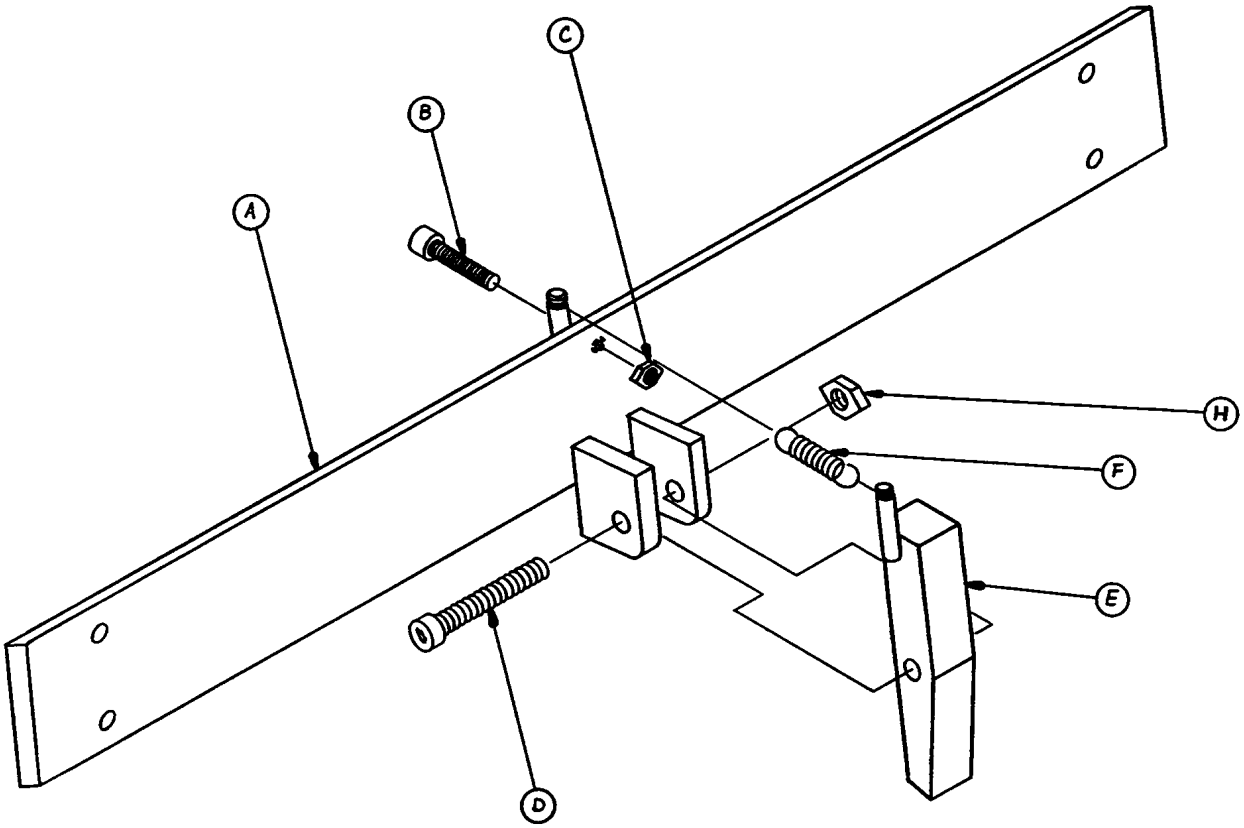
1010–23–41

Item	Part No.	Part Name	Qty.
A	1010–23–25	Jack Supt. Ass'y, Rt.	1
B	1010–23–30	Jack Supt. Ass'y, Lt.	1
C	16–28	Nylock Nut	4
D	3–15	Hex Hd. Cap Screw	4
E	938–1–401	Collar	2
F	721–32–160	Support Tube Ass'y	1
H	(Page 51)	Trend. Limiter Ass'y	1
J	46–1	Set Screw	1

1510–23–20

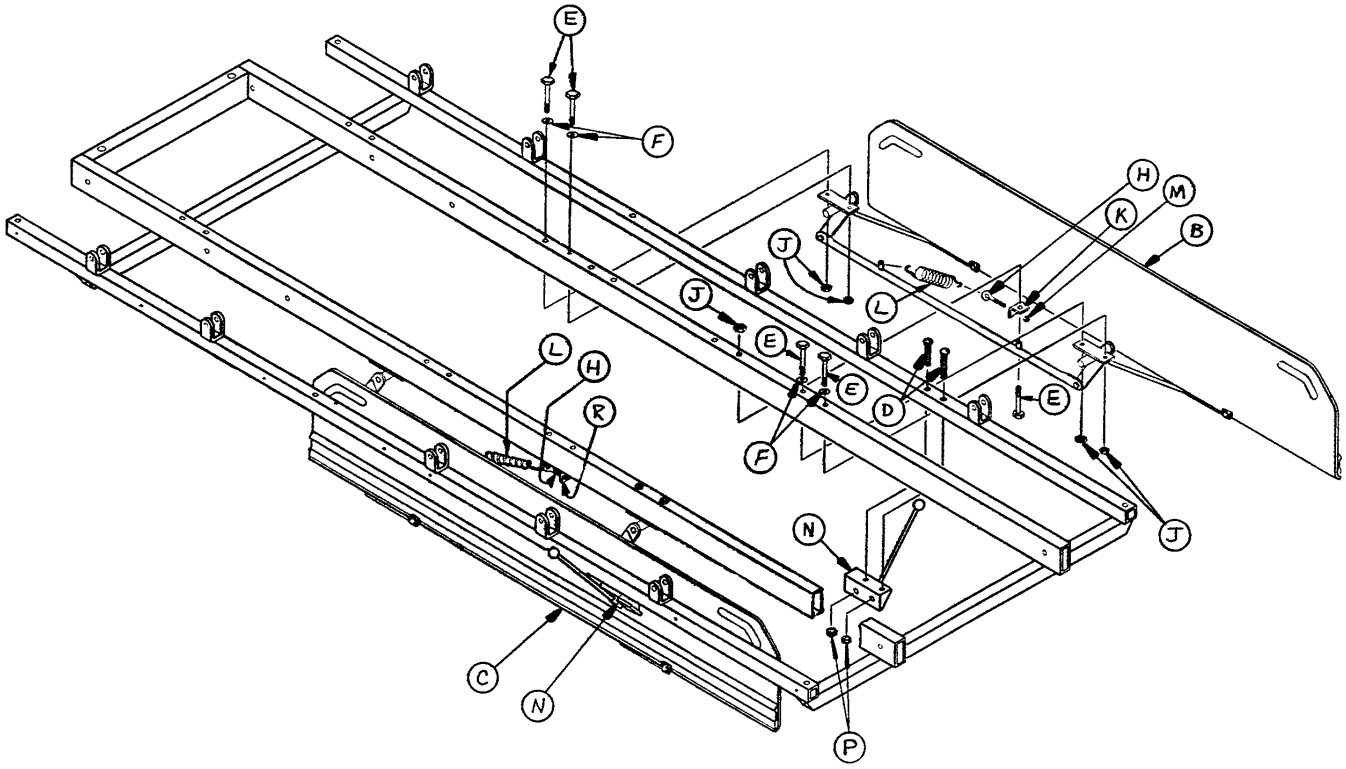
Item	Part No.	Part Name	Qty.
A	1510–23–18	Jack Supt. Ass'y, Rt.	1
B	1510–23–19	Jack Supt. Ass'y, Lt.	1
C	16–28	Nylock Nut	4
D	3–15	Hex Hd. Cap Screw	4
E	938–1–401	Collar	2
F	721–32–160	Support Tube Ass'y	1
H	(Page 51)	Trend. Limiter Ass'y	1
J	46–1	Set Screw	1

1010–23–34 Trend. Limiter Assembly



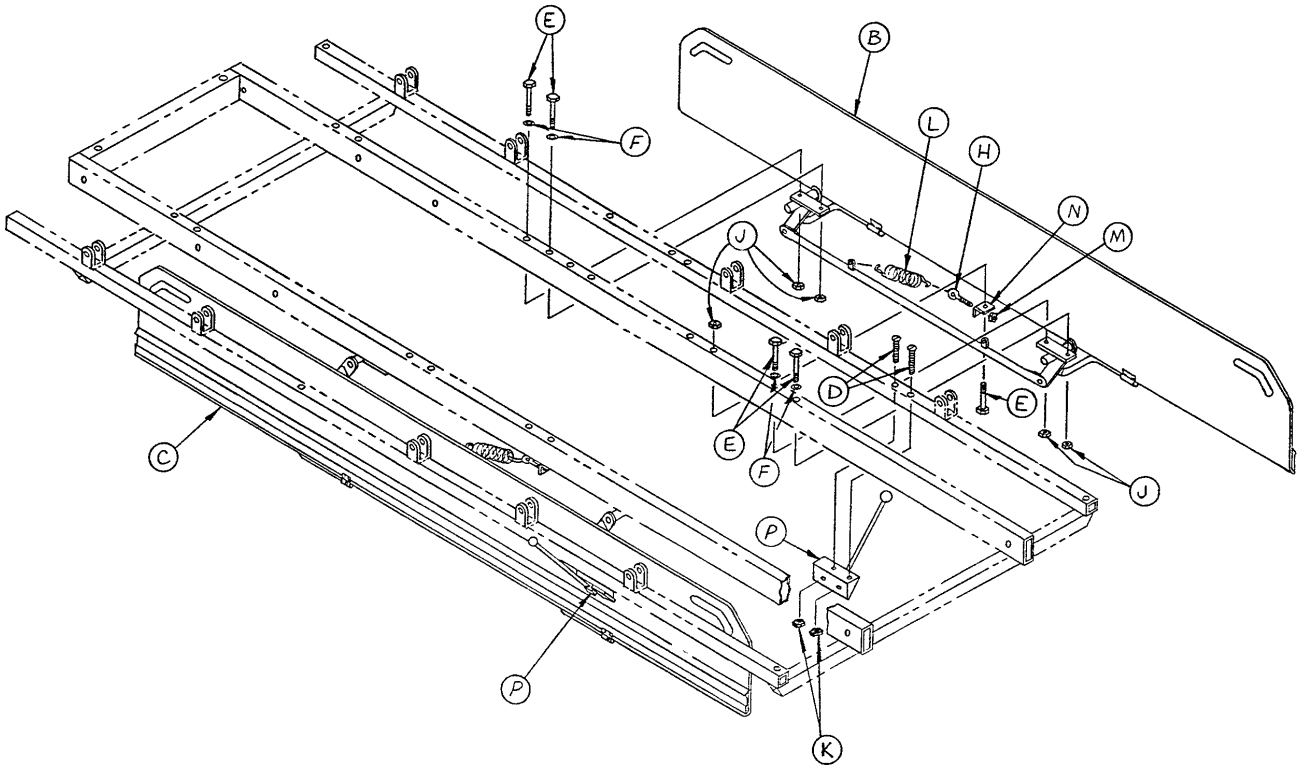
Item	Part Name	Part No.	Qty.
A	1010–23–35	Limiter Plate Ass'y	1
B	4–8	Hex Soc. Machine Screw	1
C	15–23	Hex Nut	1
D	4–142	Hex Soc. Machine Screw	1
E	715–1–114	Limiter Pin Assembly	1
F	38–233	Extension Spring	1
H	16–16	Fiberlock Nut	1

1510–27–19 Short Transfer System to Frame Ass’y



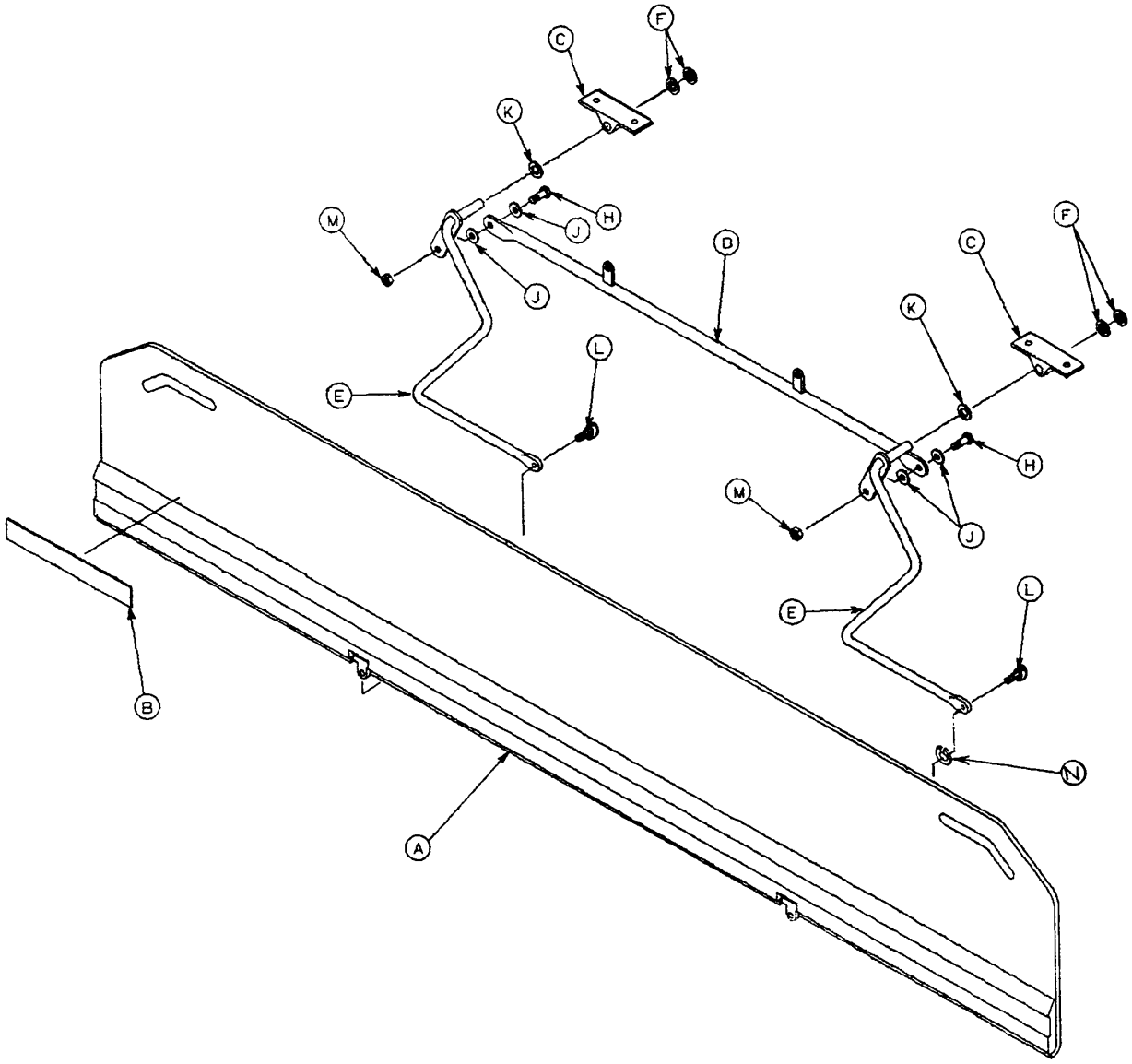
Item	Part No.	Part Name	Qty.
B	(Page 55)	Rt. Trans. System Ass’y	1
C	(Page 54)	Lt. Trans. System Ass’y	1
D	2–100	Pan Hd. Machine Screw	4
E	3–73	Hex Hd. Cap Screw	10
F	11–180	Nylon Flat Washer	8
H	10–11	Eye Bolt	2
J	16–28	Nylock Hex Nut	10
K	1010–24–25	Spring Retainer	2
L	38–218	Extension Spring	2
M	15–21	Jam Nut	2
N	(Page 58)	Board Support Ass’y	2
P	16–3	Fiberlock Hex Nut	4

1510–29–15 Long Transfer System to Frame Assembly



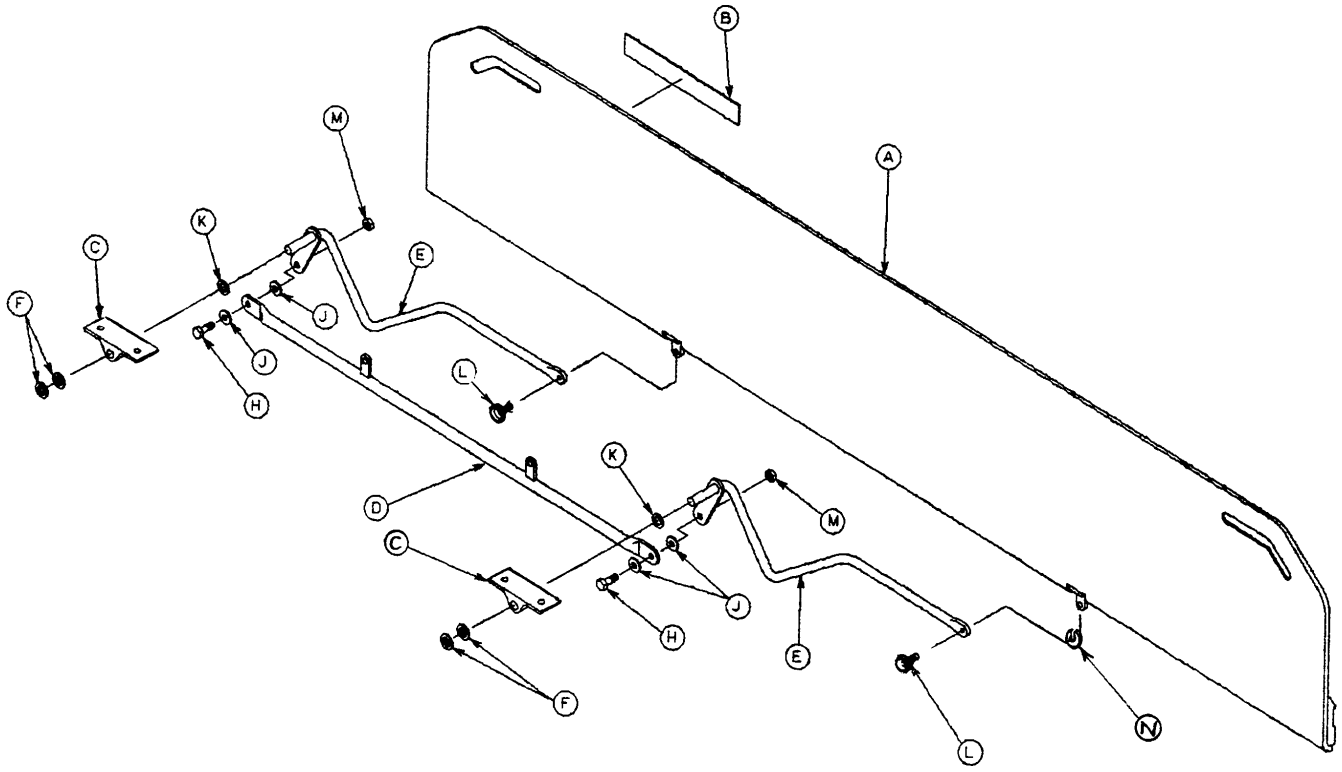
Item	Part No.	Part Name	Qty.
B	(Page 57)	Rt. Trans. System Ass'y	1
C	(Page 56)	Lt. Trans. System Ass'y	1
D	2–100	Pan Hd. Machine Screw	4
E	3–73	Hex Hd. Cap Screw	10
F	11–180	Nylon Flat Washer	8
H	10–11	Eye Bolt	2
J	16–28	Nylock Hex Nut	10
K	16–3	Fiberlock Hex Nut	4
L	38–218	Extension Spring	2
M	15–21	Jam Nut	2
N	1010–24–25	Spring Retainer	2
P	(Page 58)	Board Support Ass'y	2

1010–32–103 Short Transfer System Assembly, Left



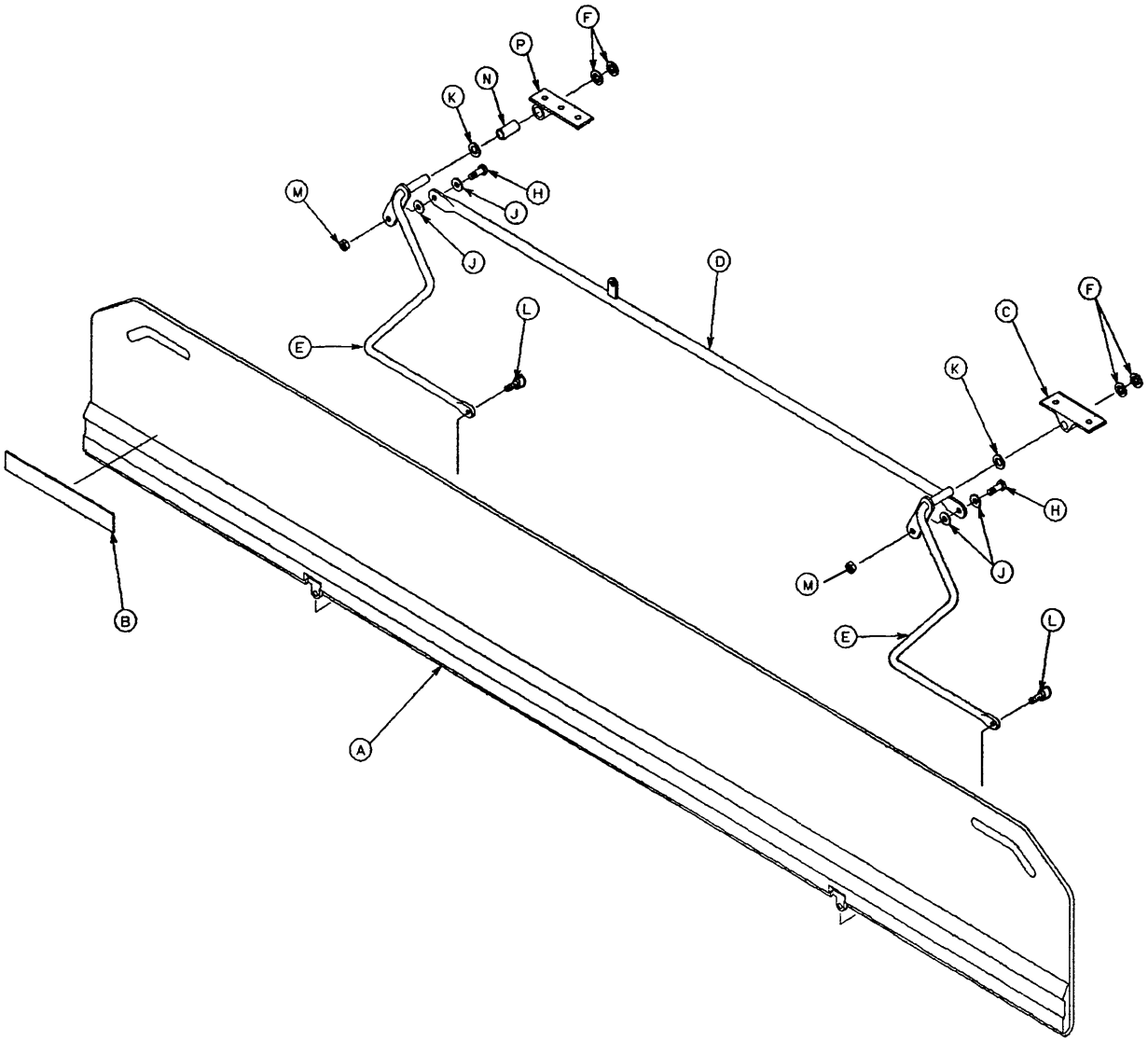
Item	Part No.	Part Name	Qty.
A	1010–32–100	Transfer Board Ass'y	1
B	721–24–46	Label	1
C	1010–32–98	Pivot	2
D	1010–24–22	Connecting Link Ass'y	1
E	1010–32–94	Pivot Arm Ass'y, Left	2
F	28–93	Retaining Ring	4
H	3–50	Hex Hd. Cap Screw	2
J	11–224	Nylon Flat Washer	4
K	14–21	Nylon Flat Washer	2
L	4–156	Soc. Hd. Cap Screw	2
M	16–28	Nylock Hex Nut	2
N	14–2	Washer	1

1010–32–104 Short Transfer System Assembly, Right



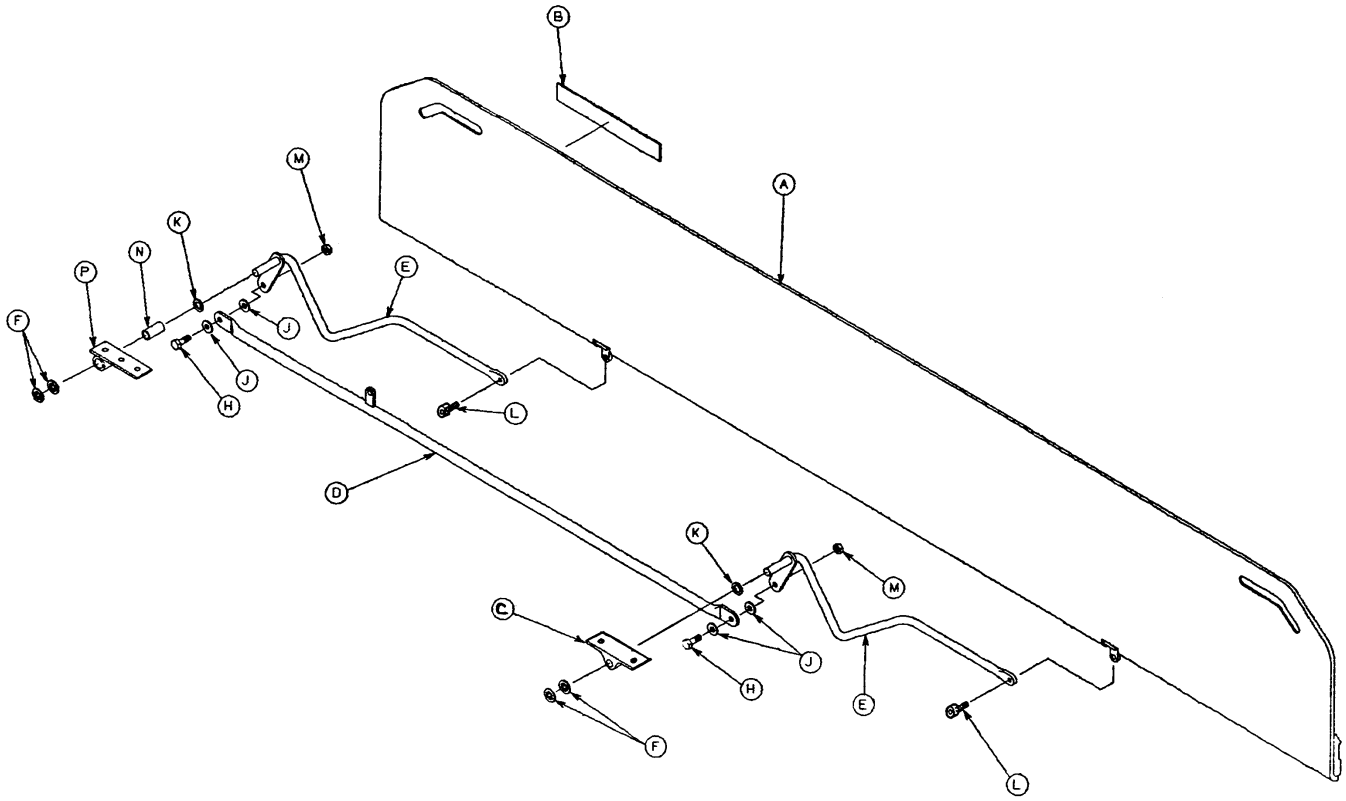
Item	Part No.	Part Name	Qty.
A	1010–32–100	Transfer Board Ass'y	1
B	721–24–46	Label	1
C	1010–32–98	Pivot	2
D	1010–24–22	Connecting Link Ass'y	1
E	1010–32–96	Pivot Arm Ass'y, Right	2
F	28–93	Retaining Ring	4
H	3–50	Hex Head Cap Screw	2
J	11–224	Nylon Flat Washer	4
K	14–21	Nylon Flat Washer	2
L	4–156	Soc. Hd. Cap Screw	2
M	16–28	Nylock Hex Nut	2
N	14–2	Washer	1

1510–29–35 Long Transfer System Assembly, Left



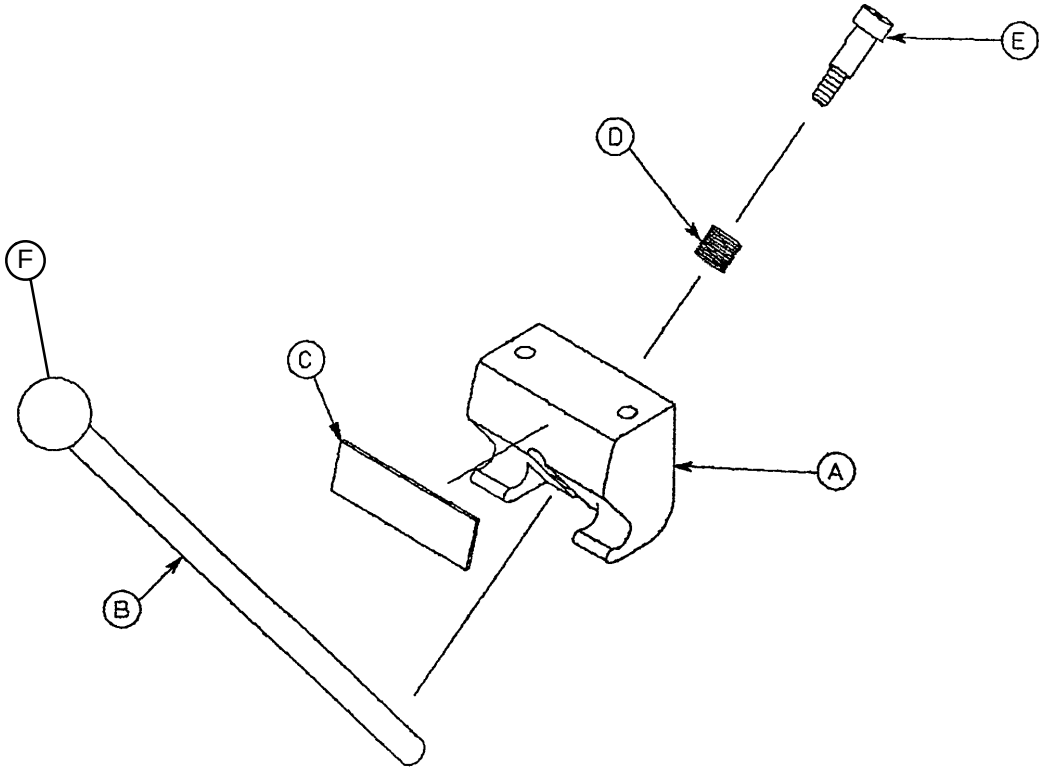
Item	Part No.	Part Name	Qty.
A	1510–32–9	Transfer Board Ass'y	1
B	721–24–46	Label	1
C	1010–32–98	Pivot	2
D	1510–29–7	Connecting Link Ass'y	1
E	1010–32–94	Pivot Arm Ass'y, Left	2
F	28–93	Retaining Ring	4
H	3–50	Hex Hd. Cap Screw	2
J	11–224	Nylon Flat Washer	4
K	14–21	Nylon Flat Washer	2
L	4–156	Socket Hd. Cap Screw	2
M	16–28	Nylock Hex Nut	2
N	1510–29–33	Bearing	1
P	1510–29–31	Brg. Strap & Sleeve Ass'y	1

1510–29–34 Long Transfer System Assembly, Right



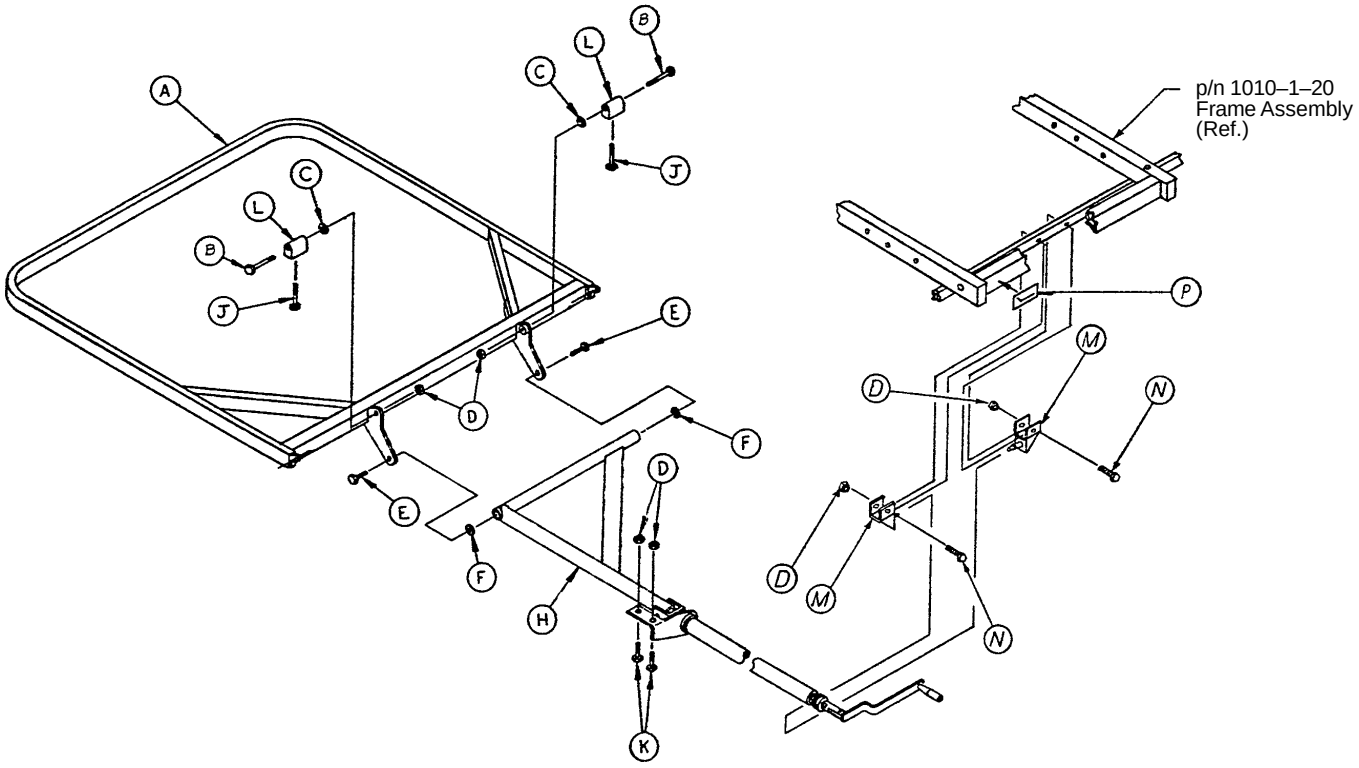
Item	Part No.	Part Name	Qty.
A	1510–29–10	Transfer Bd. Ass'y	1
B	721–24–46	Label	1
C	1010–32–98	Pivot	2
D	1510–29–6	Connecting Link Ass'y	1
E	1010–32–96	Pivot Arm Ass'y, Right	2
F	28–93	Retaining Ring	4
H	3–50	Hex Hd. Cap Screw	2
J	11–224	Nylon Flat Washer	4
K	14–21	Nylon Flat Washer	2
L	4–156	Socket Hd. Cap Screw	2
M	16–28	Nylock Hex Nut	2
N	1510–29–33	Bearing	1
P	1510–29–31	Brg. Strap & Sleeve Ass'y	1

1010–24–30 Board Support Assembly



Item	Part No.	Part Name	Qty.
A	1010–24–15	Support Block	1
B	1010–24–16	Support Arm	1
C	1010–24–14	Warning Label	1
D	38–263	Spring	1
E	8–17	Shoulder Bolt	1
F	1010–26–46	Ball Knob	1

Crank Fowler Assembly



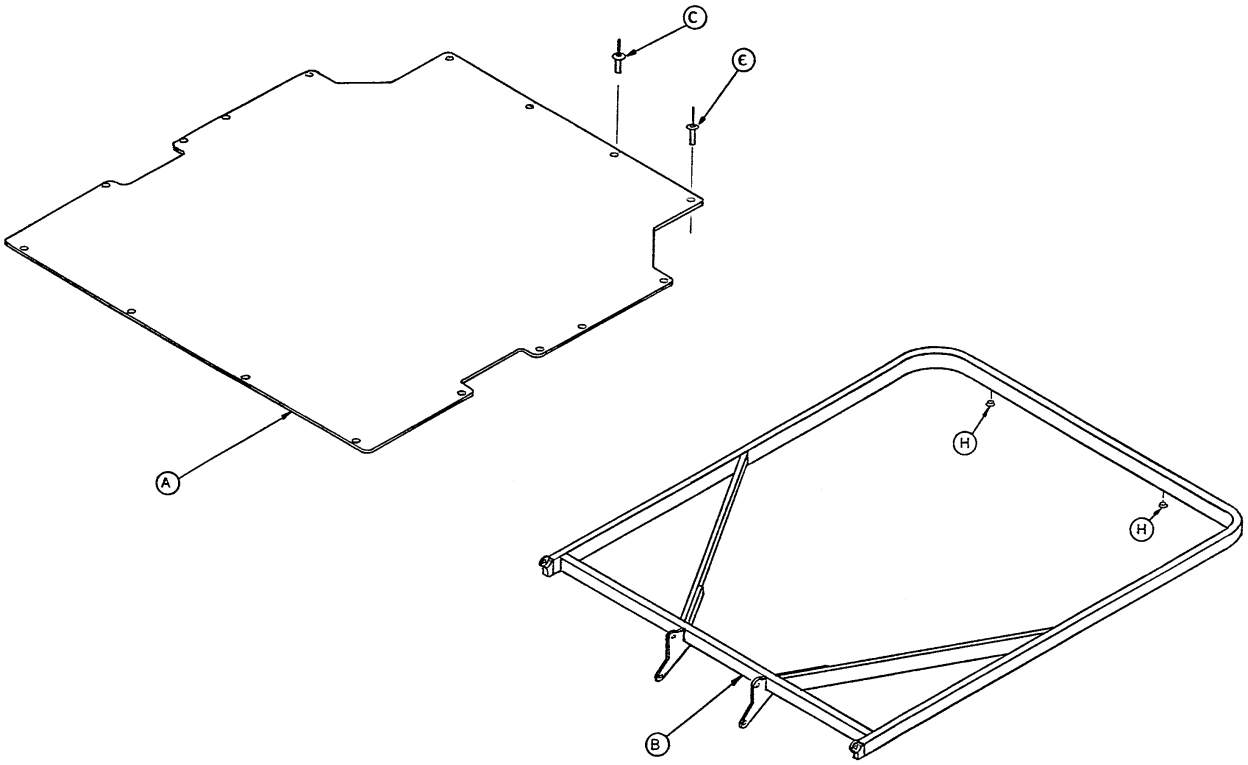
1010–33–10

Item	Part No.	Part Name	Qty.
A	(Page 60)	Crk. Fow. Subass'y	1
B	8–28	Shoulder Bolt	2
C	11–179	Washer	2
D	16–28	Lock Nut	6
E	8–37	Shoulder Bolt	2
F	52–17	Spacer	2
H	(Page 61)	Crankscrew Ass'y	1
J	3–79	Hex Hd. Cap Screw	2
K	3–73	Hex Hd. Cap Screw	2
L	1510–33–38	Crk. Fowler Pivot	2
M	1010–34–15	Mounting Brkt. Ass'y	2
N	3–78	Hex Hd. Cap Screw	2
P	946–1–64	Fow. Symbol Label	1

1510–33–10

Item	Part No.	Part Name	Qty
A	(Page 60)	Crk. Fow. Subass'y	1
B	8–28	Shoulder Bolt	2
C	11–179	Washer	2
D	16–28	Lock Nut	6
E	8–37	Shoulder Bolt	2
F	52–17	Spacer	2
H	(Page 61)	Crankscrew Ass'y	1
J	3–79	Hex Hd. Cap Screw	2
K	3–73	Hex Hd. Cap Screw	2
L	1510–33–38	Crk. Fowler Pivot	2
M	1010–34–15	Mounting Brkt. Ass'y	2
N	3–78	Hex Hd. Cap Screw	2
P	946–1–64	Fow. Symbol Label	1

Crank Fowler Subassembly



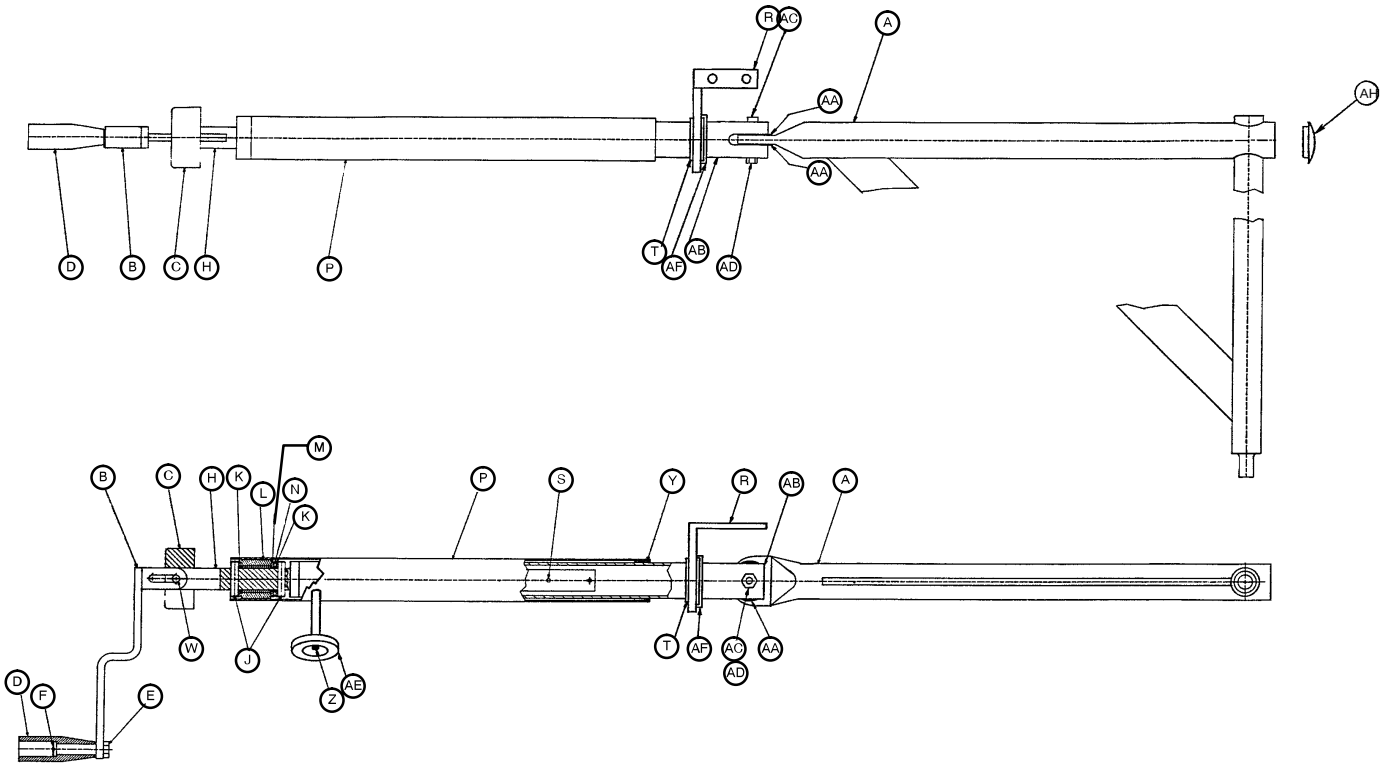
1010–33–13

Item	Part No.	Part Name	Qty.
A	1010–31–88	Skin	1
B	1010–34–27	Fowler Weldment	1
C	25–103	Rivet	16
H	37–52	Rubber Bumper	2

1510–33–43

Item	Part No.	Part Name	Qty.
A	1510–31–46	Skin	1
B	1510–33–40	Fowler Weldment	1
C	25–103	Rivet	16
H	37–52	Rubber Bumper	2

Fowler Crankscrew Assembly



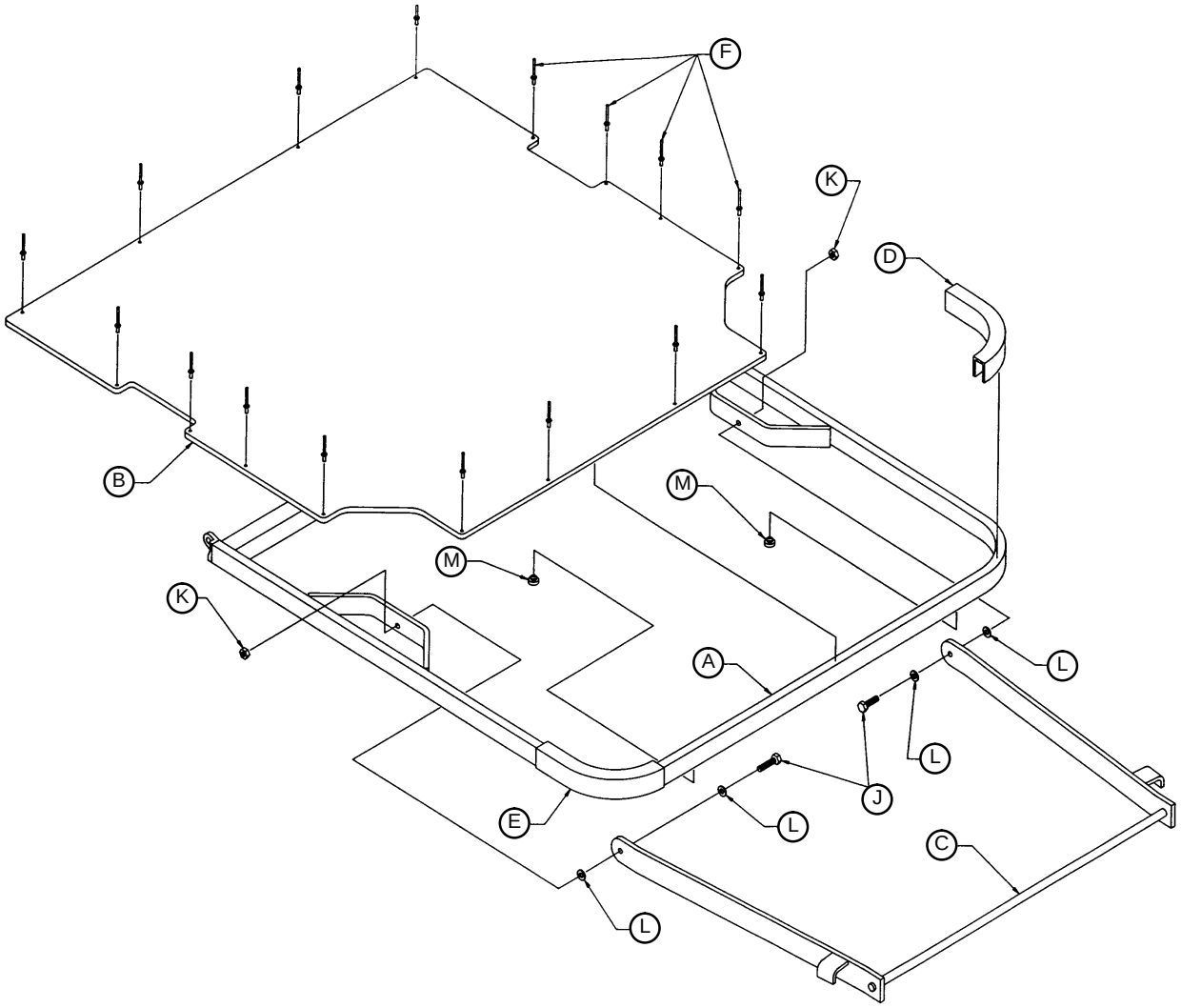
1010–34–30

Item	Part No.	Part Name	Qty.
A	1010–33–12	Pivot Tube Assembly	1
B	1510–34–85	Crank Assembly	1
C	946–33–18	Crank Disc	1
D	938–1–177	Knob	1
E	16–5	Conelock Nut	1
F	378–24–29	Shoulder Bolt	1
H	946–33–35	Fowler Screw	1
J	26–14	Roll Pin	2
K	81–174	Thrust Washer	2
L	938–1–175	Bearing Assembly	1
M	81–176	Thrust Washer	1
N	81–175	Thrust Bearing	1
P	1510–34–84	Screw Cover Ass'y	1
R	1510–33–37	Brace	1
S	26–10	Roll Pin	1
T	1510–33–45	Slide Bearing	1
W	26–45	Roll Pin	1
Y	7900–1–102	Velcro Pile Tape	4"
Z	4–7	Soc. Hd. Cap Screw	1
AA	14–55	Plastic Washer	2
AB	1510–33–9	Fow. Drive Tube Ass'y	1
AC	3–45	Hex Hd. Cap Screw	1
AD	16–35	Nylock Hex Nut	1
AE	1550–1–14	Magnet	1
AF	28–94	Retaining Ring	1
AH	37–76	Hole Plug	1

1510–33–42

Item	Part No.	Part Name	Qty
A	1510–33–12	Pivot Tube Assembly	1
B	1510–34–85	Crank Assembly	1
C	946–33–18	Crank Disc	1
D	938–1–177	Knob	1
E	16–5	Conelock Nut	1
F	378–24–29	Shoulder Bolt	1
H	946–33–35	Fowler Screw	1
J	26–14	Roll Pin	2
K	81–174	Thrust Washer	2
L	938–1–175	Bearing Assembly	1
M	81–176	Thrust Washer	1
N	81–175	Thrust Bearing	1
P	1510–34–84	Screw Cover Ass'y	1
R	1510–33–37	Brace	1
S	26–10	Roll Pin	1
T	1510–33–45	Slide Bearing	1
W	26–45	Roll Pin	1
Y	7900–1–102	Velcro Pile Tape	4"
Z	4–7	Soc. Hd. Cap Screw	1
AA	14–55	Plastic Washer	2
AB	1510–33–9	Fow. Drive Tube Ass'y	1
AC	3–45	Hex Hd. Cap Screw	1
AD	16–35	Nylock Hex Nut	1
AE	1550–1–14	Magnet	1
AF	28–94	Retaining Ring	1
AH	37–76	Hole Plug	1

Manual Fowler Assembly



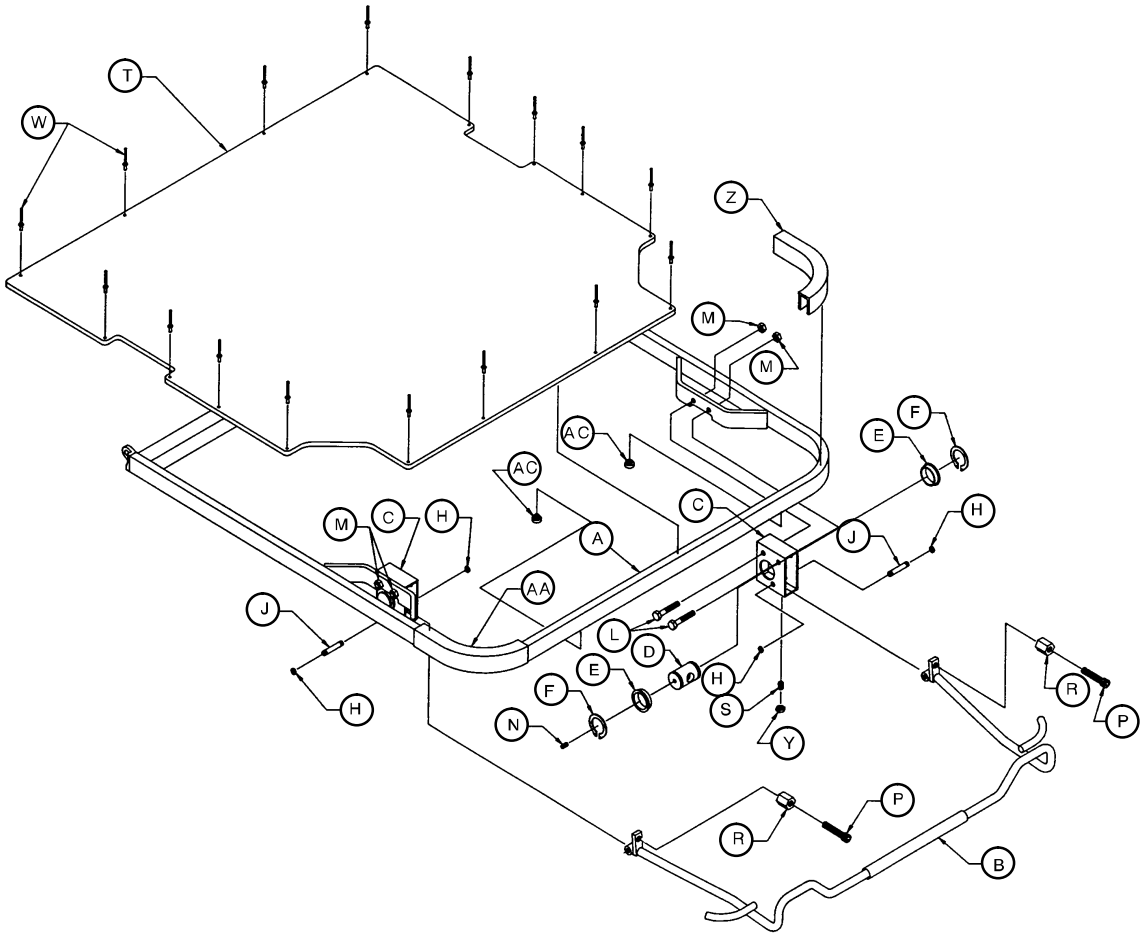
1010–32–61

Item	Part No.	Part Name	Qty.
A	1010–32–106	Fowler Weldment	1
B	1010–31–88	Fowler Skin	1
C	1010–32–48	Brace Assembly	1
D	1010–54–26	Handle Ass'y, Rt.	1
E	1010–54–16	Handle Ass'y, Lt.	1
F	25–103	Pop Rivet	16
J	3–54	Hex Hd. Cap Screw	2
K	16–28	Nylock Hex Nut	2
L	14–2	Nylon Washer	4
M	37–52	Rubber Bumper	2

1510–32–61

Item	Part No.	Part Name	Qty.
A	1510–32–66	Fowler Weldment	1
B	1510–31–46	Fowler Skin	1
C	1510–34–42	Brace Assembly	1
D	1010–54–26	Handle Ass'y, Rt.	1
E	1010–54–16	Handle Ass'y, Lt.	1
F	25–103	Pop Rivet	16
J	3–54	Hex Hd. Cap Screw	2
K	16–28	Nylock Hex Nut	2
L	14–2	Nylon Washer	4
M	37–52	Rubber Bumper	2

Pneumatic Fowler Assembly



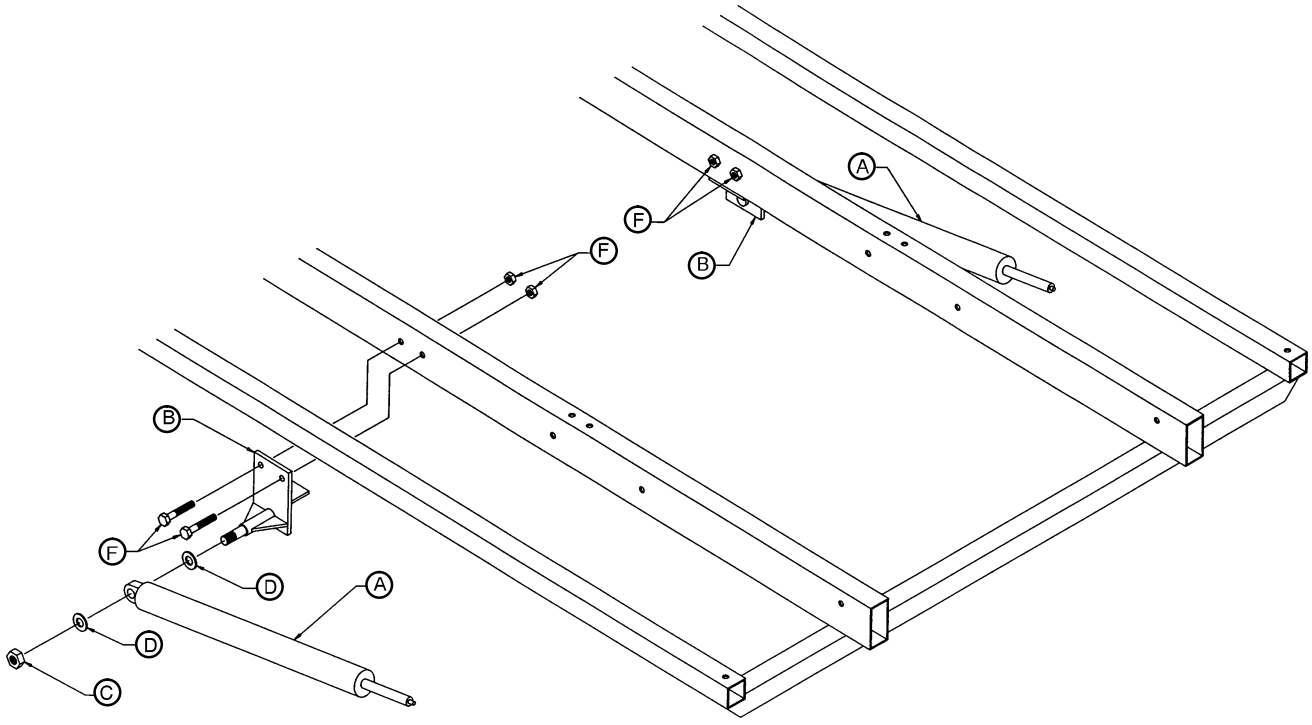
1010–31–90

Item	Part No.	Part Name	Qty.
A	1010–31–86	Fowler Weldment	1
B	1010–31–85	Handle Assembly	1
C	1510–31–26	Housing	2
D	1510–31–28	Yoke	2
E	946–35–25	Liner	4
F	28–76	Retaining Ring	4
H	28–8	Retaining Ring	4
J	1510–31–37	Pivot	2
L	3–78	Hex Hd. Cap Screw	4
M	16–28	Nylock Hex Nut	4
N	21–119	Set Screw	2
P	4–54	Adjustment Screw	2
R	1510–31–41	Jam Nut/Spacer	2
S	21–104	Set Screw	2
T	1010–31–88	Fowler Skin	1
W	25–103	Pop Rivet	16
Y	15–37	Jam Nut	2
Z	1010–54–26	Handle Cover, Rt.	1
AA	1010–54–16	Handle Cover, Lt.	1
AC	37–52	Rubber Bumper	2

1510–31–25

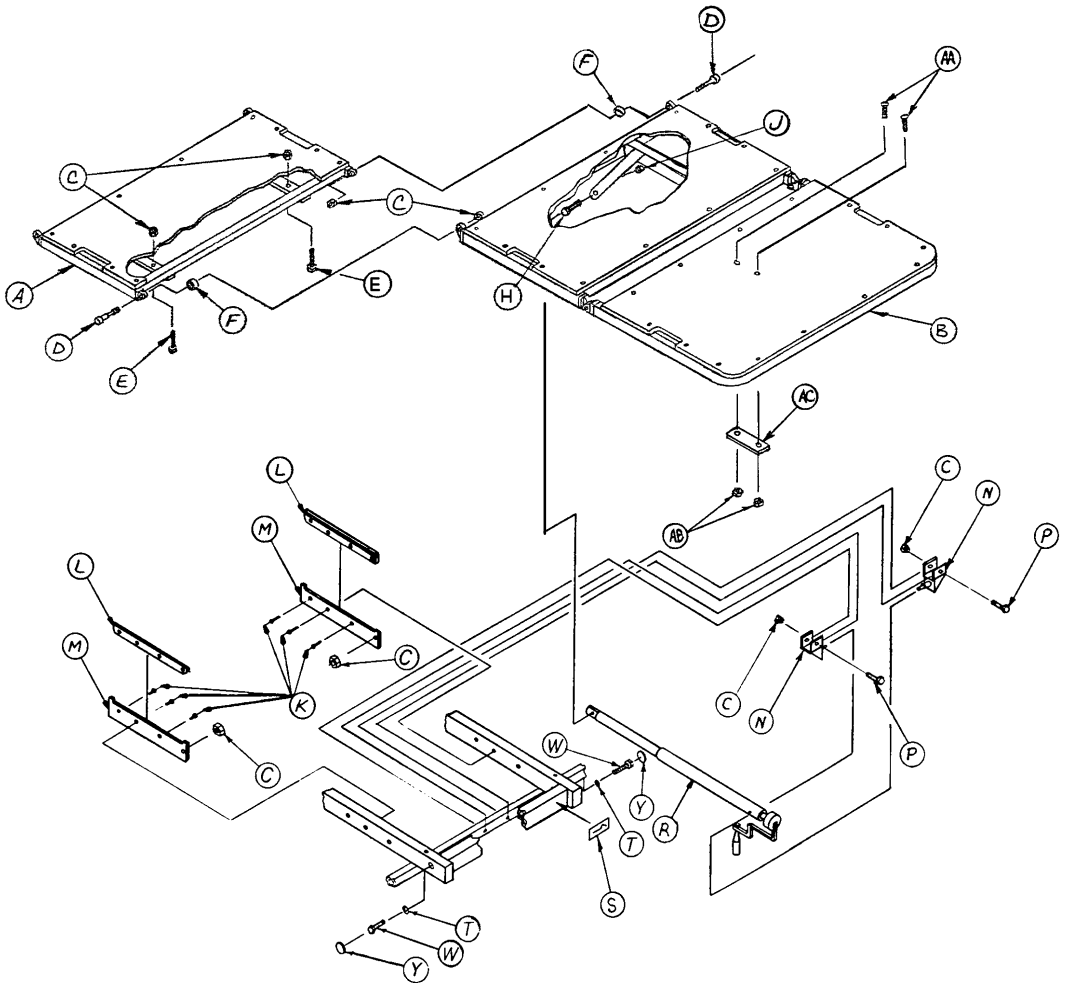
Item	Part No.	Part Name	Qty.
A	1510–31–39	Fowler Weldment	1
B	1510–31–36	Handle Assembly	1
C	1510–31–26	Housing	2
D	1510–31–28	Yoke	2
E	946–35–25	Liner	4
F	28–76	Retaining Ring	4
H	28–8	Retaining Ring	4
J	1510–31–37	Pivot	2
L	3–78	Hex Hd. Cap Screw	4
M	16–28	Nylock Hex Nut	4
N	21–119	Set Screw	2
P	4–54	Adjustment Screw	2
R	1510–31–41	Jam Nut/Spacer	2
S	21–104	Set Screw	2
T	1510–31–46	Fowler Skin	1
W	25–103	Pop Rivet	16
Y	15–37	Jam Nut	2
Z	1010–54–26	Handle Cover, Rt.	1
AA	1010–54–16	Handle Cover, Lt.	1
AC	37–52	Rubber Bumper	2

Pneumatic Fowler to Frame Assembly



Item	Part No.	Part Name	Qty.
A	1010–31–77	Gas Cylinder	2
B	1010–31–31	Cylinder Mount	2
C	16–35	Nylock Hex Nut	2
D	14–21	Flat Washer	4
E	3–5	Hex Hd. Cap Screw	4
F	16–28	Nylock Hex Nut	4

Knee Gatch Assembly



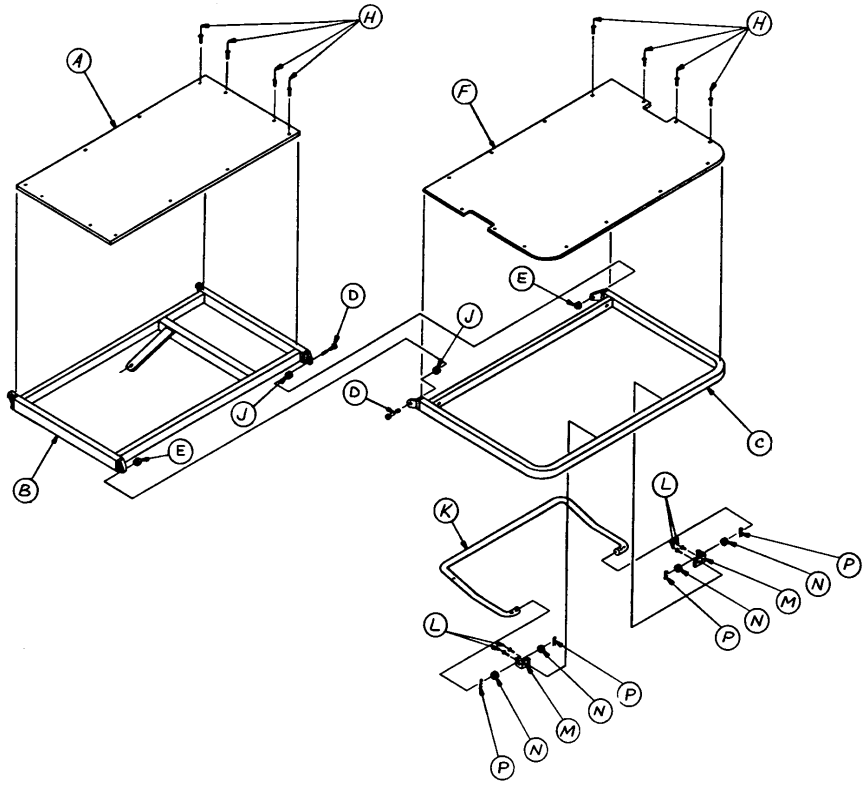
1010–34–70

Item	Part No.	Part Name	Qty.
A	(Page 66)	Midsection Pre–Ass'y	1
B	(Page 66)	Ft. & Thigh Pre–Ass'y	1
C	16–28	Nylock Hex Nut	12
D	1010–32–60	Pivot Bolt	4
E	3–73	Hex Hd. Cap Screw	4
F	14–3	Washer	4
H	4–105	Soc. Hd. Cap Screw	1
J	16–12	Flexlock Nut	1
K	25–79	Pop Rivet	6
L	1510–34–90	Slider Pad	2
M	1510–34–94	Calf Stand Rest	2
N	1010–34–15	Mounting Brkt. Ass'y	2
P	3–78	Hex Hd. Cap Screw	2
R	(Page 67)	Gatch Crkscrw. Ass'y	1
S	946–1–65	Gatch Symbol Label	1
T	37–56	Retaining Washer	2
W	3–47	Hex Hd. Cap Screw	2
Y	37–55	Protective Cap	2
Z	721–31–65	Hole Plug	16
AA	4–169	But. Hd. Cap Screw	2
AB	16–3	Lock Nut	2
AC	1010–34–36	Calf Stand Spacer	1

1510–34–70

Item	Part No.	Part Name	Qty.
A	(Page 66)	Midsection Pre–Ass'y	1
B	(Page 66)	Ft. & Thigh Pre–Ass'y	1
C	16–28	Nylock Hex Nut	12
D	1010–32–60	Pivot Bolt	4
E	3–73	Hex Hd. Cap Screw	4
F	14–3	Washer	4
H	4–105	Soc. Hd. Cap Screw	1
J	16–12	Flexlock Nut	1
K	25–79	Pop Rivet	6
L	1510–34–90	Slider Pad	2
M	1510–34–94	Calf Stand Rest	2
N	1010–34–15	Mounting Brkt. Ass'y	2
P	3–78	Hex Hd. Cap Screw	2
R	(Page 67)	Gatch Crkscrw. Ass'y	1
S	946–1–65	Gatch Symbol Label	1
T	37–56	Retaining Washer	2
W	3–47	Hex Hd. Cap Screw	2
Y	37–55	Protective Cap	2
Z	721–31–65	Hole Plug	16
AA	4–169	But. Hd. Cap Screw	2
AB	16–3	Lock Nut	2
AC	1010–34–36	Calf Stand Spacer	1

Foot and Thigh Subass'y & Midsection Subass'y



1010–34–39

Item	Part No.	Part Name	Qty.
A	1010–34–62	Thigh Sect. Skin	1
B	1010–34–25	Thigh Sect. Ass'y	1
C	1010–34–26	Foot Sect. Ass'y	1
D	1010–32–60	Pivot Bolt	2
E	16–28	Nylock Hex Nut	2
F	1010–34–63	Calf Section Skin	1
H	25–103	Pop Rivet	26
J	14–3	Nylon Washer	2
K	1010–34–23	Calf Stand Bar	1
L	25–79	Pop Rivet	4
M	1510–34–88	Calf Stand Brkt.	2
N	14–21	Nylon Washer	4
P	27–7	Cotter Pin	4

1510–34–65

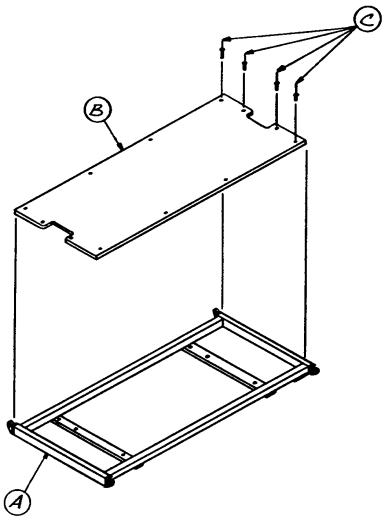
Item	Part No.	Part Name	Qty.
A	1510–34–62	Thigh Sect. Skin	1
B	1510–34–12	Thigh Sect. Ass'y	1
C	1510–34–13	Foot Sect. Ass'y	1
D	1010–32–60	Pivot Bolt	2
E	16–28	Nylock Hex Nut	2
F	1510–34–63	Calf Section Skin	1
H	25–103	Pop Rivet	26
J	14–3	Washer	2
K	1510–34–89	Calf Stand Bar	1
L	25–79	Pop Rivet	4
M	1510–34–88	Calf Stand Brkt.	2
N	14–21	Nylon Washer	4
P	27–7	Cotter Pin	4

1010–34–38

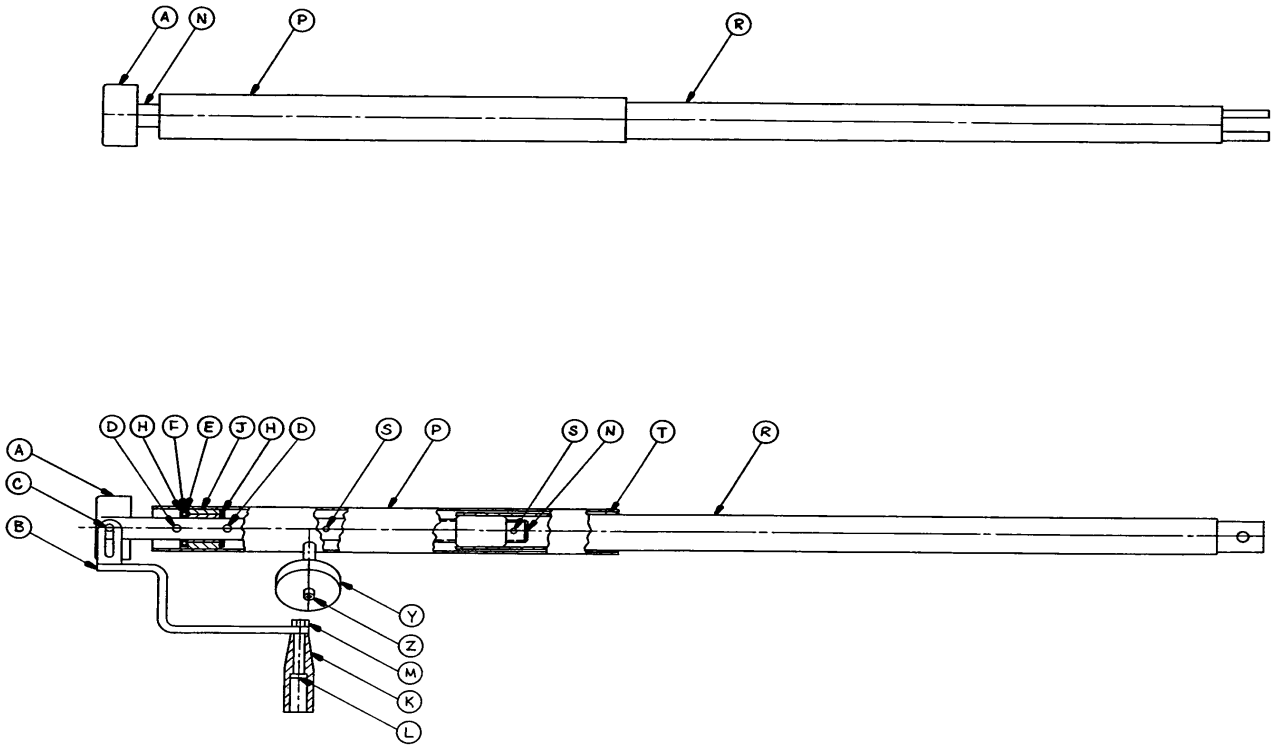
Item	Part No.	Part Name	Qty.
A	1010–34–24	Midsection Ass'y	1
B	1010–34–61	Midsection Skin	1
C	25–103	Pop Rivet	12

1510–34–60

Item	Part No.	Part Name	Qty.
A	1510–34–11	Midsection Ass'y	1
B	1510–34–61	Midsection Skin	1
C	25–103	Pop Rivet	12

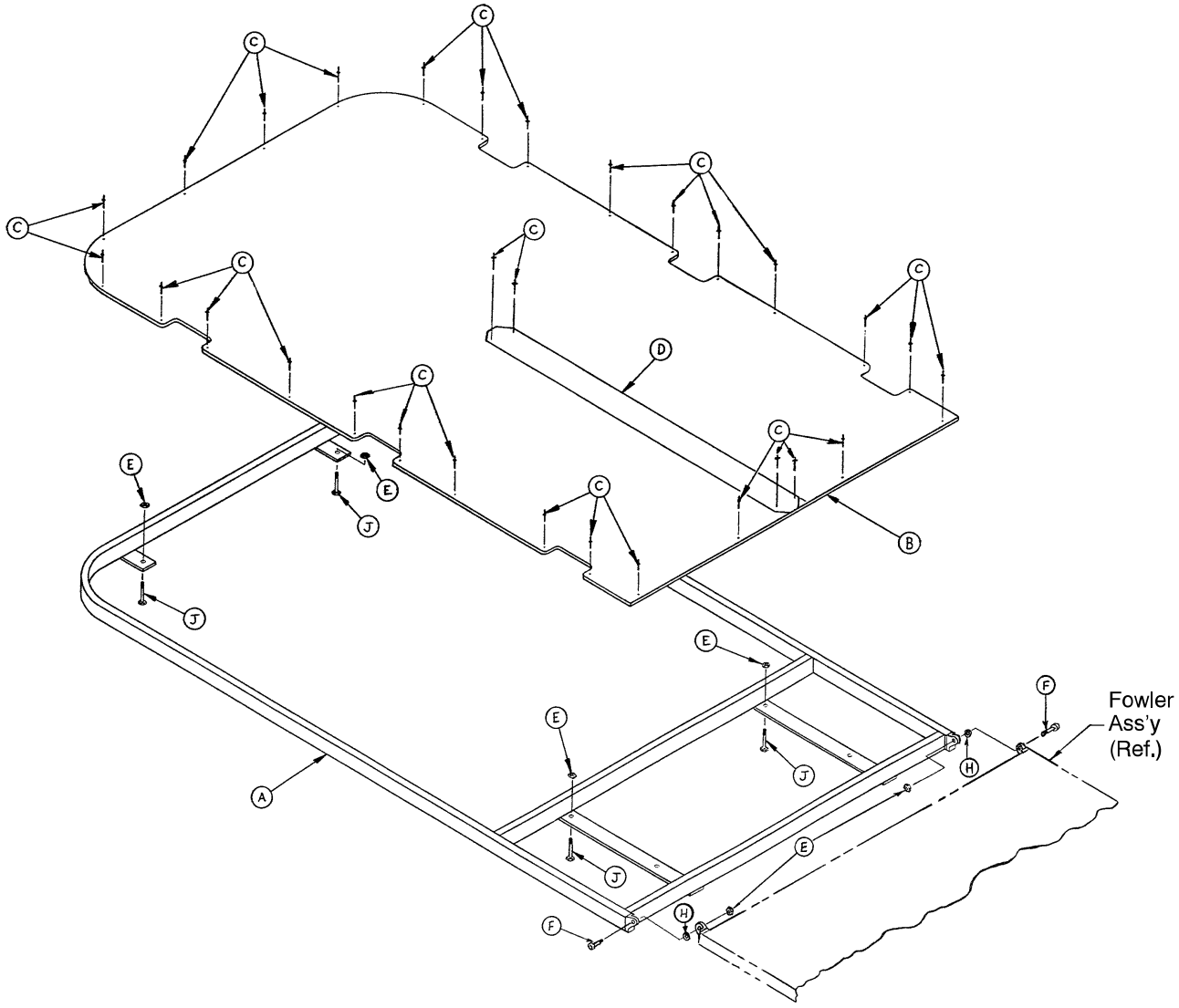


1510–34–14 Knee Gatch Crankscrew Assembly



Item	Part No.	Part Name	Qty.
A	946–33–18	Crank Disk	1
B	1510–34–85	Crank Assembly	1
C	26–45	Roll Pin	1
D	26–14	Roll Pin	2
E	81–176	Thrust Washer	1
F	81–175	Thrust Bearing	1
H	81–174	Thrust Washer	2
J	938–1–175	Bearing Assembly	1
K	938–1–177	Knob	1
L	378–24–29	Shoulder Bolt	1
M	16–5	Conelock Nut	1
N	946–34–25	Knee Gatch Screw	1
P	1510–34–84	Screw Cover Assembly	1
R	1510–34–55	Gatch Drive Tube Assembly	1
S	26–10	Roll Pin	2
T	7900–1–102	Velcro Pile Tape	1
Y	1550–1–14	Magnet	1
Z	4–7	Soc. Head Cap Screw	1

Footsection Assembly



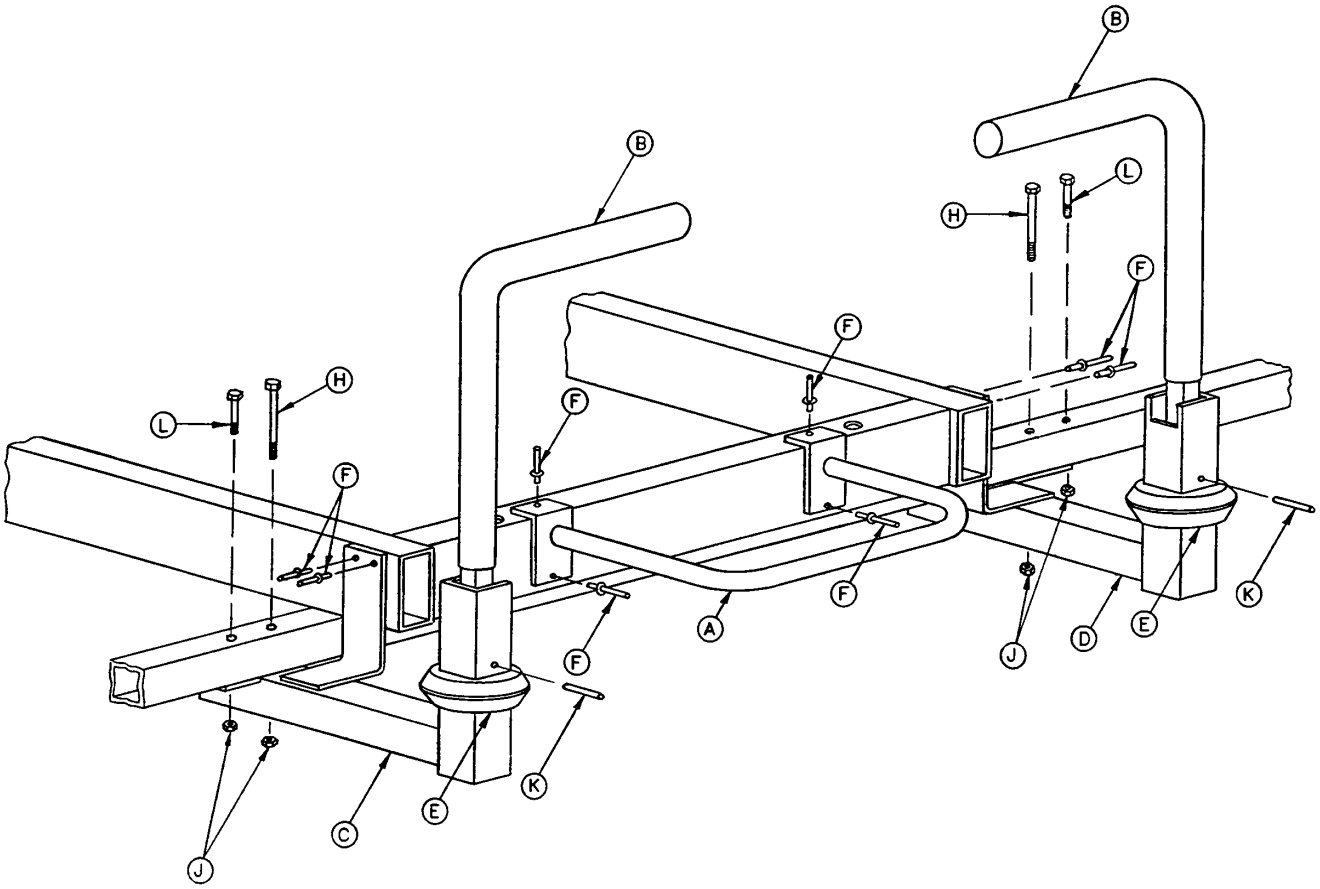
1010–1–36

Item	Part No.	Part Name	Qty.
A	1010–1–37	Footsection Wldmt.	1
B	1010–32–105	Footsection Skin	1
C	25–103	Pop Rivet	28
D	7900–1–102	Velcro	24.5”
E	16–28	Nylock Nut	6
F	1010–32–60	Pivot Bolt	2
H	14–3	Nylon Flat Washer	2
J	3–73	Hex Hd. Cap Screw	4
K	721–31–65	Hole Plug	2

1510–1–36

Item	Part No.	Part Name	Qty.
A	1510–1–37	Footsection Wldmt.	1
B	1510–32–23	Footsection Skin	1
C	25–103	Pop Rivet	28
D	7900–1–102	Velcro	24.5”
E	16–28	Nylock Nut	6
F	1010–32–60	Pivot Bolt	2
H	14–3	Nylon Flat Washer	2
J	3–73	Hex Hd. Cap Screw	4
K	721–31–65	Hole Plug	2

Foot End Push Handle Assembly



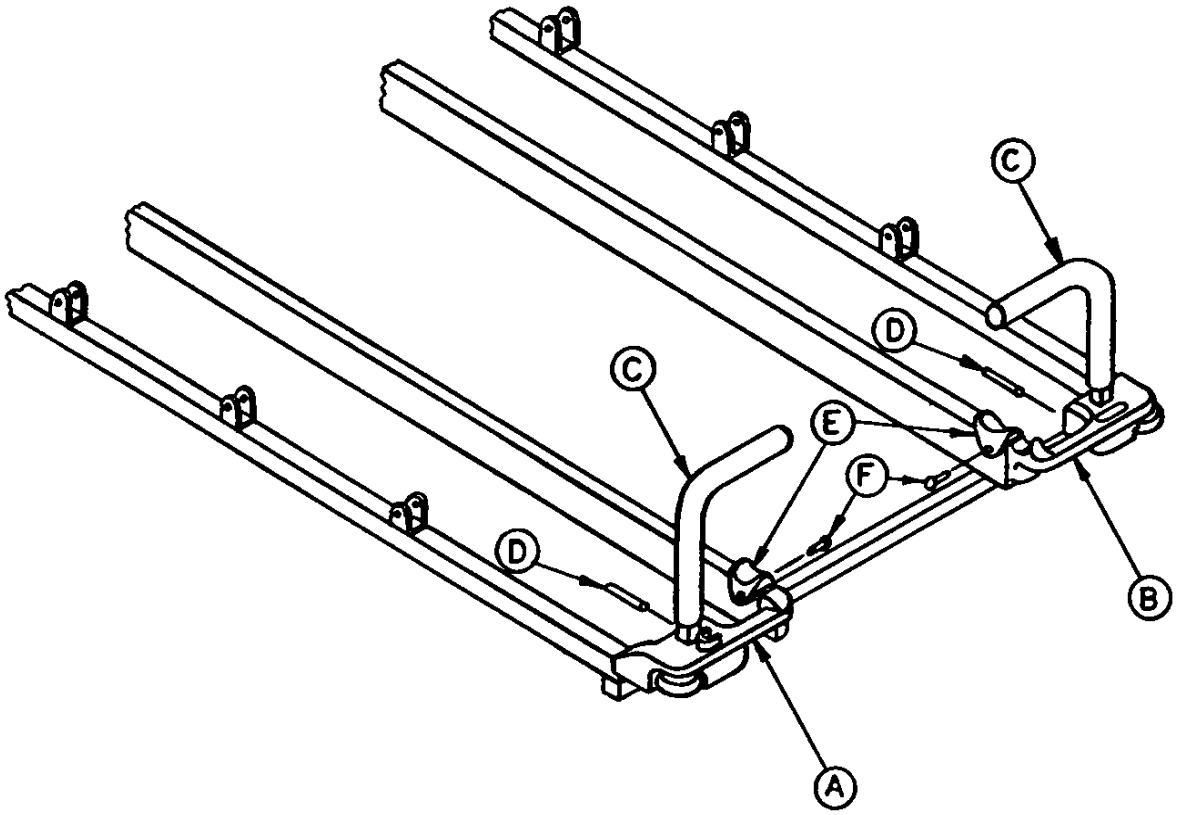
1010–51–17

Item	Part No.	Part Name	Qty.
A	1010–51–19	Guard	1
B	1000–58–19	Handle, Push	2
C	1010–51–13	Handle Socket, Rt.	1
D	1010–51–14	Handle Socket, Lt	1
E	1010–51–18	Rubber Bumper	2
F	25–79	Pop Rivet	8
H	3–23	Hex Hd. Bolt	2
J	16–28	Nylock Nut	4
K	26–7	Roll Pin	2
L	3–5	Hex Hd. Bolt	2

1510–51–13

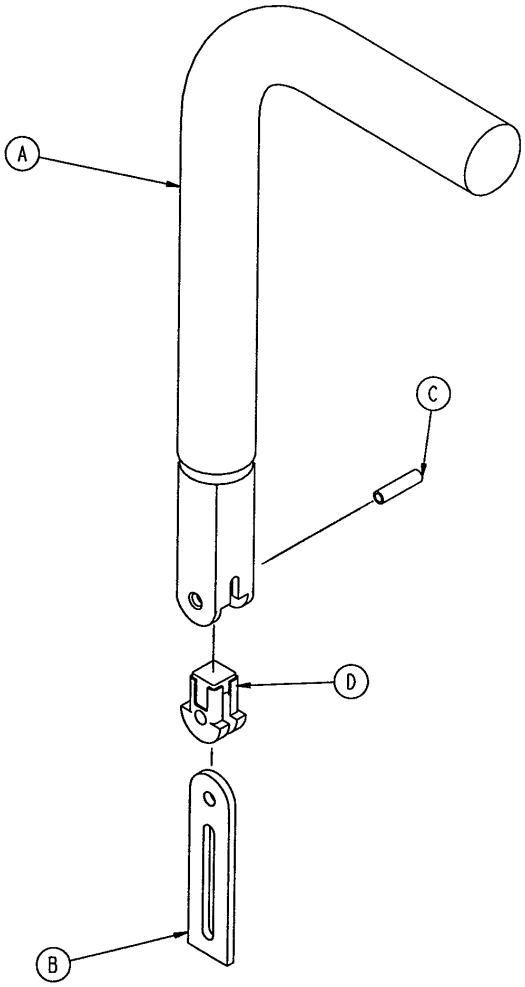
Item	Part No.	Part Name	Qty.
A	1510–51–12	Guard	1
B	1000–58–19	Handle, Push	2
C	1010–51–13	Handle Socket,Rt.	1
D	1010–51–14	Handle Socket, Lt.	1
E	1010–51–18	Rubber Bumper	2
F	25–79	Pop Rivet	8
H	3–23	Hex Hd. Bolt	2
J	16–28	Nylock Nut	4
K	26–7	Roll Pin	2
L	3–5	Hex Hd. Bolt	2

1510–88–18 Head End Push Handle Assembly



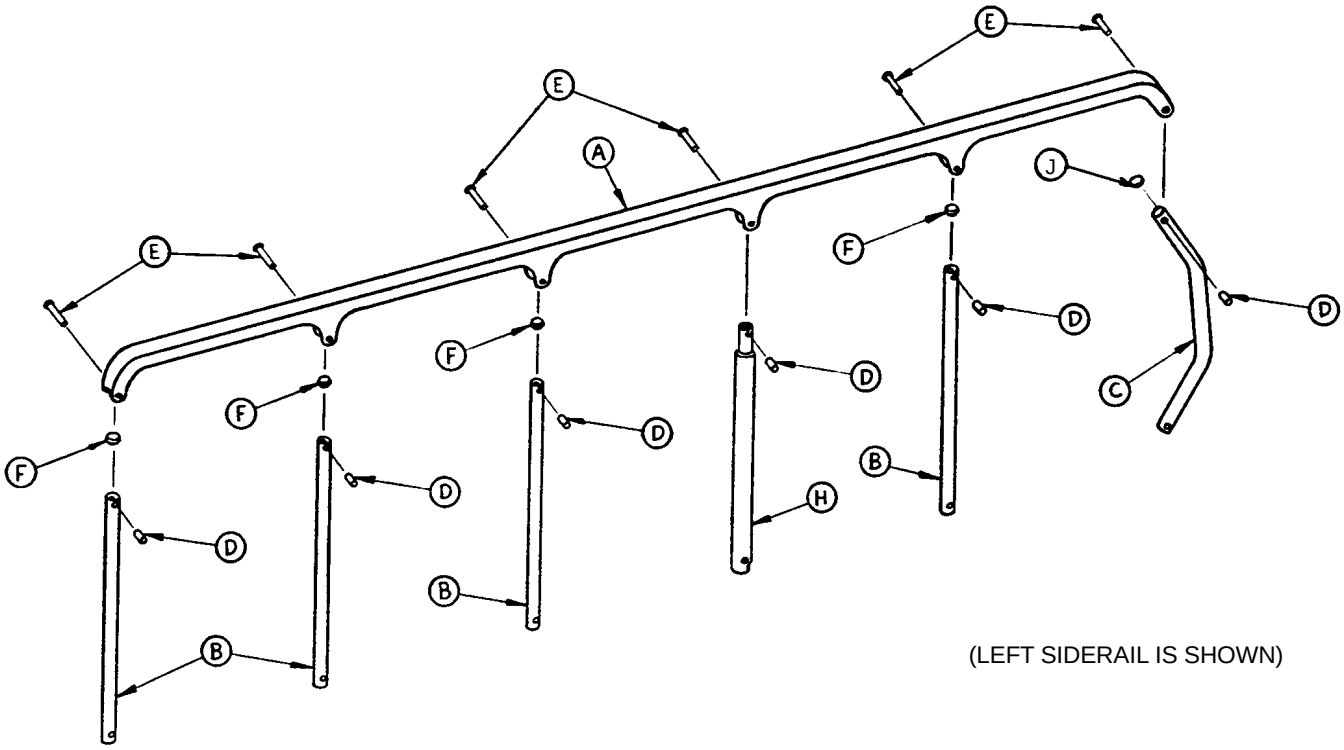
Item	Part No.	Part Name	Qty.
A	1010–1–15	Cover, Head, Left	1
B	1010–1–16	Cover, Head, Right	1
C	(Page 71)	Handle Assembly	2
D	26–12	Roll Pin	2
E	1010–1–35	Handle Rest	2
F	25–79	Pop Rivet	4

1010–1–30 Push Handle Assembly



Item	Part Name	Part No.	Qty.
A	1010–254–18	Sleeve Assembly	1
B	1010–254–24	Stop Link	1
C	26–10	Roll Pin	1
D	1010–254–23	Link Support	1

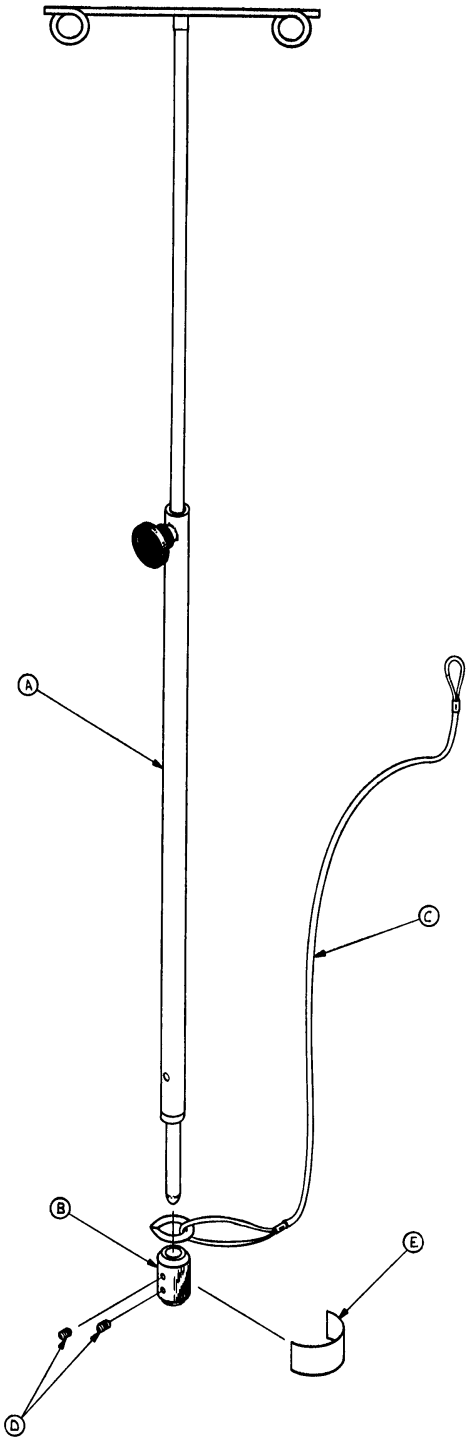
1010–26–17 & 1010–26–19 Siderail Ass'y, Right & Left



(LEFT SIDERAIL IS SHOWN)

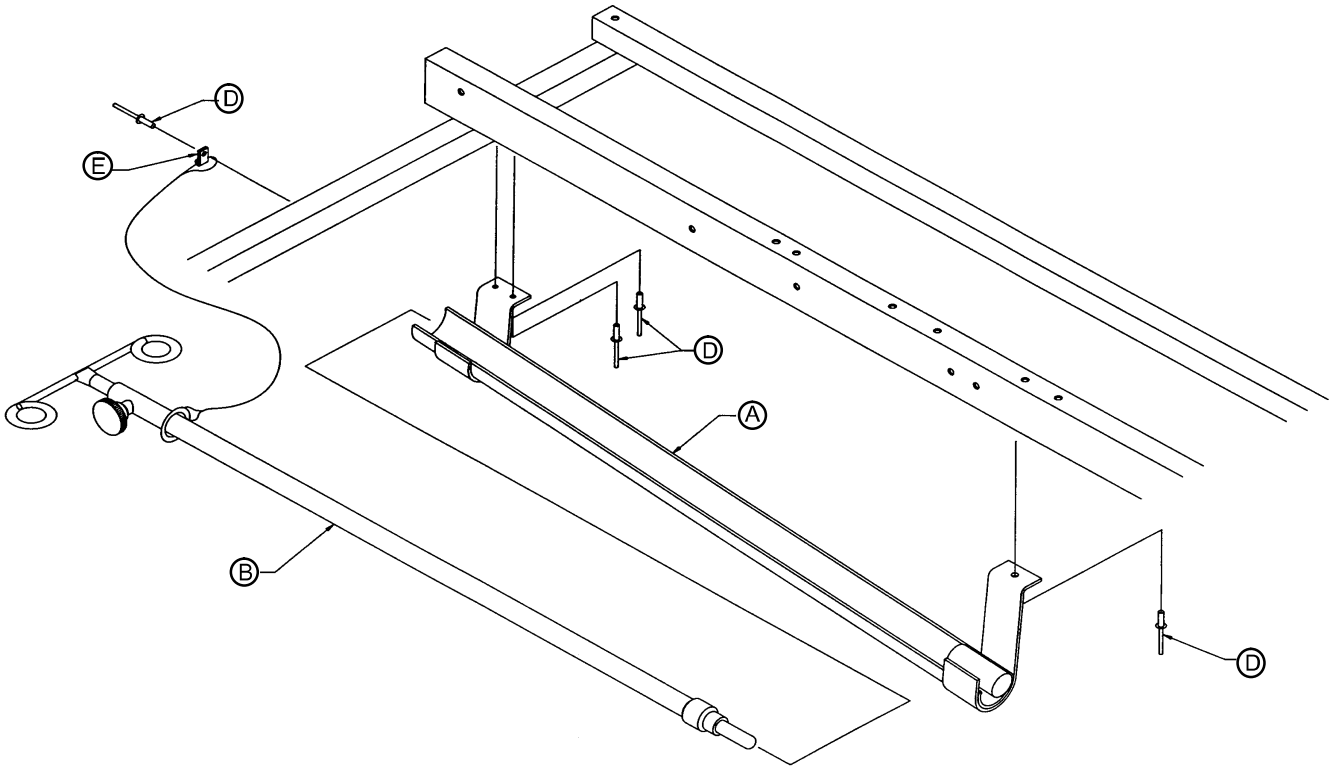
Item	Part No.	Part Name	Qty.
A	1010–26–15	Top Rail	1
B	1010–26–83	Upright	4
C	1010–26–84	Upright, Bent	1
D	1010–26–82	Sleeve Bearing	6
E	25–106	Semi–Tubular Rivet	6
F	1010–26–10	Round Hole Plug	4
H	1010–26–85	Upright, Latch	1
J	1010–26–12	Bent Spindle Rest	1

1010–22–26 Tethered I.V. Pole Assembly



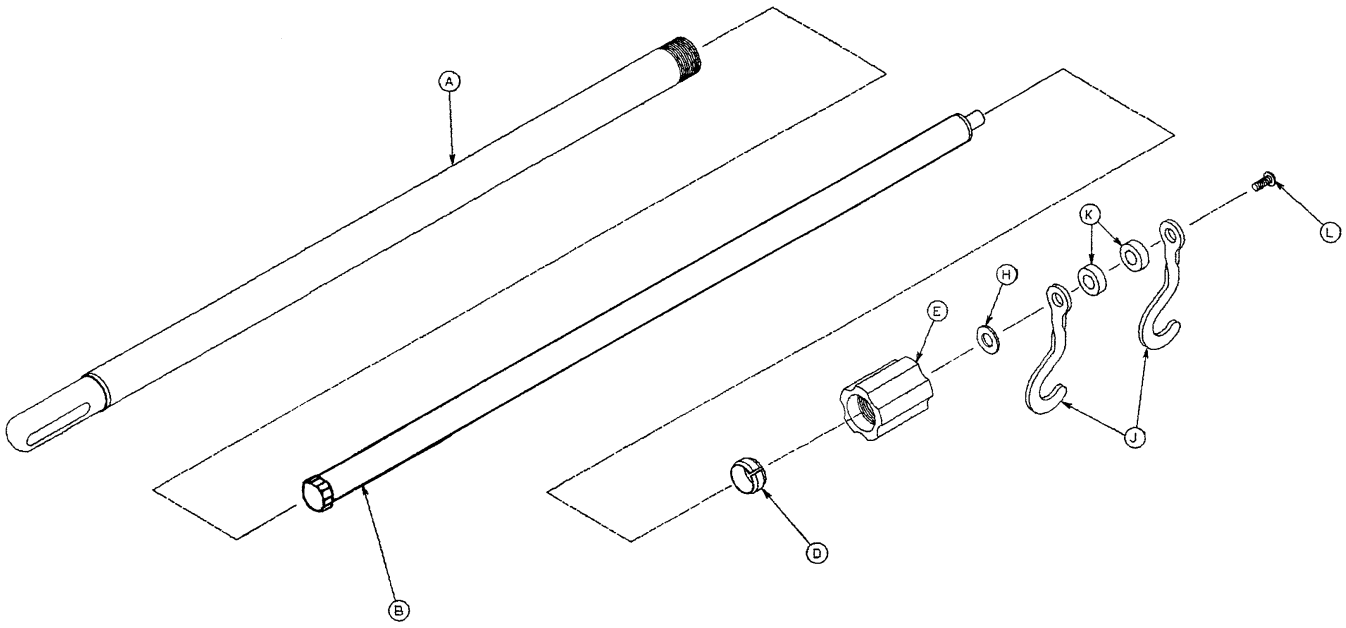
Item	Part No.	Part Name	Qty.
A	721–47–6	I.V. Holder	1
B	721–47–14	Retainer	1
C	1010–22–27	Cable Assembly	1
D	21–16	Set Screw	2
E	1010–22–27	Label	1

1010–22–10 Tethered I.V. to Frame Assembly



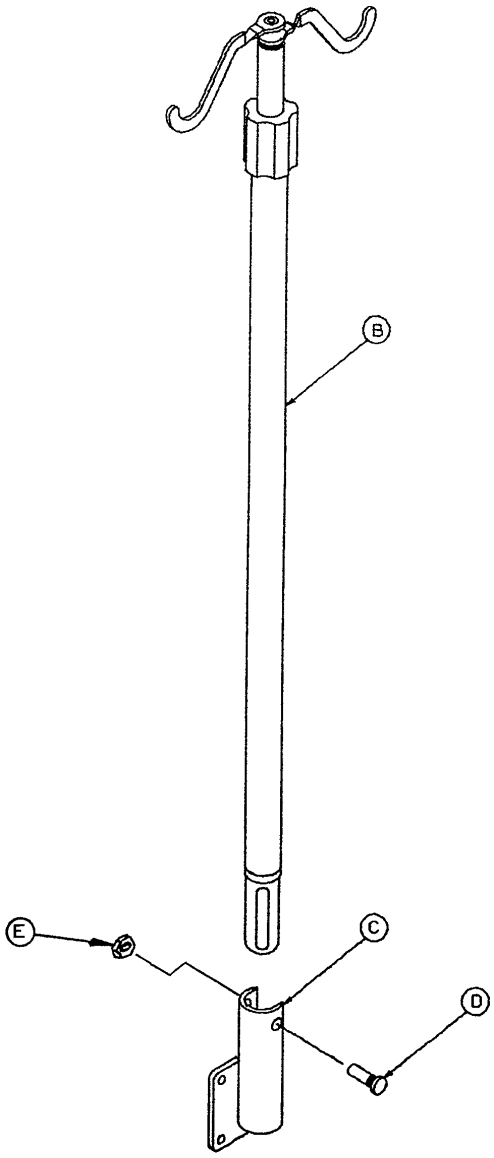
Item	Part No.	Part Name	Qty.
A	1010–22–25	Trough Assembly	1
B	(Page 73)	Tethered I.V. Assembly	1
D	25–92	Pop Rivet	4
E	34–22	Loop Clamp	1

1010–59–10 Permanent I.V. Pole Assembly



Item	Part No.	Part Name	Qty.
A	1010–59–24	Base Tube Ass'y	1
B	1010–59–30	Exten. Tube Ass'y	1
D	1001–59–47	Lock Ring	1
E	1001–59–46	Lock Actuator	1
H	14–20	Nylon Flat Washer	As Req'd
J	1010–59–16	I.V. Hook	2
K	52–17	Nylon Spacer	2
L	7–4	Truss Hd. Mach. Scr.	1

Permanent I.V. Pole Mounting Assembly



1010–80 (Foot)

Item	Part No.	Part Name	Qty.
B	(Page 75)	I.V. Pole Ass'y	1
C	1001–259–11	I V. Socket Ass'y	1
D	4–91	But. Hd. Cap Screw	1
E	16–20	Self–Locking Nut	1
F	1001–59–42	I.V. Plug	1

1010–81 (Head)

Item	Part No.	Part Name	Qty.
B	(Page 75)	I.V. Pole Ass'y	1
C	1001–259–11	I V. Socket Ass'y	1
D	4–91	But. Hd. Cap Screw	1
E	16–20	Self–Locking Nut	1
F	1001–59–42	I.V. Plug	1

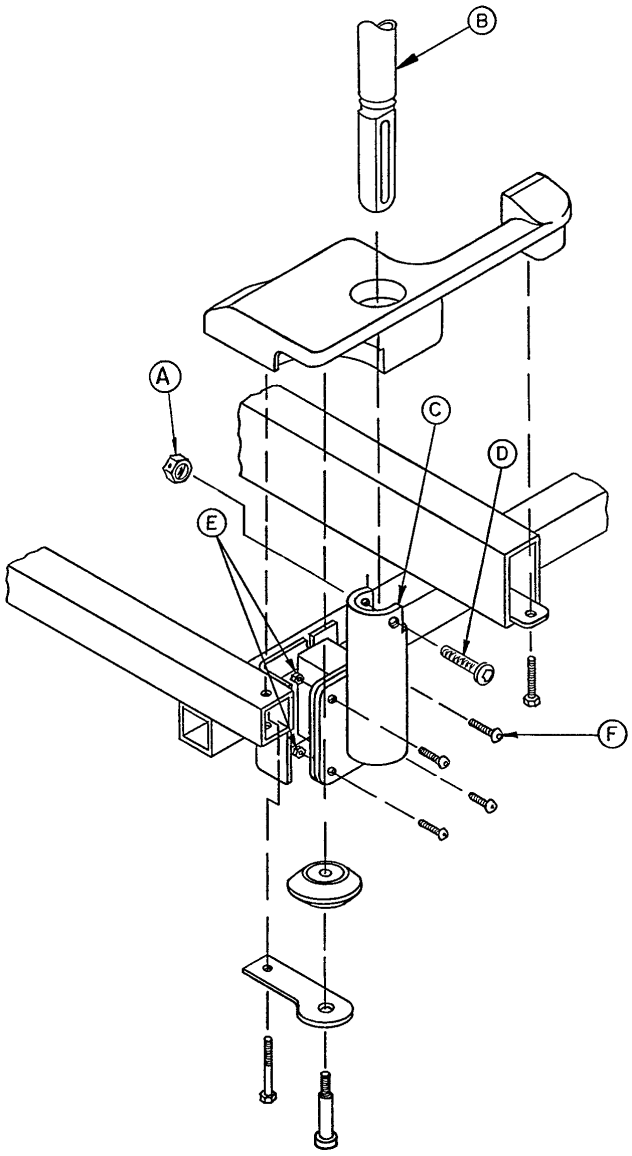
1510–80 (Foot)

Item	Part No.	Part Name	Qty.
B	(Page 75)	I.V. Pole Ass'y	1
C	1001–259–11	I.V. Socket Ass'y	1
D	4–91	But. Hd. Cap Screw	1
E	16–20	Self–Locking Nut	1
F	1001–59–42	I.V. Plug (not shown)	2
H	52–291	Spacer (not shown)	1

1510–81 (Head)

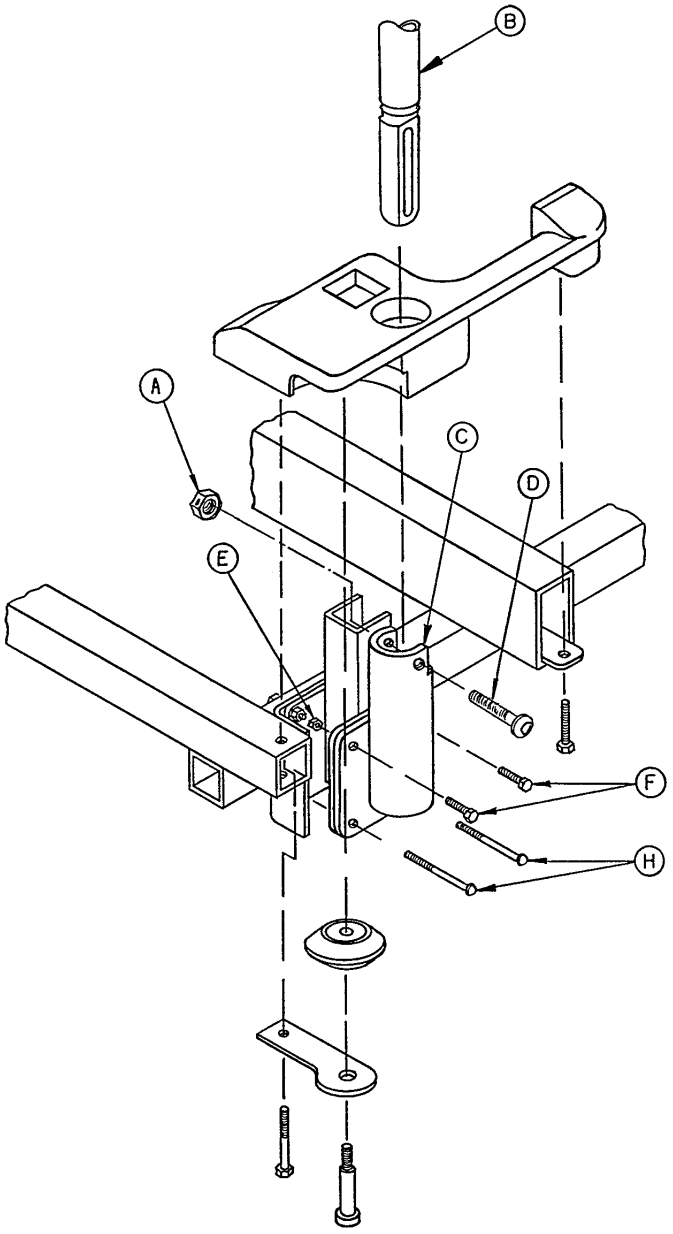
Item	Part No.	Part Name	Qty.
B	(Page 75)	I.V. Pole Ass'y	1
C	1001–259–11	I.V. Socket Ass'y	1
D	4–91	But. Hd. Cap Screw	1
E	16–20	Self–Locking Nut	1
F	1001–59–42	I.V. Plug (not shown)	2
H	52–291	Spacer (not shown)	1

1010–80–100 Replacement Perm. I.V. Pole Ass'y, Foot



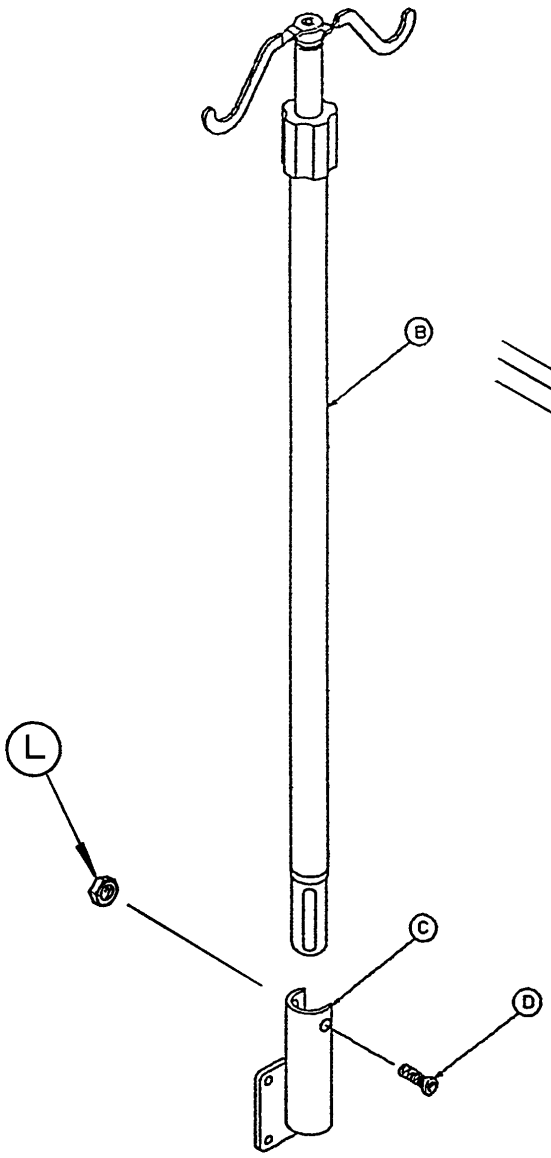
Item	Part No.	Part Name	Qty.
A	16–20	Self–Locking Nut	1
B	(Page 75)	I.V. Pole Ass'y	1
C	1001–259–11	Socket Ass'y	1
D	4–91	But. Hd. Cap Screw	1
E	16–28	Nylock Hex Nut	4
F	4–161	Button Hd. Cap Screw	4
J	1001–59–42	I.V. Plug	1

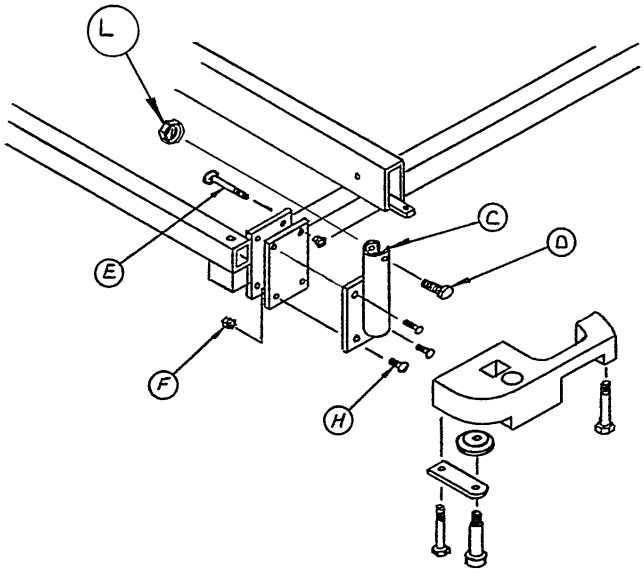
1010–81–100 Replacement Perm. I.V. Pole Ass’y, Head



Item	Part No.	Part Name	Qty.
A	16–20	Self–Locking Nut	1
B	(Page 75)	I.V. Pole Ass’y	1
C	1001–259–11	Socket Ass’y	1
D	4–91	But. Hd. Cap Screw	1
E	16–28	Nylock Hex Nut	4
F	3–50	Hex Hd. Cap Screw	2
H	4–163	Button Hd. Cap Screw	2
J	1001–59–42	I.V. Plug	1

Replacement Permanent I.V. Pole Assembly (1510)





1510–80–100 (Foot)

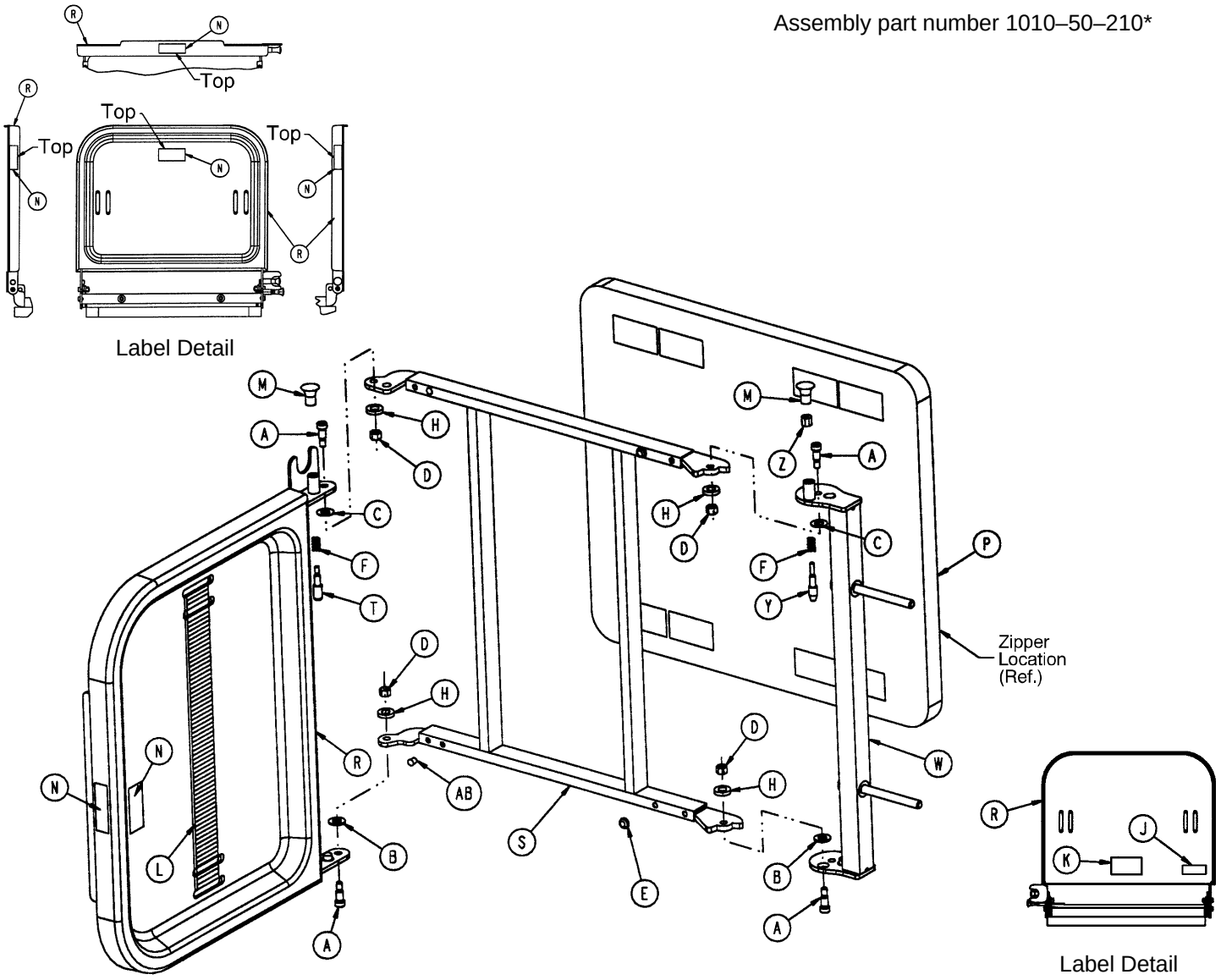
Item	Part No.	Part Name	Qty.
B	(Page 75)	I.V. Pole Ass'y	1
C	1001–259–11	I.V. Socket Ass'y	1
D	4–91	But. Hd. Cap Screw	1
E	4–163	But. Hd. Cap Screw	1
F	16–28	Nyloc Hex Nut	4
H	4–161	But. Hd. Cap Screw	4
J	26–12	Roll Pin (Not Shown)	1
K	51–13	Loctite (Not Shown)	1
L	16–20	Self–Locking Nut	1
M	1001–59–42	I.V. Plug (not shown)	2
N	52–291	Spacer (not shown)	1

1510–81–100 (Head)

Item	Part No.	Part Name	Qty.
B	(Page 75)	I.V. Pole Ass'y	1
C	1001–259–11	I.V. Socket Ass'y	1
D	4–91	But. Hd. Cap Screw	1
E	4–163	But. Hd. Cap Screw	1
F	16–28	Nyloc Hex Nut	4
H	4–161	But. Hd. Cap Screw	4
J	26–12	Roll Pin (Not Shown)	1
K	51–13	Loctite (Not Shown)	1
L	16–20	Self–Locking Nut	1
M	1001–59–42	I.V. Plug (not shown)	2
N	52–191	Spacer (not shown)	1

Foot Extension/Defibrillator Tray Assembly

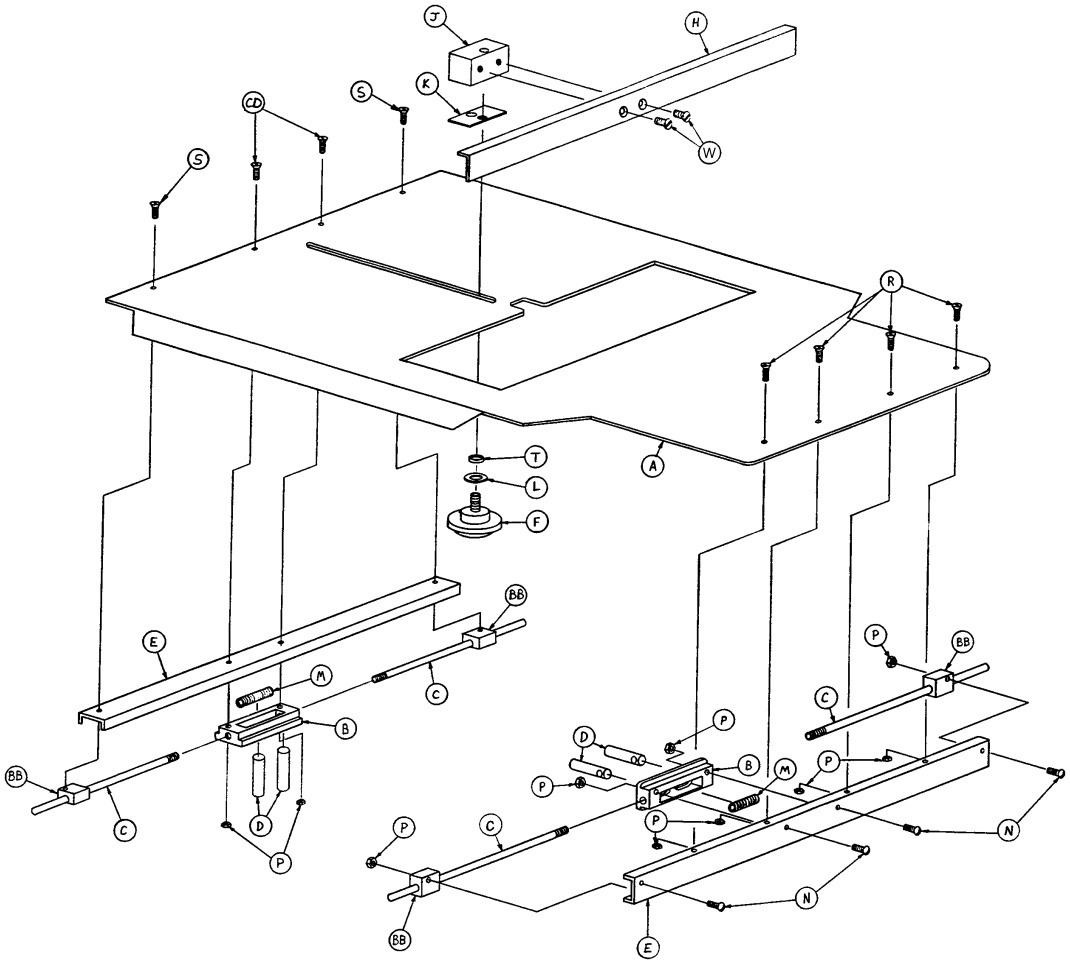
Assembly part number 1010–50–210*



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	8–49	Socket Hd. Shoulder Bolt	4	M	1010–50–50	Knob	2
B	14–20	Nylon Washer	2	N	1010–50–57	“Max. Weight” Label	4
C	14–21	Nylon Washer	2	P	1010–50–205	Cushion Assembly	1
D	16–28	Fiberlock Nut	4	R	1010–50–218	Foot & Tray Board	1
E	37–52	Rubber Bumper	2	S	1010–50–225	Pivot Frame Weldment	1
F	38–133	Spring	2	T	1010–50–242	Pin Lock	1
H	52–17	Spacer	4	W	1010–50–246	Base Mounting Ass’y	1
J	1010–50–17	Specification Label	1	Y	1010–50–248	Lower Pin Lock	1
K	1010–50–19	“Push/Pull” Label	1	Z	1010–50–250	Pin Adjuster	1
L	1010–50–21	Long Strap	1	AB	721–31–65	Hole Plug	2

* Replacement part number 1010–50–100.

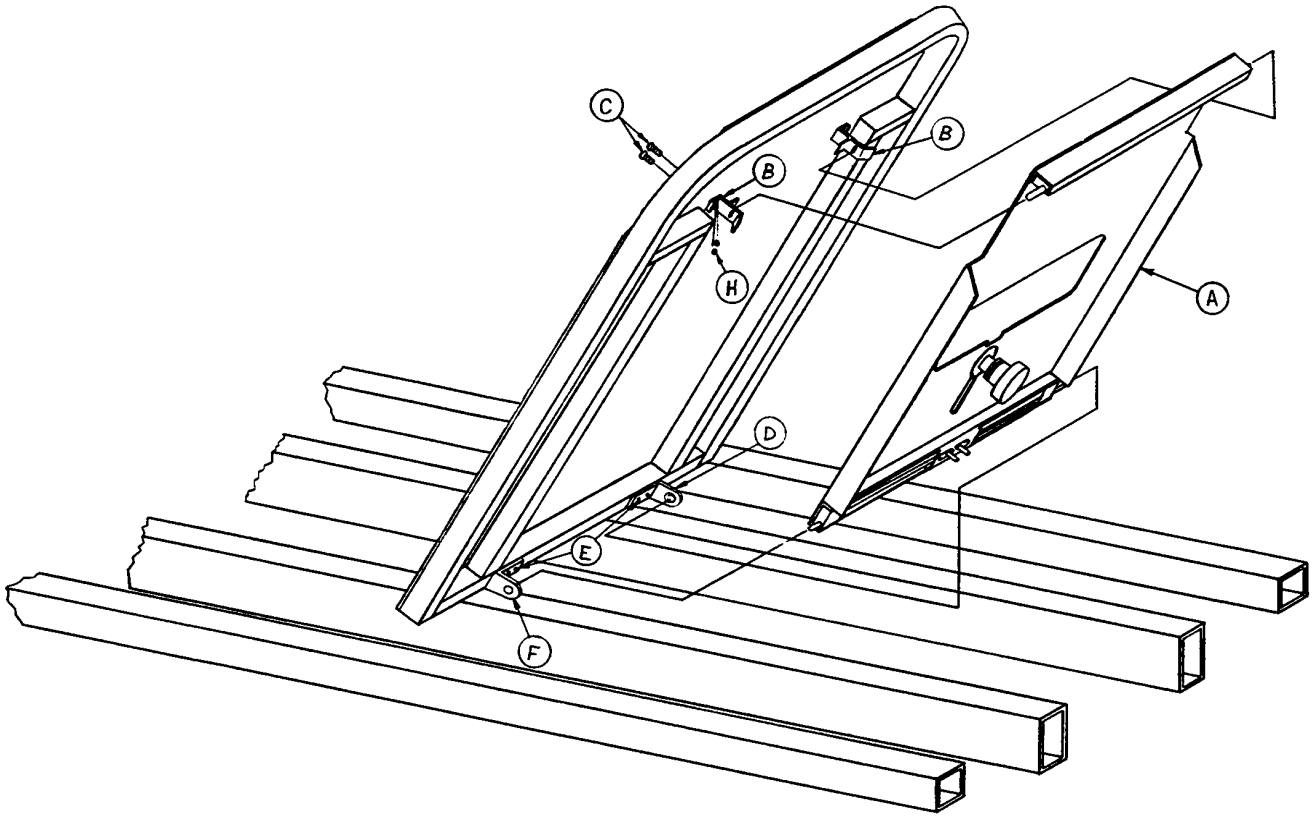
1010–23–10* Fowler X–Ray Cassette Assembly



Item	Part No.	Part Name	Qty
A	1010–23–16	Tray	1
B	926–23–62	Post Housing	2
C	1010–23–24	Actuating Rod	4
D	926–23–64	Post	4
E	1010–23–36	Bearing Housing	2
F	24–10	Knob	1
H	1010–23–28	Tray Angle	1
J	926–23–70	Block Assembly	1
K	926–23–69	Washer	1
L	14–3	Washer	1
M	38–122	Compression Spring	2
N	2–10	Rd. Hd. Machine Screw	4
P	16–14	Fiberlock Nut	10
R	1–22	Flat Hd. Machine Screw	4
S	1–6	Flat Hd. Machine Screw	2
T	926–23–71	Bushing	1
W	1–20	Flat Hd. Machine Screw	2
Y	1010–23–17	Specification Label	1
AA	1010–23–19	Operation Label	1
BB	1010–23–37	Rod Guide	4
CC	1010–23–18	Warning Label	1
CD	1–79	Flat Hd. Machine Screw	2

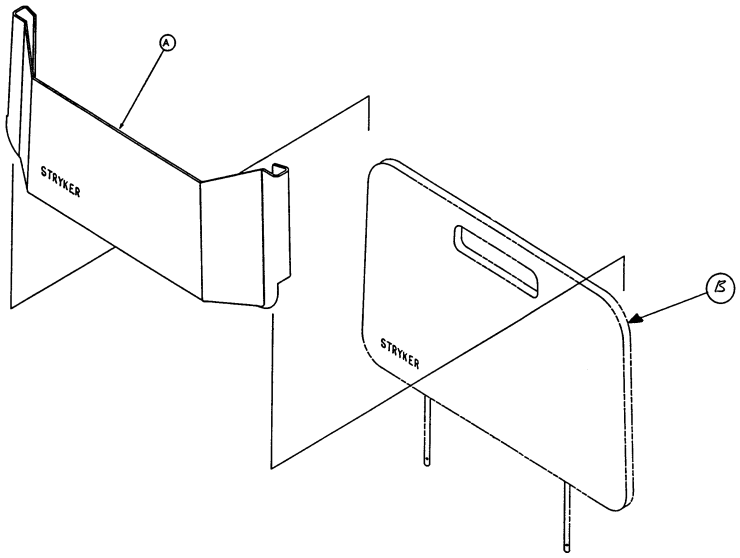
*Replacment Part Number 1010–23–200

1010–23–11 Fowler X–Ray Cassette Mounting Ass'y



Item	Part No.	Part Name	Qty.
A	(Page 81)	X–Ray Cassette Ass'y	1
B	1010–23–32	Cassette Lock	2
C	4–149	Button Hd. Cap Screw	4
D	1010–23–39	Mtg. Bracket, Right	1
E	25–86	Pop Rivet	4
F	1010–23–38	Mtg. Bracket, Left	1
H	16–3	Self–Locking Nut	4

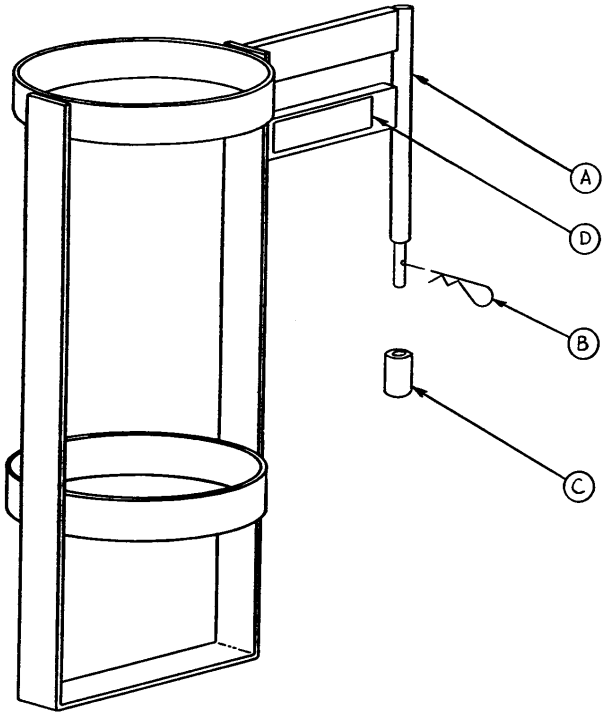
741–34* Foot Board/Chartholder Assembly



Item	Part No.	Part Name	Qty.
A	946–28–11	Chart Holder	1
B	741–29–18	Head/Foot Board	1

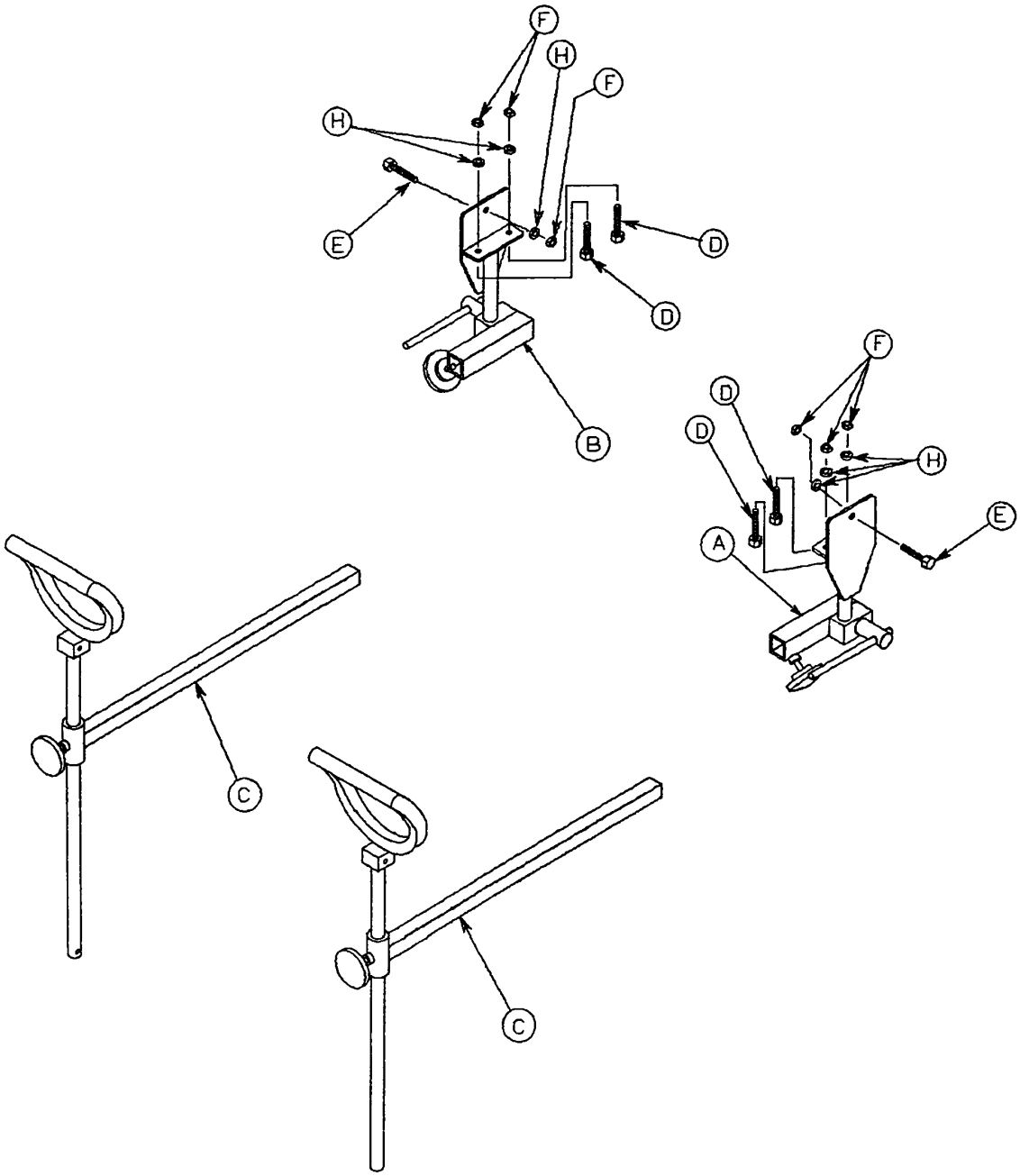
*Replacement Part Number 741–34–100

1010–30 Upright Oxygen Bottle Holder Assembly



Item	Part No.	Part Name	Qty.
A	1010–30–11	Upright Bottle Holder	1
B	27–12	Cotter Pin	1
C	741–30–24	Nylon Stand–Off	1
D	1010–30–17	Spec. Label	1

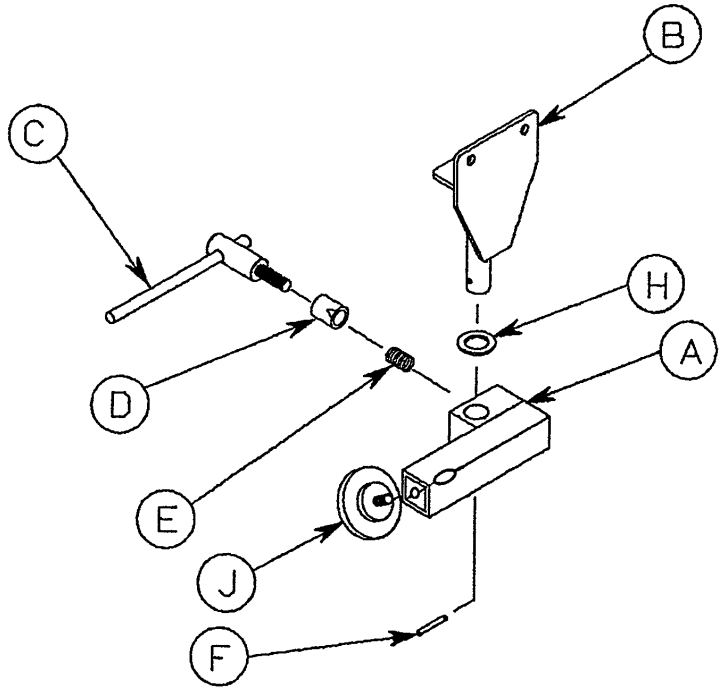
1010–55–10* Heel Stirrup and Support Assembly



Item	Part No.	Part Name	Qty.
A	(Page 85)	Rt. Stirrup Support Ass'y	1
B	(Page 86)	Lt. Stirrup Support Ass'y	1
C	(Page 87)	Stirrup Assembly	2
D	3–73	Hex Head Cap Screw	4
E	3–47	Hex Head Cap Screw	2
F	16–28	Nylock Hex Nut	6
H	11–158	Flat Washer	6

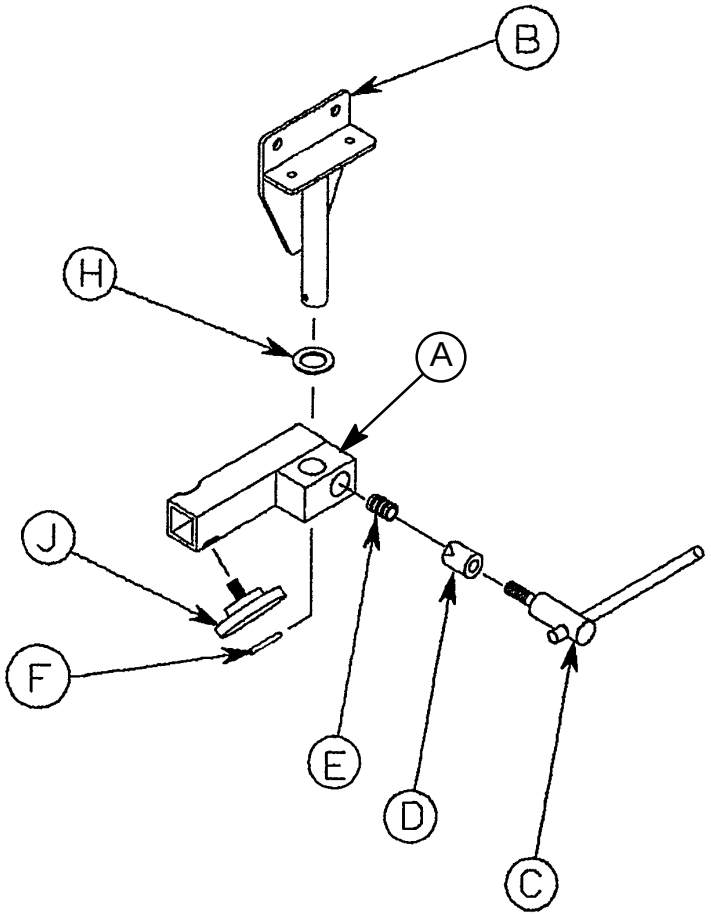
*Replacement Part Number 1010–55–100

1001–55–15 Right Stirrup Support Assembly



Item	Part No.	Part Name	Qty.
A	1010–55–16	Right Support Tube Ass'y	1
B	1001–55–11	Mounting Bracket	1
C	650–2–32	Lock Screw Assembly	1
D	966–51–19	Wedge Lock, Modified	1
E	38–171	Compression Spring	1
F	26–7	Roll Pin	1
H	14–40	Nylon Flat Washer	1
J	24–11	Knob	1

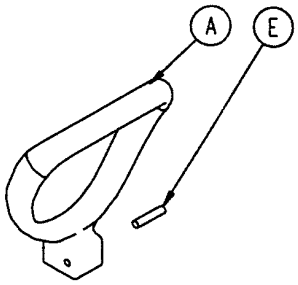
1001–55–16 Left Stirrup Support Assembly

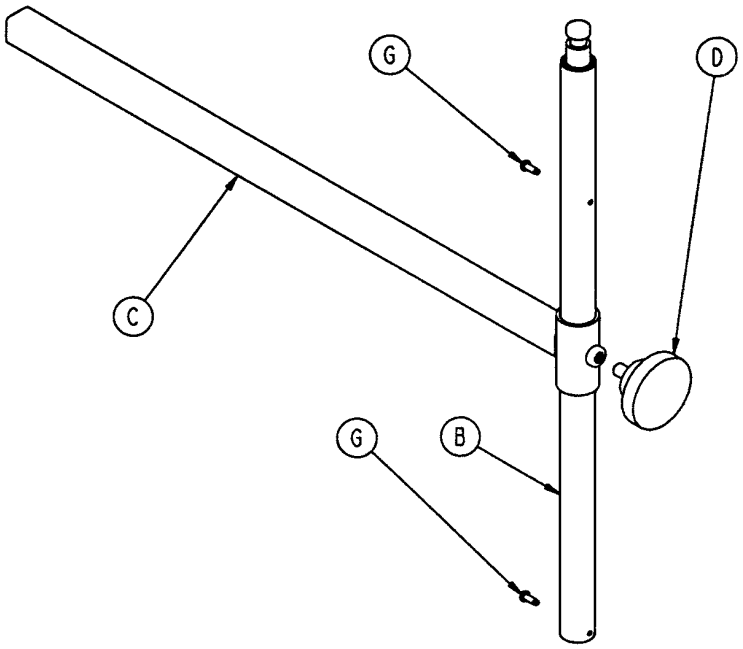


Item	Part No.	Part Name	Qty.
A	1010–55–26	Left Support Tube Ass'y	1
B	1001–55–11	Mounting Bracket	1
C	650–2–32	Lock Screw Assembly	1
D	966–51–19	Wedge Lock, Modified	1
E	38–171	Compression Spring	1
F	26–7	Roll Pin	1
H	14–40	Nylon Flat Washer	1
J	24–11	Knob	1

Heel Stirrup Assembly

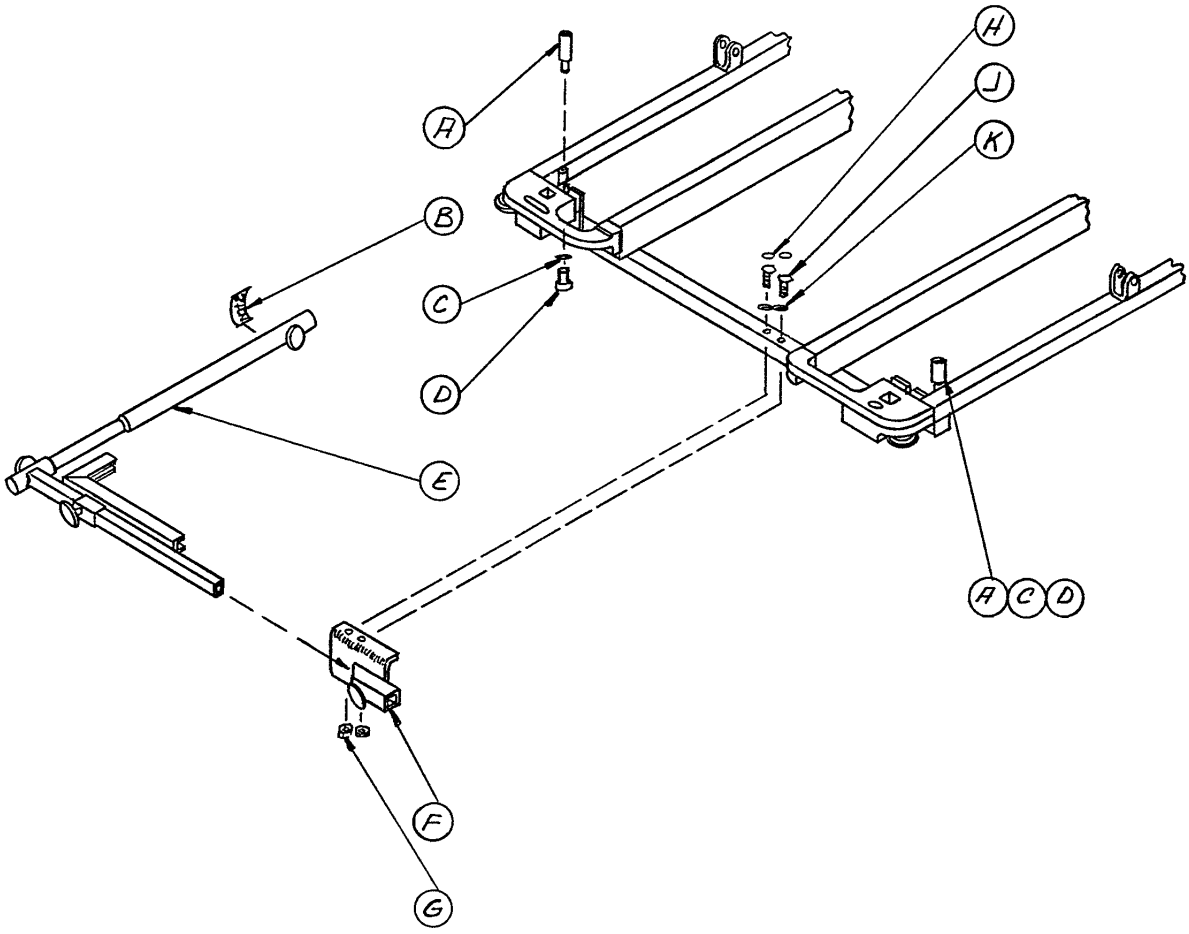
Assembly part number 1010–55–29





Item	Part No.	Part Name	Qty.
A	390–20–13	Stirrup	1
B	390–20–9	Stirrup Holder Assembly	1
C	1010–55–30	Extension Tube Assembly	1
D	24–11	Knob	1
E	26–43	Roll Pin	1
G	22–8	Drive Screw	2

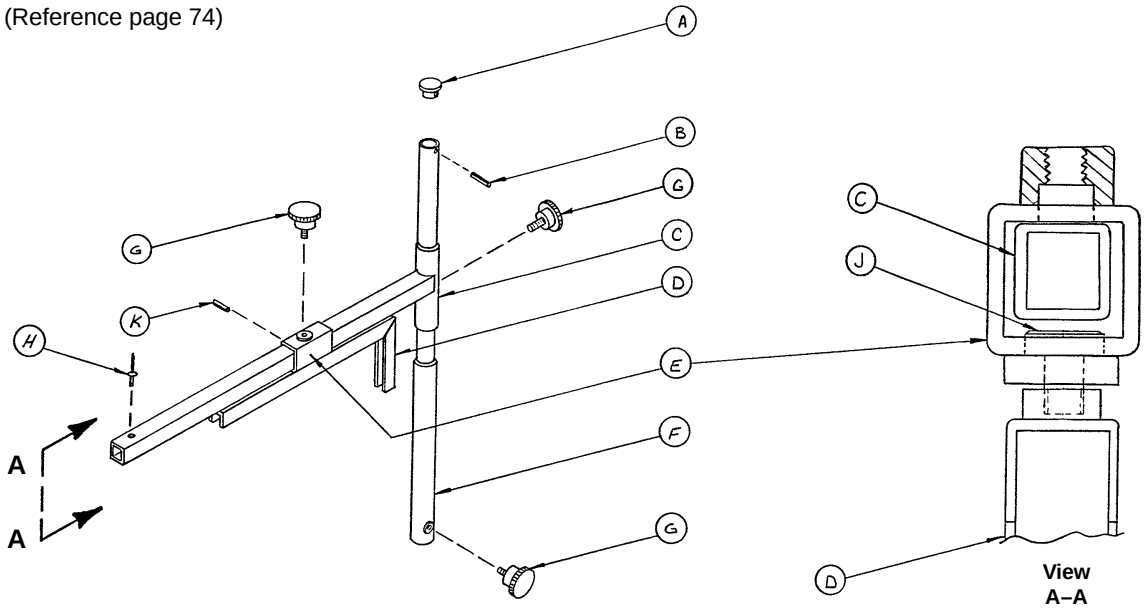
1010–70–1 C–Spine Cassette Holder Assembly



Item	Part No.	Part Name	Qty.
A	1010–70–25	I.V. Adaptor	2
B	1010–70–18	Specification Label	1
C	11–3	Flat Washer	2
D	4–91	Soc. Hd. Cap Screw	2
E	(page 87.2)	Support Pole Assembly	1
F	(page 87.3)	Storage Bracket Ass'y	1
G	16–5	Conelock Nut	2
H	37–55	Cap	2
J	3–47	Hex Hd. Cap Screw	2
K	37–56	Washer	2

Optional C–Spine Support Pole Assembly

(Reference page 74)

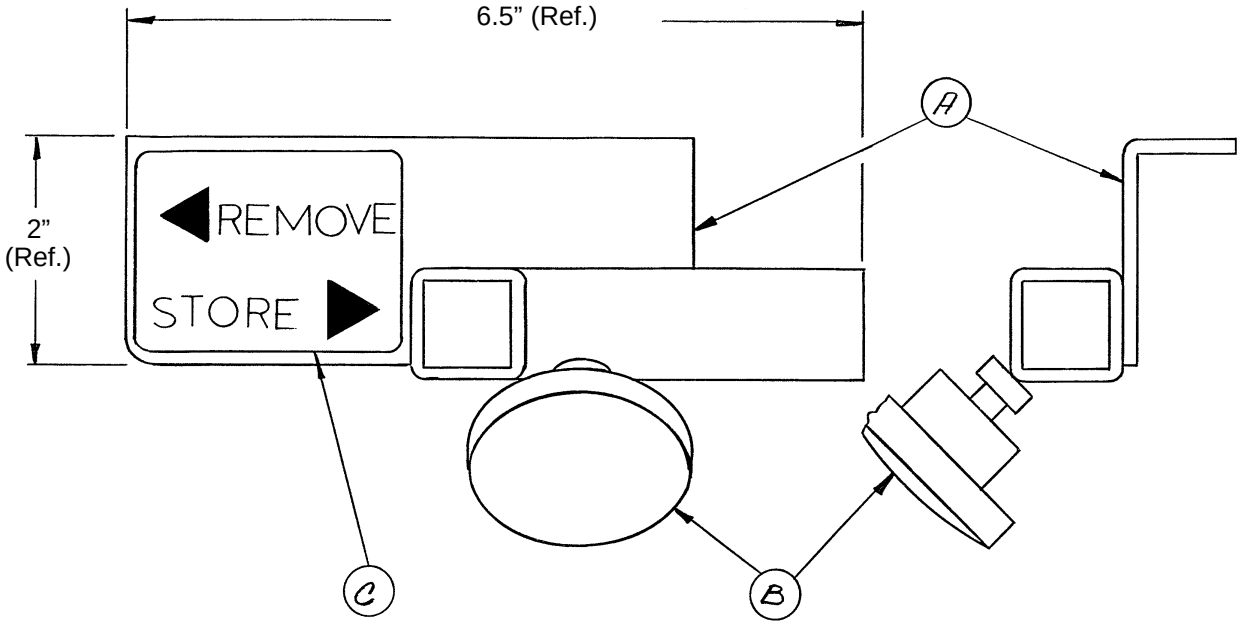


Assembly part number 1010–70–10 (reference only)

Item	Part No.	Part Name	Qty.
A	1010–70–33	Support Tube Cap	1
B	26–6	Roll Pin	1
C	1010–70–34	Support Arm Weldment	1
D	1010–70–42	Cassette Holder Weldment	1
E	1010–70–50	Adjustment Tube Weldment	1
F	1010–70–30	Base Tube Weldment	1
G	1010–70–45	Knob	3
H	25–55	Pop Rivet	1
J	1010–70–44	Pivot Pin	1
K	26–5	Roll Pin	1

Optional C–Spine Storage Bracket Assembly

(Reference page 74)

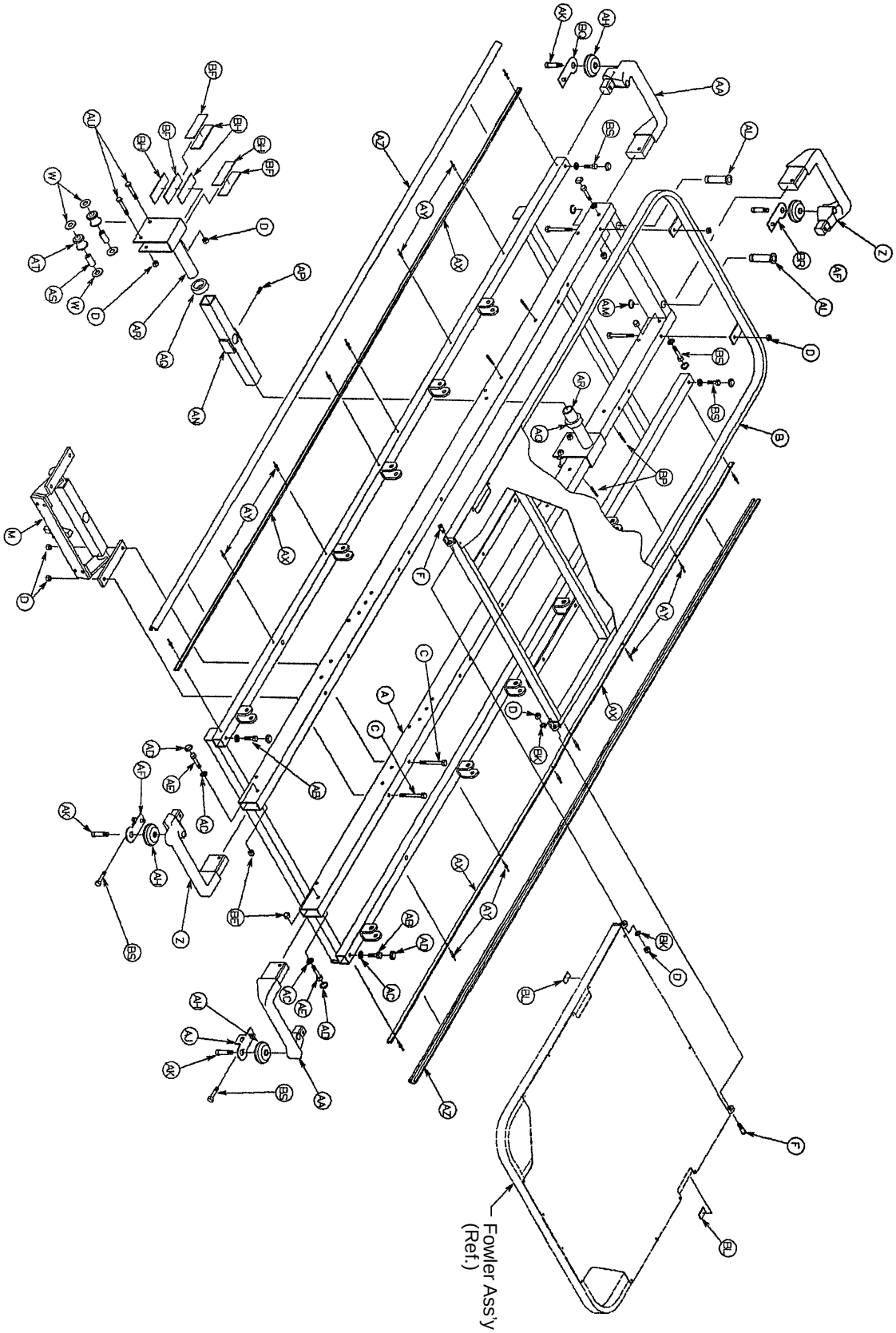


Assembly part number 1010–70–19 (reference only)

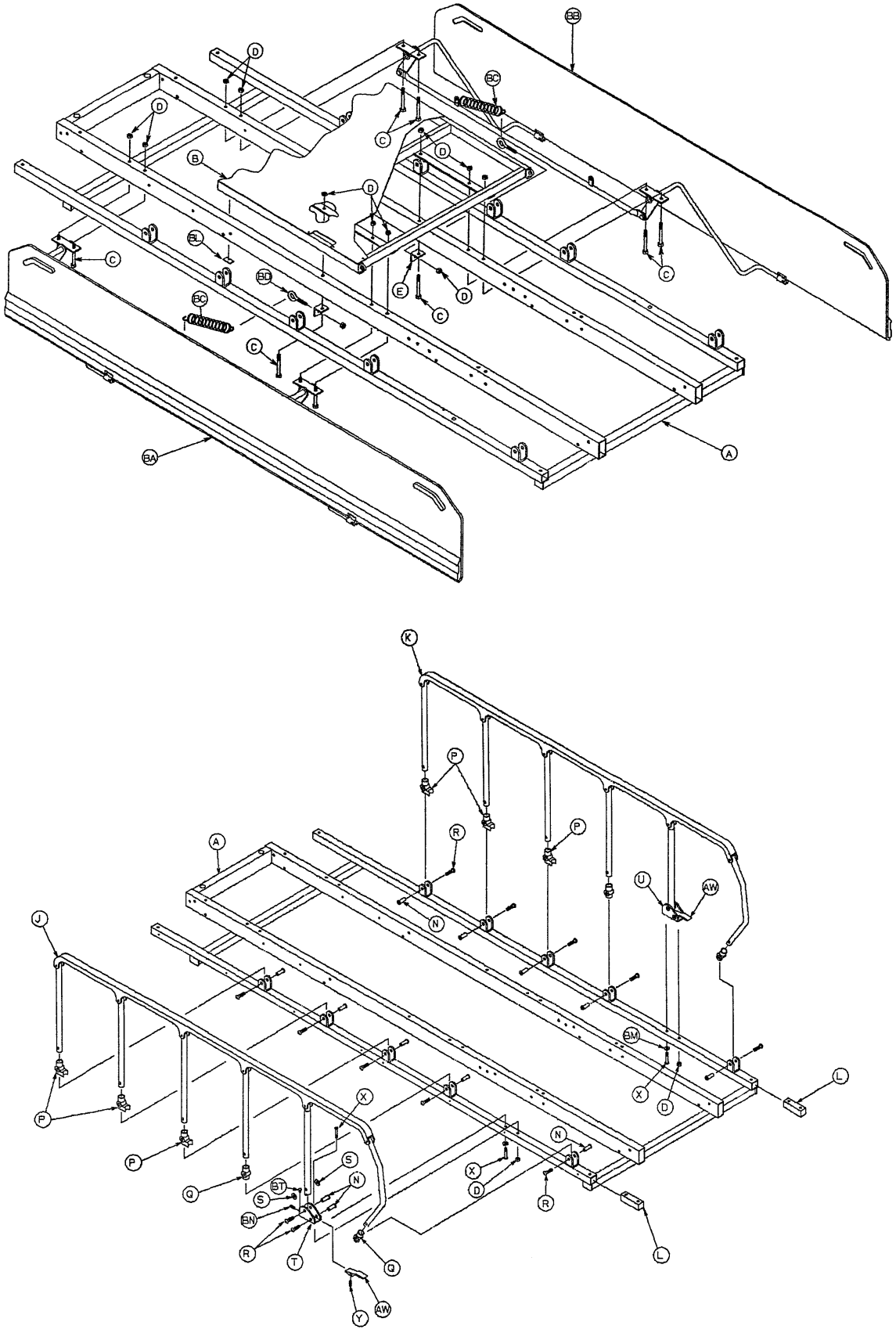
Item	Part No.	Part Name	Qty.
A	1010–70–20	Storage Bracket Weldment	1
B	1010–70–45	Knob	1
C	1010–70–23	Storage Label	1

Notes

721–24–36 Basic Litter Assembly



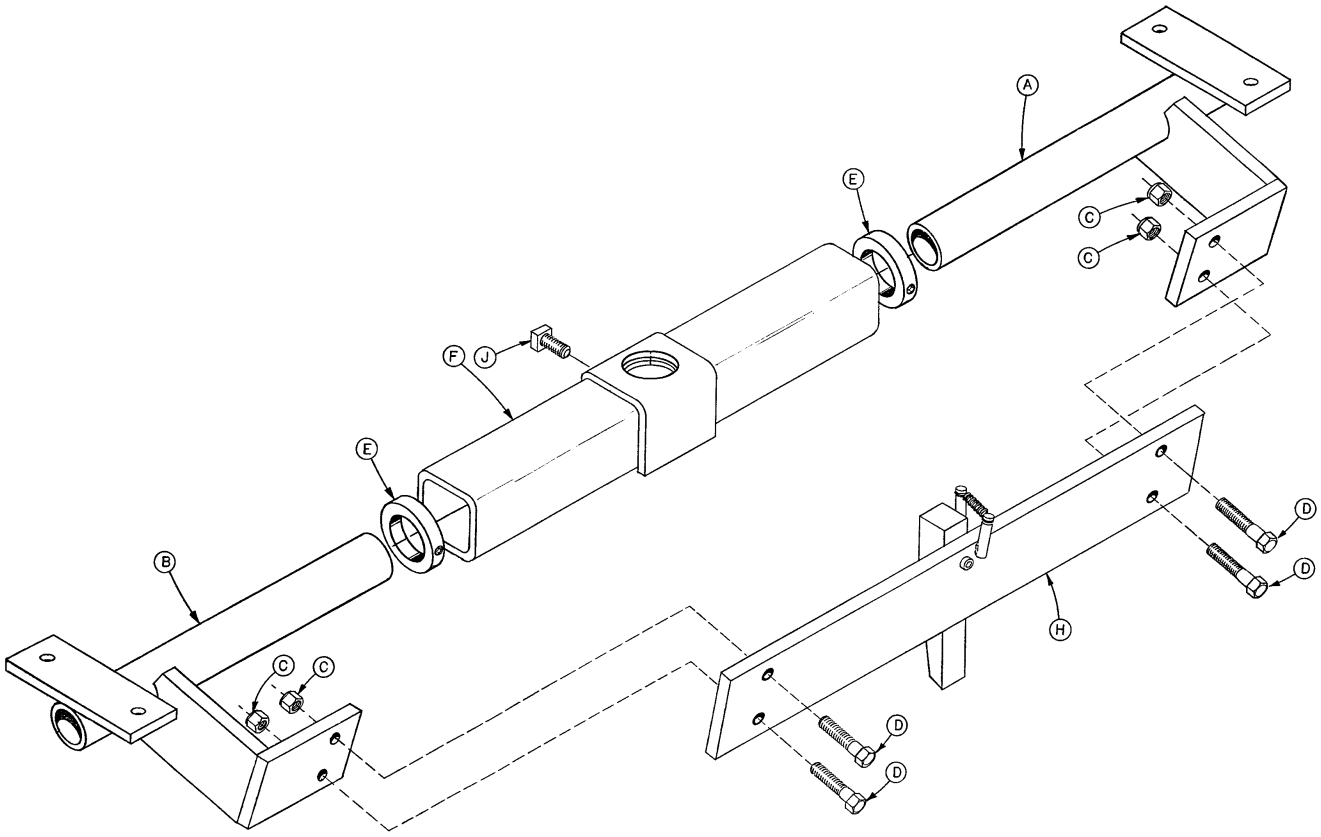
721–24–36 Basic Litter Assembly



721–24–36 Basic Litter Assembly

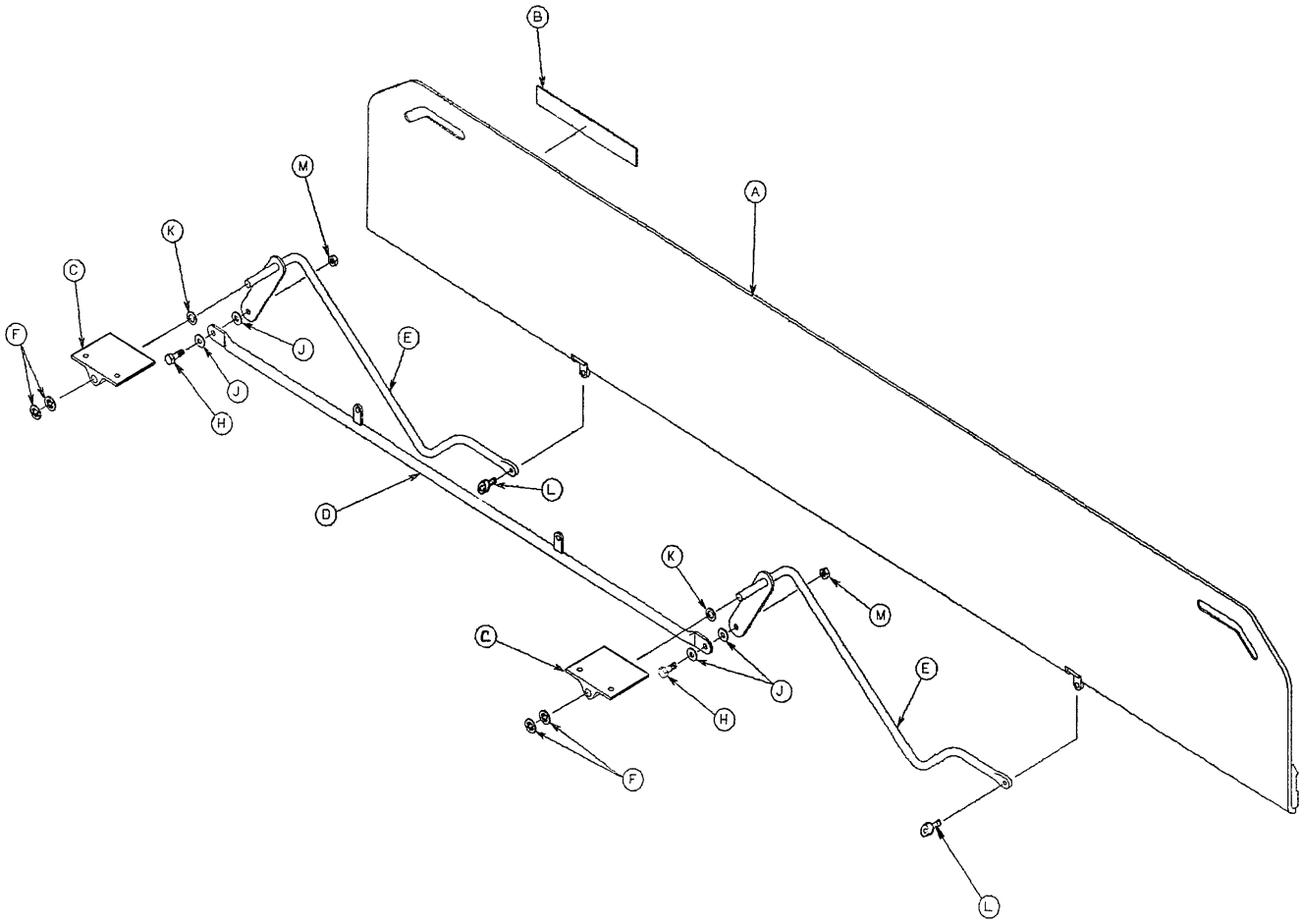
Item	Part No.	Part Name	Qty.
A	721–32–193	Frame Assembly	1
B	(page 98)	Footsection Assembly	1
C	3–73	Hex Hd. Cap Screw	16
D	16–28	Nylock Hex Nut	24
E	1010–24–25	Spring Retainer	2
F	1010–32–60	Pivot Bolt	2
H	15–21	Hex Nut	2
J	(page 99)	Siderail Ass'y, Left	1
K	(page 99)	Siderail Ass'y, Right	1
L	1010–26–69	Lock Support	2
M	(page 91)	Jack Supt. & Trend. Limit. Ass'y	1
N	721–26–66	Pivot Screw	14
P	721–26–68	Upright Cradle	6
Q	721–26–69	Upright Sleeve	4
R	4–136	Button Hd. Cap Screw	14
S	11–179	Nylon Flat Washer	4
T	1010–26–81	Lock Housing Ass'y, Left	1
U	1010–26–80	Lock Housing Ass'y, Right	1
W	11–14	Flat Washer	8
X	4–135	Button Hd. Cap Screw	4
Y	38–220	Compression Spring	2
Z	721–32–170	Handle, Left	2
AA	721–32–171	Handle, Right	2
AB	3–50	Hex Hd. Cap Screw	2
AC	37–56	Retaining Washer	8
AD	37–55	Protective Cap	8
AE	3–74	Hex Hd. Cap Screw	2
AF	721–32–182	Handle Support, Head, Left	1
AH	721–32–49	Bumper Roller	4
AJ	721–32–183	Handle Support, Head, Right	1
AK	8–24	Shoulder Bolt	4
AL	721–40–26	Footboard Receptacle	2
AM	28–23	Retaining Ring	2
AN	721–32–160	Support Tube Ass'y	1
AP	46–1	Sq. Hd. Set Screw	1
AQ	42–7	Collar Ass'y	2
AR	721–1–310	Trend. Roller Weldment	2
AS	721–32–107	Roller Sleeve	4
AT	721–32–108	Support Roller	4
AU	3–76	Hex Hd. Cap Screw	4
AW	721–26–74	Lock Handle, Mach'd	2
AX	721–26–85	Bumper Channel	2
AY	25–38	Pop Rivet	20
AZ	721–26–45	Siderail Bumper	2
BA	(page 93)	Transfer System Ass'y, Left	1
BB	(page 92)	Transfer System Ass'y, Right	1
BC	38–218	Tension Spring	2
BD	10–11	Eye Bolt	2
BE	17–4	Acorn Nut	4
BF	44–29	Double–Sided Tape	24"
BH	919–30–28	Rack Bearing	6
BJ	26–57	Roll Pin	4
BK	14–3	Nylon Flat Washer	2
BL	721–32–146	Frame Protector	4
BM	11–2	Washer	2
BN	21–104	Set Screw	2
BP	26–57	Roll Pin	4
BQ	721–32–180	Handle Support, Foot, Left	1
BR	721–32–181	Handle Support, Foot, Right	1
BS	3–47	Hex Hd. Cap Screw	6
BT	37–74	Hole Plug	2

721–1–41 Jack Support and Trend. Limiter Assembly



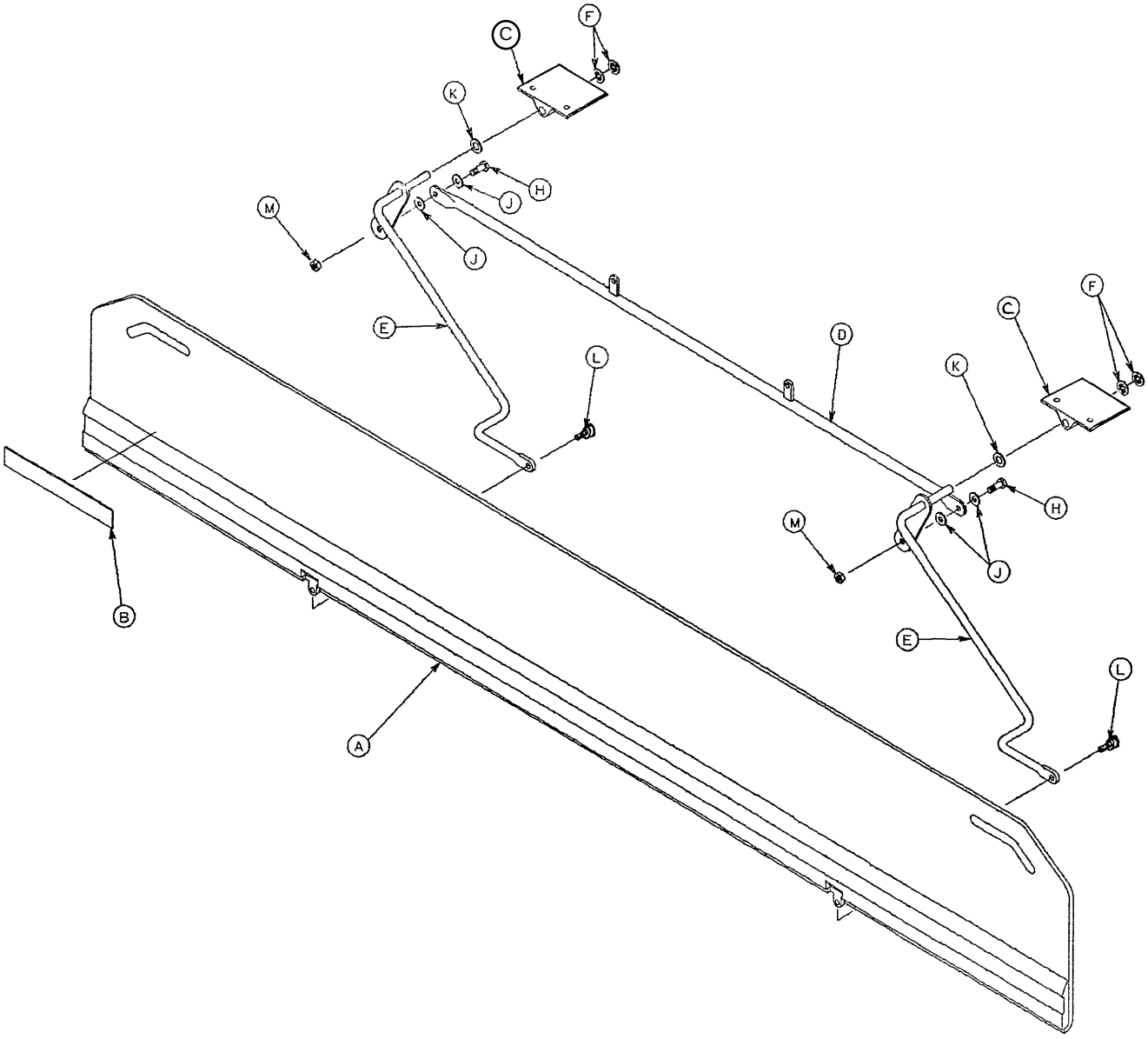
Item	Part No.	Part Name	Qty.
A	721–1–311	Jack Support Ass'y, Rt.	1
B	721–1–312	Jack Support Ass'y, Lt.	1
C	16–28	Nylock Nut	4
D	3–15	Hex Hd. Cap Screw	4
E	42–7	Collar	2
F	721–32–160	Support Tube Assembly	1
H	(Page 51)	Trend. Limiter Assembly	1
J	46–1	Set Screw	1

721–24–57 Transfer System Assembly, Right



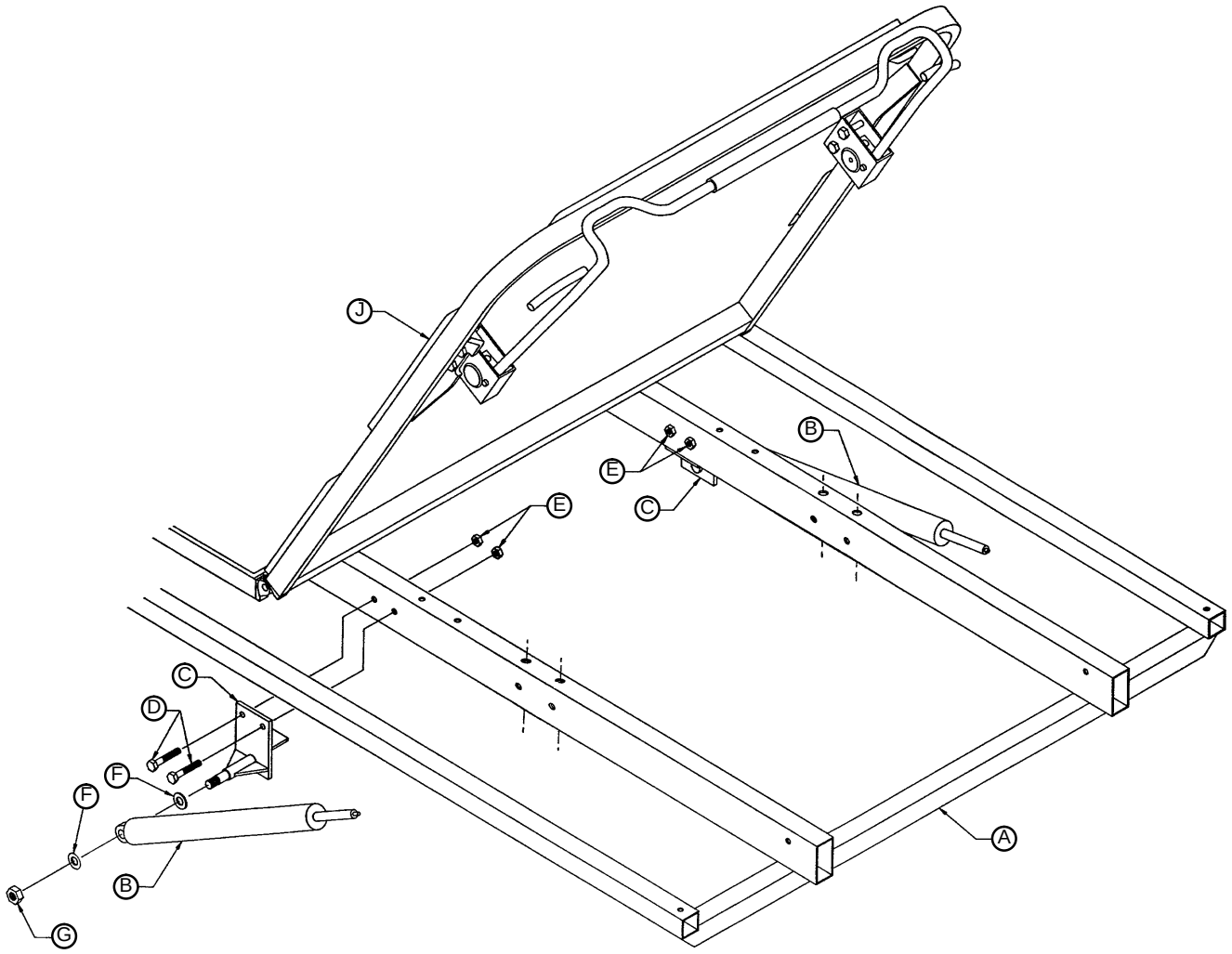
Item	Part No.	Part Name	Qty.
A	721–24–55	Transfer Board Ass'y	1
B	721–24–46	Label	1
C	721–24–60	Pivot, Long, Machined	2
D	721–24–59	Connecting Link Ass'y	1
E	721–24–34	Pivot Arm Ass'y, Right	2
F	28–93	Retaining Ring	4
H	3–50	Hex Hd. Cap Screw	2
J	11–224	Nylon Flat Washer	4
K	14–21	Nylon Flat Washer	2
L	4–156	Soc. Hd. Cap Screw	2
M	16–28	Nylock Hex Nut	2

721–24–58 Transfer System Assembly, Left



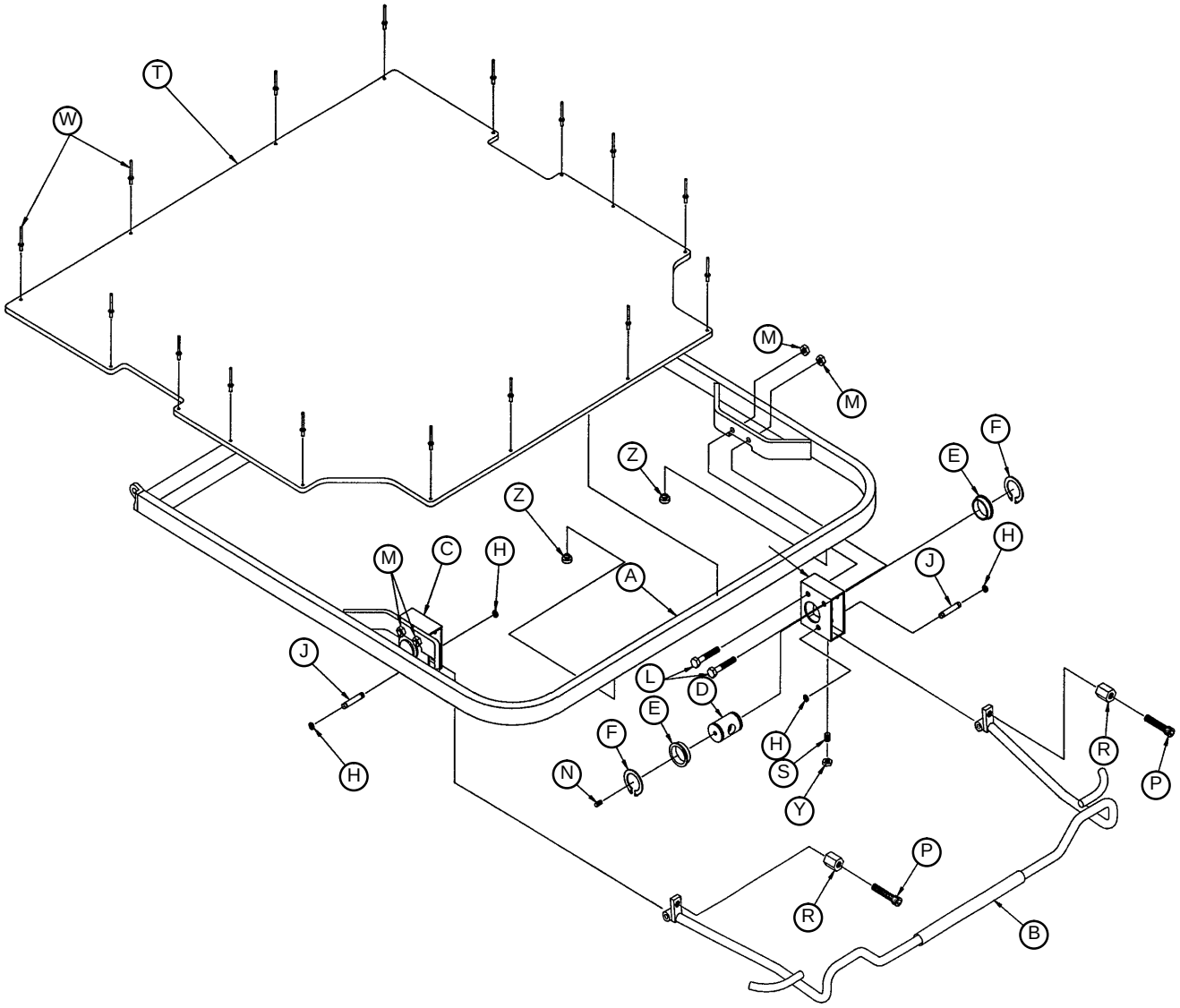
Item	Part No.	Part Name	Qty.
A	721–24–55	Transfer Board Ass'y	1
B	721–24–46	Label	1
C	721–24–60	Pivot, Long, Machined	2
D	721–24–59	Connecting Link Ass'y	1
E	721–24–49	Pivot Arm Ass'y, Left	2
F	28–93	Retaining Ring	4
H	3–50	Hex Hd. Cap Screw	2
J	11–224	Nylon Flat Washer	4
K	14–21	Nylon Flat Washer	2
L	4–156	Soc. Hd. Cap Screw	2
M	16–28	Nylock Hex Nut	2

721–31 Pneumatic Fowler to Litter Assembly



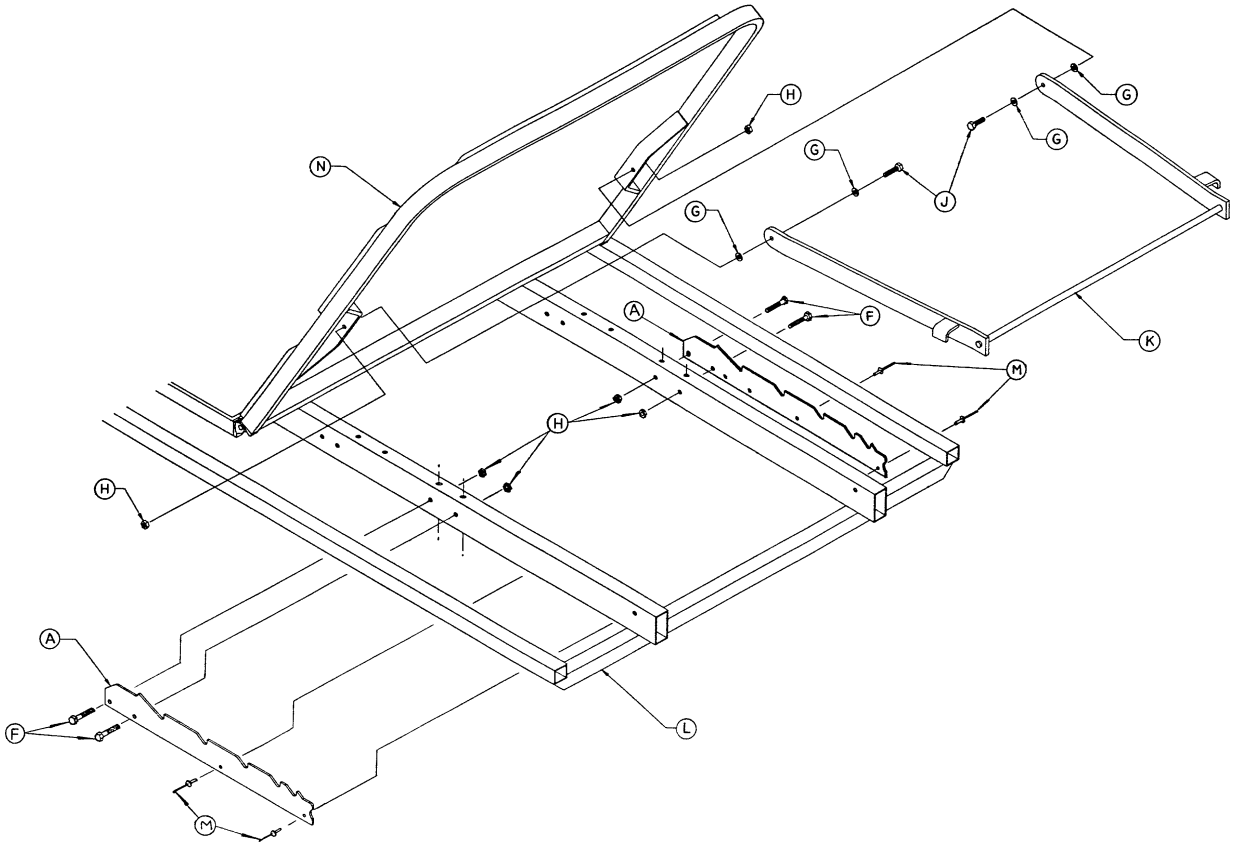
Item	Part No.	Part Name	Qty.
A	(page 90)	Basic Litter Assembly	1
B	1010–31–77	Gas Cylinder	2
C	1010–31–31	Cylinder Mount	2
D	3–5	Hex Hd. Cap Screw	4
E	16–28	Nylock Nut	4
F	14–21	Nylon Flat Washer	4
G	16–35	Nylock Hex Nut	2
J	(page 95)	Pneumatic Fowler Ass'y	1

721–31–70 Pneumatic Fowler Assembly



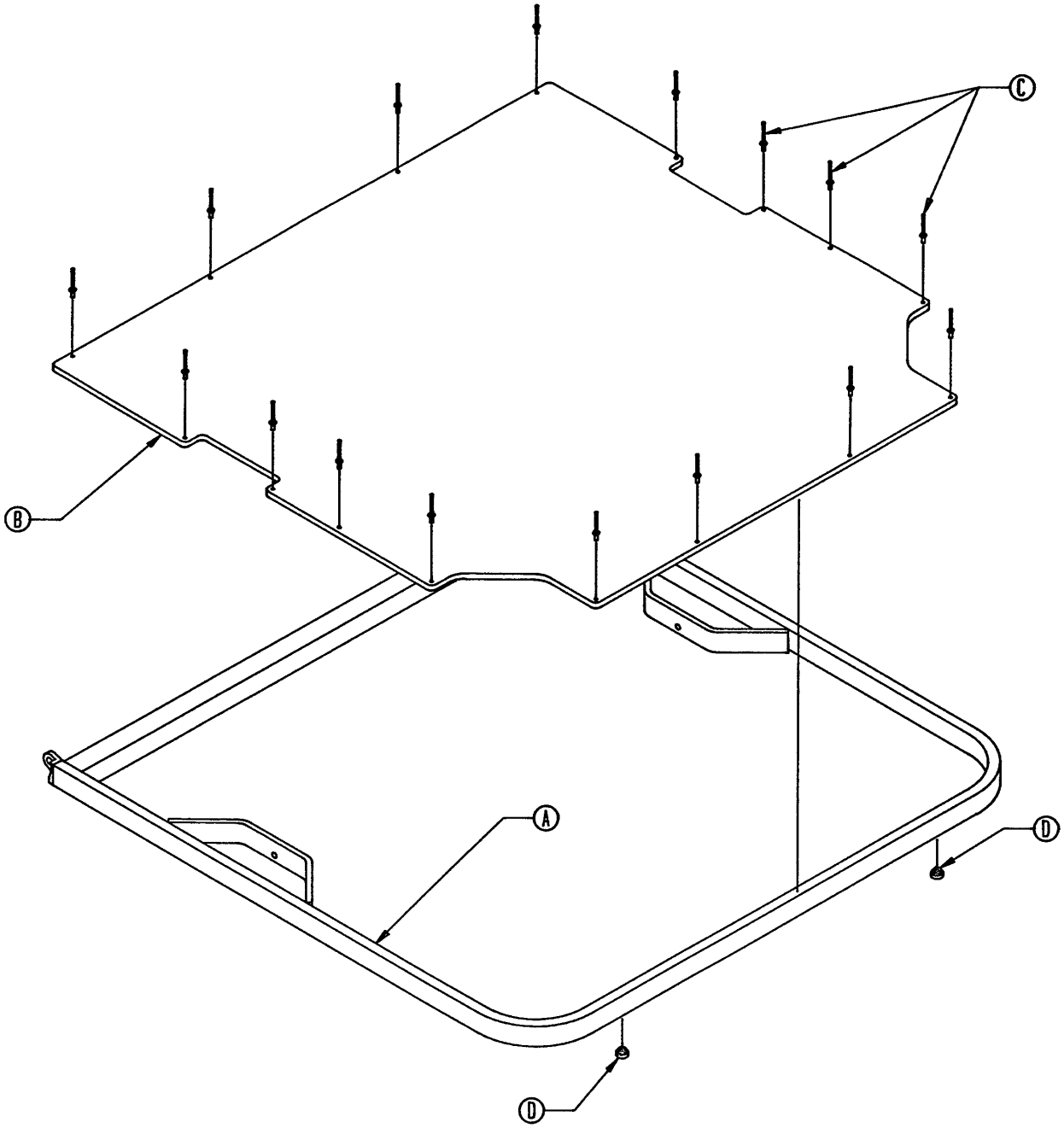
Item	Part No.	Part Name	Qty.
A	721–31–68	Fowler Weldment	1
B	721–31–69	Handle Assembly	1
C	1510–31–26	Housing	2
D	1510–31–28	Yoke	2
E	946–35–25	Liner	4
F	28–76	Retaining Ring	4
H	28–8	Retaining Ring	4
J	1510–31–27	Pivot	2
L	3–78	Hex Hd. Cap Screw	4
M	16–28	Nylock Hex Nut	4
N	21–119	Set Screw	2
P	4–54	Adjustment Screw	2
R	1510–31–41	Jam Nut/Spacer	2
S	21–104	Set Screw	2
T	721–31–50	Fowler Skin	1
W	25–101	Pop Rivet	16
Y	15–37	Jam Nut	2
Z	37–52	Rubber Bumper	2

721–32 Manual Fowler to Litter Assembly



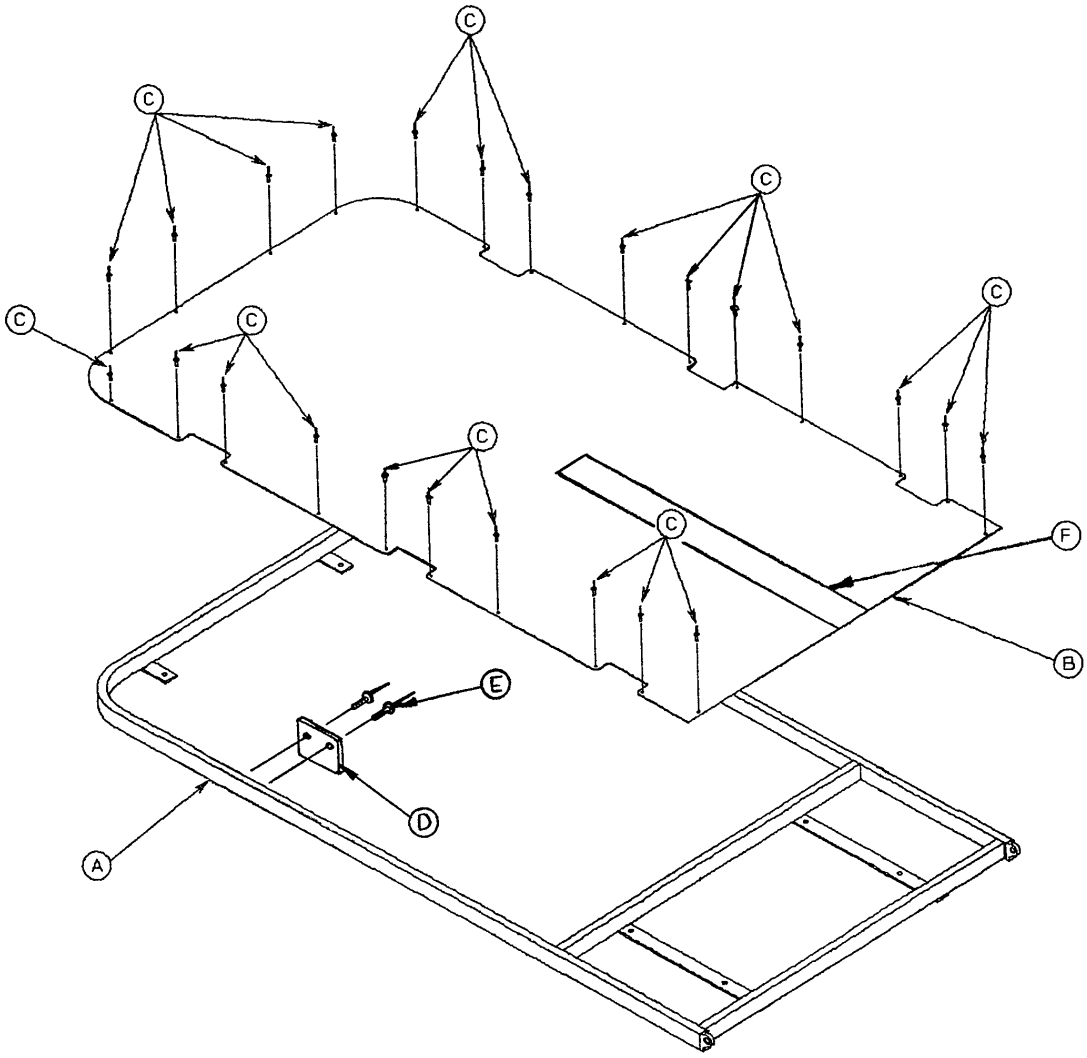
Item	Part No.	Part Name	Qty.
A	1010–32–62	Fowler Support	2
F	3–47	Hex Hd. Cap Screw	4
G	14–2	Nylon Flat Washer	4
H	16–28	Nylock Nut	6
J	3–54	Hex Hd. Cap Screw	2
K	721–32–168	Brace Assembly	1
L	(page 90)	Basic Litter Assembly	1
M	25–79	Pop Rivet	4
N	(page 97)	Fowler Assembly	1

721–32–167 Manual Fowler Assembly



Item	Part No.	Part Name	Qty.
A	721–32–166	Fowler Weldment	1
B	721–31–50	Fowler Skin	1
C	25–101	Pop Rivet	16
D	37–52	Rubber Bumper	2

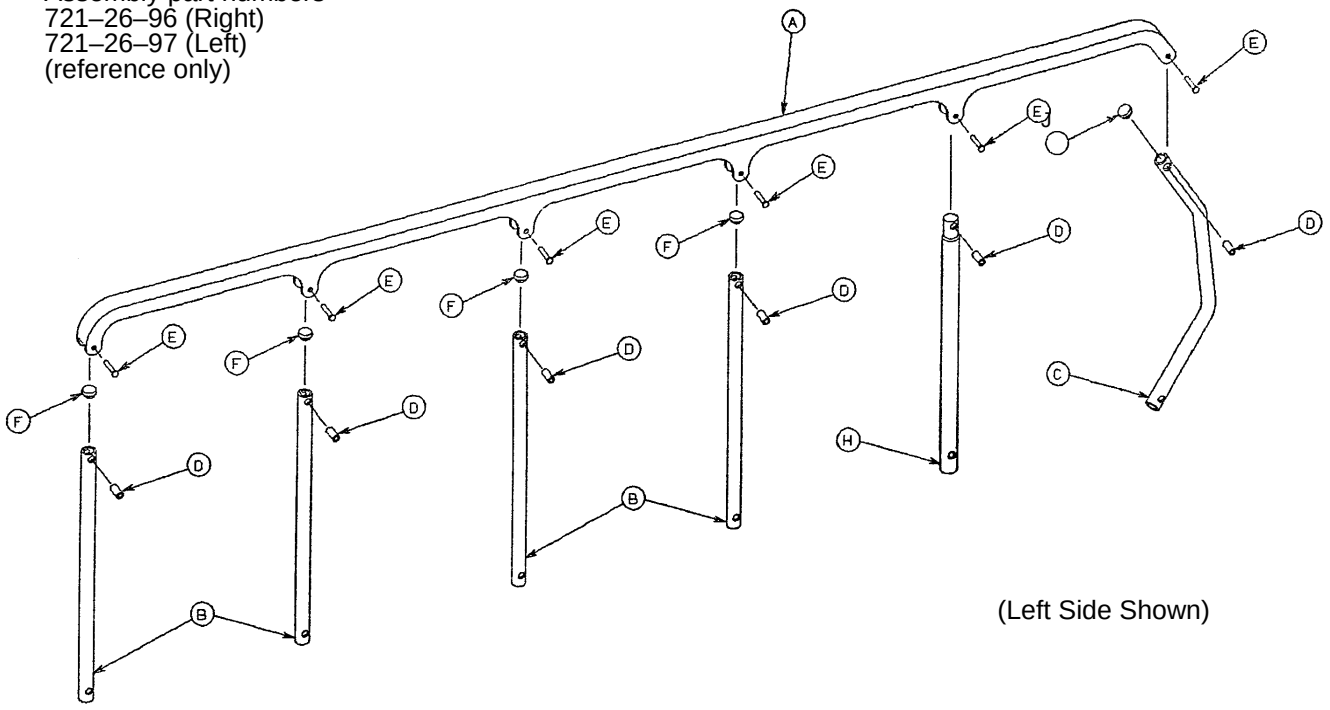
721–32–139 Footsection Assembly



Item	Part No.	Part Name	Qty.
A	721–32–20	Footsection Weldment	1
B	721–32–128	Footsection Skin	1
C	25–101	Pop Rivet	26
D	721–24–61	Pivot Arm Rest	2
E	25–79	Pop Rivet	4
F	7900–1–102	Velcro	18”

Siderail Assembly, Right & Left

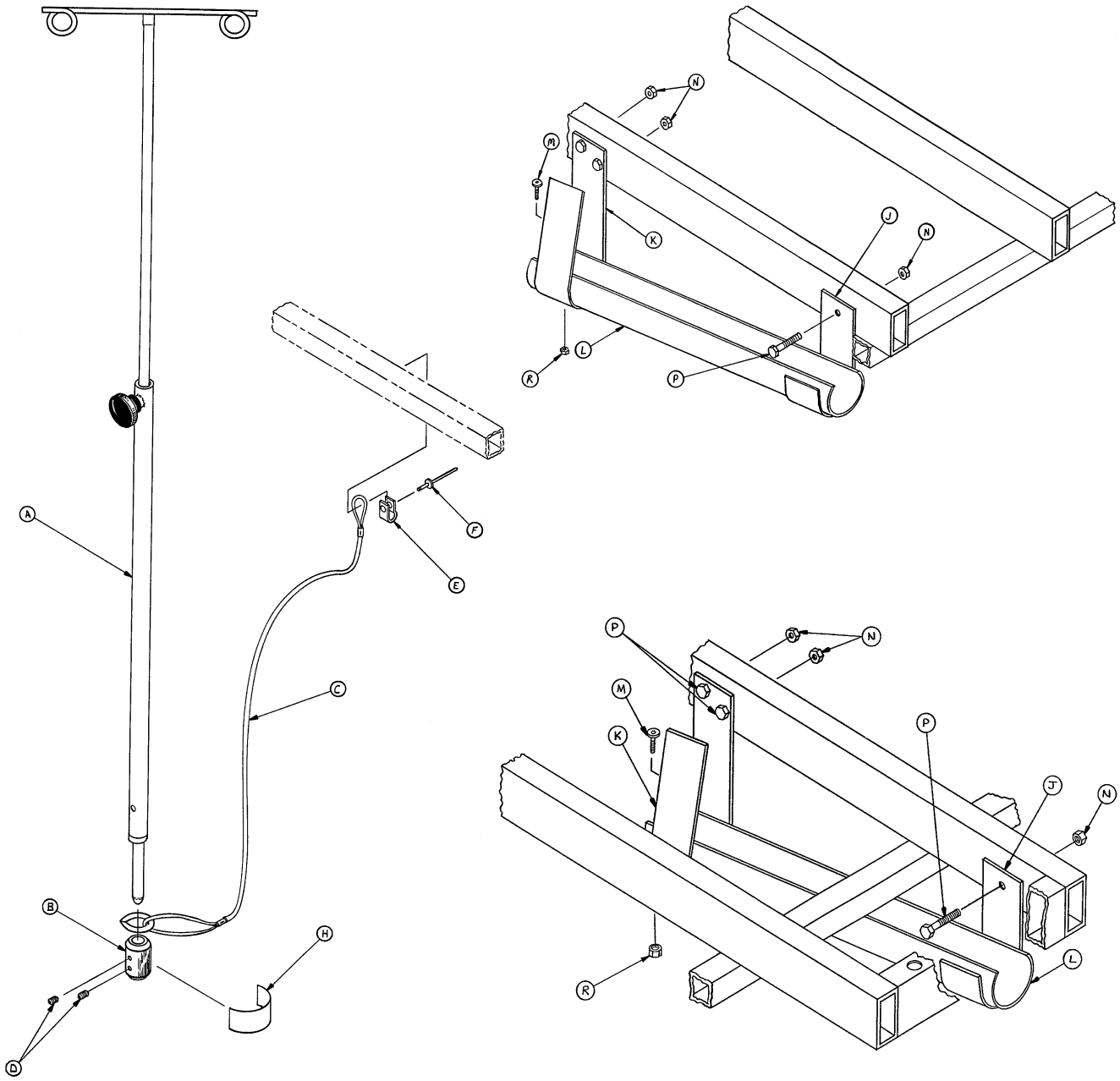
Assembly part numbers
721–26–96 (Right)
721–26–97 (Left)
(reference only)



(Left Side Shown)

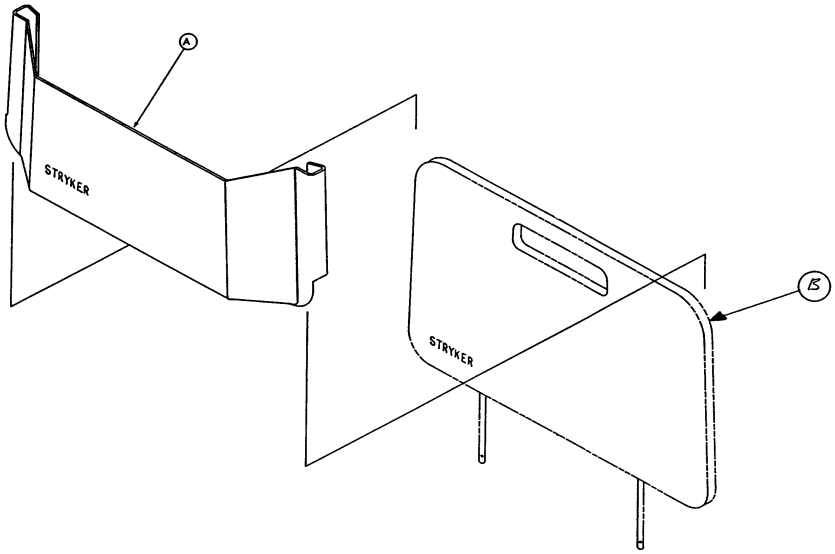
Item	Part No.	Part Name	Qty.
A	1010–26–15	Top Rail	1
B	1010–26–83	Upright	4
C	1010–26–84	Upright, Bent	1
D	1010–26–82	Spacer	6
E	25–106	Semi–Tubular Rivet	6
F	1010–26–10	Round Hole Plug	4
H	1010–26–85	Upright, Latch	1
J	1010–26–12	Bent Spindle Stop	1

721–47–10 Tethered I.V. Pole Assembly



Item	Part No.	Part Name	Qty.
A	721–47–6	I.V. Holder	1
B	741–47–14	Retainer	1
C	721–47–5	Cable Assembly	1
D	21–16	Set Screw	2
E	34–22	Loop Type Clamp	1
F	25–79	Pop Rivet	1
H	721–47–12	Label	1
J	721–47–1	Hanger Bracket, Short	1
K	721–47–2	Hanger Bracket, Long	1
L	721–47–3	I.V. Pole Stowaway Sleeve	1
M	1–22	Flat Hd. Mach. Screw	2
N	16–16	Nylock Nut	2
P	3–5	Hex Hd. Mach. Screw	2
R	16–14	Nylock Nut	2

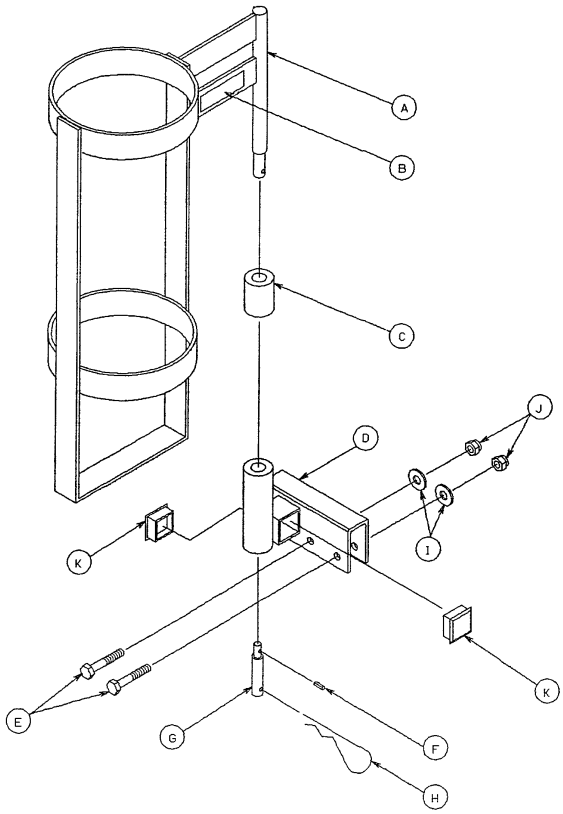
741–34* Foot Board/Chartholder



Item	Part No.	Part Name	Qty.
A	946–28–11	Chart Holder	1
B	741–29–18	Head/Foot Board	1

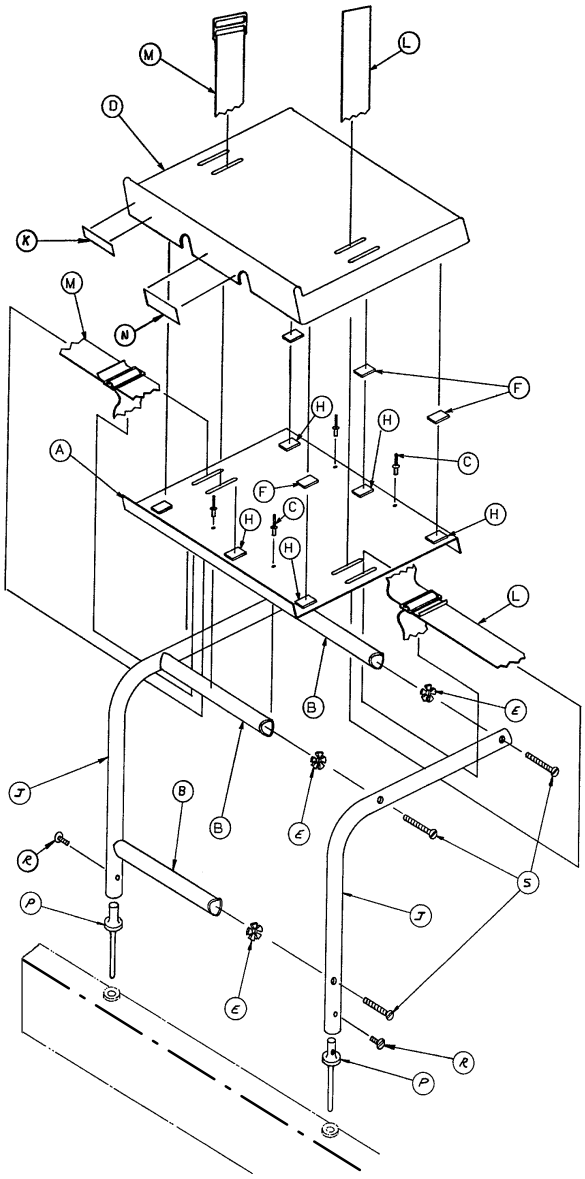
*Replacement Part Number 741–34–100

721–30 Upright Oxygen Bottle Holder



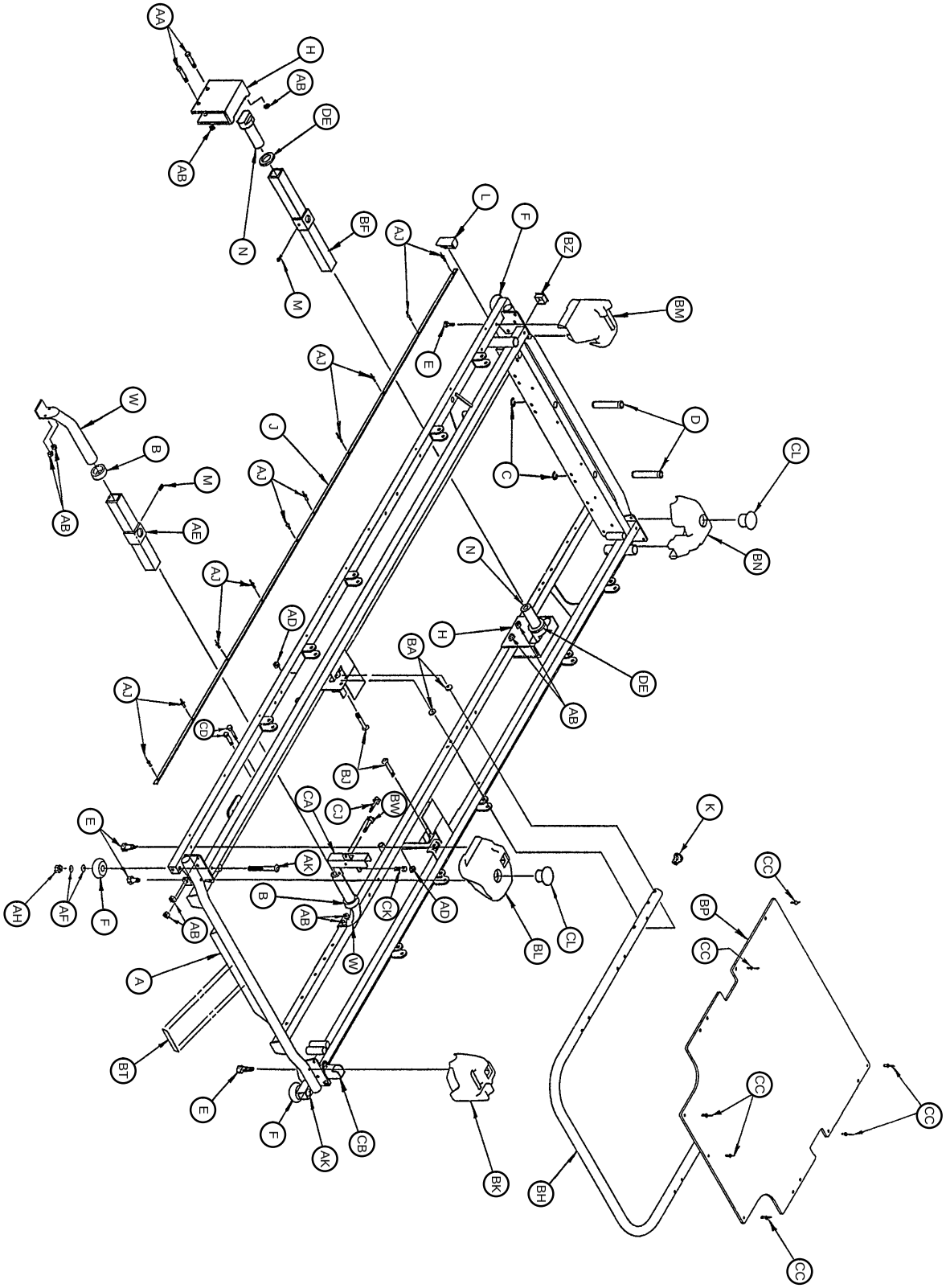
Item	Part No.	Part Name	Qty.
A	1010–30–11	Upright Bottle Holder	1
B	721–30–12	Specification Label	1
C	741–30–24	Nylon Stand–Off	1
D	741–30–29	Bottle Holder Bracket	1
E	3–78	Hex Hd. Cap Screw	2
F	26–3	Roll Pin	1
G	1020–30–16	Extension	1
H	27–12	Cotter Pin	1
I	11–179	Nylon Flat Washer	2
J	16–28	Nylock Nut	2
K	37–10	Hole Plug	2

741–48–14 Defibrillator Tray Assembly

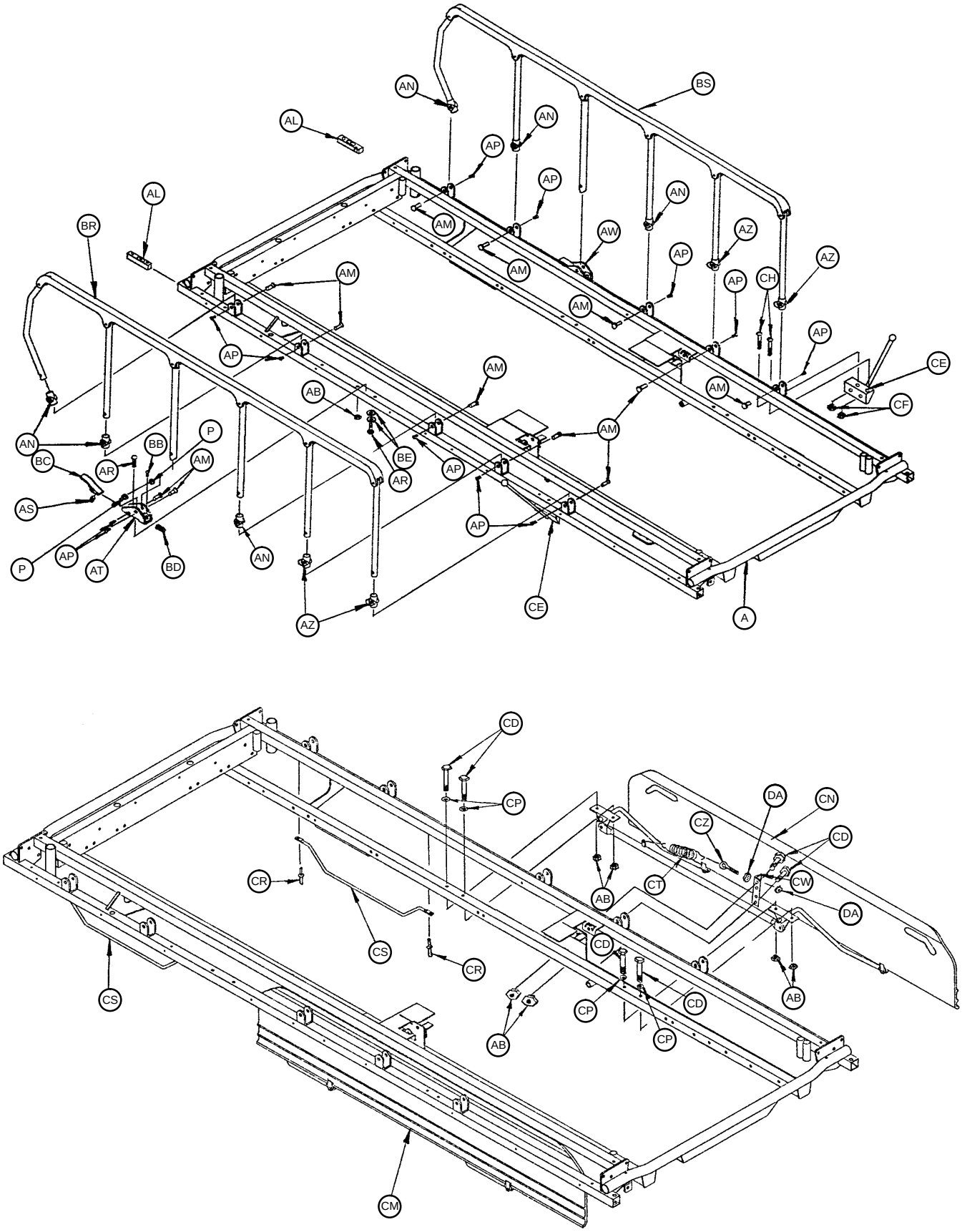


Item	Part No.	Part Name	Qty.
A	946–39–4	Tray	1
B	926–39–16	Crosstube	3
C	25–55	Rivet	4
D	926–39–9	Cover	1
E	18–6	Umbrella Nut	6
F	29–8	Dual Lock	6
H	29–10	Dual Lock	6
J	946–39–3	Support Tube	2
K	741–48–12	Label	1
L	390–57–12	Long Strap	1
M	390–57–13	Short Strap	1
N	946–1–283	Label	1
P	741–48–20	Holder	2
R	2–44	Screw	2
S	2–25	Screw	6

1010–201–10 Litter Assembly



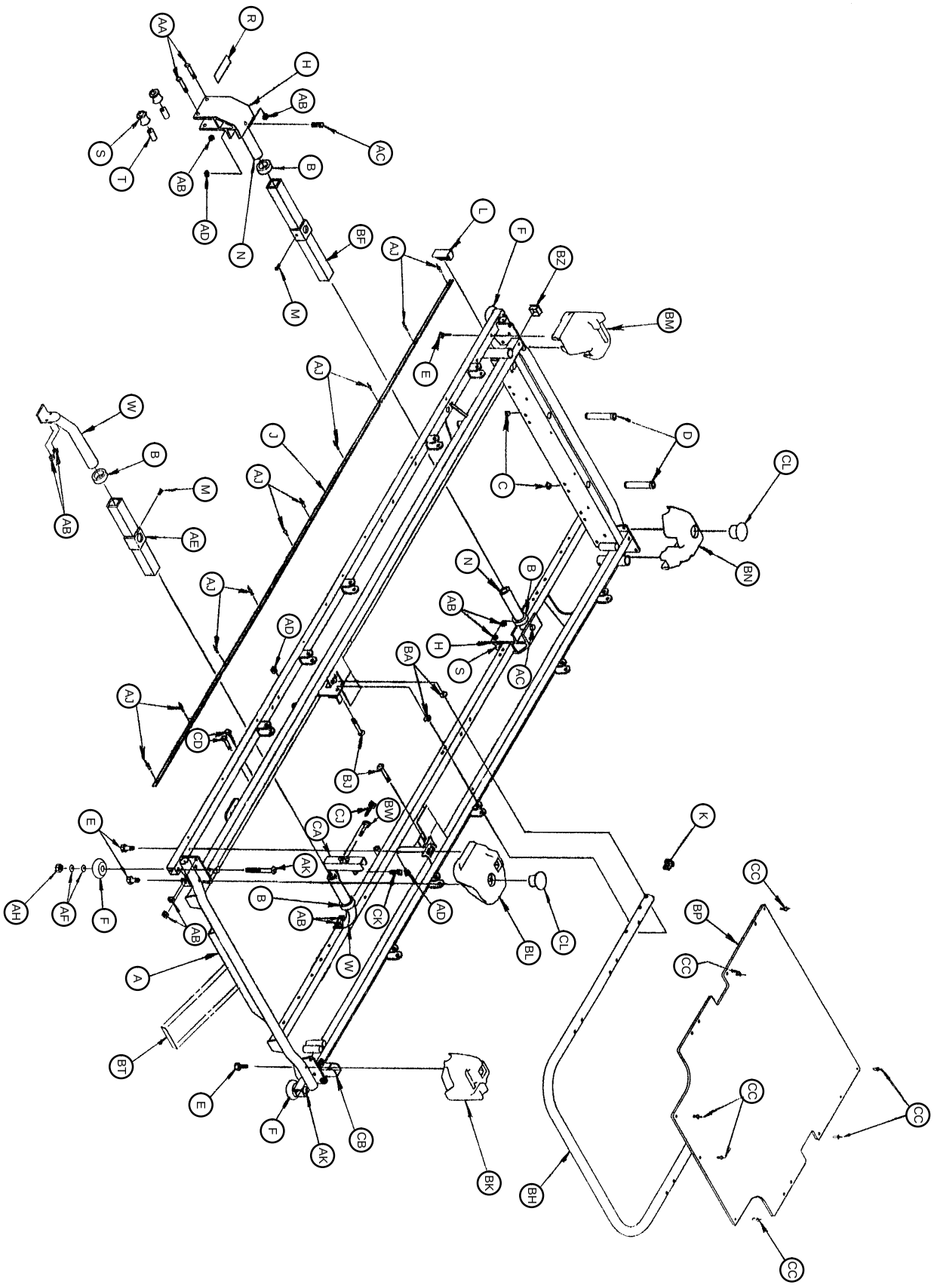
1010–201–10 Litter Assembly



1010–201–10 Litter Assembly

Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	1010–201–20	Frame Assembly	1	BF	1001–201–31	Support Tube Ass'y	1
B	938–1–401	Collar	2	BH	1001–31–13	Fowler Tube	1
C	28–23	Retaining Ring	2	BJ	4–183	Fowler Pivot Bolt	2
D	1001–40–12	Footboard Receptacle	2	BK	1010–201–236	Corner Cover, Hole/Slot	1
E	23–104	Self–Tapping Screw	8	BL	1010–201–237	Corner Cover, Hole/Hole	1
F	926–400–142	Corner Wheel	4	BM	1010–201–238	Corner Cover, Slot Only	1
H	1001–201–30	Support Stamping	2	BN	1010–201–239	Corner Cover, Hole Only	1
J	1010–201–27	Bumper Extrusion	2	BP	1010–231–12	Fowler Skin	1
K	1001–1–36	End Plug	2	BR	(page 72)	Siderail Ass'y, Left	1
L	1001–1–41	Tube Plug	2	BS	(page 72)	Siderail Ass'y, Right	1
M	46–1	Square Hd. Screw	2	BT	946–1–60	Stryker Logo Label	1
N	1001–201–29	Plastic Insert	2	BW	3–50	Hex Hd. Cap Screw	2
P	11–287	Nylon Flat Washer	4	BZ	37–10	Hole Plug	2
W	1001–1–37	Hd. End Jack Supt. Tube	2	CA	1010–254–4	Receptacle Ass'y, Left	1
AA	3–76	Hex Hd. Cap Screw	4	CB	1010–254–6	Receptacle Ass'y, Right	1
AB	16–28	Nylock Hex Nut	28	CC	25–50	Pop Rivet	7
AD	16–11	Flexlock Nut	2	CD	3–78	Hex Hd. Cap Screw	16
AE	1010–32–85	Jack Support Tube	1	CE	(page 58)	Board Support Ass'y	2
AF	14–21	Nylon Flat Washer	8	CF	16–3	Fiberlock Nut	4
AH	16–35	Nylock Nut	4	CH	2–100	Pan Hd. Mach. Screw	4
AJ	25–38	Pop Rivet	20	CJ	3–54	Hex Hd. Cap Screw	2
AK	4–201	Soc. Hd. Cap Screw	4	CK	3–47	Hex Hd. Cap Screw	2
AL	1010–26–69	Lock Support	2	CL	37–59	Hole Plug	2
AM	721–26–66	Pivot Screw	14	CM	(page 118)	Transfer Syst. Ass'y, Lt.	1
AN	721–26–69	Upright Sleeve	6	CN	(page 119)	Transfer Syst. Ass'y, Rt.	1
AP	4–136	But. Hd. Cap Screw	14	CP	11–180	Flat Washer	8
AR	4–135	But. Hd. Cap Screw	4	CR	25–79	Pop Rivet	4
AS	38–220	Compression Spring	2	CS	1010–32–92	Foley Bag Rack	2
AT	1010–26–81	Lock Hsg. Ass'y, Left	1	CT	38–218	Tension Spring	2
AW	1010–26–80	Lock Hsg. Ass'y, Right	1	CW	1010–224–25	Spring Retainer	2
AZ	721–26–68	Upright Cradle	4	CZ	10–11	Eye Bolt	2
BA	11–179	Nylon Flat Washer	4	DA	15–21	Jam Nut	4
BB	37–74	Hole Plug	2	DB	(page 71)	Handle Assembly	2
BC	721–26–74	Lock Handle, Mach.	2	DC	26–12	Roll Pin	2
BD	21–104	Set Screw	2	DE	11–360	Plastic Spacer	2
BE	11–2	Flat Washer	4	DF	(page 145)	S'rail Bumper (not shown)	2

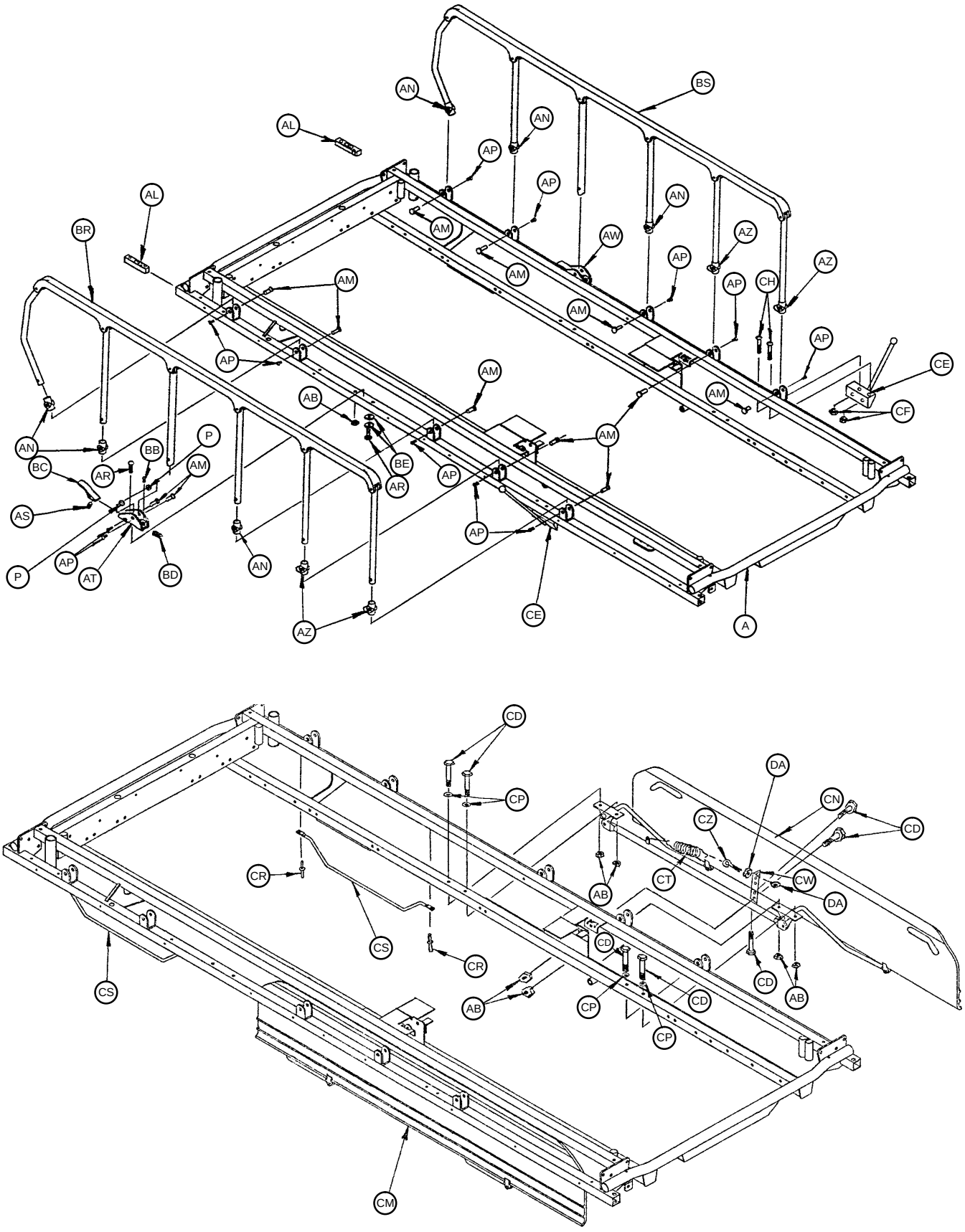
1510–201–10 Litter Assembly



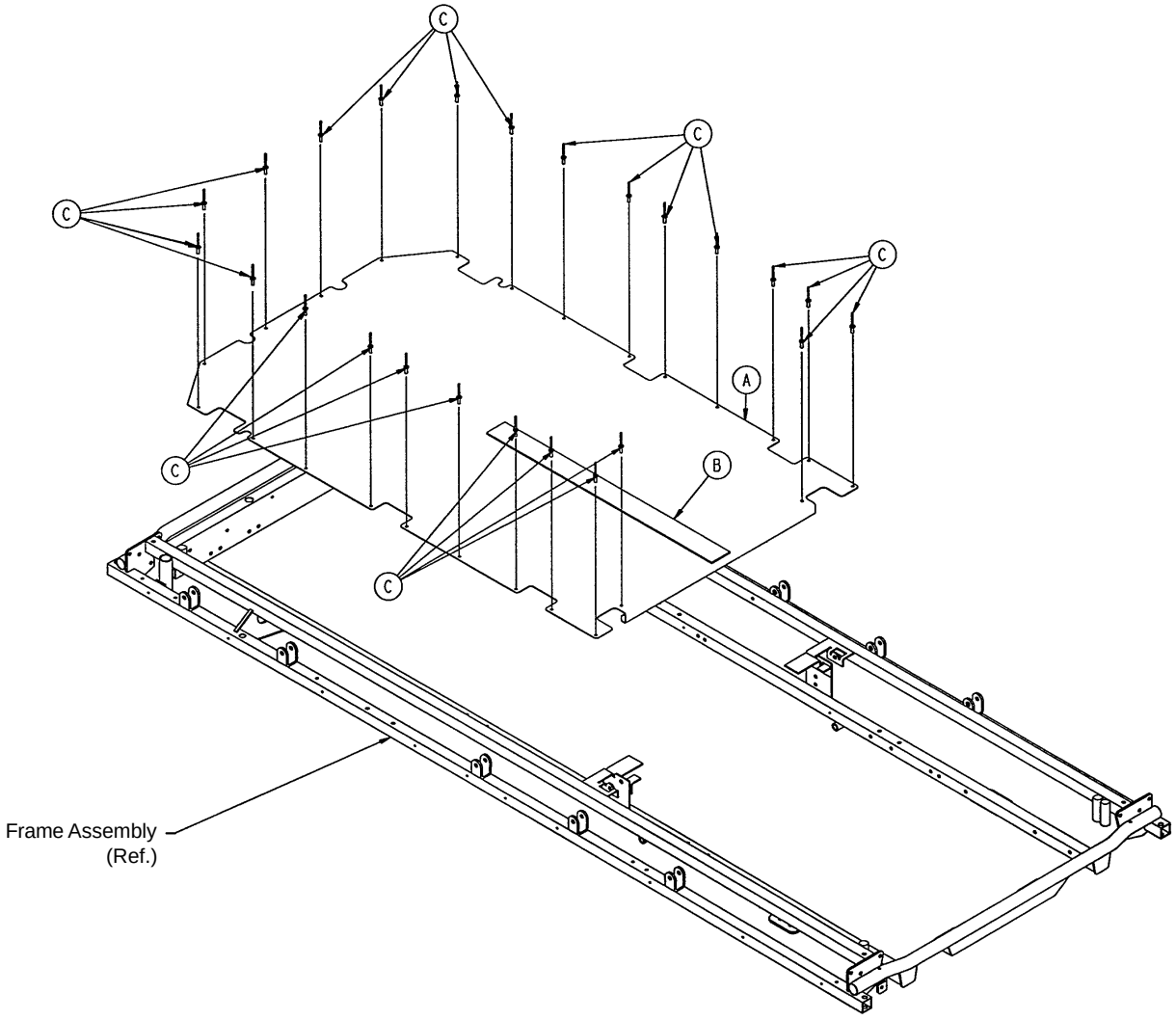
1510–201–10 Litter Assembly

Item	Part No.	Part Name	Qty.
A	1510–201–20	Frame Assembly	1
B	938–1–401	Collar	4
C	28–23	Retaining Ring	2
D	1001–40–12	Footboard Receptacle	2
E	23–104	Self–Tapping Screw	8
F	926–400–142	Corner Wheel	4
H	1001–32–29	Wheel Housing	2
J	1010–201–27	Bumper Extrusion	2
K	1001–1–36	End Plug	2
L	1001–1–41	Tube Plug	2
M	46–1	Square Hd. Set Screw	2
N	1010–32–64	Carrier Tube, Std.	2
P	11–287	Nylon Flat Washer	4
R	919–30–28	Rack Guide	2
S	1010–201–50	Support Roller	4
T	721–32–107	Roller Sleeve	4
W	1001–1–37	Jack Support Tube, Hd.	2
AA	3–76	Hex Hd. Cap Screw	4
AB	16–28	Nylock Hex Nut	28
AC	3–40	Hex Hd. Cap Screw	2
AD	16–11	Flexlock Nut	4
AE	1510–32–20	Jack Support Tube	1
AF	14–21	Nylon Flat Washer	8
AH	16–35	Nylock Nut	4
AJ	25–38	Pop Rivet	20
AK	4–201	Soc. Hd. Cap Screw	4
AL	1010–26–69	Lock Support	2
AM	721–26–66	Pivot Screw	14
AN	721–26–69	Upright Sleeve	6
AP	4–136	But. Hd. Cap Screw	14
AR	4–135	But. Hd. Cap Screw	4
AS	38–220	Compression Spring	2
AT	1010–26–81	Lock Housing Ass'y, Lt.	1
AW	1010–26–80	Lock Housing Ass'y, Rt.	1
AZ	721–26–68	Upright Cradle	4
BA	11–179	Nylon Flat Washer	4
BB	37–74	Hole Plug	2
BC	721–26–74	Lock Handle, Mach.	2
BD	21–104	Set Screw	2
BE	11–2	Flat Washer	4
BF	1501–27–23	Support Tube Ass'y	1
BH	1501–31–13	Fowler Tube	1
BJ	4–183	Fowler Pivot Bolt	2
BK	1010–201–236	Corner Cover, Hole/Slot	1
BL	1010–201–237	Corner Cover, Hole/Hole	1
BM	1010–201–238	Corner Cover, Slot Only	1
BN	1010–201–239	Corner Cover, Hole Only	1
BP	1510–231–12	Fowler Skin	1
BR	(page 72)	Siderail Ass'y, Lt.	1
BS	(page 72)	Siderail Ass'y, Rt.	1
BT	946–1–60	Stryker Logo Label	1
BW	3–50	Hex Hd. Cap Screw	2
BZ	37–10	Hole Plug	2
CA	1010–254–4	Receptacle Ass'y, Lt.	1
CB	1010–254–6	Receptacle Ass'y, Rt.	1
CC	25–50	Pop Rivet	7
CD	3–78	Hex Hd. Cap Screw	16
CE	(page 58)	Board Support Ass'y	2
CF	16–3	Fiberlock Nut	4
CH	2–100	Pan Hd. Mach. Screw	4
CJ	3–54	Hex Hd. Cap Screw	2
CK	3–47	Hex Hd. Cap Screw	2
CL	37–59	Hole Plug	2
CM	(page 118)	Transfer Syst. Ass'y, Lt.	1
CN	(page 119)	Transfer Syst. Ass'y, Rt.	1
CP	11–180	Flat Washer	8
CR	25–79	Pop Rivet	4
CS	1010–32–92	Foley Bag Rack	2
CT	38–218	Tension Spring	2
CW	1010–224–25	Spring Retainer	2
CZ	10–11	Eye Bolt	2
DA	15–28	Jam Nut	4
DC	(page 145)	S'rail Bumper (not shown)	2

1510–201–10 Litter Assembly



1010–232–20 & 1510–232–20 Stat. Foot End Ass'y



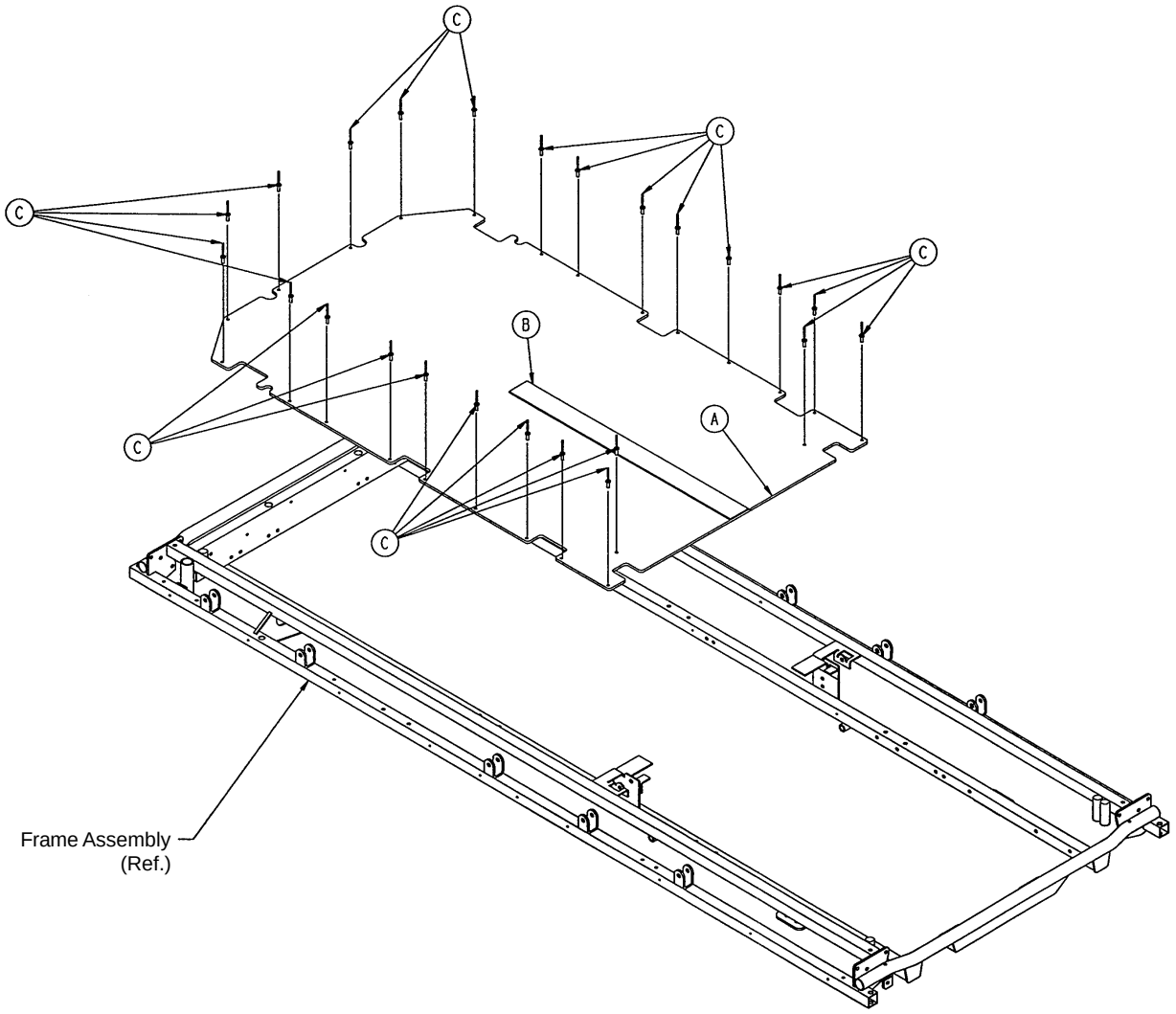
1010–232–20

Item	Part No.	Part Name	Qty.
A	1010–232–21	Footsection Skin, Steel	1
B	7900–1–102	Velcro Pile	24 1/2"
C	25–122	Pop Rivet	24

1510–232–20

Item	Part No.	Part Name	Qty.
A	1510–232–21	Footsection Skin, Steel	1
B	7900–1–102	Velcro Pile	24 1/2"
C	25–122	Pop Rivet	24

1010–332–20 & 1510–332–20 Stat. Foot End Ass'y



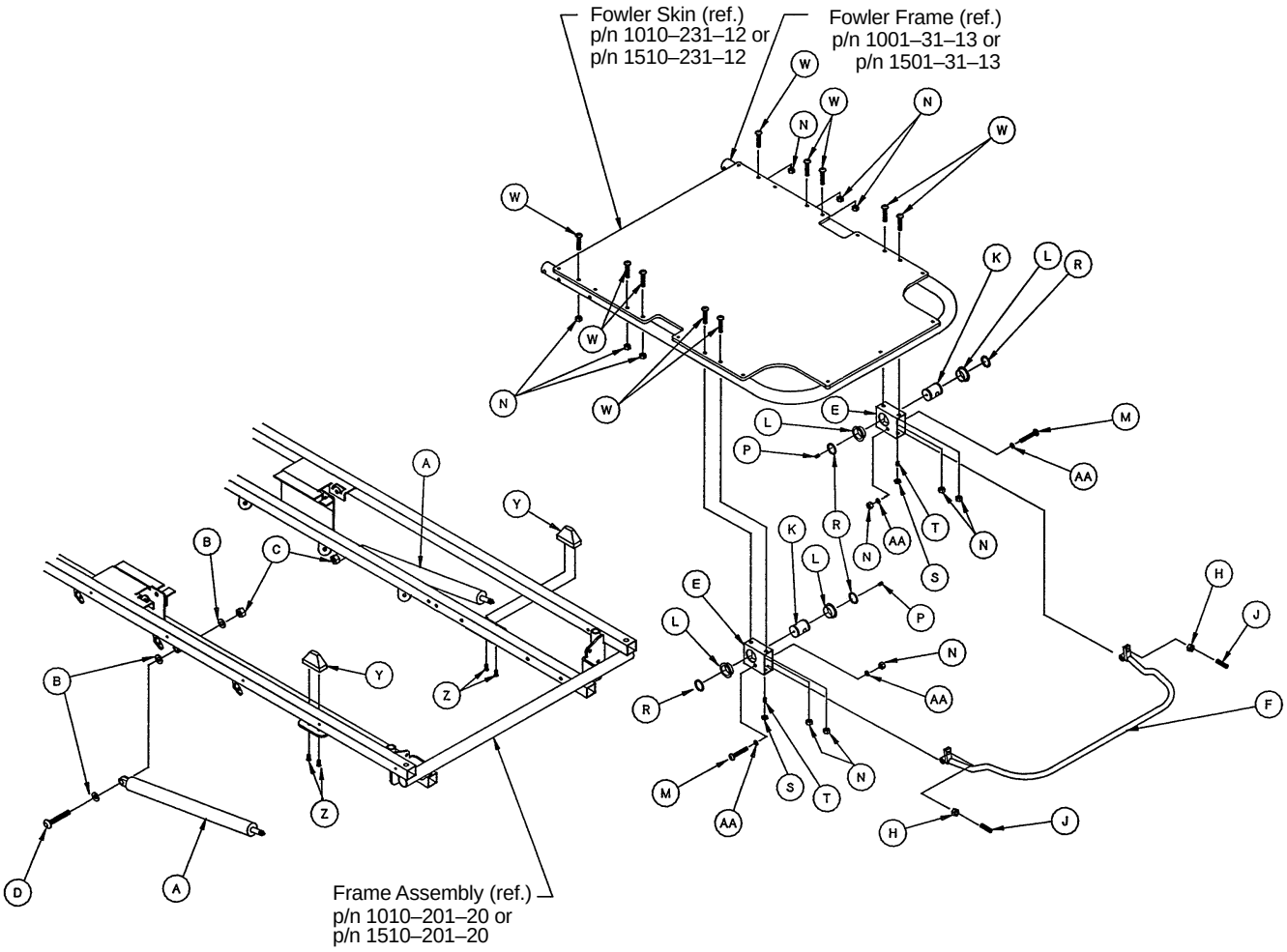
1010–332–20

Item	Part No.	Part Name	Qty.
A	1010–332–21	Ftsec. Skin, Fiberresin	1
B	7900–1–102	Velcro Pile	24 1/2"
C	25–50	Pop Rivet	24

1510–332–20

Item	Part No.	Part Name	Qty.
A	1510–332–21	Ftsec. Skin, Fiberresin	1
B	7900–1–102	Velcro Pile	24 1/2"
C	25–50	Pop Rivet	24

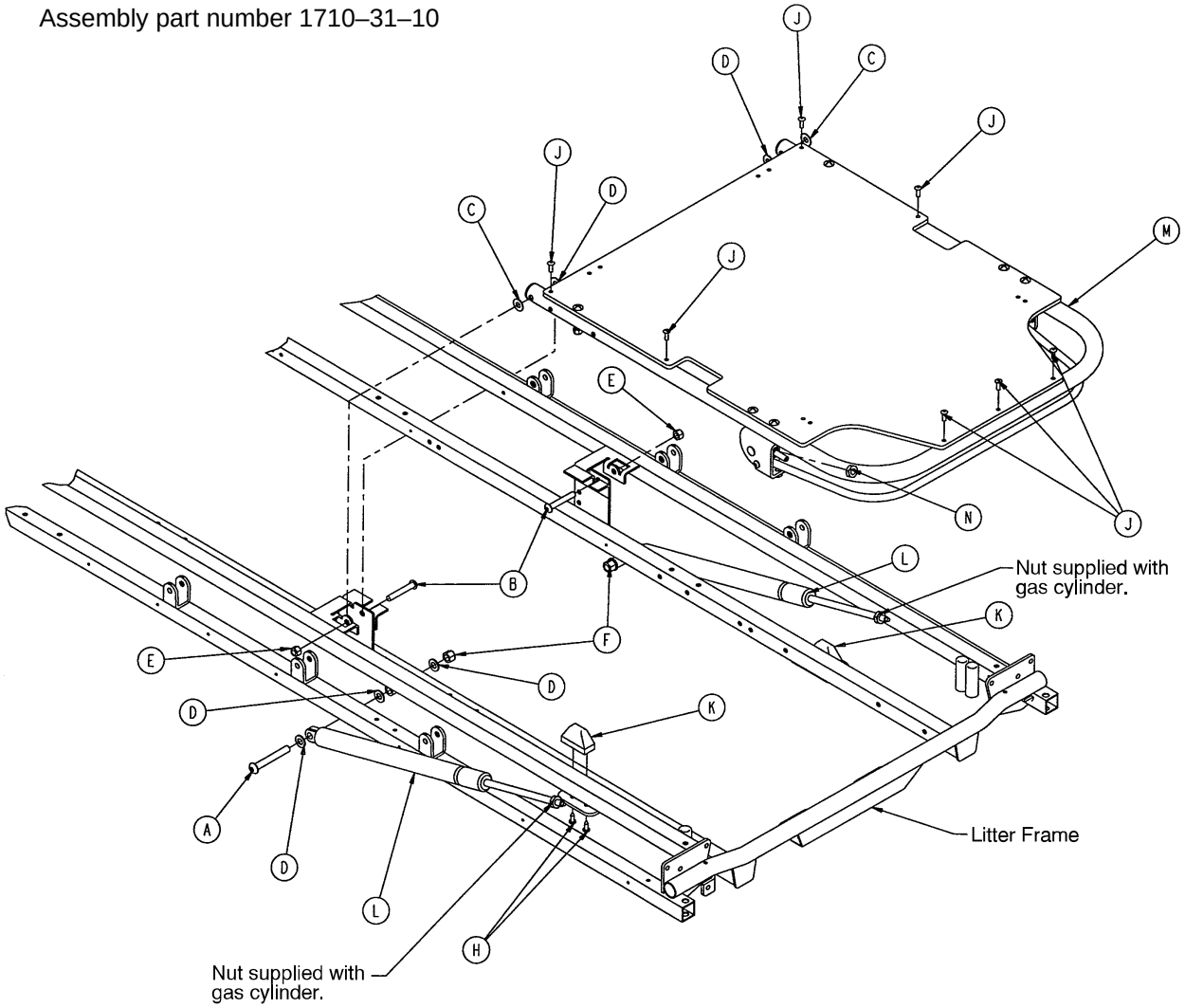
1001–31–10 & 1501–31–10 Pneumatic Fowler Ass'y



	1001				1501		
Item	**Part No.**	**Part Name**	**Qty.**	**Item**	**Part No.**	**Part Name**	**Qty.**
A	1010–31–78	Gas Cylinder	2	A	1010–31–78	Gas Cylinder	2
B	14–21	Nylon Flat Washer	6	B	14–21	Nylon Flat Washer	6
C	16–35	Nylock Hex Nut	2	C	16–35	Nylock Hex Nut	2
D	4–182	Pivot Bolt	2	D	4–182	Pivot Bolt	2
E	1001–31–30	Yoke Housing	2	E	1001–31–30	Yoke Housing	2
F	1001–31–18	Trip Bar Assembly	1	F	1501–31–18	Trip Bar Assembly	1
H	15–50	Hex Nut	2	H	15–50	Hex Nut	2
J	21–126	Set Screw	2	J	21–126	Set Screw	2
K	1510–31–28	Yoke	2	K	1510–31–28	Yoke	2
L	946–35–25	Liner	4	L	946–35–25	Liner	4
M	4–135	Button Hd. Cap Screw	2	M	4–135	Button Hd. Cap Screw	2
N	16–28	Fiberlock Nut	12	N	16–28	Fiberlock Nut	12
P	21–119	Set Screw	2	P	21–119	Set Screw	2
R	28–76	Retaining Ring	4	R	28–76	Retaining Ring	4
S	15–37	Jam Nut	2	S	15–37	Jam Nut	2
T	21–104	Set Screw	2	T	21–104	Set Screw	2
W	7–34	Button Hd. Cap Screw	10	W	7–34	Truss Hd. Mach. Screw	10
Y	1001–31–31	Pneumatic Fowler Rest	2	Y	1001–31–31	Pneumatic Fowler Rest	2
Z	4–32	Soc. Hd. Cap Screw	4	Z	4–32	Soc. Hd. Cap Screw	4
AA	11–132	Washer	4	AA	11–132	Washer	4

Pneumatic Fowler to Frame Assembly

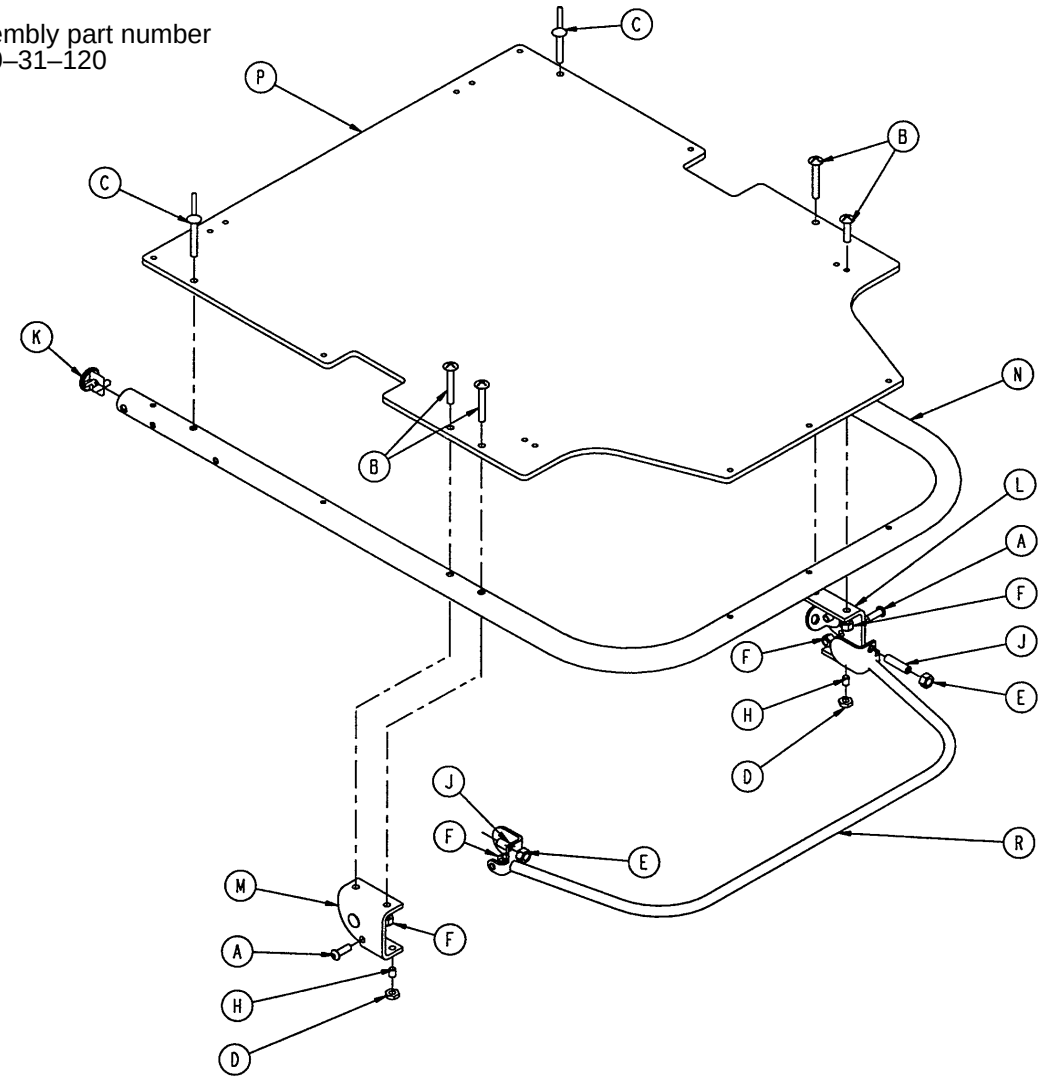
Assembly part number 1710–31–10



Item	Part No.	Part Name	Qty.
A	4–182	But. Hd. Cap Screw	2
B	4–183	But. Hd. Cap Screw	2
C	11–179	Nylon Washer	2
D	14–21	Nylon Washer	8
E	16–11	Nylock Hex Nut	2
F	16–35	Nylock Hex Nut	2
H	23–100	Self–Tapping Screw	4
J	25–50	Pop Rivet	7
K	1001–31–31	Pneumatic Fowler Rest	2
L	1010–31–78	Gas Cylinder	2
M	(page 111.2)	Pneumatic Fowler Ass'y	1
N	15–59	Hex Jam Nut	2

Pneumatic Fowler Assembly (Fiberresin)

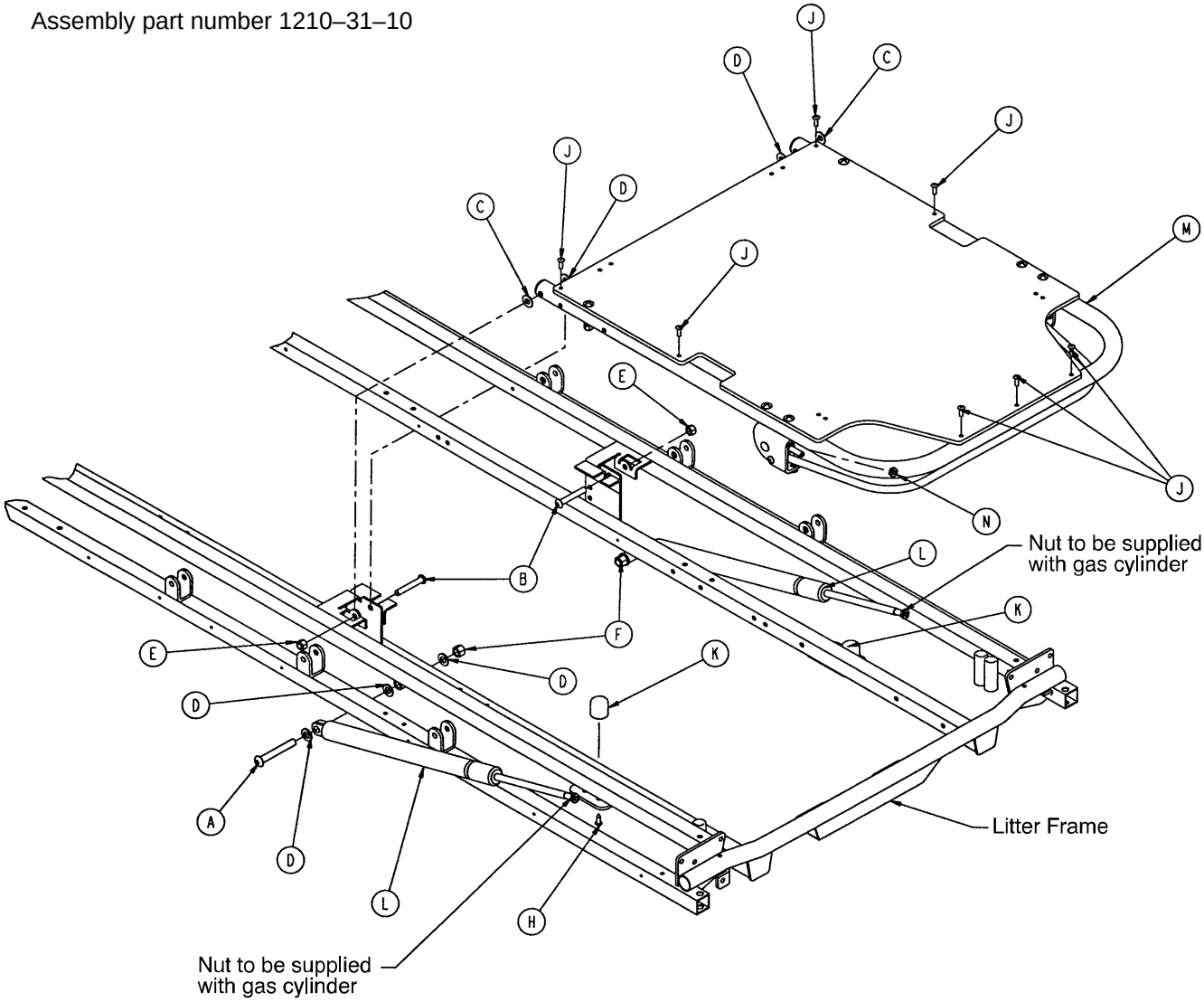
Assembly part number
1710–31–120



Item	Part No.	Part Name	Qty.
A	4–161	But. Hd. Cap Screw	2
B	7–20	Truss Hd. Mach. Screw	4
C	25–124	Pop Rivet	2
D	15–37	Jam Nut	2
E	15–50	Hex Nut	2
F	16–28	Nylock Nut	6
H	21–125	Set Screw	2
J	21–126	Set Screw	2
K	1001–1–36	Hole Plug	2
L	(page 134.3)	Outer Housing Ass'y, Rt.	1
M	(page 134.3)	Outer Housing Ass'y, Lt.	1
N	1501–31–13	Fowler Tube	1
P	1510–231–12	Fowler Skin (Fiberresin)	1
R	1710–31–118	Trip Bar Assembly	1

Pneumatic Fowler to Frame Assembly

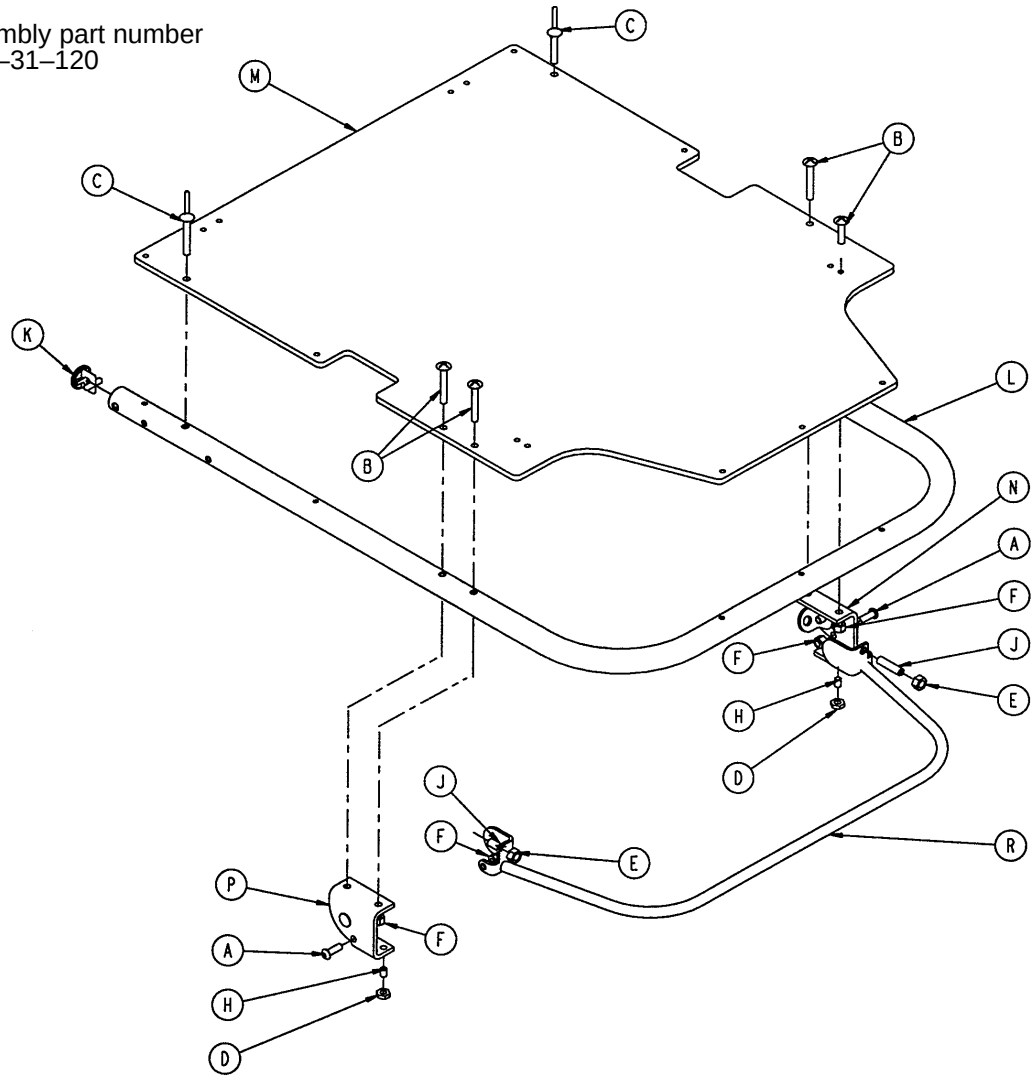
Assembly part number 1210–31–10



Item	Part No.	Part Name	Qty.
A	4–182	But. Hd. Cap Screw	2
B	4–183	But. Hd. Cap Screw	2
C	11–179	Nylon Washer	2
D	14–21	Nylon Washer	8
E	16–11	Nylock Hex Nut	2
F	16–35	Nylock Hex Nut	2
H	23–100	Self–Tapping Screw	2
J	25–50	Pop Rivet	7
K	1211–31–31	Pneumatic Fowler Rest	2
L	1010–31–78	Gas Cylinder	2
M	(page 111.4)	Pneumatic Fowler Ass'y	1
N	15–59	Hex Jam Nut	2

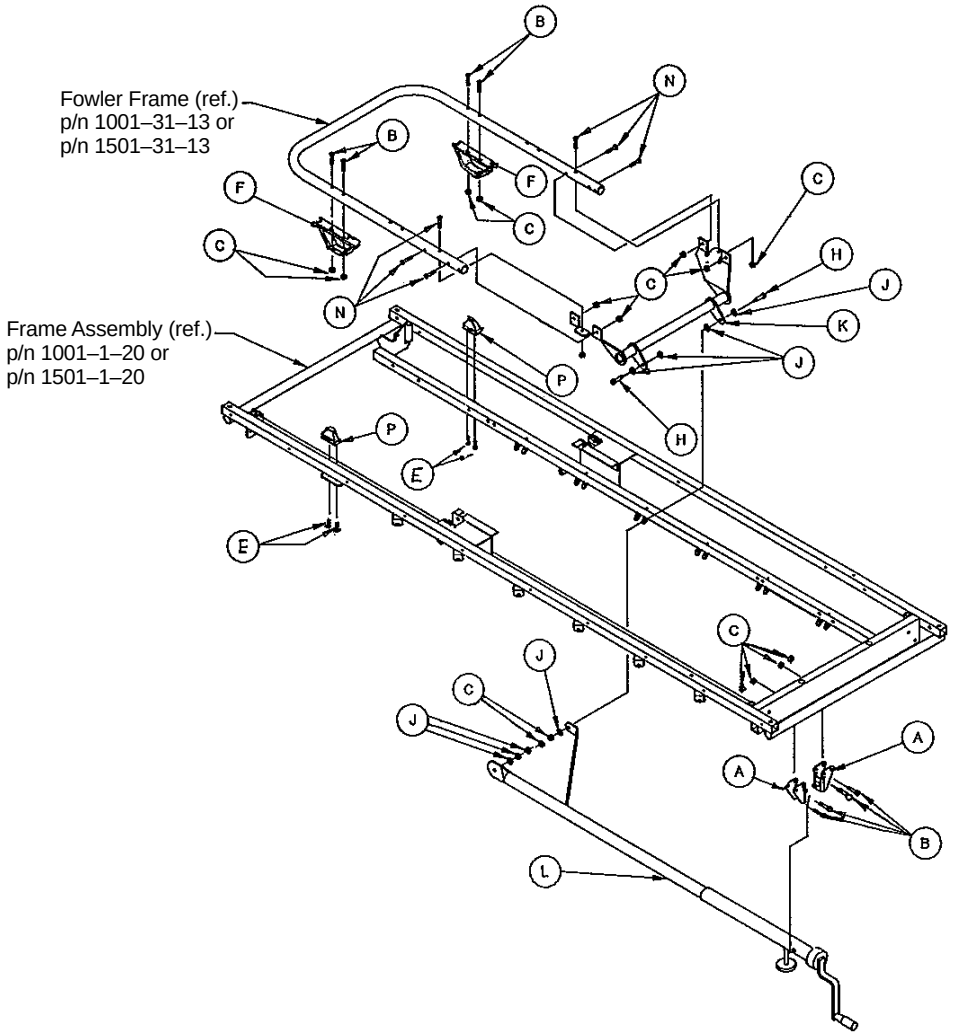
Pneumatic Fowler Assembly (Fiberresin)

Assembly part number
1210–31–120



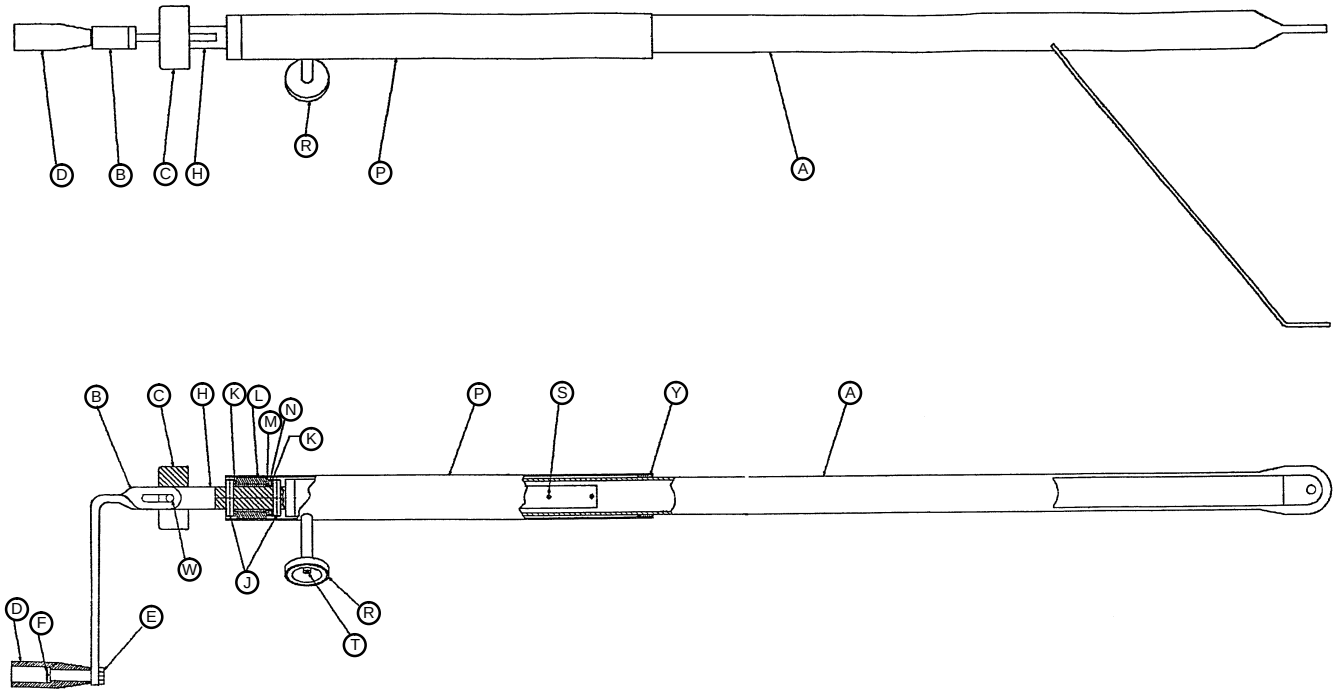
Item	Part No.	Part Name	Qty.
A	4–161	Hex Soc. But. Hd. Cap Screw	2
B	7–20	Truss Hd. Mach. Screw	4
C	25–124	Pop Rivet	2
D	15–37	Jam Nut	2
E	15–50	Hex Nut	2
F	16–28	Nylock Nut	6
H	21–125	Set Screw	2
J	21–126	Set Screw	2
K	1001–1–36	Hole Plug	2
L	1001–31–13	Fowler Tube	1
M	1010–231–12	Fowler Skin (Fiberresin)	1
N	(page 134.3)	Outer Housing Ass'y, Right	1
P	(page 134.3)	Outer Housing Ass'y, Left	1
R	1210–31–118	Trip Bar Assembly	1

1001–33–10 & 1501–33–10 Crank Fowler Assembly



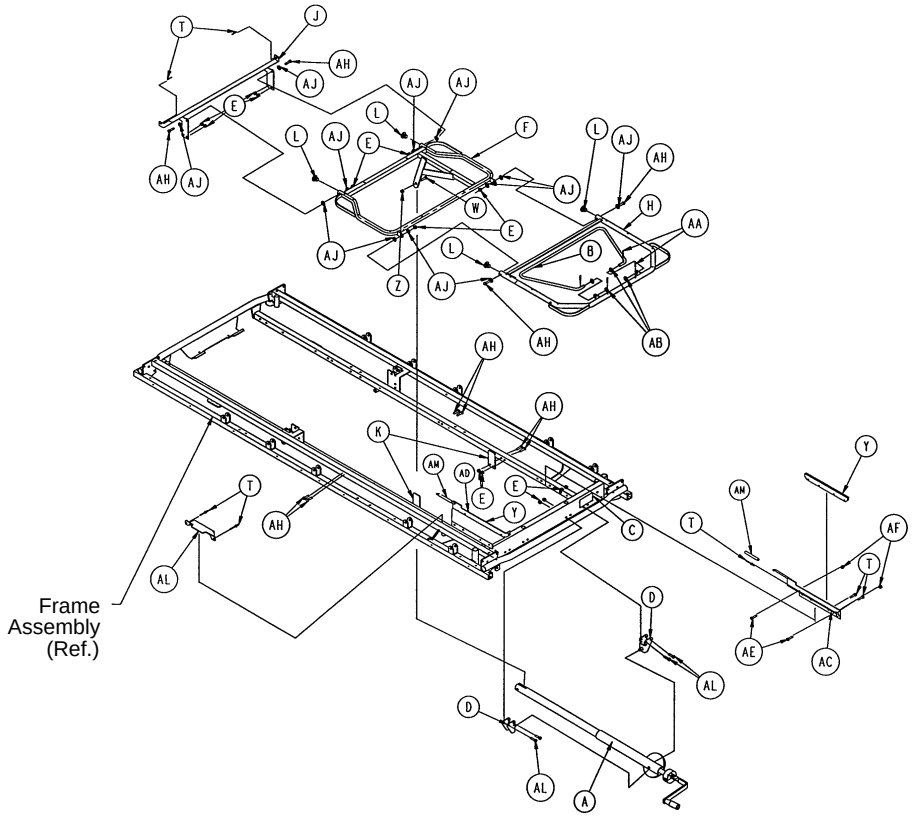
	1001				1501		
Item	**Part No.**	**Part Name**	**Qty.**	**Item**	**Part No.**	**Part Name**	**Qty.**
A	1010–234–15	Mounting Bracket Ass'y	2	A	1010–234–15	Mounting Bracket Ass'y	2
B	7–20	Truss Hd. Cap Screw	6	B	7–20	Truss Hd. Cap Screw	8
C	16–28	Nylock Hex Nut	16	C	16–28	Nylock Hex Nut	16
E	23–100	Self–Tapping Screw	4	E	23–100	Self–Tapping Screw	4
F	1550–33–31	Fowler Supt. Ass'y	2	F	1550–33–31	Fowler Supt. Ass'y	2
H	8–15	Shoulder Bolt	2	H	8–15	Shoulder Bolt	2
J	14–3	Thrust Washer	8	J	14–3	Thrust Washer	8
K	1001–33–24	Fowler Lever Assembly	1	K	1501–33–24	Fowler Lever Assembly	1
L	(page 113)	Crankscrew Assembly	1	L	(page 113)	Crankscrew Assembly	1
M	946–1–64	Fowler Label	1	M	946–1–64	Fowler Label	1
N	4–97	Button Hd. Cap Screw	6	N	4–97	Button Hd. Cap Screw	6
P	1001–31–31	Pneu. Fowler Rest	2	P	1001–31–31	Pneu. Fowler Rest	2

1001–33–25 & 1501–33–25 Fowler Crankscrew Ass'y



Item	Part No.	Part Name	Qty.
A	1001–33–26	Drive Bar Assembly	1
	1501–33–26	Drive Bar Assembly	1
B	958–34–718	Crank Assembly (1001)	1
	1550–1–16	Crank Assembly (1501)	1
C	946–33–18	Crank Disc	1
D	938–1–177	Knob	1
E	16–5	Kep Nut	1
F	378–24–29	Shoulder Bolt	1
H	946–33–35	Fowler Screw	1
J	26–14	Roll Pin	2
K	81–174	Thrust Washer	2
L	938–1–175	Bearing Assembly	1
M	81–176	Thrust Washer	1
N	81–175	Thrust Bearing	1
P	1510–34–84	Screw Cover Assembly	1
R	1550–1–14	Magnet	1
S	26–10	Roll Pin	1
T	4–7	Soc. Hd. Cap Screw	1
W	26–45	Roll Pin	1
Y	7900–1–102	Velcro Pile	1

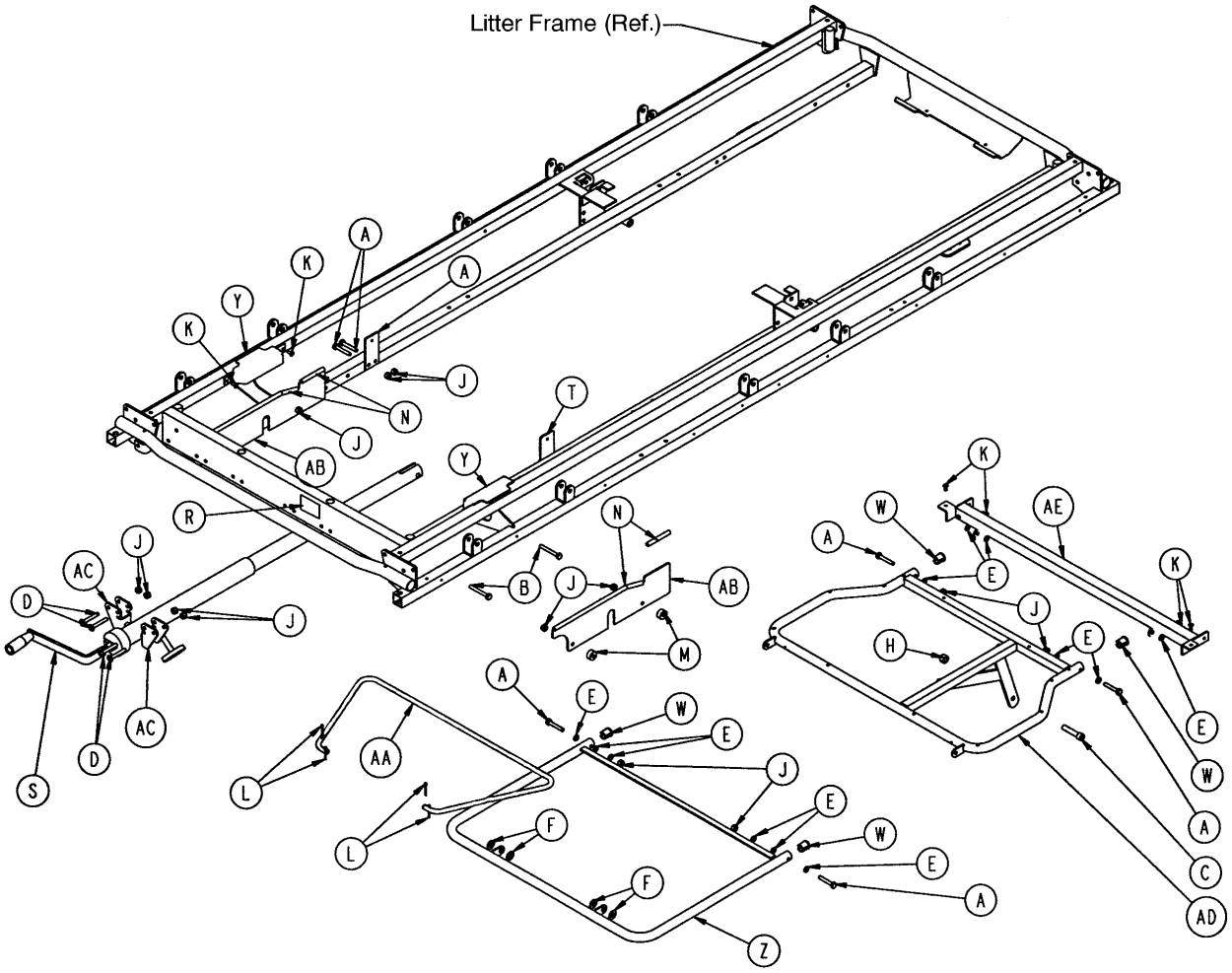
1010–234–20* & 1510–234–20* Knee Gatch Assembly



1010*				1510*			
Item	**Part No.**	**Part Name**	**Qty.**	**Item**	**Part No.**	**Part Name**	**Qty.**
A	(page 67)	Gatch Crankscrew Ass'y	1	A	(page 67)	Gatch Crankscrew Ass'y	1
B	1001–34–20	Gatch Riser	1	B	1501–34–20	Gatch Riser	1
C	946–1–65	Label, Gatch Symbol	1	C	946–1–65	Label, Gatch Symbol	1
D	1010–234–15	Mtg. Bracket Ass'y	2	D	1010–234–15	Mounting Bracket Ass'y	2
E	16–28	Nylock Hex Nut	16	E	16–28	Nylock Hex Nut	16
F	1001–34–21	Thigh Frame	1	F	1501–34–21	Thigh Frame	1
H	1001–34–22	Calf Frame	1	H	1501–34–22	Calf Frame	1
J	1001–34–23	Midsection Supt. Ass'y	1	J	1501–34–23	Midsection Supt. Ass'y	1
K	1001–34–24	Thigh Support	2	K	1001–34–24	Thigh Support	2
L	1001–34–25	End Plug	4	L	1001–34–25	End Plug	4
T	25–79	Pop Rivet	12	T	25–79	Pop Rivet	12
W	4–105	Soc. Hd. Cap Screw	1	W	4–105	Soc. Hd. Cap Screw	1
Y	1510–34–90	Slider Pad	2	Y	1510–34–90	Slider Pad	2
Z	16–12	Flexlock Nut	1	Z	16–12	Flexlock Nut	1
AA	27–7	Cotter Pin	4	AA	27–7	Cotter Pin	4
AB	14–21	Nylon Washer	4	AB	14–21	Nylon Washer	4
AC	1001–34–29	Slide Supt. Ass'y, Lt.	1	AC	1001–34–29	Slide Supt. Ass'y, Lt.	1
AD	1001–34–30	Slide Supt. Ass'y, Rt.	1	AD	1001–34–30	Slide Supt. Ass'y, Rt.	1
AE	4–32	Soc. Hd. Cap Screw	4	AE	4–32	Soc. Hd. Cap Screw	4
AF	16–3	Lock Nut	4	AF	16–3	Lock Nut	4
AH	3–47	Hex Hd. Cap Screw	12	AH	3–47	Hex Hd. Cap Screw	12
AJ	14–2	Flat Washer	12	AJ	14–2	Flat Washer	12
AK	1001–34–48	Latch Cover	2	AK	1001–34–48	Latch Cover	2
AL	7–20	Truss Hd. Cap Screw	4	AL	7–20	Truss Hd. Cap Screw	4
AM	1001–34–49	Slide Support Sleeve	2	AM	1001–34–49	Slide Support Sleeve	2
AN	721–31–65	Litter Hole Plug (not shown)	2	AN	721–31–65	Litter Hole Plug (not shown)	2

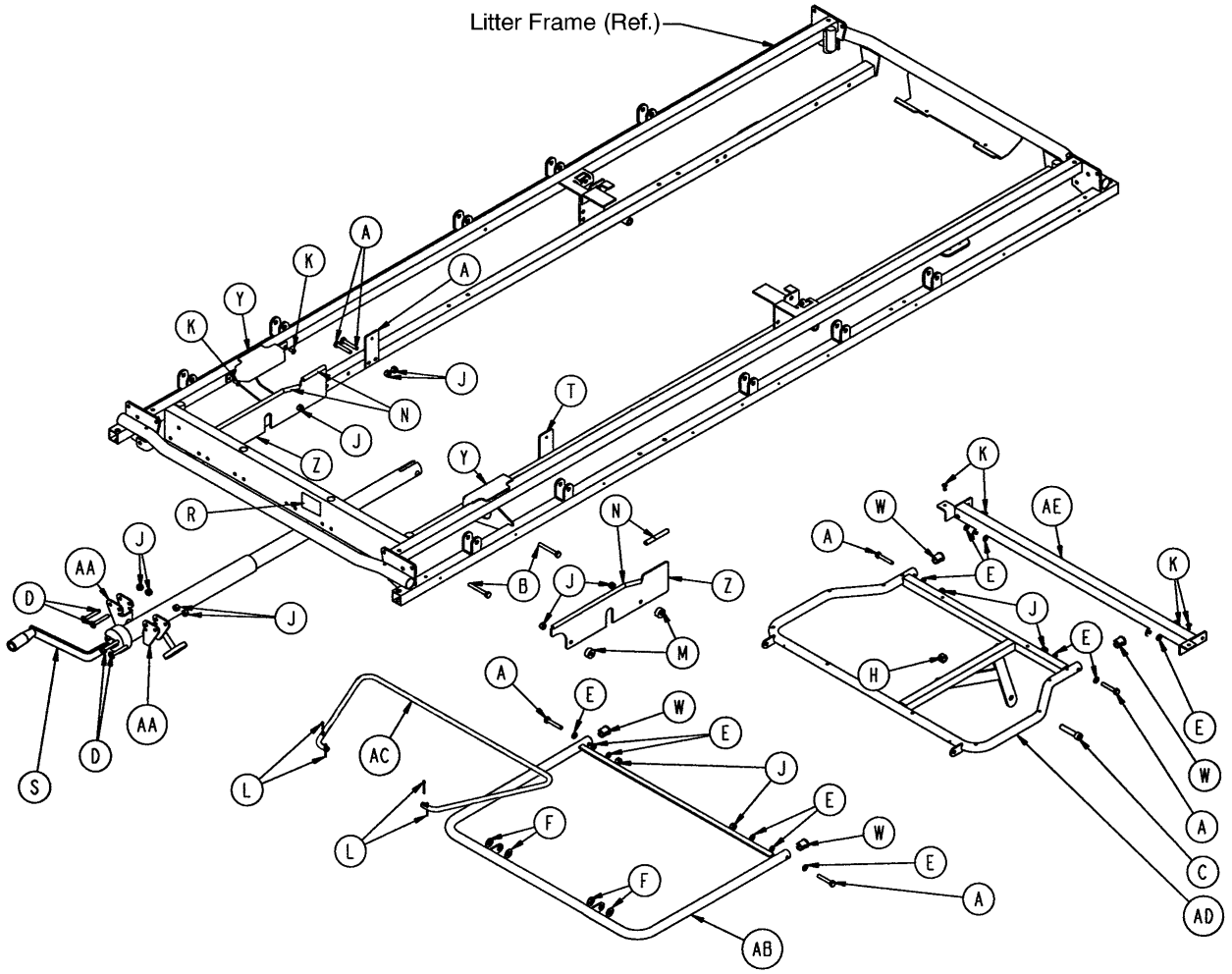
* For stretchers with serial numbers 94030000 and higher, see page 114.1 or 114.2.

1010–434–20 Knee Gatch Assembly



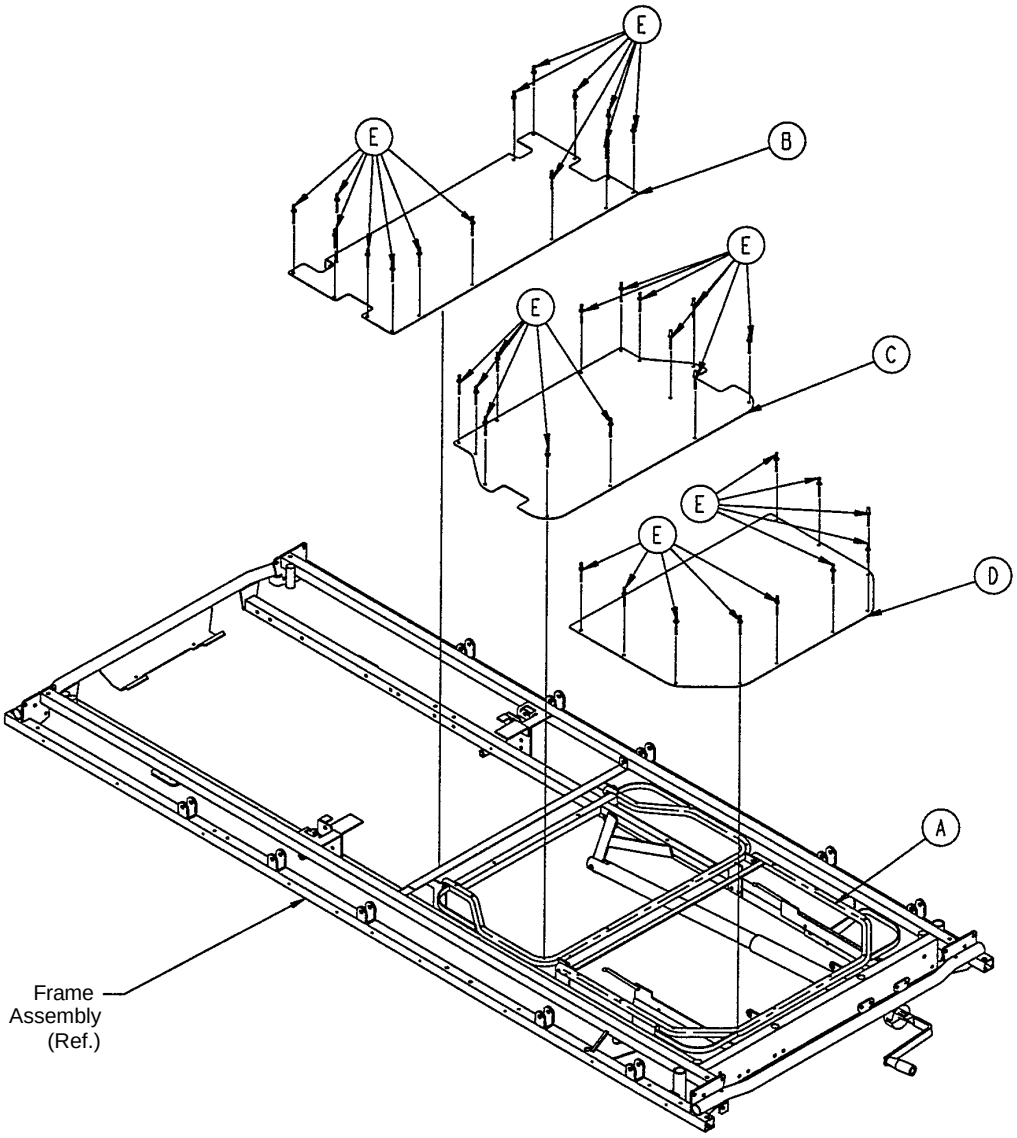
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	3–47	Hex Hd. Cap Screw	8	P	721–31–65	Litter Hole Plug (not shown)	2
B	3–76	Hex Hd. Cap Screw	4	R	946–1–65	Label, Gatch Symbol	1
C	4–105	Soc. Hd. Cap Screw	1	S	(page 117)	Gatch Crankscrew Ass'y	1
D	7–20	Truss Hd. Cap Screw	4	T	1001–34–24	Thigh Support	2
E	14–2	Flat Washer	12	W	1001–34–25	End Plug	4
F	14–21	Nylon Washer	4	Y	1001–34–48	Latch Cover	2
H	16–12	Flexlock Nut	1	Z	1001–34–112	Calf Frame	1
J	16–28	Nylock Hex Nut	16	AA	1001–34–120	Gatch Riser	1
K	25–79	Pop Rivet	8	AB	1001–34–131	Slider Support	2
L	27–4	Cotter Pin	4	AC	1010–234–15	Mounting Bracket	2
M	52–291	Round Spacer	4	AD	1211–34–11	Thigh Frame	1
N	58–56	Edge Cover	1.3'	AE	1211–34–23	Midsection Supt.	1

1510–434–20 Knee Gatch Assembly



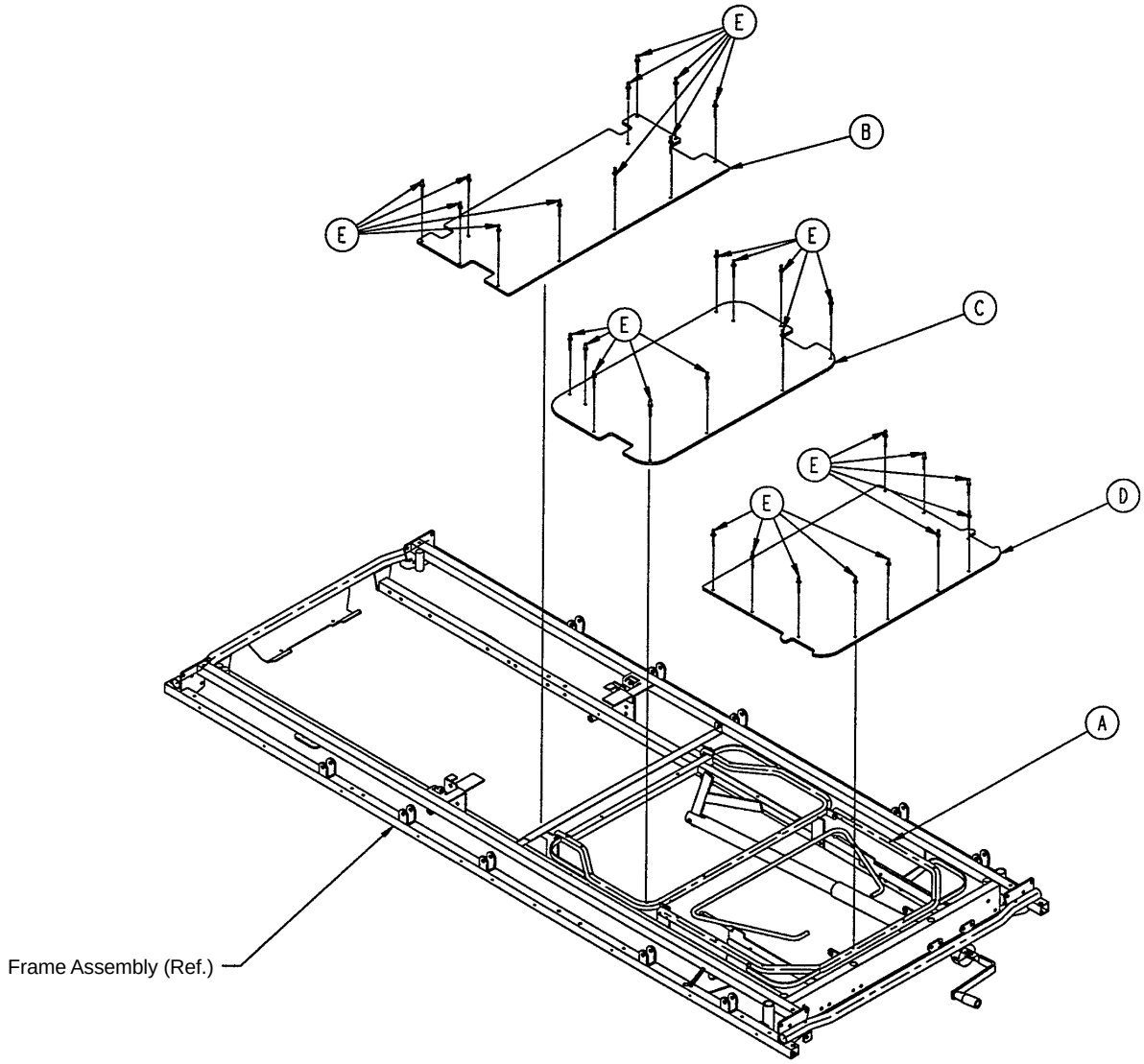
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	3–47	Hex Hd. Cap Screw	8	P	721–31–65	Litter Hole Plug (not shown)	2
B	3–76	Hex Hd. Cap Screw	4	R	946–1–65	Label, Gatch Symbol	1
C	4–105	Soc. Hd. Cap Screw	1	S	(page 117)	Gatch Crankscrew Ass'y	1
D	7–20	Truss Hd. Cap Screw	4	T	1001–34–24	Thigh Support	2
E	14–2	Flat Washer	12	W	1001–34–25	End Plug	4
F	14–21	Nylon Washer	4	Y	1001–34–48	Latch Cover	2
H	16–12	Flexlock Nut	1	Z	1001–34–131	Slider Support	2
J	16–28	Nylock Hex Nut	16	AA	1010–234–15	Mounting Bracket Ass'y	2
K	25–79	Pop Rivet	8	AB	1501–34–112	Calf Frame	1
L	27–4	Cotter Pin	4	AC	1501–34–120	Gatch Riser	1
M	52–291	Round Spacer	4	AD	1711–34–11	Thigh Frame	1
N	58–56	Edge Cover	1.3'	AE	1711–34–23	Midsection Support	1

1010–434–10 & 1510–434–10 Gatch Ass'y (Steel)



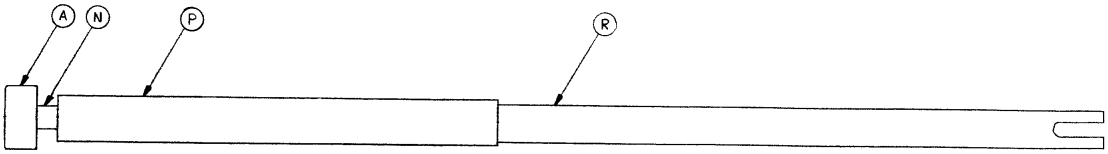
1010				1510			
Item	**Part No.**	**Part Name**	**Qty.**	**Item**	**Part No.**	**Part Name**	**Qty.**
A	(page 114)	Knee Gatch Assembly	1	A	(page 114)	Knee Gatch Assembly	1
B	1010–234–27	Midsection Skin	1	B	1510–234–27	Midsection Skin	1
C	1010–234–28	Thigh Skin	1	C	1510–234–28	Thigh Skin	1
D	1010–234–126	Calf Skin	1	D	1510–234–126	Calf Skin	1
E	25–122	Pop Rivet	37	E	25–122	Pop Rivet	37

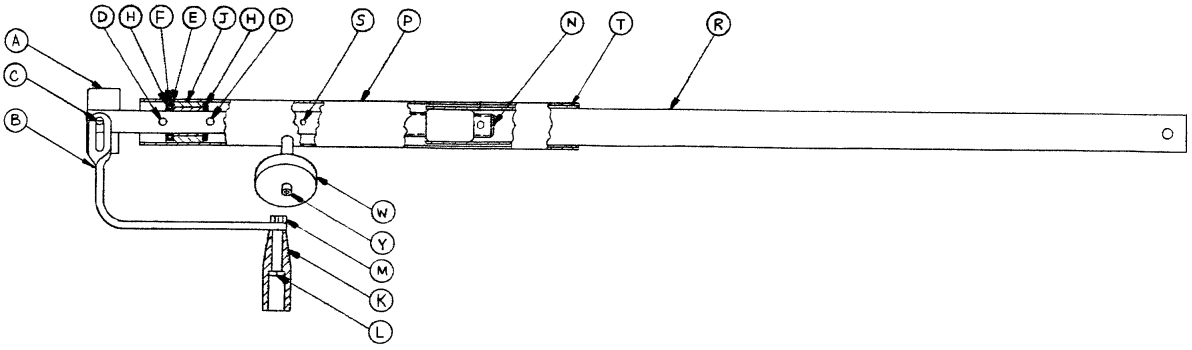
1010–534–10 & 1510–534–10 Gatch Ass'y (Fiberresin)



1010				1510			
Item	**Part No.**	**Part Name**	**Qty.**	**Item**	**Part No.**	**Part Name**	**Qty.**
A	(page 114)	Knee Gatch Assembly	1	A	(page 114)	Knee Gatch Assembly	1
B	1010–334–27	Midsection Skin	1	B	1510–334–27	Midsection Skin	1
C	1010–334–28	Thigh Skin	1	C	1510–334–28	Thigh Skin	1
D	1010–334–126	Calf Skin	1	D	1510–334–126	Calf Skin	1
E	25–50	Pop Rivet	31	E	25–50	Pop Rivet	31

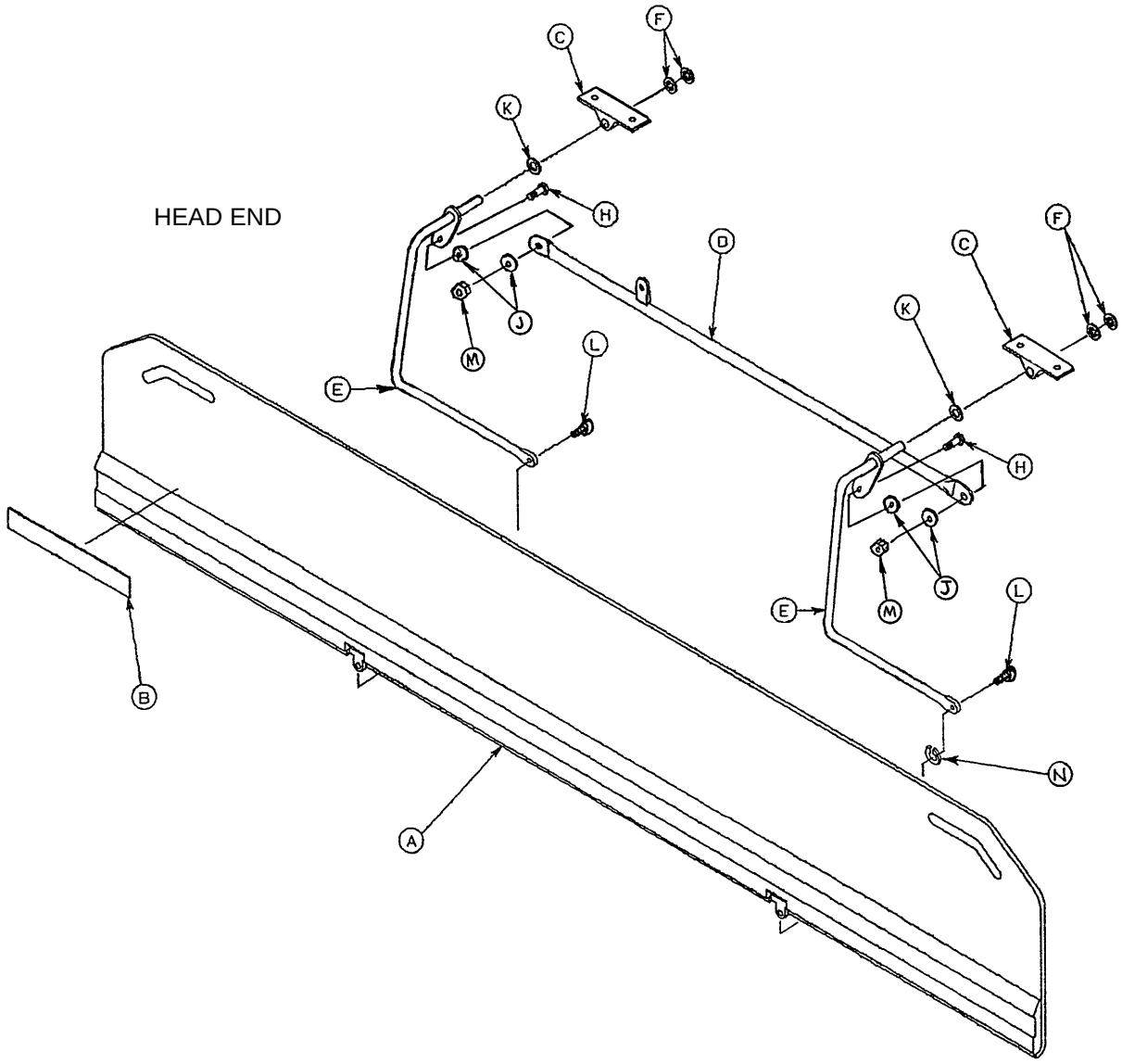
1001–34–19 Knee Gatch Crankscrew Assembly





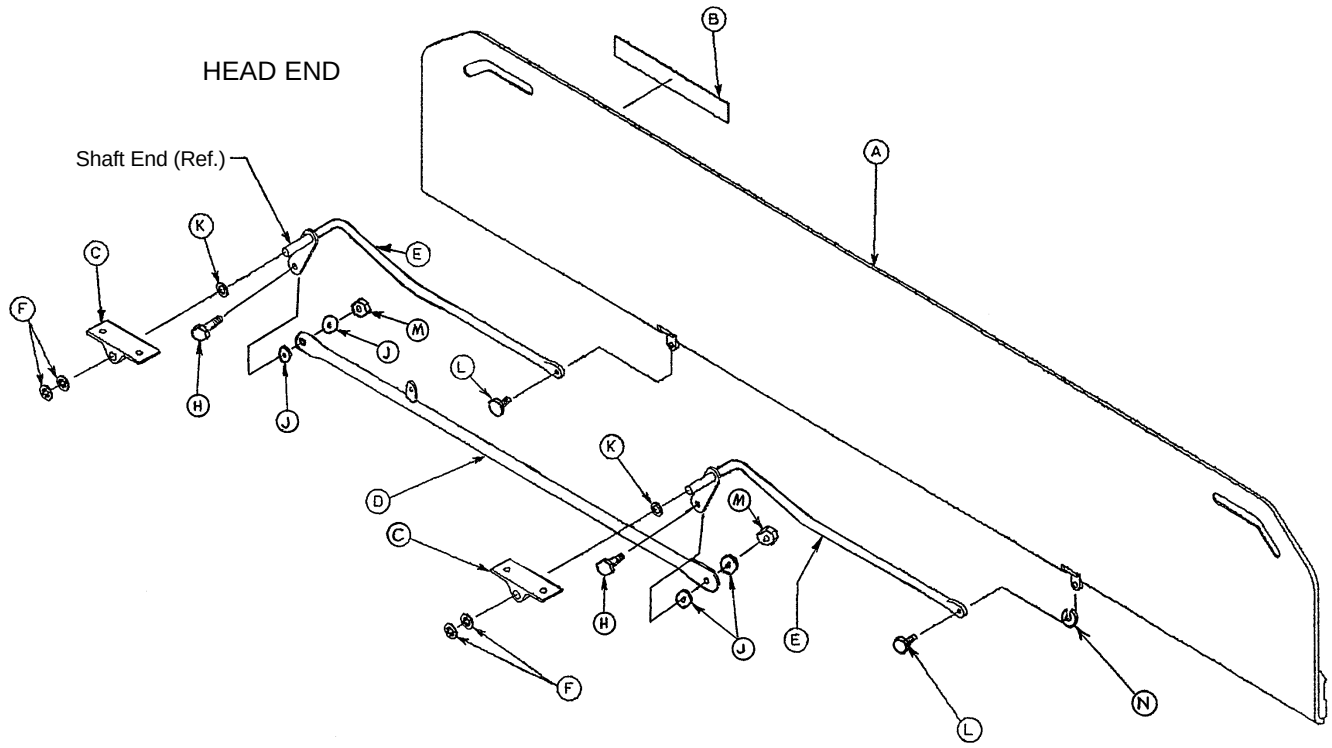
Item	Part No.	Part Name	Qty.
A	946–33–18	Crank Disk	1
B	1550–1–16	Crank Assembly	1
C	26–45	Roll Pin	1
D	26–14	Roll Pin	2
E	81–176	Thrust Washer	1
F	81–175	Thrust Bearing	1
H	81–174	Thrust Washer	2
J	938–1–175	Bearing Assembly	1
K	938–1–177	Knob	1
L	378–24–29	Shoulder Bolt	1
M	16–5	Conelock Nut	1
N	1001–34–47	Knee Gatch Screw	1
P	1510–34–84	Screw Cover Assembly	1
R	1510–34–55	Gatch Drive Tube Assembly	1
S	26–10	Roll Pin	2
T	7900–1–102	Velcro Pile Tape	1
W	1550–1–14	Magnet	1
Y	4–7	Soc. Head Cap Screw	1

1010–232–11 Short Transfer System Assembly, Left



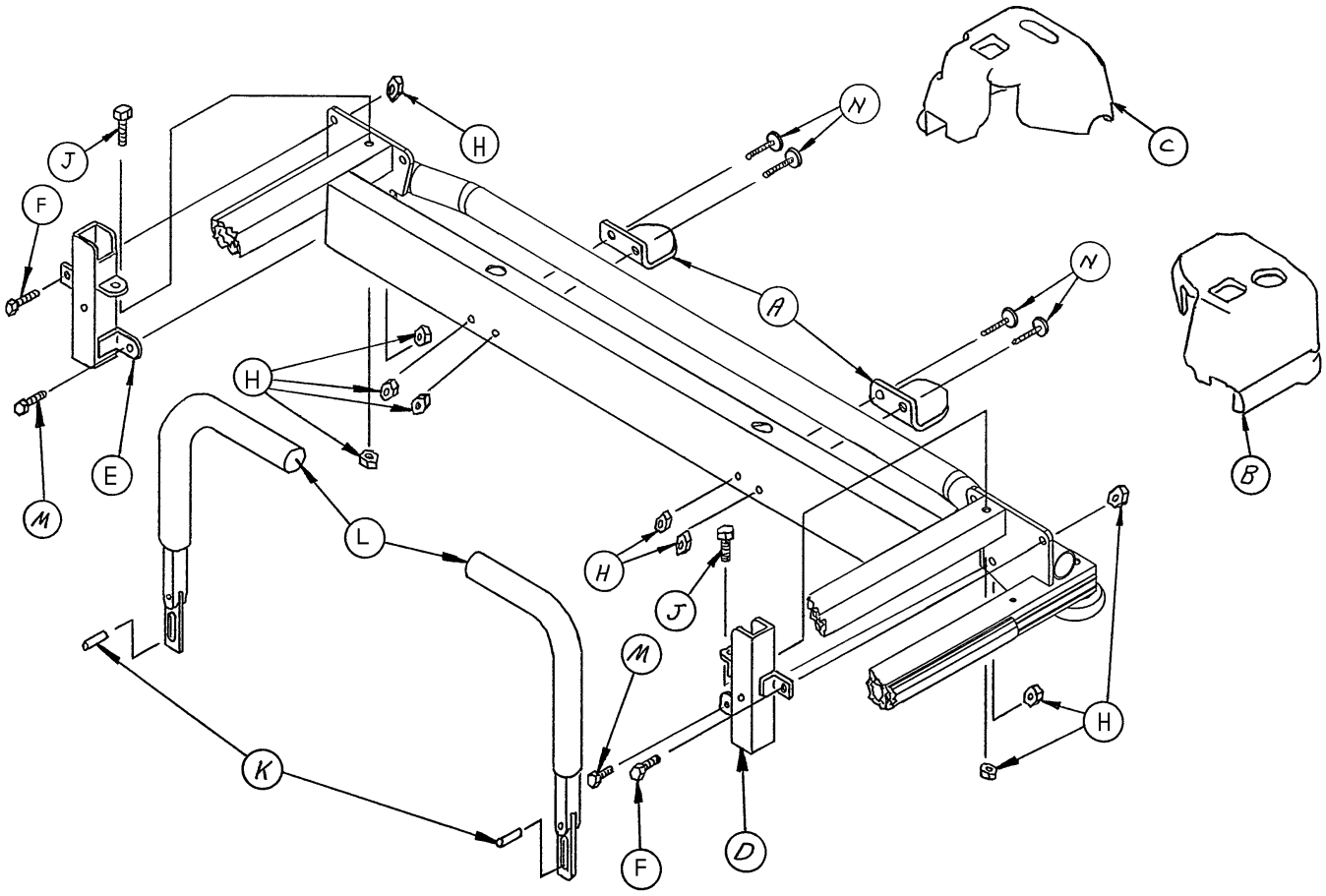
Item	Part No.	Part Name	Qty.
A	1020–32–100	Transfer Board Ass'y	1
B	721–24–46	Label	1
C	1010–32–98	Pivot	2
D	1010–224–33	Connecting Link Ass'y	1
E	1010–232–17	Pivot Arm Ass'y, Lt.	2
F	28–93	Retaining Ring	4
H	3–50	Hex Hd. Cap Screw	2
J	11–224	Nylon Flat Washer	4
K	14–21	Nylon Flat Washer	2
L	4–156	Soc. Hd. Cap Screw	2
M	16–28	Nylock Hex Nut	2
N	14–2	Washer	1

1010–232–10 Short Transfer System Assembly, Right



Item	Part No.	Part Name	Qty.
A	1020–32–100	Transfer Board Ass'y	1
B	721–24–46	Label	1
C	1010–32–98	Pivot	2
D	1010–224–33	Connecting Link Ass'y, Rt.	1
E	1010–232–16	Pivot Arm Ass'y, Right	2
F	28–93	Retaining Ring	4
H	3–50	Hex Hd. Cap Screw	2
J	11–224	Nylon Flat Washer	4
K	14–21	Nylon Flat Washer	2
L	4–156	Soc. Hd. Cap Screw	2
M	16–28	Nylock Hex Nut	2
N	14–2	Washer	1

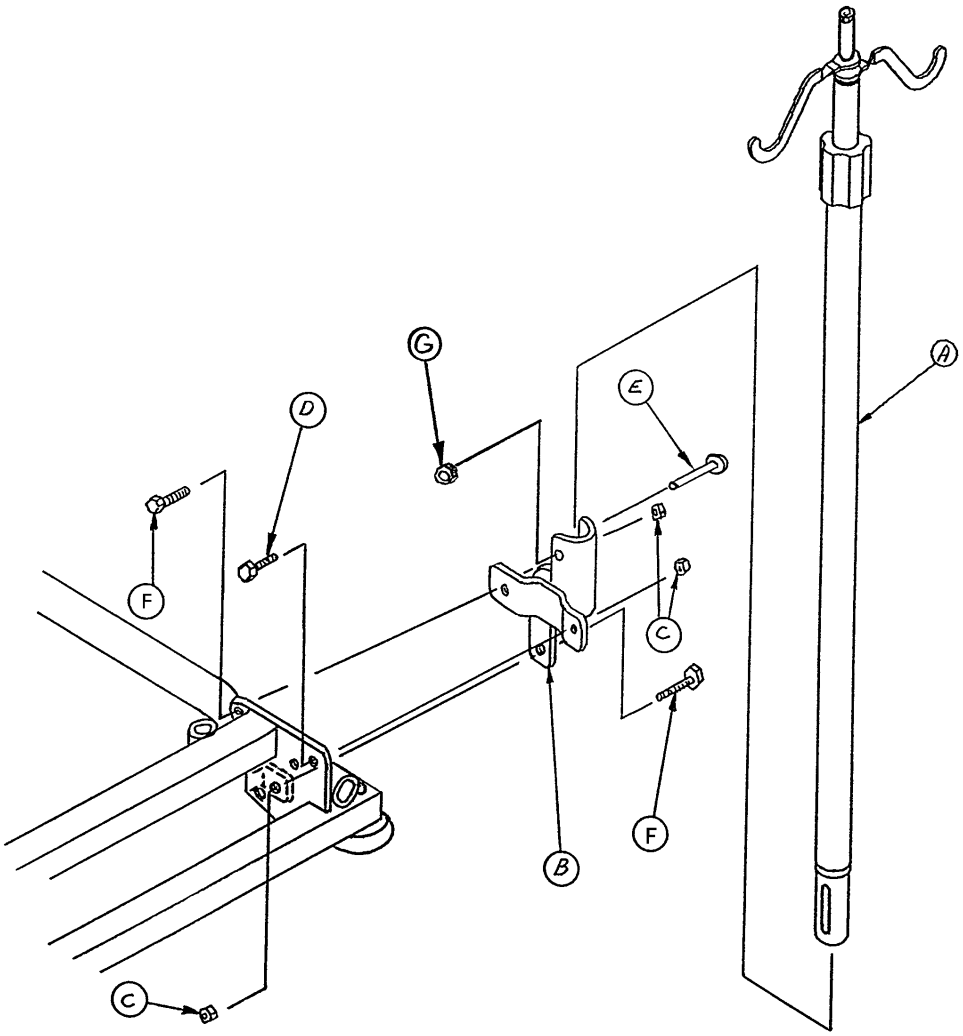
1010–251 Foot End Push Handle to Frame Assembly



Item	Part No.	Part Name	Qty.
A	1010–281–11	Handle Rest	2
B	1010–201–237	Corner Cover, Hole/Hole	1
C	1010–201–236	Corner Cover, Hole/Slot	1
D	1010–254–4	Receptacle Ass'y, Left	1
E	1010–254–6	Receptacle Ass'y, Right	1
F	3–54	Hex Hd. Cap Screw	2
H	16–28	Lock Nut	10
J	3–47	Hex Hd. Cap Screw	2
K	26–12	Roll Pin	2
L	1010–1–30	Handle Assembly	2
M	3–50	Hex Hd. Cap Screw	2
N	7–20	Truss Hd. Screw	4

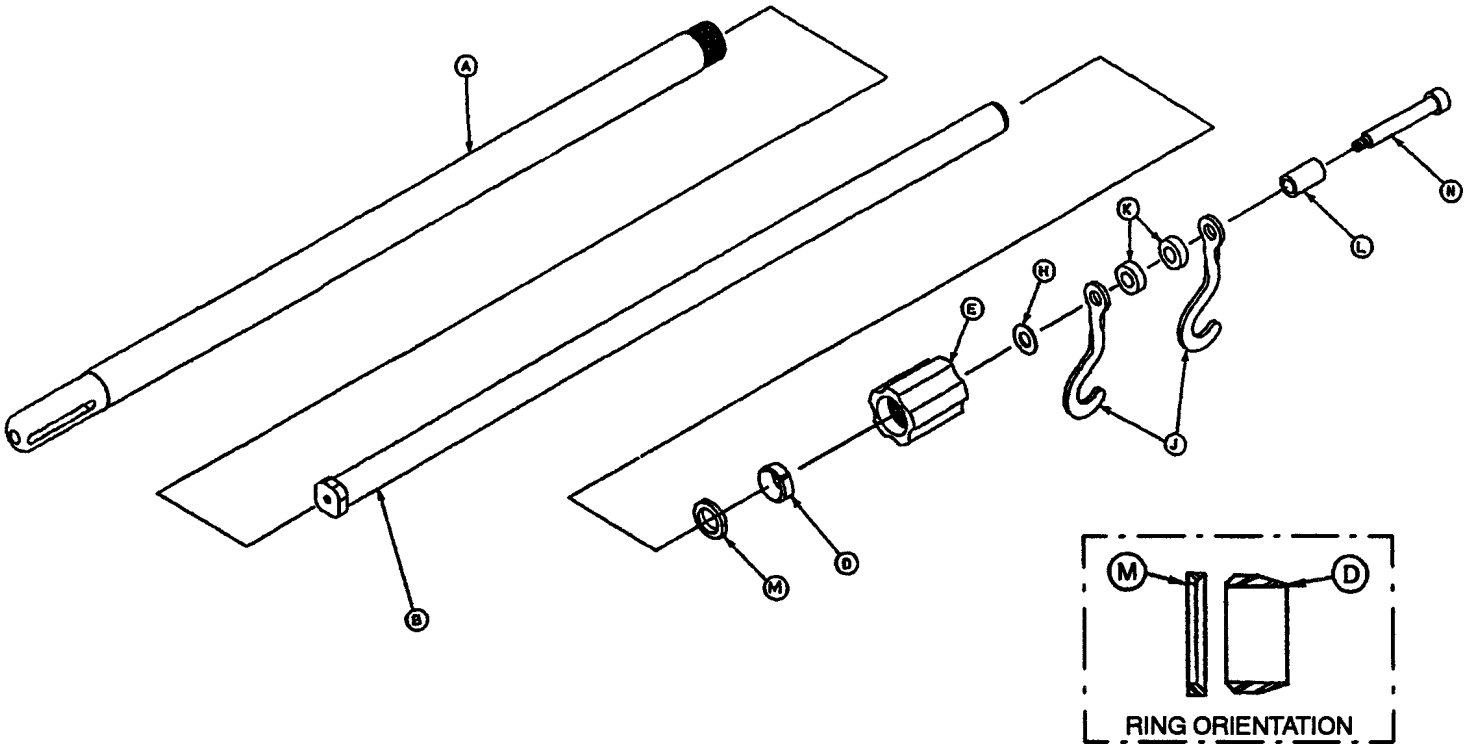
1010–280 & 1010–281 2– Stage I.V. Ass'y, Head & Foot

1510–280 & 1510–281 2–Stage I.V. Ass'y, Head & Foot



Item	1010 P/N	1510 P/N	Part Name	Qty.
A	(page 122)	(page 122)	I.V. Pole Assembly	1
B	1001–259–5	1001–259–5	I.V. Receptacle Ass'y	1
C	16–28	16–28	Lock Nut	3
D	3–54	3–54	Hex Hd. Cap Screw	1
E	4–91	4–91	But. Hd. Cap Screw	1
F	3–50	3–50	Hex Hd. Cap Screw	2
G	16–20	16–20	Self–Locking Nut	1
J	1001–59–41	1501–27–19	I.V. Plug (not shown)	1
K	N/A	1001–59–41	I.V. Plug (not shown)	1

1211–110–10 2–Stage I.V. Pole Assembly

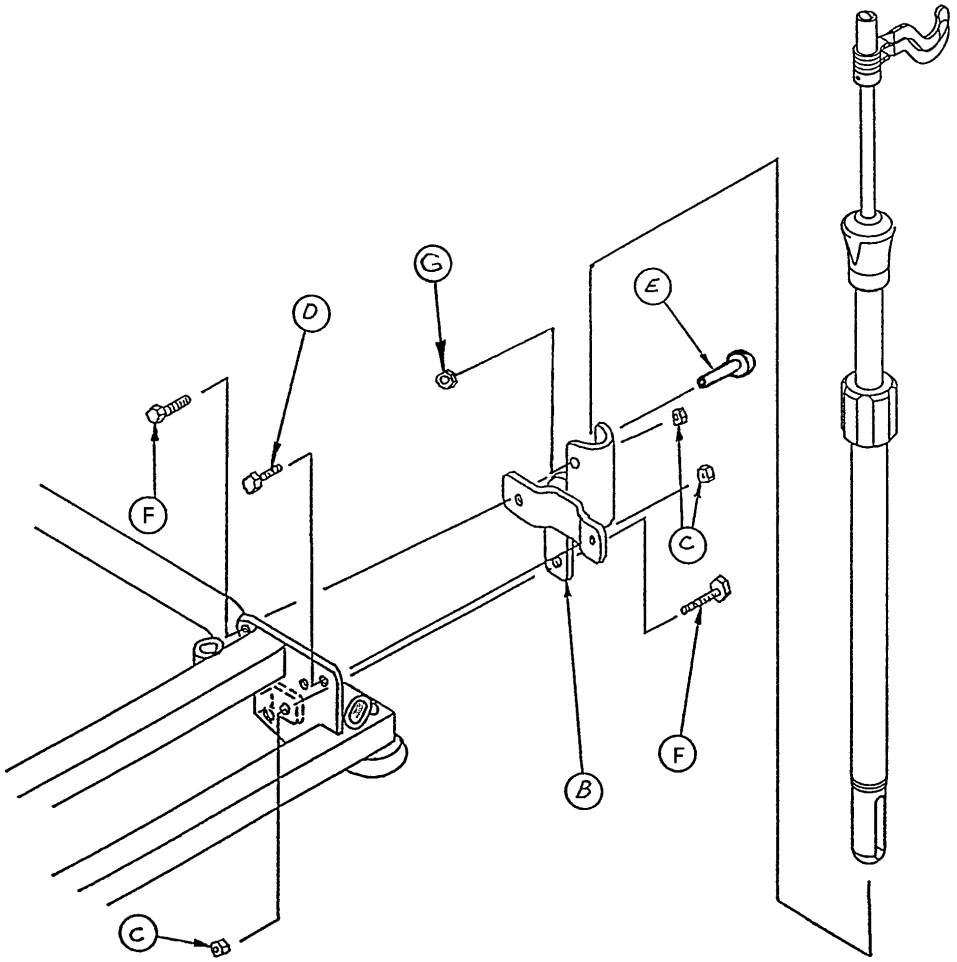


Item	Part No.	Part Name	Qty.
A	1001–59–32	Base Tube Assembly	1
B	1001–59–31	Extension Tube Assembly	1
D	1210–110–47	Lock Ring	1
E	1210–110–49	Lock Actuator	1
H	14–20	Nylon Flat Washer	As Req’d
J	1010–59–16	I.V. Hook	2
K	52–17	Nylon Spacer	2
L	926–400–62	Stop Sleeve	1
M	1211–110–46	Back–Up Ring	1
N	8–31	Shoulder Bolt	1

Notes

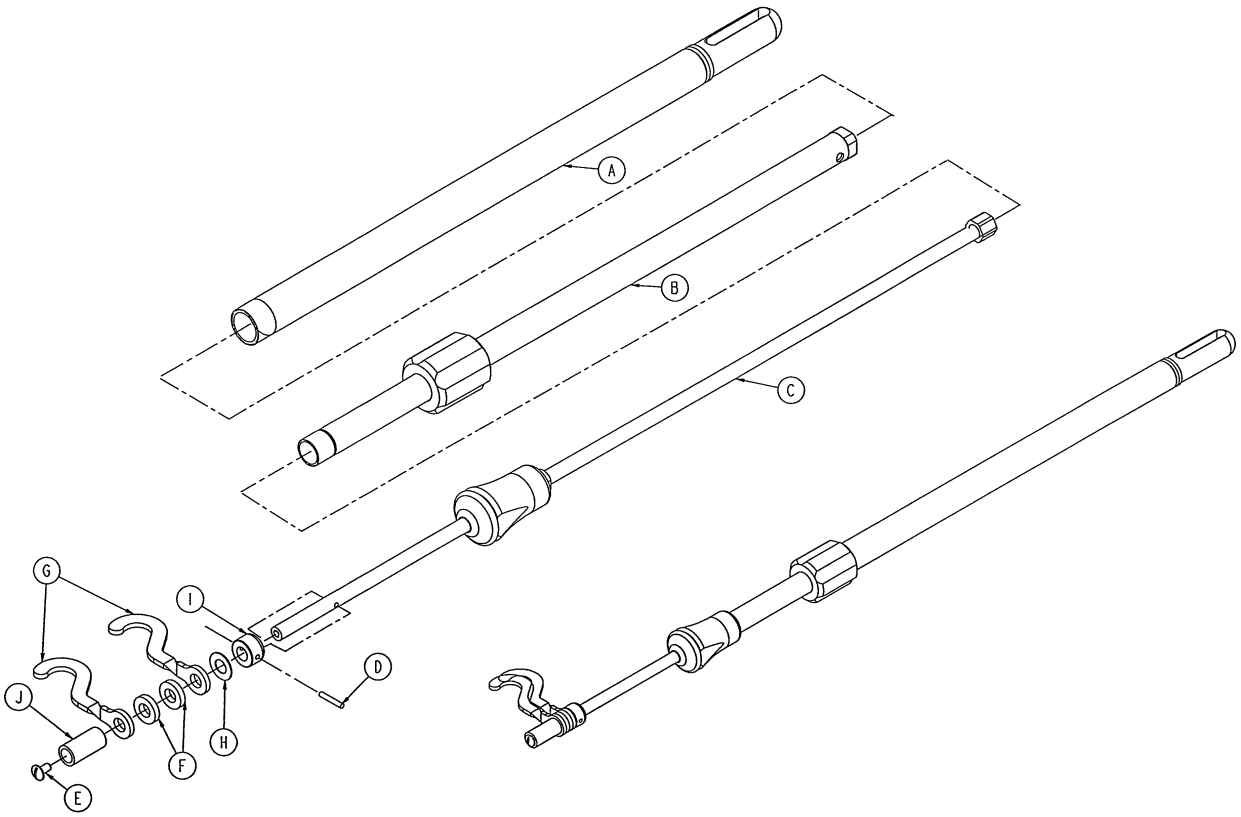
1010–61 & 1010–62 3–Stage I.V. Ass’y, Head & Foot

1510–61 & 1510–62 3–Stage I.V. Ass’y, Head & Foot



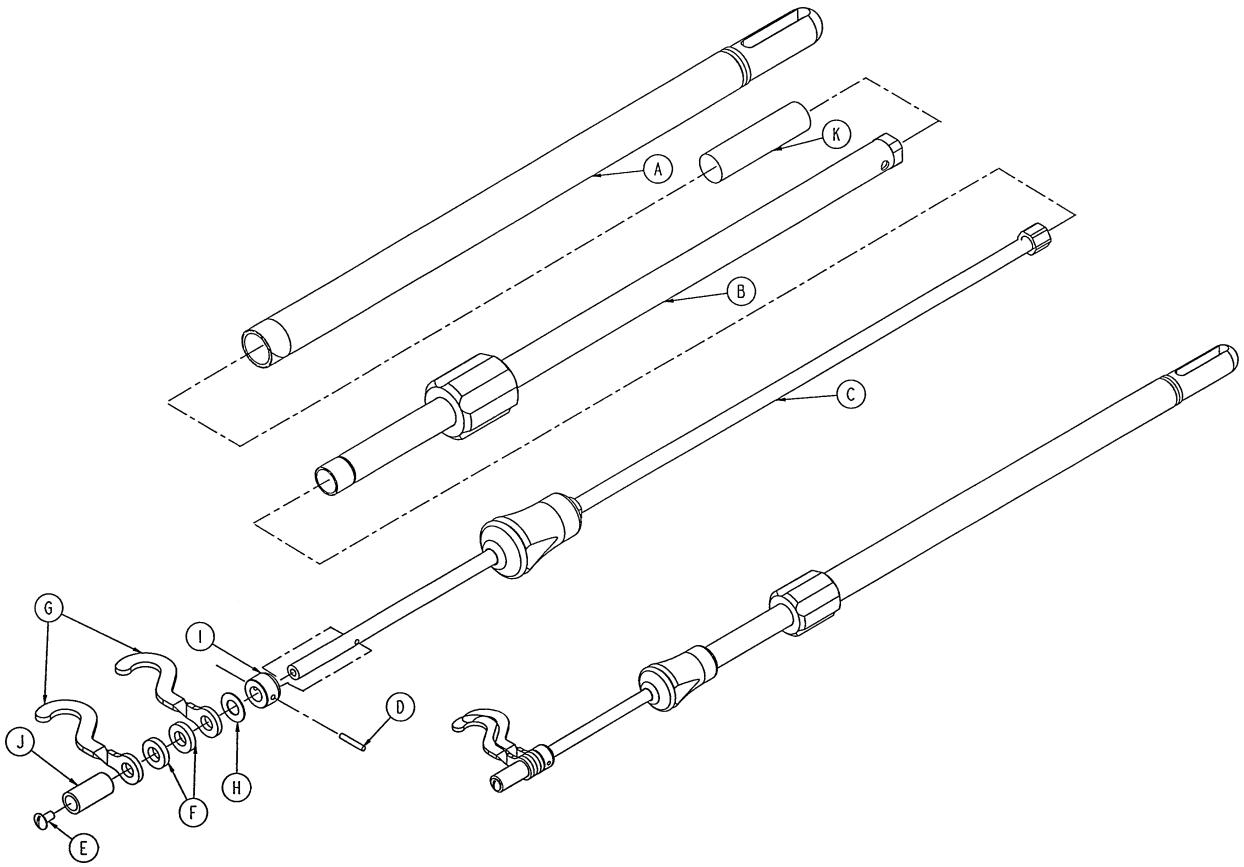
Item	Part No.	Part Name	Qty.
A	(page 123.2 , 123.3)	I.V. Pole Assembly	1
B	1001–259–5	I.V. Receptacle Assembly	1
C	16–28	Lock Nut	3
D	3–54	Hex Hd. Cap Screw	1
E	4–91	But. Hd. Cap Screw	1
F	3–50	Hex Hd. Cap Screw	2
G	16–20	Nylock Nut	1

1010–61–10 3–Stage I.V. Pole Assembly



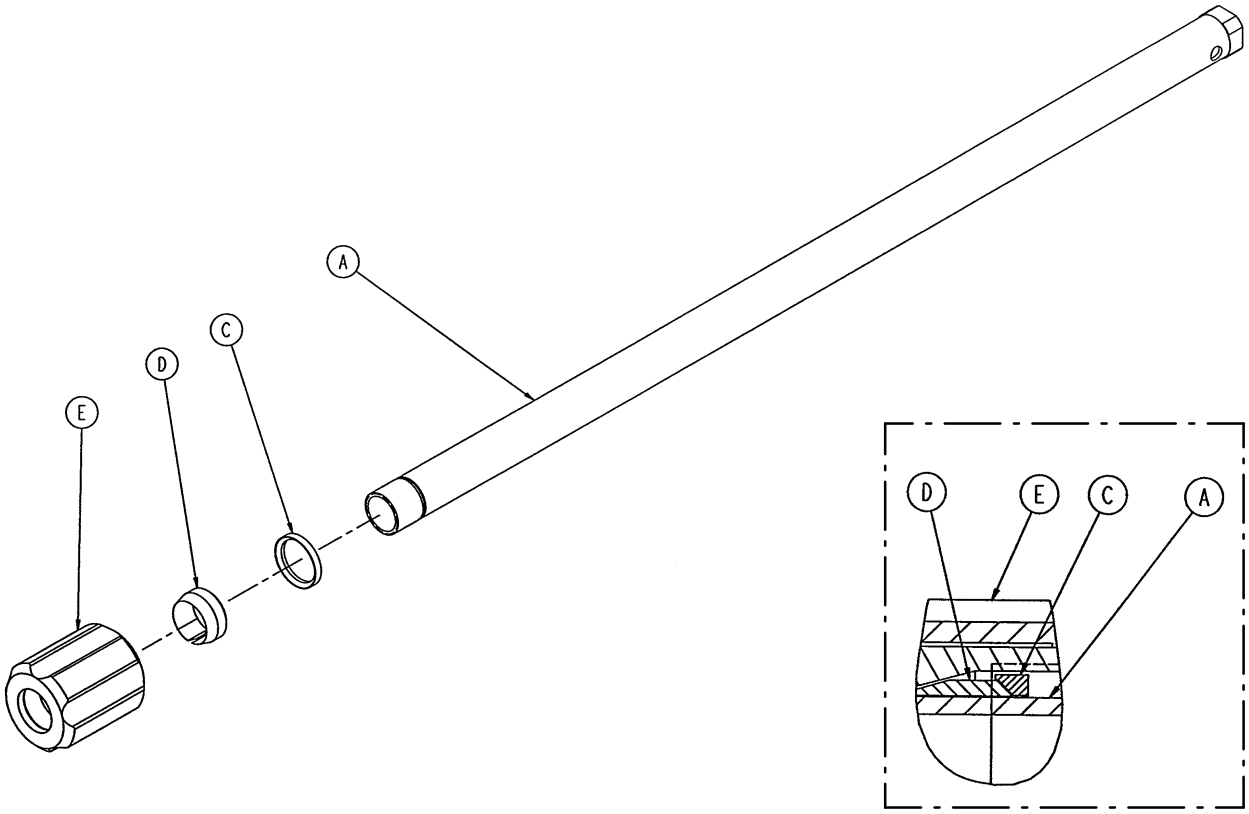
Item	Part No.	Part Name	Qty.
A	1010–61–24	Base Tube Assembly	1
B	(page 123.4)	2nd Stage Assembly	1
C	(page 123.5)	3rd Stage Assembly	1
D	26–6	Roll Pin	1
E	7–4	Truss Hd. Mach. Screw	1
F	52–17	Nylon Spacer	2
G	1010–59–16	I.V. Hook	2
H	14–20	Nylon Flat Washer	1
I	1010–61–14	Collar	1
J	926–400–62	Stop Sleeve	1

1510–61–10 3–Stage I.V. Pole Assembly



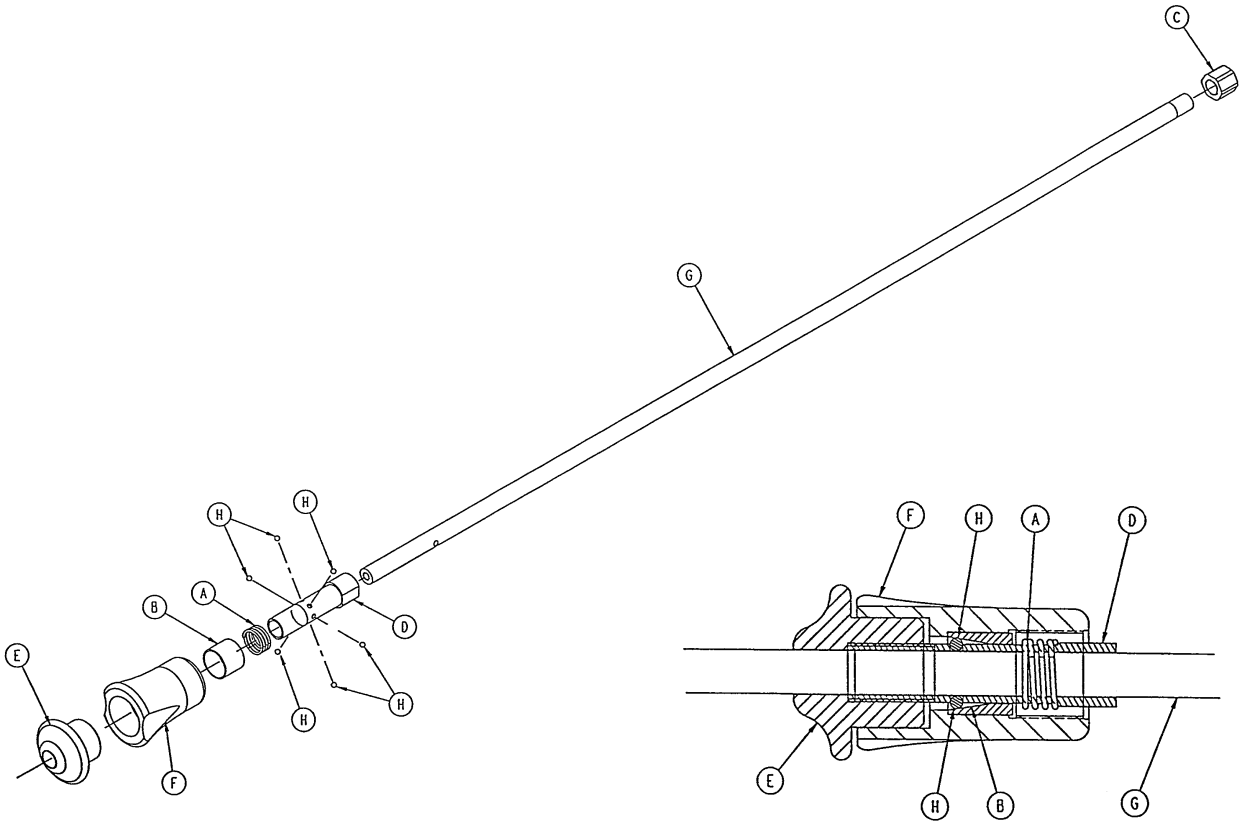
Item	Part No.	Part Name	Qty.
A	1010–61–24	Base Tube Assembly	1
B	(page 123.4)	2nd Stage Assembly	1
C	(page 123.5)	3rd Stage Assembly	1
D	26–6	Roll Pin	1
E	7–4	Truss Hd. Mach. Screw	1
F	52–17	Nylon Spacer	2
G	1010–59–16	I.V. Hook	2
H	14–20	Nylon Flat Washer	1
I	1010–61–14	Collar	1
J	926–400–62	Stop Sleeve	1
K	1501–27–19	Plug	1

1010–61–25 2nd Stage Assembly



Item	Part No.	Part Name	Qty.
A	1010–61–30	2nd Tube Assembly	1
C	1210–110–46	Back–Up Ring	1
D	1210–110–47	Lock Ring	1
E	1210–110–49	Lock Actuator	1

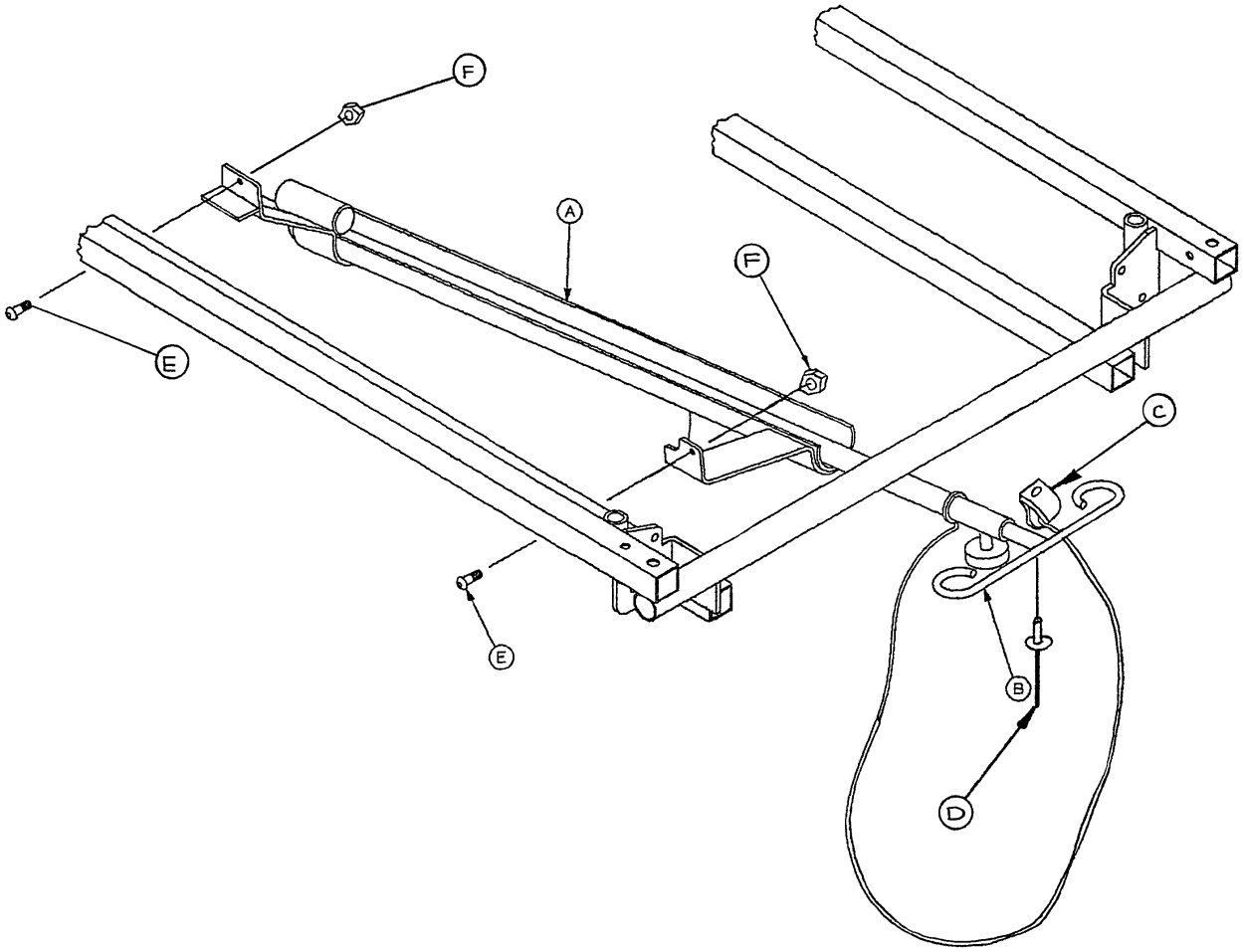
1010–61–20 3rd Stage Assembly



Item	Part No.	Part Name	Qty.
A	38–303	Spring	1
B	1010–61–13	Ball Retainer	1
C	1010–61–15	Stop Nut	1
D	1010–61–16	Retaining Shaft	1
E	1010–61–17	Thumb Knob	1
F	1010–61–18	Hand Guard	1
G	1010–61–19	3rd Extension Rod	1
H	31–21	Ball	6

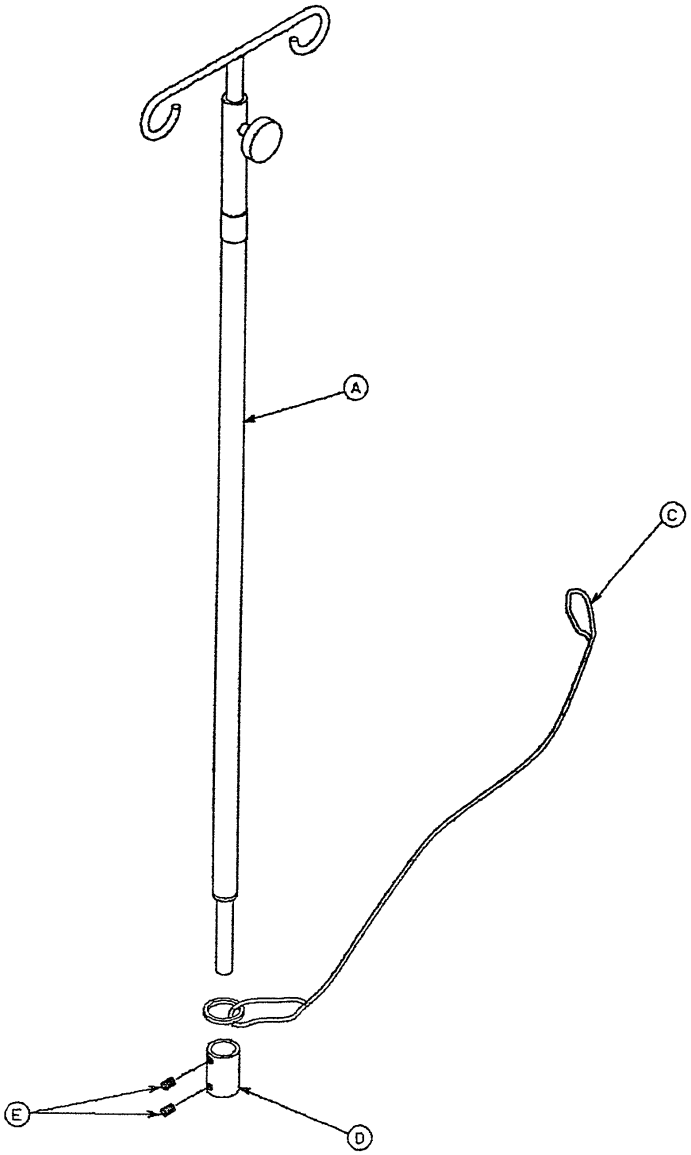
Notes

1001–87–20 Tethered I.V. Pole Mounting Assembly



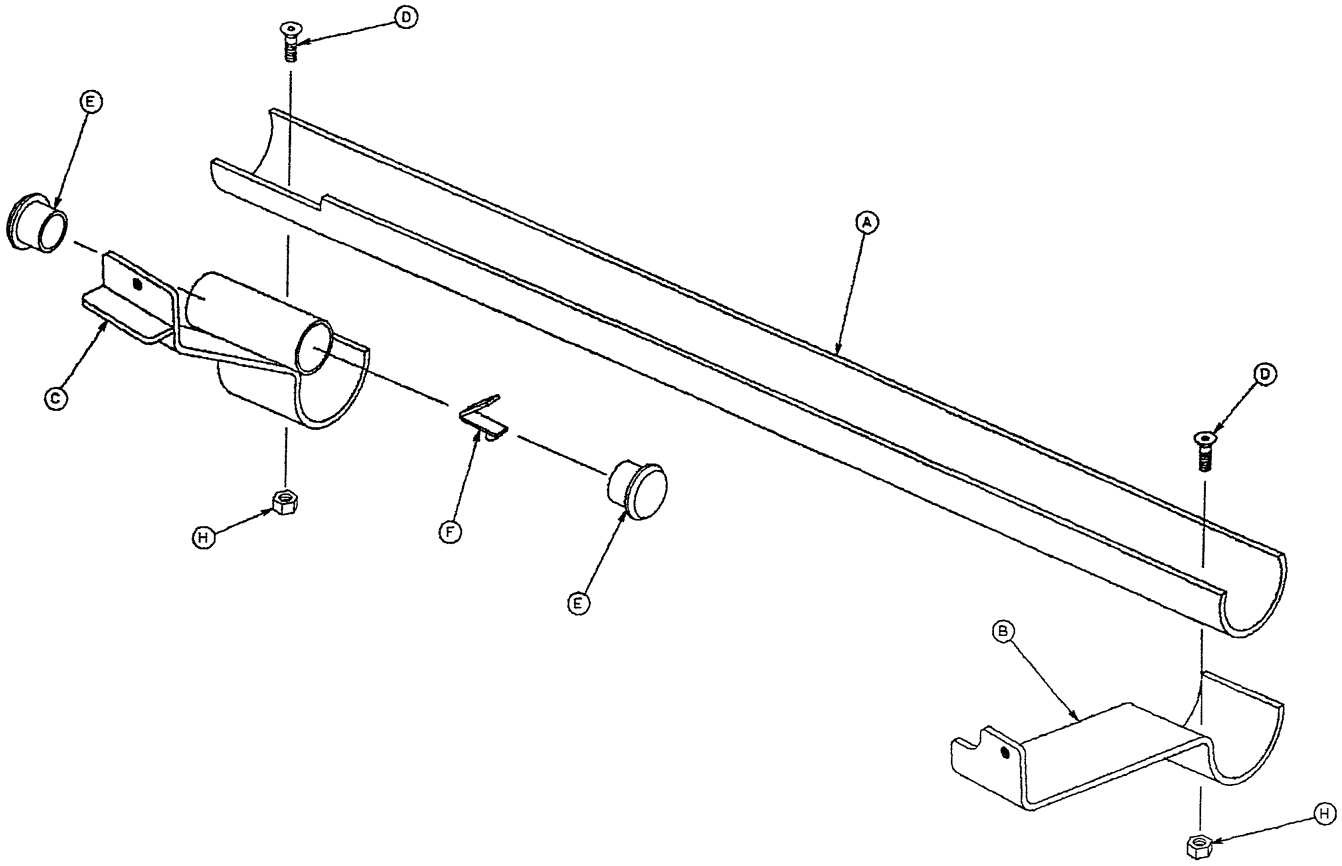
Item	Part No.	Part Name	Qty.
A	(page 126)	Trough Assembly	1
B	(page 125)	I.V. Pole Assembly	1
C	34–22	Cord Clamp	1
D	25–79	Pop Rivet	1
E	4–85	Soc. Hd. Cap Screw	2
F	16–3	Nylock Nut	2

1001–87–18 Tethered I.V. Pole Assembly



Item	Part No.	Part Name	Qty.
A	721–47–6	I.V. Holder	1
C	1010–22–27	Cable Assembly	1
D	741–47–14	Retainer	1
E	21–16	Set Screw	2

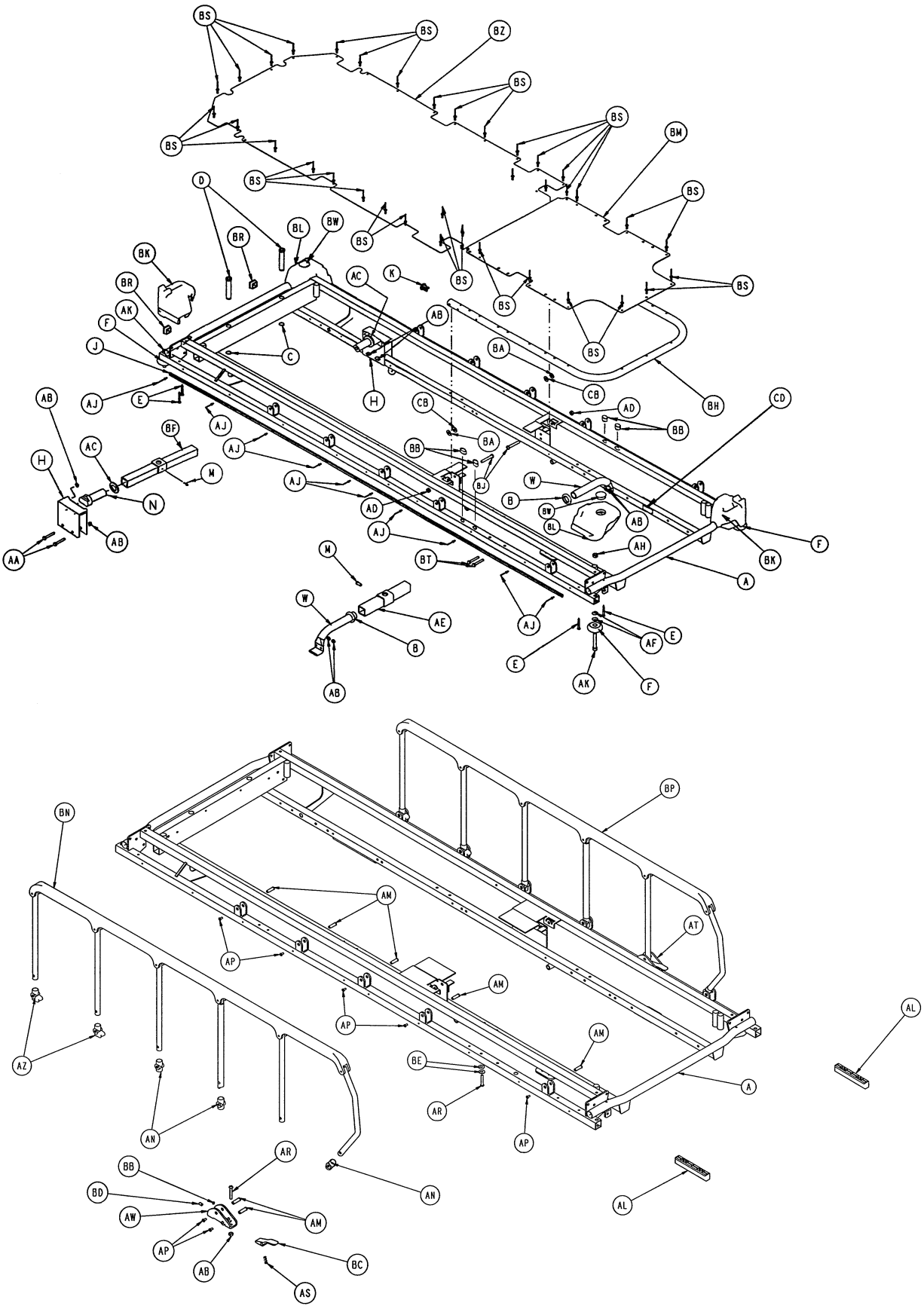
1001–87–22 Tethered I.V. Pole Trough Assembly



Item	Part No.	Part Name	Qty.
A	1001–87–23	Machined Sleeve	1
B	1001–87–16	Front Mounting Bracket	1
C	1001–87–15	Mounting Bracket Ass'y	1
D	1–22	Flat Hd. Mach. Screw	2
E	37–2	Tube Plug	2
F	946–40–110	Lock Clip	1
H	16–14	Dynalock Hex Nut	2

Notes

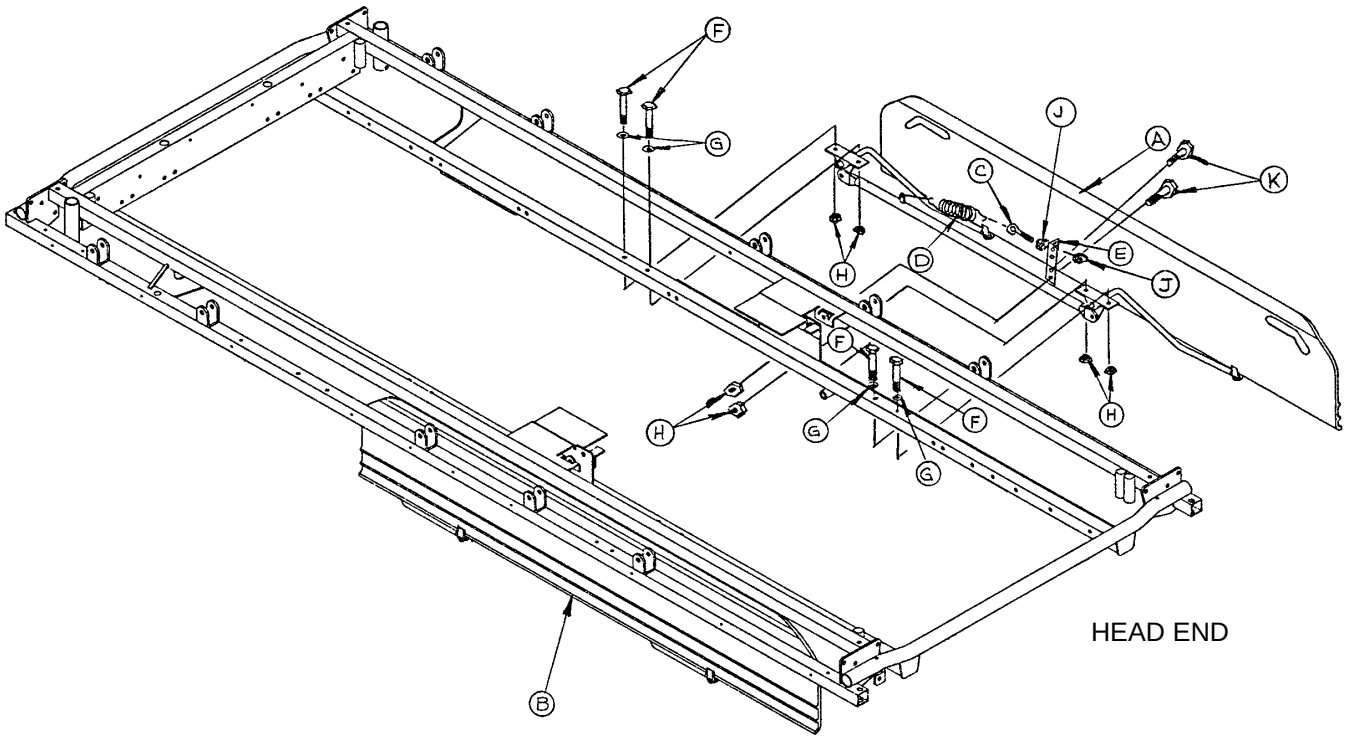
721–201–10 Litter Assembly



721–201–10 Litter Assembly

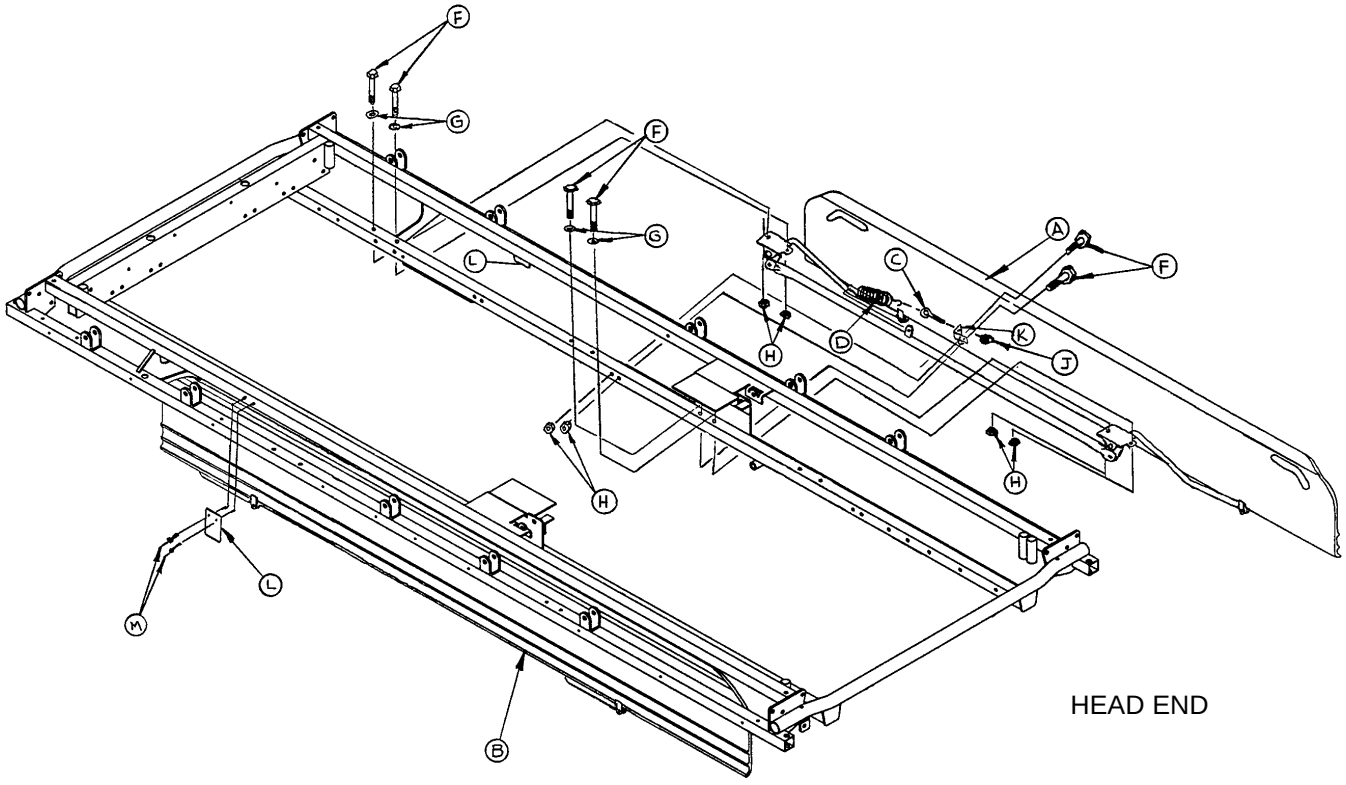
Item	Part No.	Part Name	Qty.
A	721–201–20	Frame Assembly	1
B	938–1–401	Collar	2
C	28–72	Retaining Ring	2
D	1001–40–12	Footboard Receptacle	2
E	23–104	Self–Tapping Screw	8
F	926–400–142	Corner Wheel	4
H	1001–201–30	Trend Support	2
J	1010–201–27	Bumper Extrusion	2
K	1001–1–36	End Plug	2
M	46–1	Square Hd. Screw	2
N	1001–201–29	Insert	2
W	1001–1–37	Jack Support Tube, Hd.	2
AA	3–76	Hex Hd. Cap Screw	4
AB	16–28	Nylock Hex Nut	10
AC	11–360	Plastic Spacer	2
AD	16–11	Flexlock Nut	4
AE	721–32–160	Jack Support Tube	1
AF	14–21	Washer	8
AH	16–35	Nylock Nut	4
AJ	25–38	Pop Rivet	20
AK	4–201	Soc. Hd. Cap Screw	4
AL	1010–26–69	Lock Support	2
AM	721–26–66	Pivot Screw	1
AN	721–26–69	Upright Sleeve	6
AP	4–136	But. Hd. Cap Screw	14
AR	4–135	But. Hd. Cap Screw	4
AS	38–220	Compression Spring	2
AT	1010–26–81	Lock Hsg. Ass'y, Lt.	1
AW	1010–26–80	Lock Hsg. Ass'y, Rt.	1
AZ	721–26–68	Upright Cradle	4
BA	11–179	Flat Washer	2
BB	37–74	Hole Plug	6
BC	721–26–74	Lock Handle, Mach.	2
BD	21–104	Set Screw	2
BE	11–2	Flat Washer	4
BF	721–201–41	Support Tube Assembly	1
BH	721–231–13	Fowler Tube	1
BJ	4–183	Fowler Pivot Bolt	24
BK	1010–201–238	Corner Cov., Slot Only	2
BL	1010–201–239	Corner Cov., Hole Only	2
BM	721–231–12	Fowler Skin	1
BN	(page 99)	Siderail Ass'y, Left	1
BP	(page 99)	Siderail Ass'y, Right	1
BR	37–10	Hole Plug	2
BS	25–122	Pop Rivet	37
BT	3–78	Hex Hd. Cap Screw	4
BW	37–59	Hole Plug	2
BZ	721–232–11	Footsection Skin	1
CA	(page 145)	Siderail Bumper	2
CB	14–21	Washer	2
CC	721–31–65	Litter Hole Plug (not shown)	4
CD	1210–800–8	Patent Label	1

721–239–10 Optional Short Transfer System Assembly



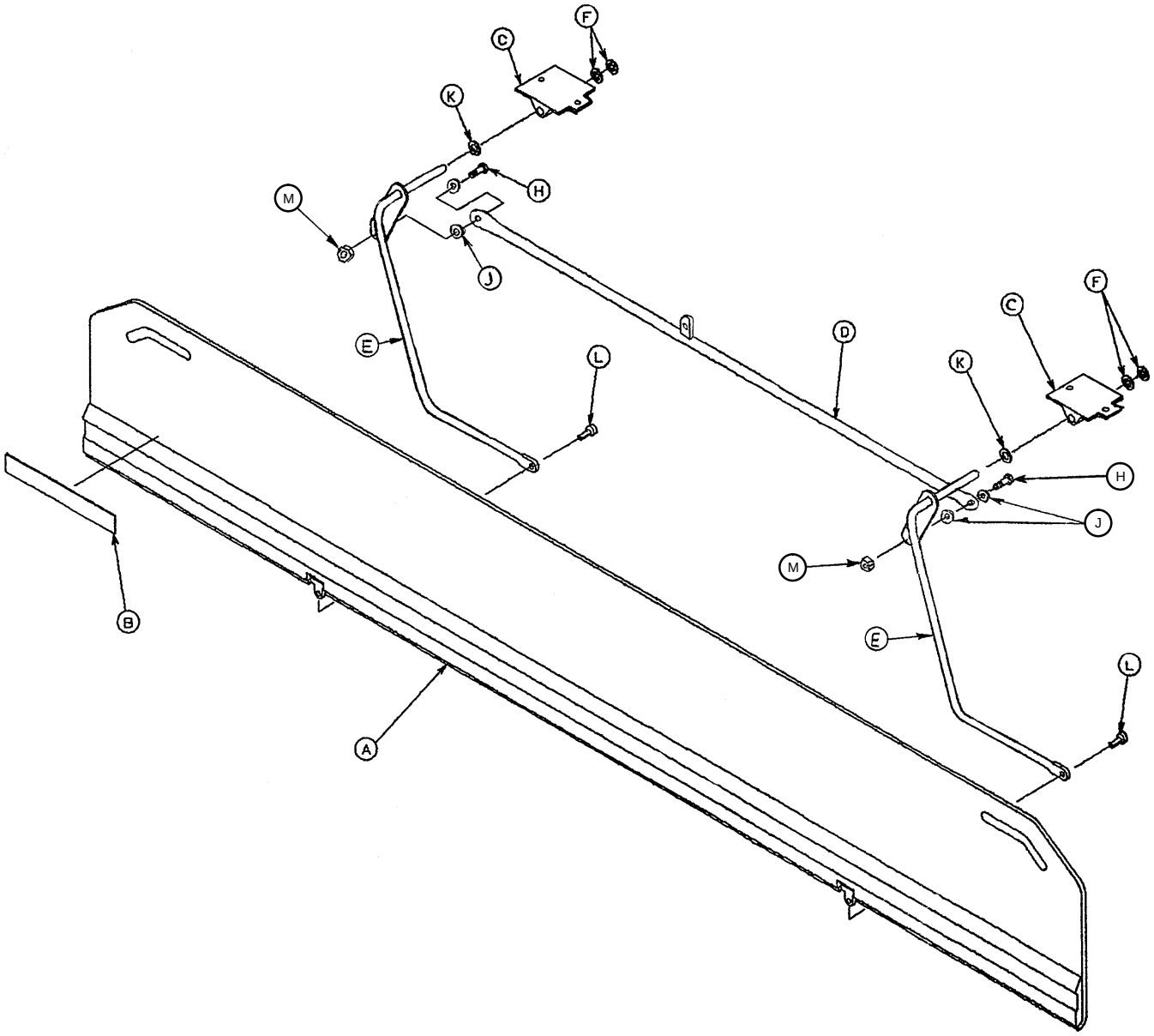
Item	Part No.	Part Name	Qty.
A	(page 119)	Transfer System Ass'y, Rt.	1
B	(page 118)	Transfer System Ass'y, Lt.	1
C	10–11	Eye Bolt	2
D	38–218	Tension Spring	2
E	1010–224–25	Spring Retainer	2
F	3–78	Hex Hd. Cap Screw	8
G	11–180	Flat Washer	8
H	16–28	Nylock Hex Nut	12
J	15–21	Jam Nut	4
K	3–5	Hex Hd. Cap Screw	4

721–234–10 Long Transfer System to Frame Assembly



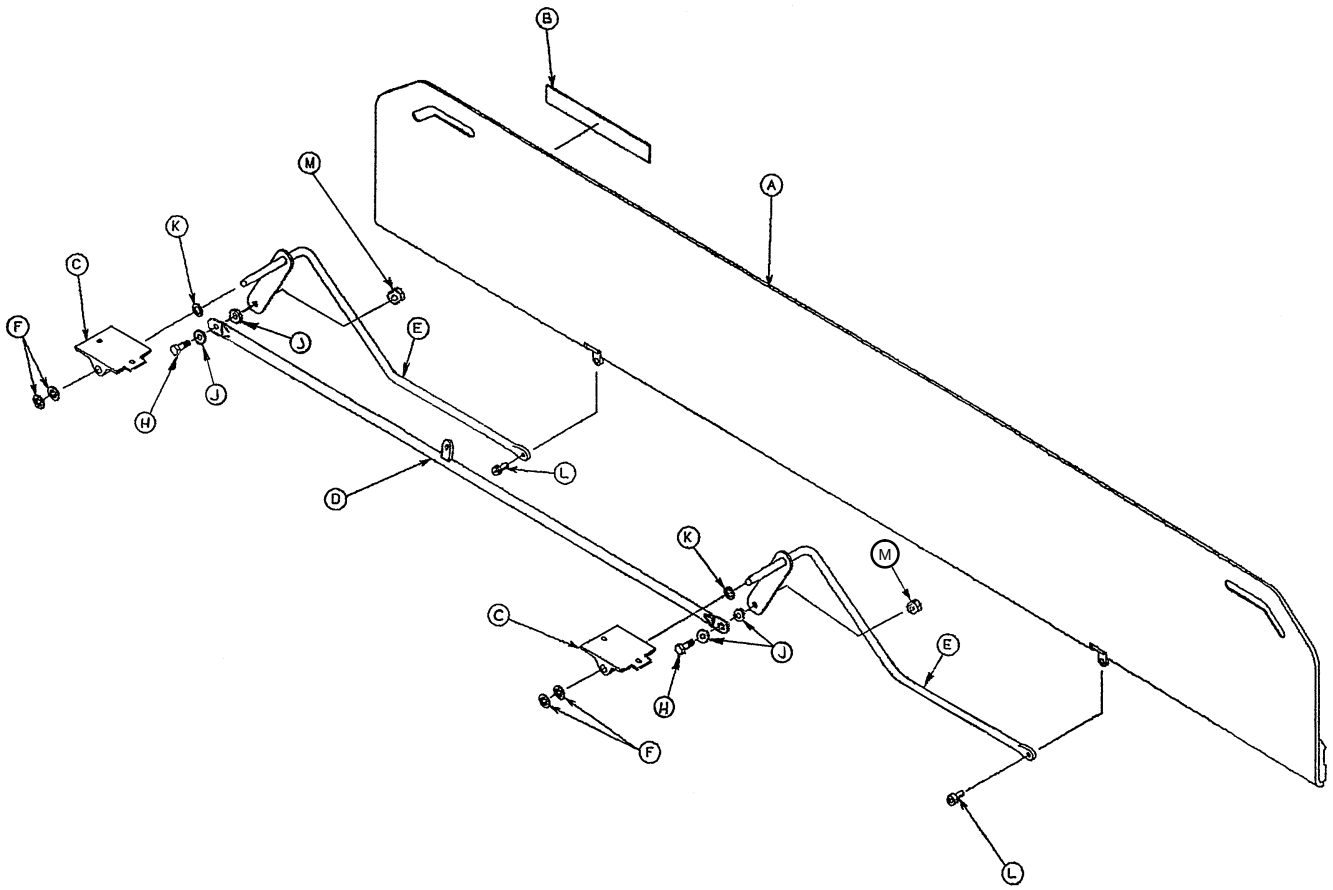
Item	Part No.	Part Name	Qty.
A	(page 133)	Transfer System Ass'y, Rt.	1
B	(page 132)	Transfer System Ass'y, Lt.	1
C	10–11	Eye Bolt	2
D	38–218	Tension Spring	2
E	721–224–25	Spring Retainer, Rt.	1
F	3–78	Hex Hd. Cap Screw	12
G	11–180	Flat Washer	8
H	16–28	Nylock Hex Nut	12
J	15–21	Jam Nut	2
K	721–224–24	Spring Retainer, Lt.	1
L	721–24–61	Pivot Arm Rest	2
M	25–79	Pop Rivet	4
N	721–201–17	Riser Tube (not shown)	2

721–234–12 Optional Long Transfer System Ass’y, Lt.



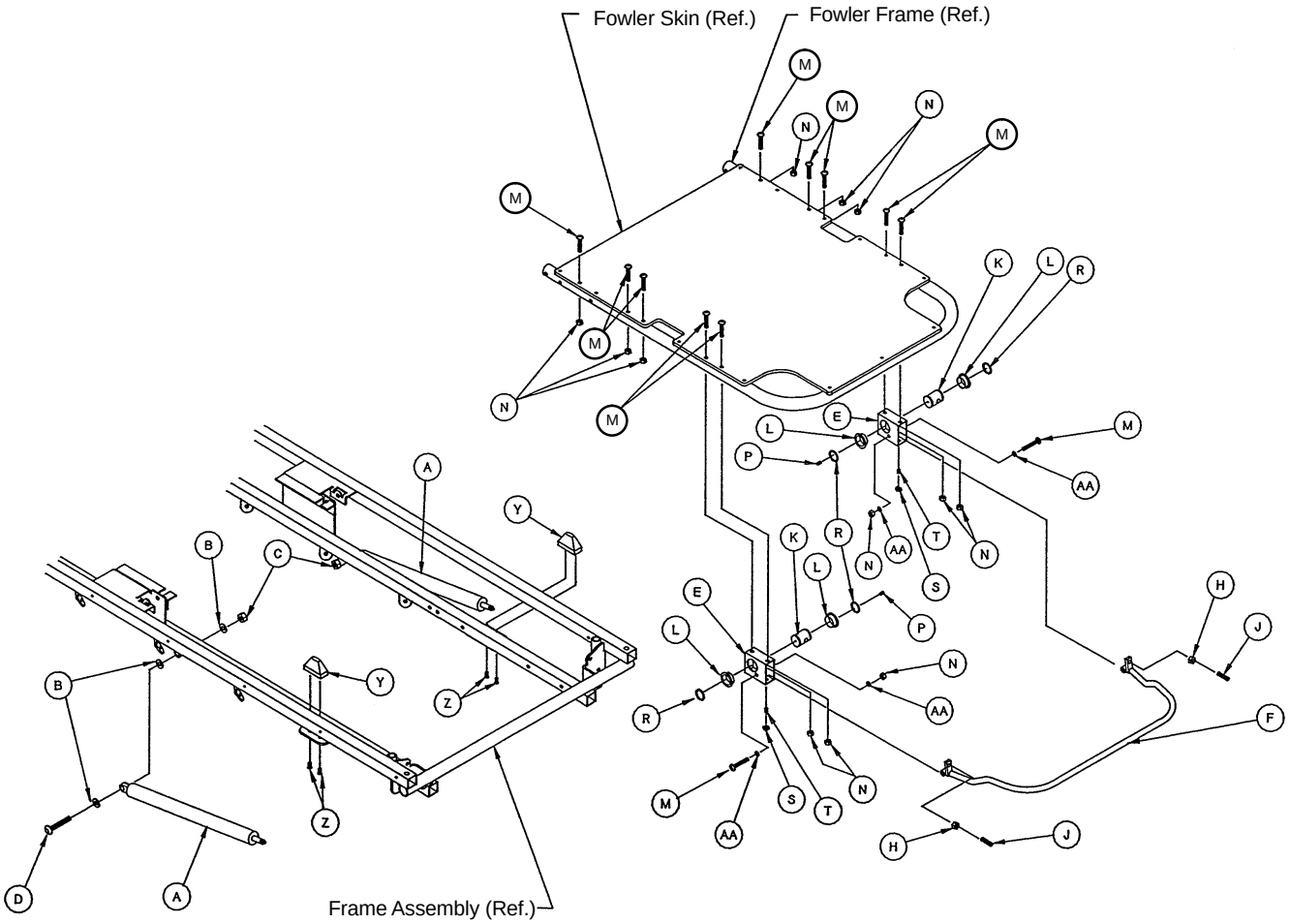
Item	Part No.	Part Name	Qty.
A	721–24–55	Transfer Board Ass’y	1
B	721–24–46	Label	1
C	721–224–16	Long Pivot, Machined	2
D	721–224–33	Connecting Link Ass’y	1
E	721–232–17	Pivot Arm Ass’y, Lt.	2
F	28–93	Retaining Ring	4
H	3–50	Hex Hd. Cap Screw	2
J	11–224	Nylon Flat Washer	4
K	14–21	Nylon Flat Washer	2
L	4–156	Soc. Hd. Cap Screw	2
M	16–28	Nylock Hex Nut	2

721–234–13 Optional Long Transfer System Ass’y, Rt.



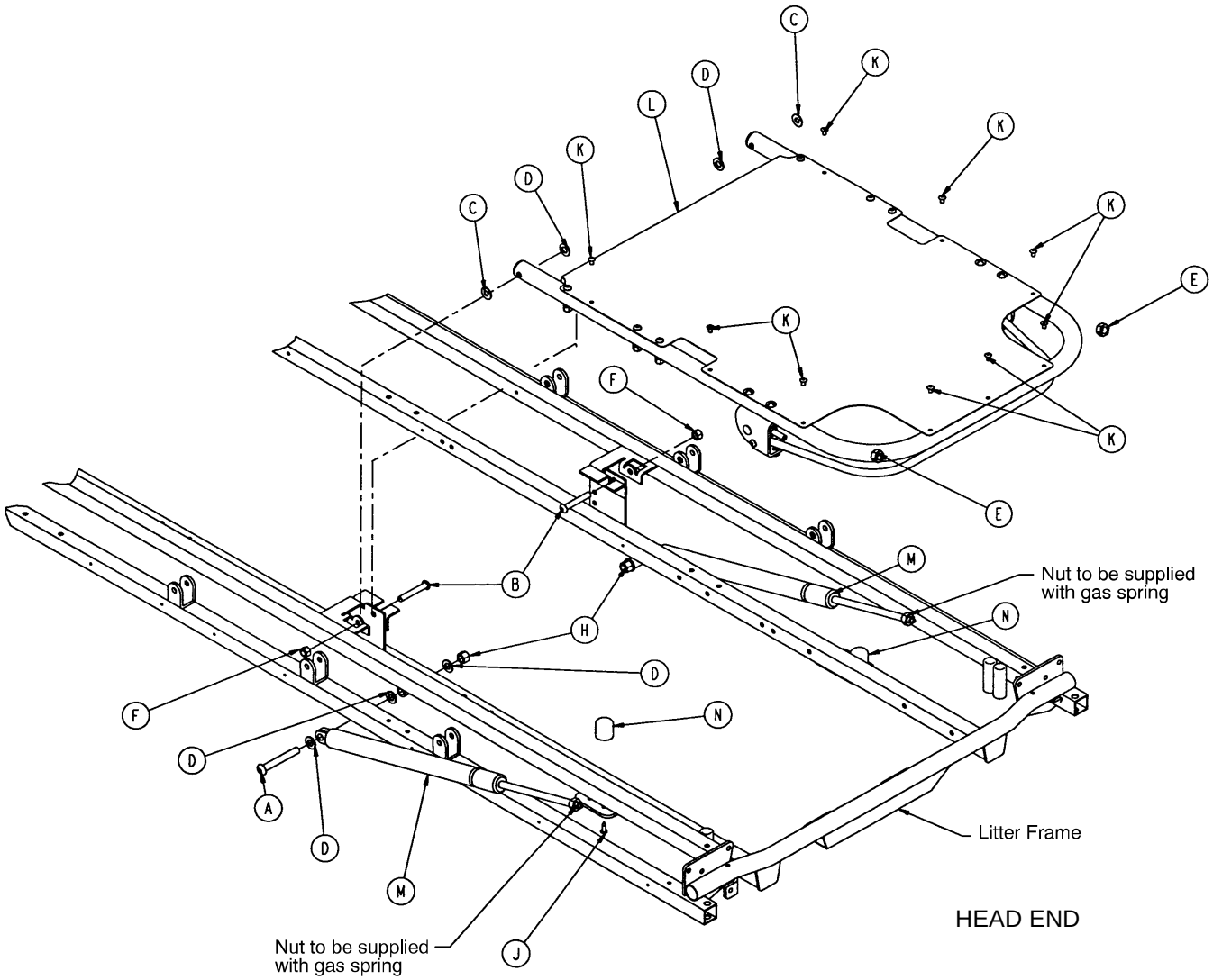
Item	Part No.	Part Name	Qty.
A	721–24–55	Transfer Board Ass’y	1
B	721–24–46	Label	1
C	721–224–16	Long Pivot, Machined	2
D	721–224–33	Connecting Link Ass’y, Rt.	1
E	721–232–16	Pivot Arm Ass’y, Right	2
F	28–93	Retaining Ring	4
H	3–50	Hex Hd. Cap Screw	2
J	11–224	Nylon Flat Washer	4
K	14–21	Nylon Flat Washer	2
L	4–156	Soc. Hd. Cap Screw	2
M	16–28	Nylock Hex Nut	2

721–231–10 Pneumatic Fowler Assembly



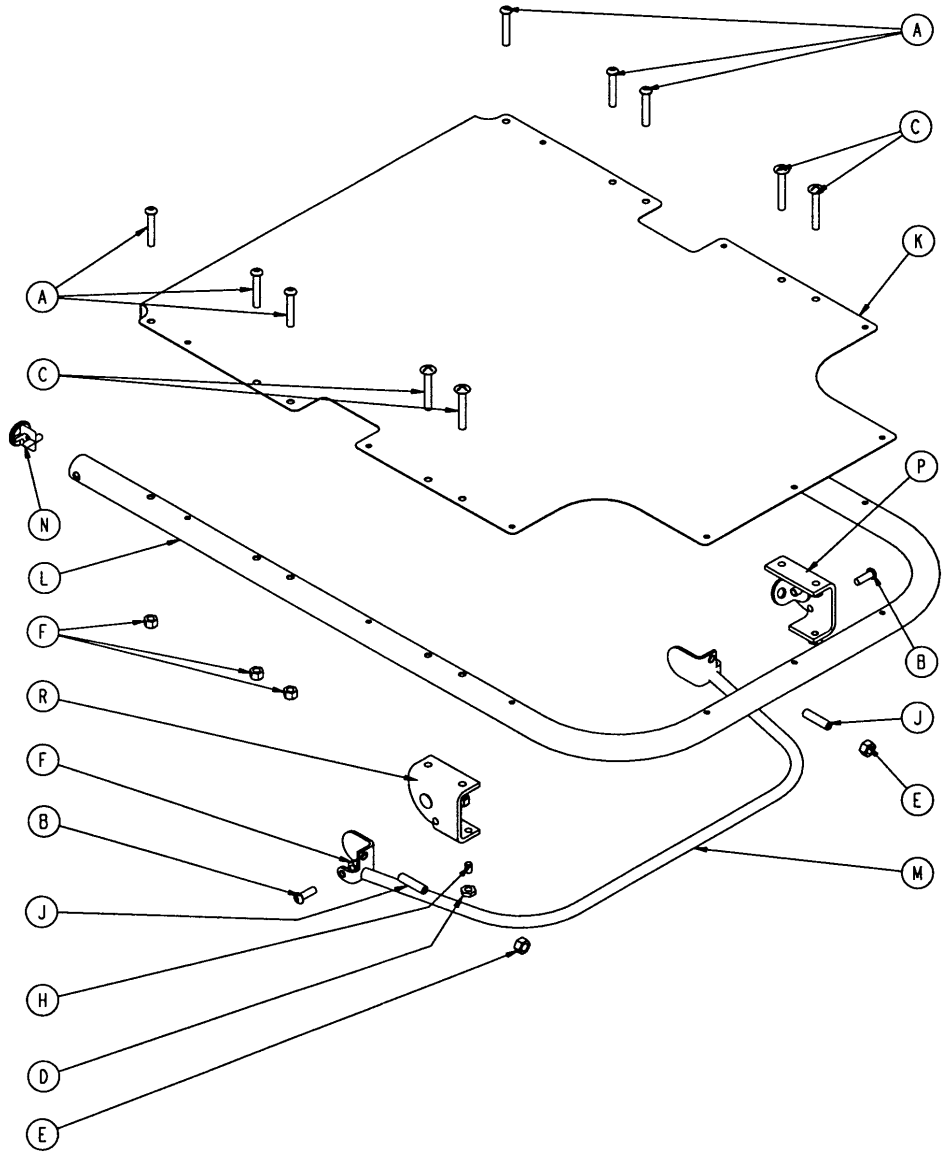
Item	Part No.	Part Name	Qty.
A	1010–31–78	Gas Spring	2
B	14–21	Nylon Flat Washer	6
C	16–35	Nylock Hex Nut	2
D	4–182	Pivot Bolt	2
E	1001–31–30	Yoke Housing	2
F	721–231–18	Trip Bar Assembly	1
H	15–50	Hex Nut	2
J	21–126	Set Screw	2
K	1510–31–28	Yoke	2
L	946–35–25	Liner	4
M	4–135	But. Hd. Cap Screw	12
N	16–28	Fiberlock Nut	12
P	21–119	Set Screw	2
R	28–76	Retaining Ring	4
S	15–37	Jam Nut	2
T	21–104	Set Screw	2
Y	1001–31–31	Pneumatic Fowler Rest	2
Z	23–100	Self–Tapping Screw	4
AA	11–132	Washer	4

721–231–110 Pneumatic Fowler to Frame Assembly



Item	Part No.	Part Name	Qty.
A	4–182	Hex Soc. But. Hd. Cap Screw	2
B	4–183	Hex Soc. But. Hd. Cap Screw	2
C	11–179	Washer	2
D	14–21	Washer	8
E	15–59	Hex Jam Nut	2
F	16–11	Hex Nut	2
H	16–35	Hex Nut	2
J	23–100	Self–Tapping Screw	2
K	25–122	Blind Rivet	9
L	(page 134.2)	Pneumatic Fowler Assembly	1
M	1010–31–78	Gas Cylinder	2
N	1211–31–31	Pneumatic Fowler Rest	2

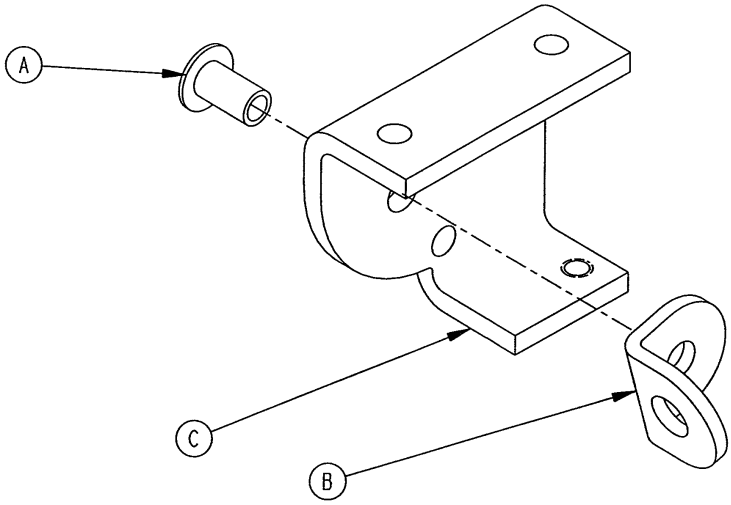
721–231–120 Pneumatic Fowler Assembly



Item	Part No.	Part Name	Qty.
A	4–135	But Hd. Cap Screw	6
B	4–161	Hex Soc. But. Hd. Cap Screw	2
C	7–34	Truss Hd. Mach. Screw	4
D	15–37	Jam Nut	2
E	15–50	Hex Nut	2
F	16–28	Nylock Nut	12
H	21–125	Set Screw	2
J	21–126	Set Screw	2
K	721–231–12	Fowler Skin	1
L	721–231–13	Fowler Tube	1
M	721–231–118	Trip Bar Assembly	1
N	1001–1–36	Hole Plug	2
P	(page 134.3)	Outer Housing Ass'y, Right	1
R	(page 134.3)	Outer Housing Ass'y, Left	1

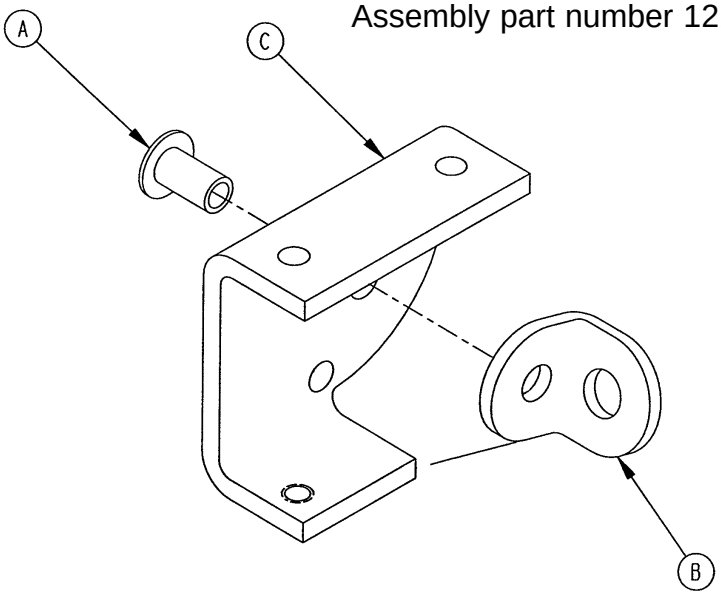
Optional Pneumatic Fowler Outer Housing

Assembly part number 1210–31–106 (Right)



Item	Part No.	Part Name	Qty.
A	25–144	Semi–Tubular Rivet	1
B	1210–31–103	Pivot Tab	1
C	1210–31–104	Outer Housing, Right	1

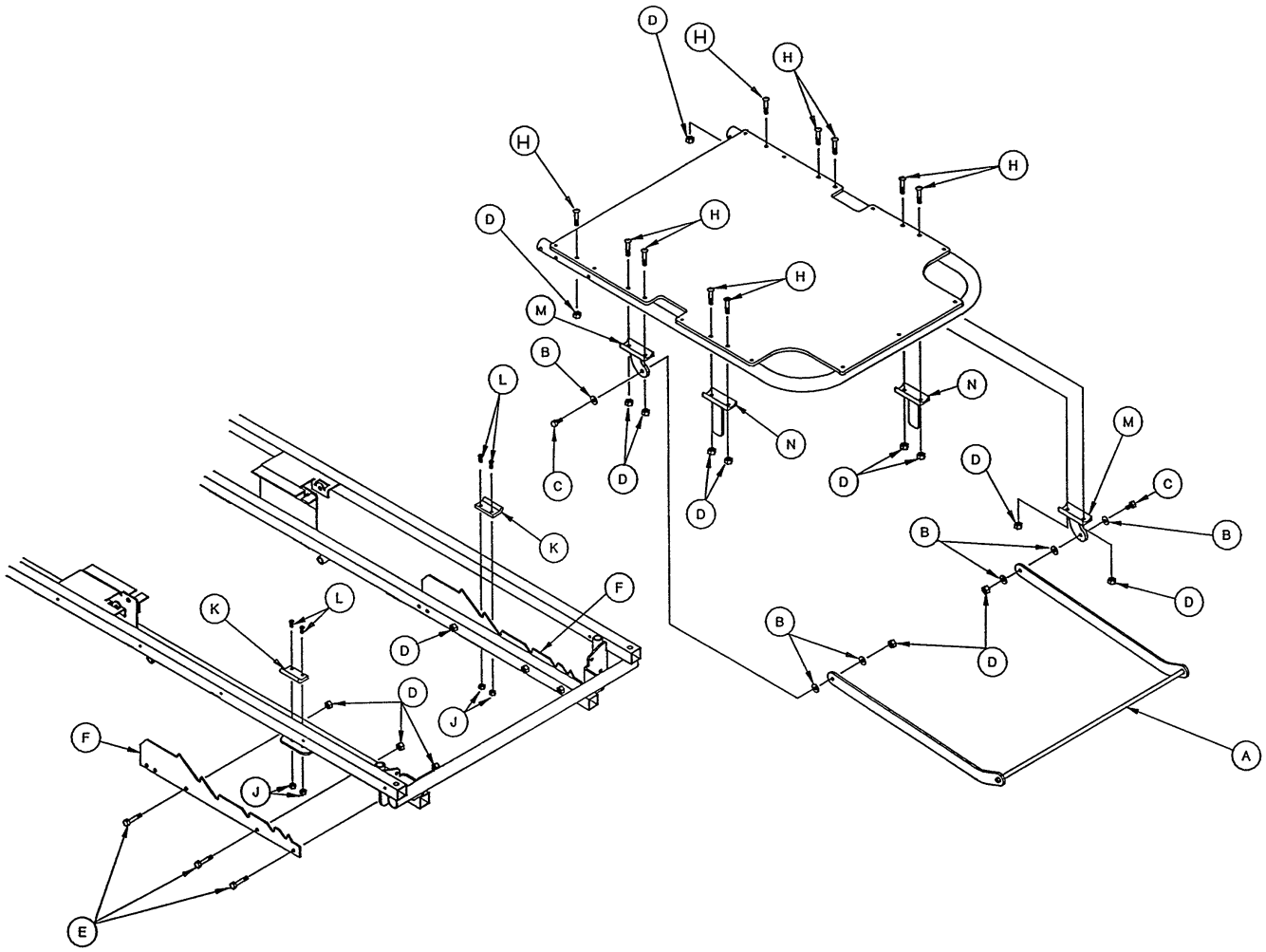
Assembly part number 1210–31–107 (Left)



Item	Part No.	Part Name	Qty.
A	25–144	Semi–Tubular Rivet	1
B	1210–31–103	Pivot Tab	1
C	1210–31–105	Outer Housing, Left	1

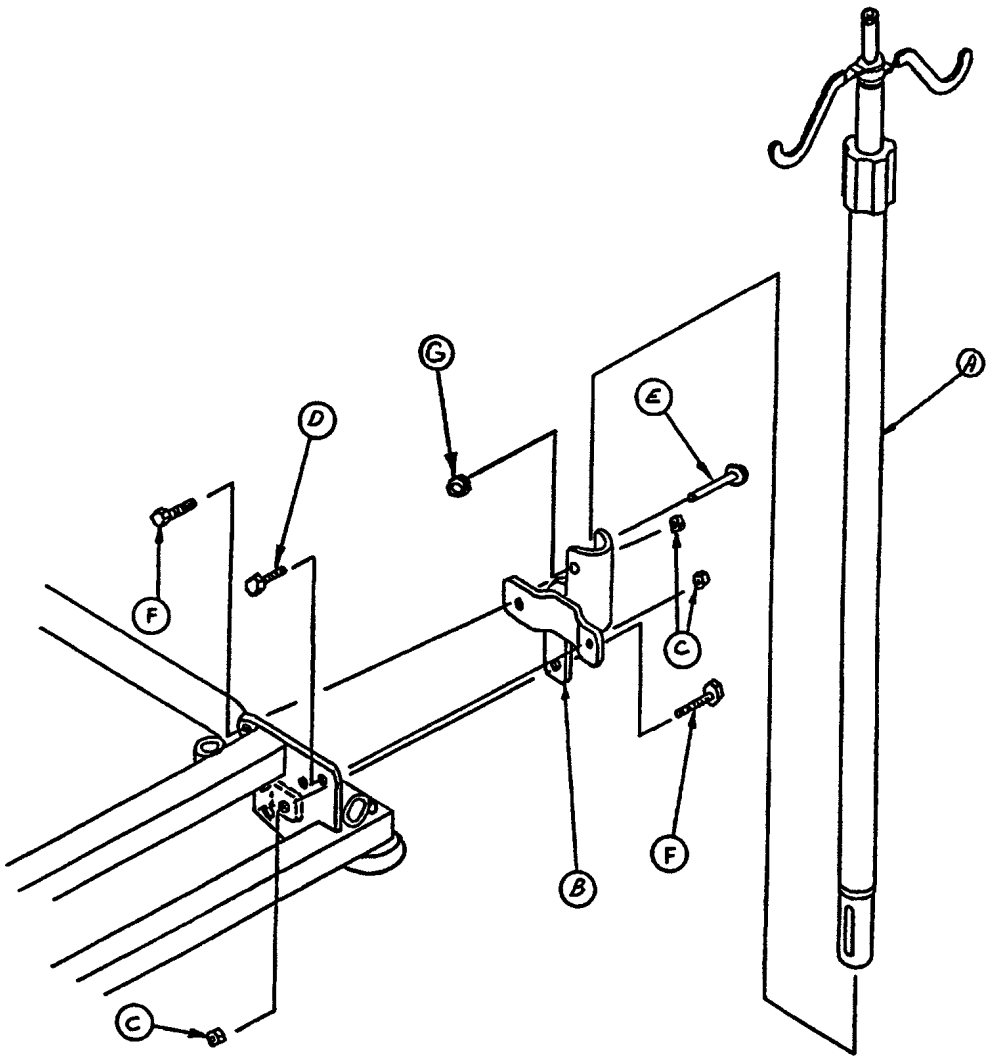
Notes

721–232–10 Manual Fowler Assembly



Item	Part No.	Part Name	Qty.
A	721–232–19	Brace Assembly	1
B	14–2	Nylon Flat Washer	6
C	3–54	Hex Hd. Cap Screw	2
D	16–28	Nylock Hex Nut	18
E	3–47	Hex Hd. Cap Screw	6
F	1001–32–22	Position Bar Rest	2
H	4–135	But. Hd. Cap Screw	10
J	16–3	Lock Nut	4
K	1001–32–26	Manual Fowler Rest	2
L	4–169	But. Hd. Cap Screw	4
M	1001–32–23	Tab Assembly	2
N	1001–32–28	Riser Assembly	2

721–280 & 721–281 2–Stage I.V. Assembly, Head & Foot

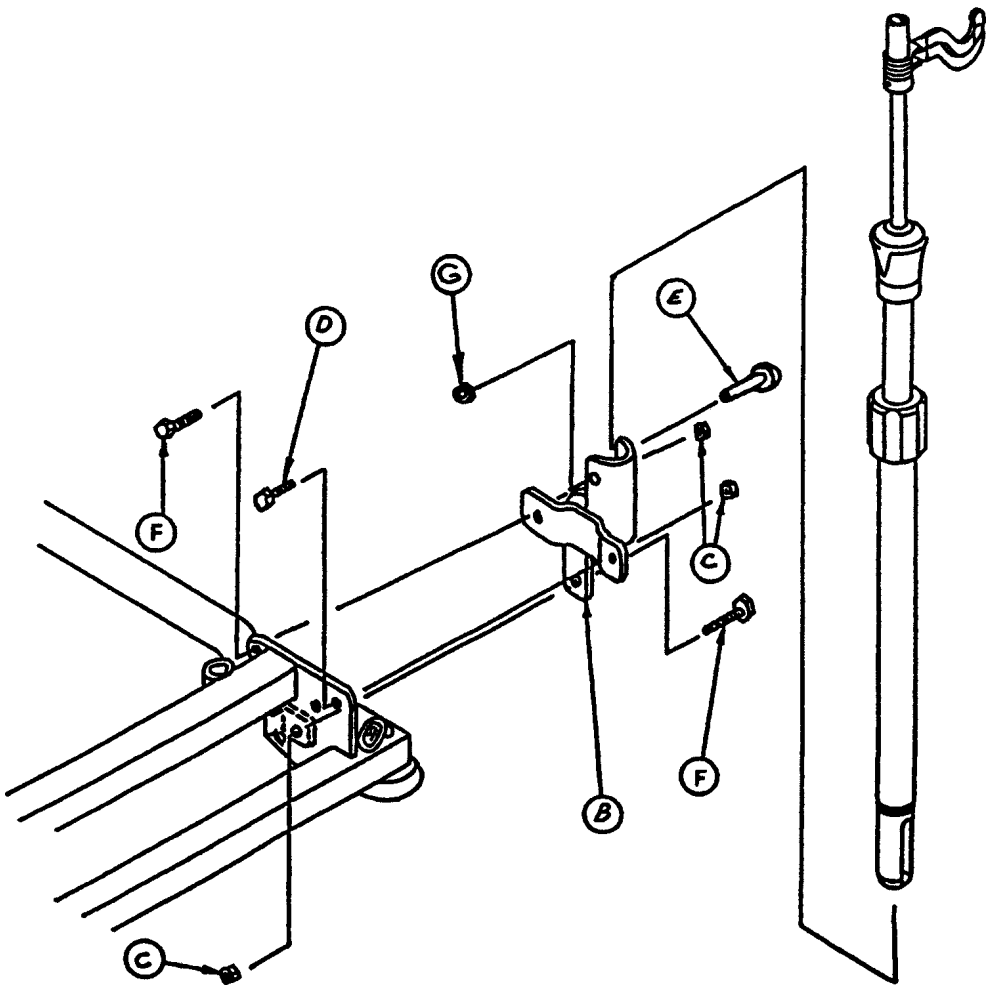


Item	Part No.	Part Name	Qty.
A	(page 122)	I.V. Pole Assemby	1
B	1001–259–5	I.V. Receptacle Ass'y	1
C	16–28	Lock Nut	3
D	3–54	Hex Hd. Cap Screw	1
E	4–91	But. Hd. Cap Screw	1
F	3–50	Hex Hd. Cap Screw	2
G	16–20	Self–Locking Nut	1
J	1001–59–40	I.V. Plug (not shown)	1

Replacement Kit Part Number 721–400–1

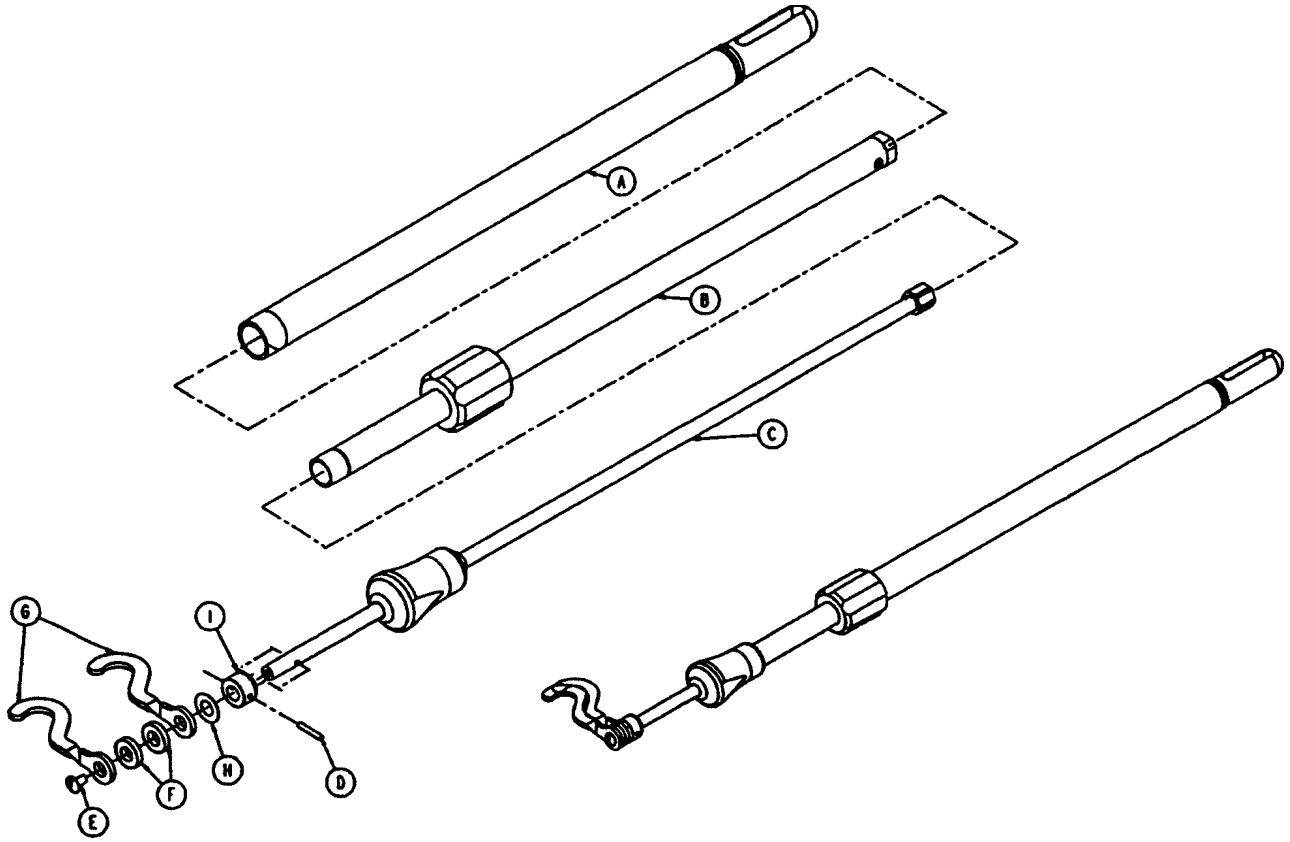
Notes

721–61 & 721–62 3–Stage I.V. Assembly, Head & Foot



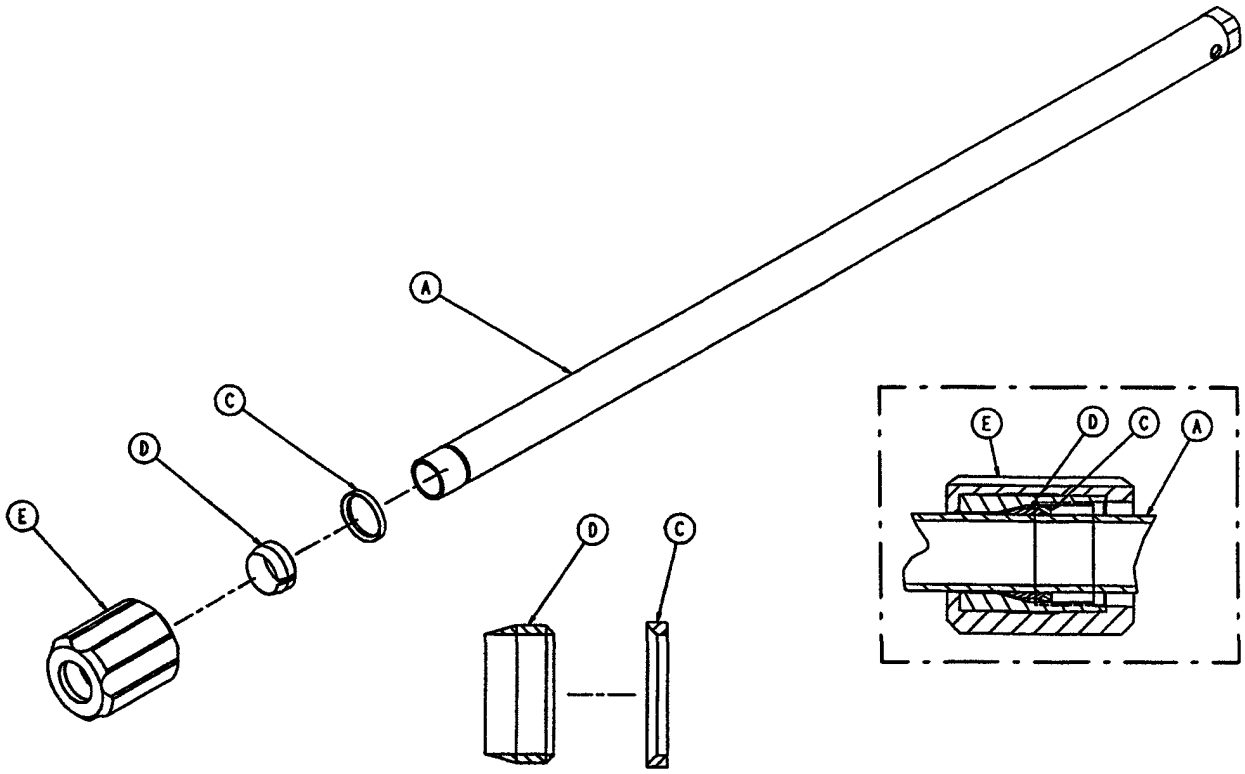
Item	Part No.	Part Name	Qty.
A	(page 135.4)	I.V. Pole Assembly	1
B	1001–259–5	I.V. Receptacle Ass'y	1
C	16–28	Lock Nut	3
D	3–54	Hex Hd. Cap Screw	1
E	4–91	But. Hd. Cap Screw	1
F	3–50	Hex Hd. Cap Screw	2
G	16–20	Self–Locking Nut	1

721–61–10 3–Stage I.V. Pole Assembly



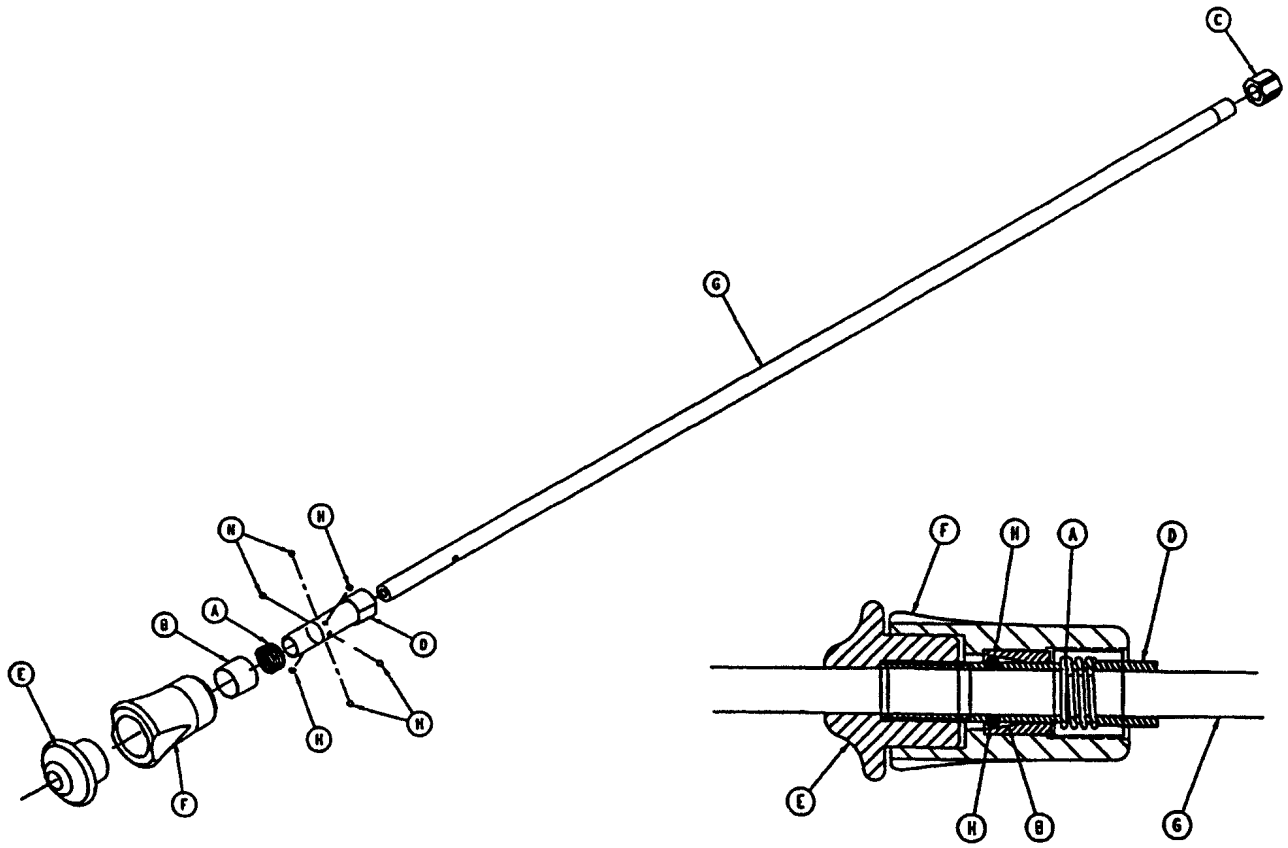
Item	Part No.	Part Name	Qty.
A	721–61–24	Base Tube Assembly	1
B	(page 135.5)	2nd Stage Assembly	1
C	(page 135.6)	3rd Stage Assembly	1
D	26–6	Roll Pin	1
E	7–4	Truss Hd. Mach. Screw	1
F	52–17	Nylon Spacer	2
G	1010–59–16	I.V. Hook	2
H	14–20	Nylon Flat Washer	1
I	1010–61–14	Collar	1

721–61–25 2nd Stage Assembly



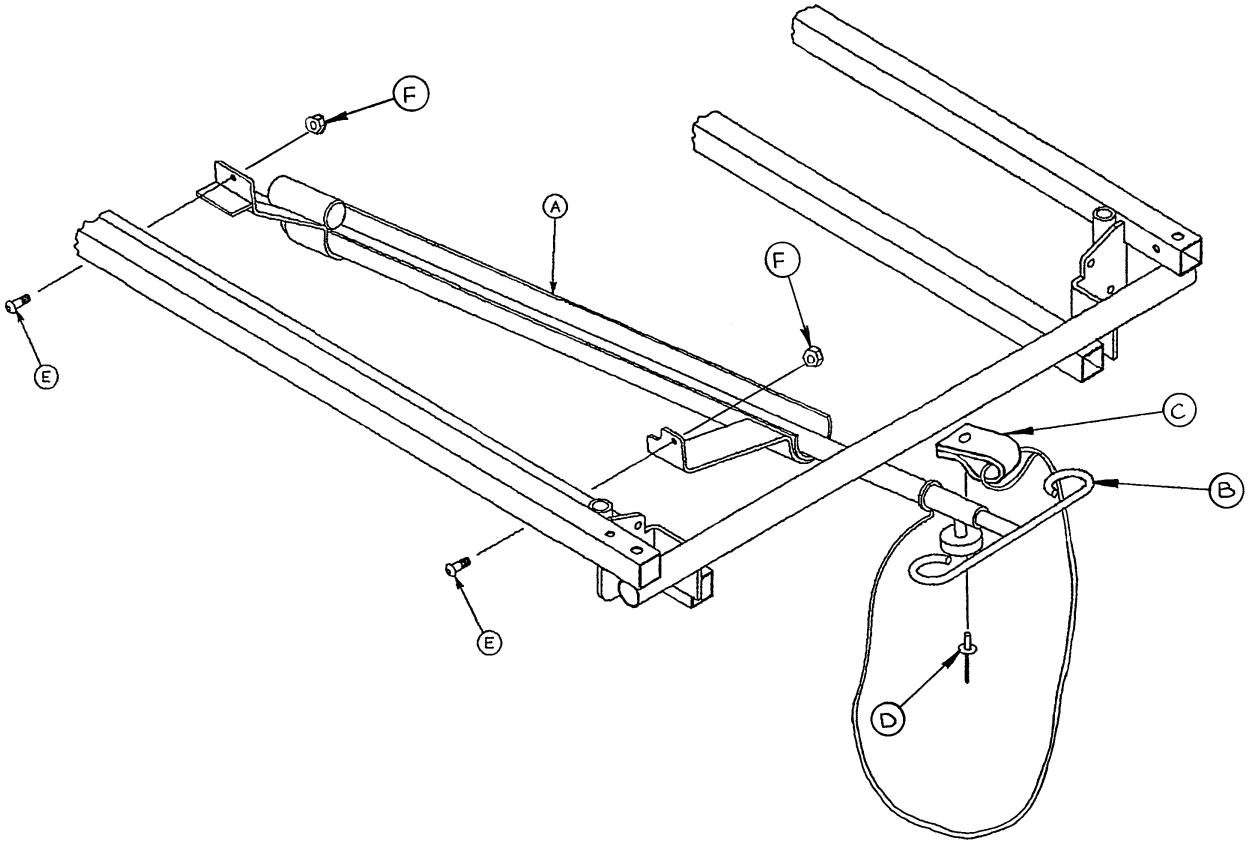
Item	Part No.	Part Name	Qty.
A	721–61–30	2nd Tube Assembly	1
C	1210–110–46	Back–Up Ring	1
D	1210–110–47	Lock Ring	1
E	1210–110–49	Lock Actuator	1

721–61–20 3rd Stage Assembly



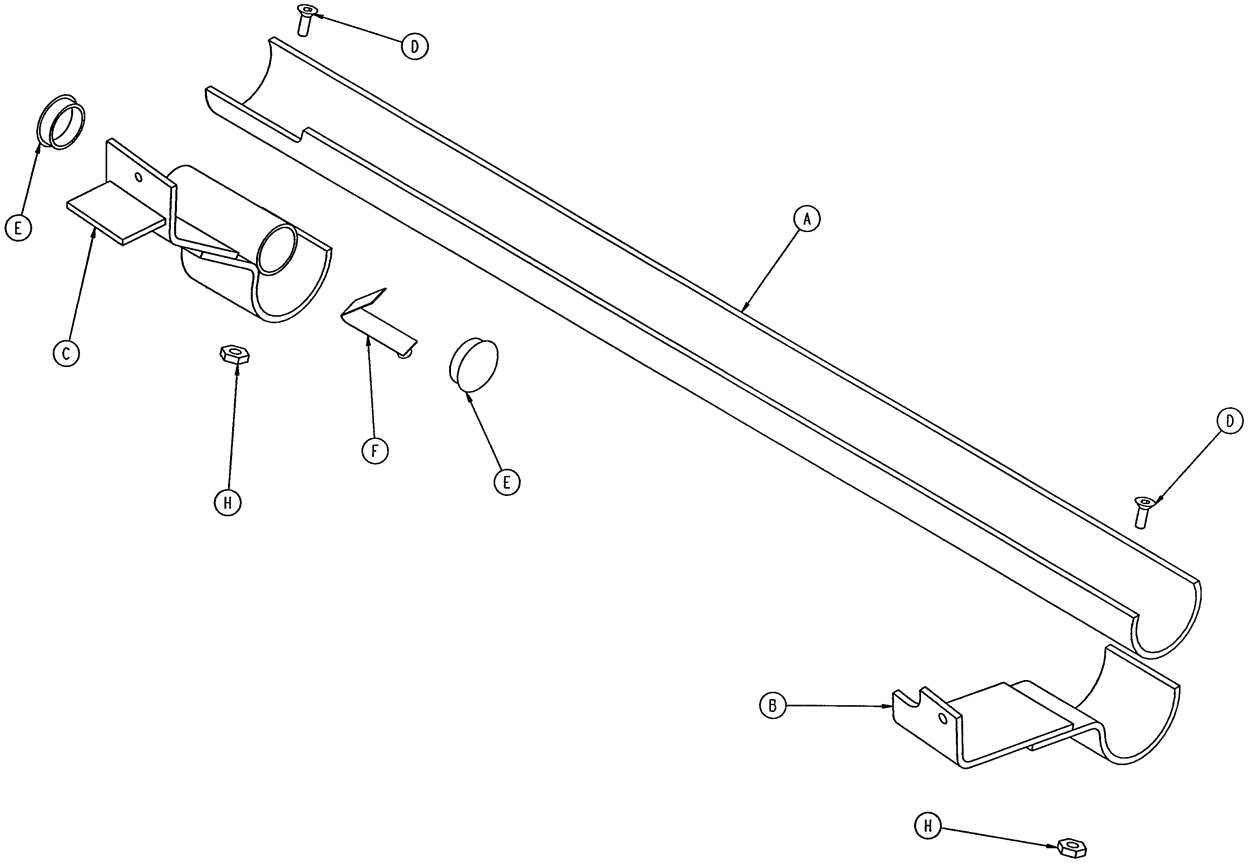
Item	Part No.	Part Name	Qty.
A	38–303	Spring	1
B	1010–61–13	Ball Retainer	1
C	1010–61–15	Stop Nut	1
D	1010–61–16	Retaining Shaft	1
E	1010–61–17	Thumb Knob	1
F	1010–61–18	Hand Guard	1
G	721–31–69	3rd Extension Rod	1
H	31–21	Ball	6

721–287–20 Tethered I.V. Pole Mounting Assembly



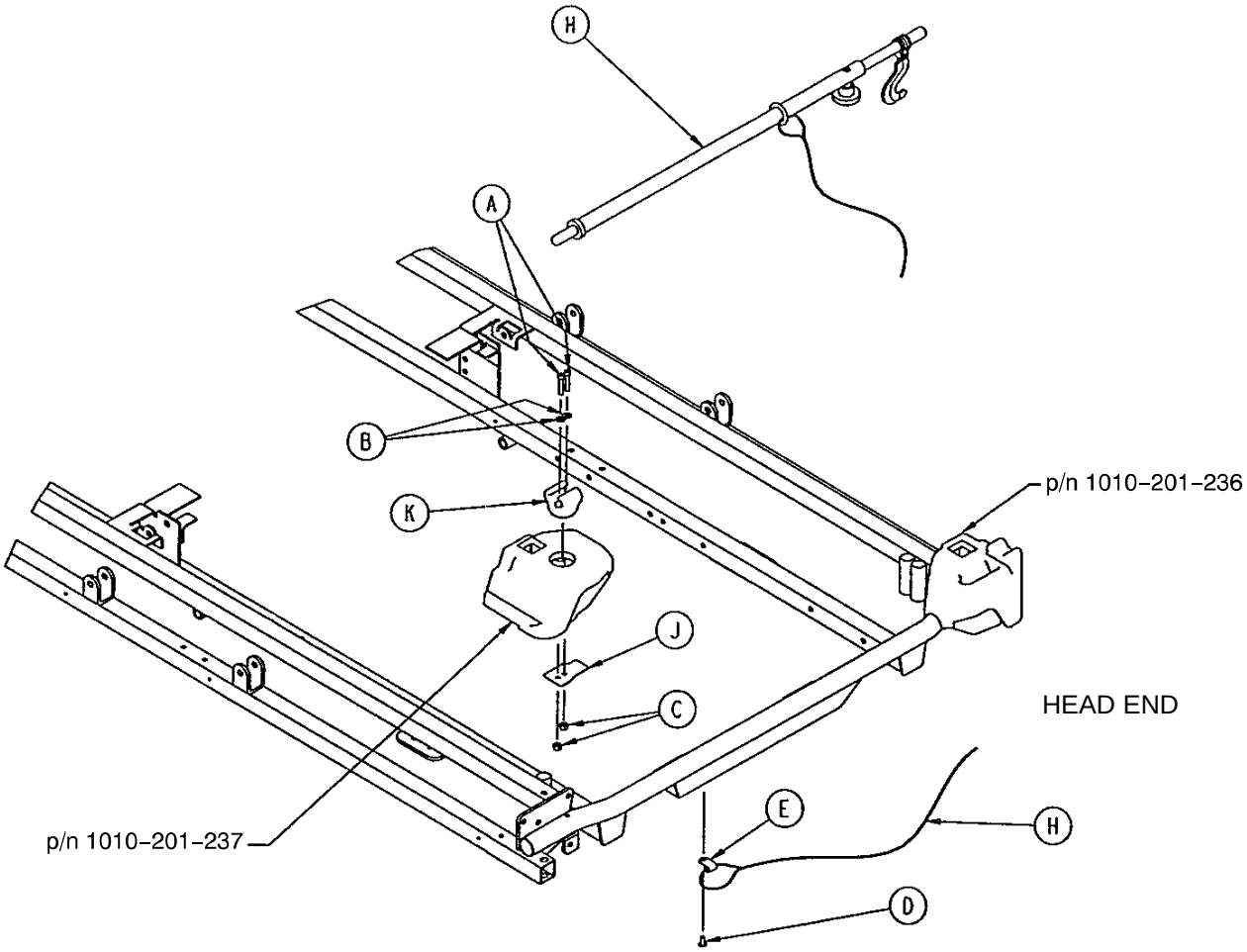
Item	Part No.	Part Name	Qty.
A	(page 137)	Trough Assembly	1
B	(page 125)	I.V. Pole Assembly	1
C	34–22	Cord Clamp	1
D	25–79	Pop Rivet	1
E	4–85	Soc. Hd. Cap Screw	2
F	16–3	Nylock Nut	2

721–287–22 Tethered I.V. Pole Trough Assembly



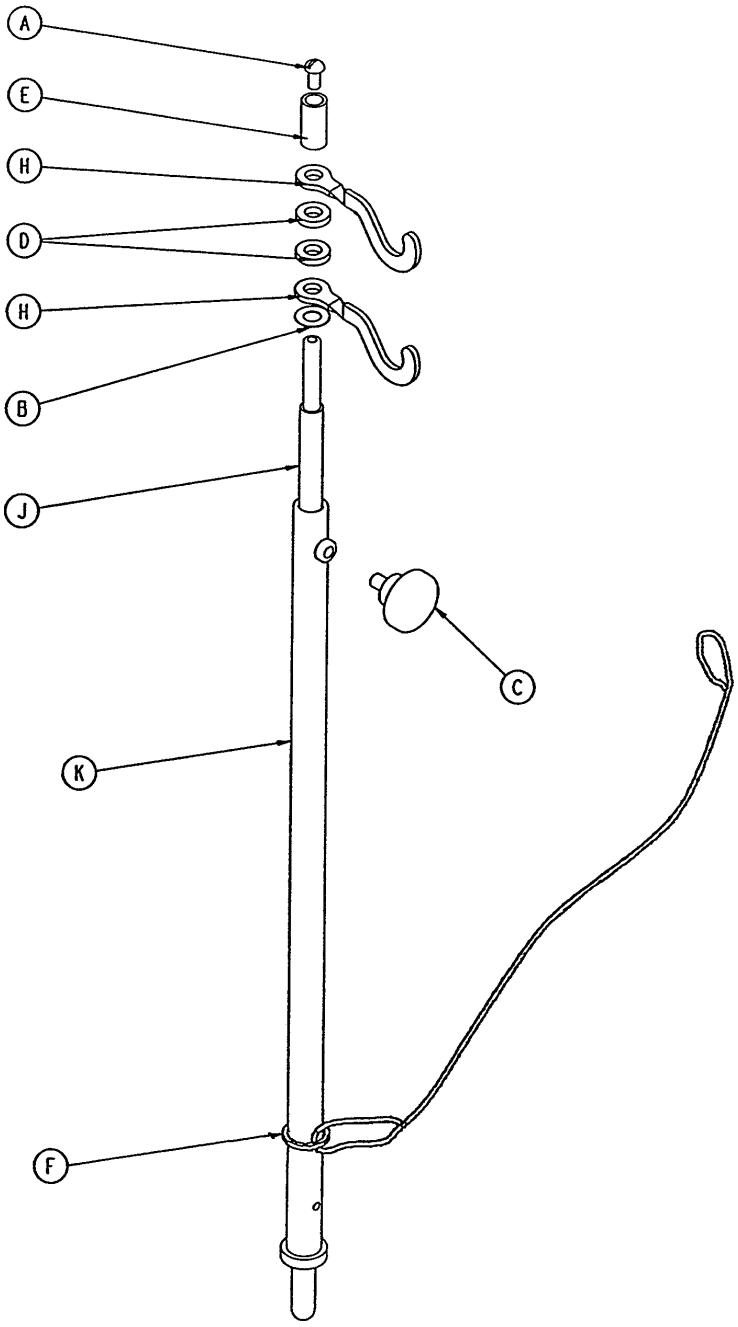
Item	Part No.	Part Name	Qty.
A	1001–87–23	Machined Sleeve	1
B	721–287–16	Front Mounting Bracket	1
C	721–287–15	Mounting Bracket Ass'y	1
D	1–22	Flat Hd. Mach. Screw	2
E	37–2	Tube Plug	2
F	946–40–110	Lock Clip	1
H	16–14	Hex Nut	2

721–117 Tethered I.V. Pole Mounting Ass'y



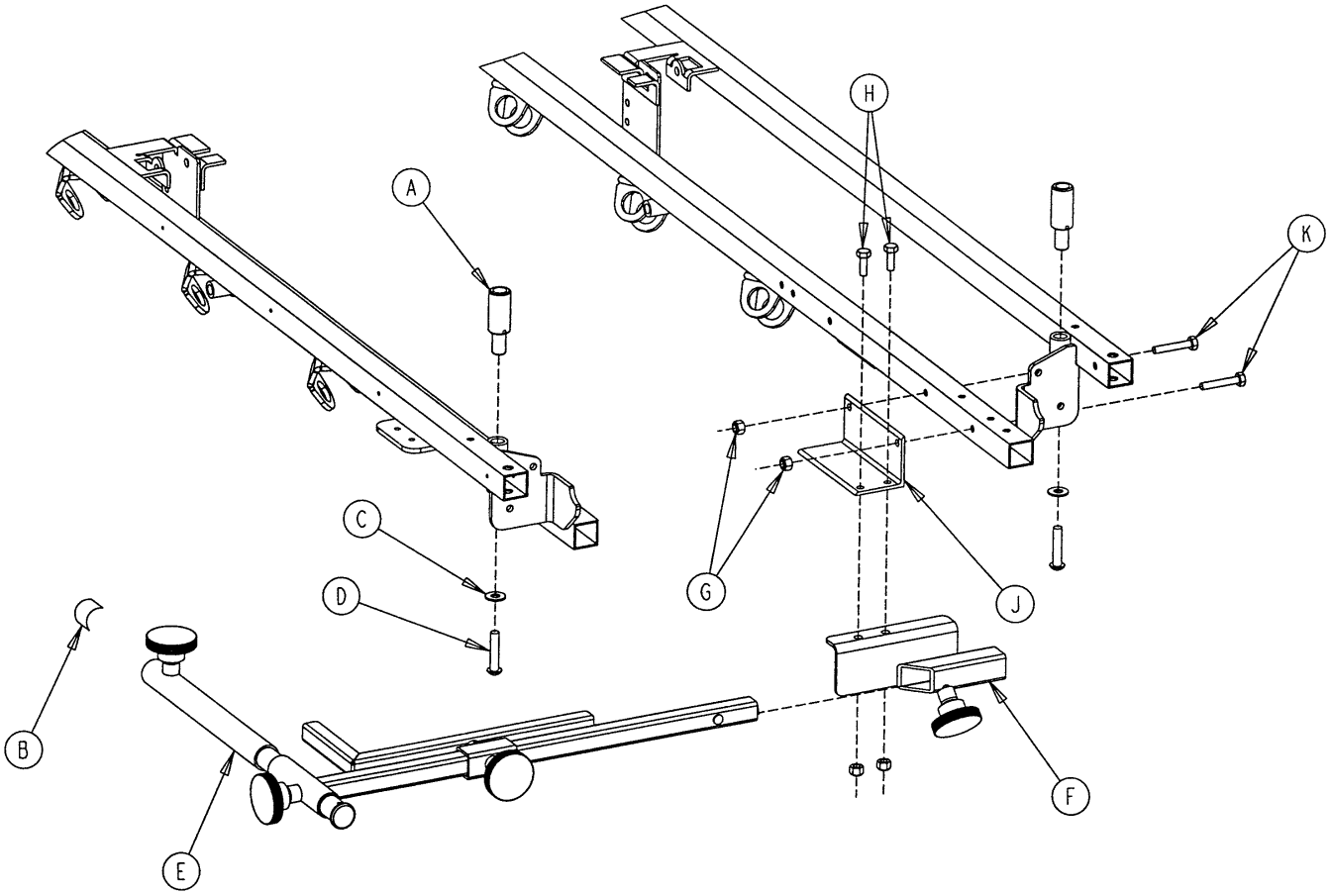
Item	Part No.	Part Name	Qty.
A	4–66	Soc. Hd. Cap Screw	2
B	11–16	Washer	2
C	16–3	Fiberlock Nut	2
D	25–79	Rivet	1
E	34–22	Cable Clamp	1
F	1001–59–40	I.V. Plug	1
H	(page 137.2)	Tethered I.V. Pole Assembly	1
J	1211–117–21	Backing Plate	1
K	1211–117–22	I.V. Clip	1

1210–117–10 Optional Tethered I.V. Pole Assembly



Item	Part No.	Part Name	Qty.
A	4–232	Button Hd. Cap Screw	1
B	14–20	Nylon Washer	1
C	24–53	Knob	1
D	52–17	Spacer	2
E	926–400–62	Stop Sleeve	1
F	1010–22–27	Cable Assembly	1
H	1010–59–16	I.V. Hook	2
J	1211–117–11	Extension Rod	1
K	1211–117–12	Base Tube Weldment	1

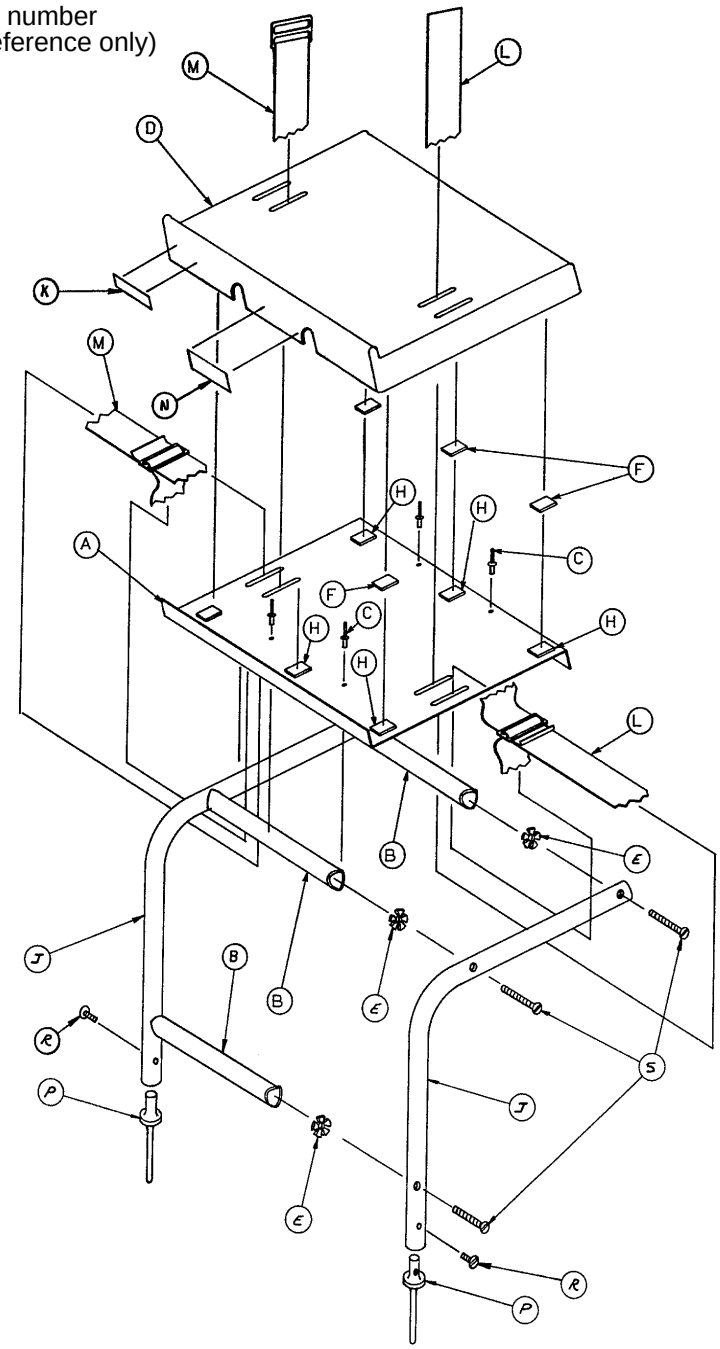
1001–70 C–Spine Cassette Holder Assembly



Item	Part No.	Part Name	Qty.
A	1010–70–25	I.V. Adaptor	2
B	1010–70–18	Specification Label	1
C	11–3	Flat Washer	2
D	4–91	But. Hd. Cap Screw	2
E	(page 87.2)	Support Pole Assembly	1
F	(page 87.3)	Storage Bracket Ass'y	1
G	16–28	Nylock Nut	4
H	3–50	Hex Hd. Cap Screw	2
J	1001–70–11	Attachment Bracket	1
K	3–47	Hex Hd. Cap Screw	2

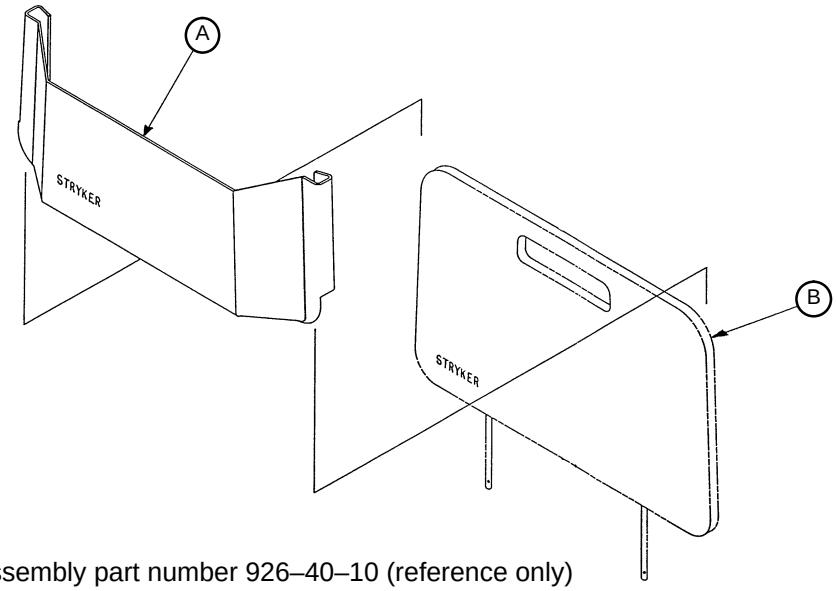
926–39 Optional Defibrillator Tray Assembly

Assembly part number
926–39–10 (reference only)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	946–39–4	Tray	1	K	926–1–82	Label	1
B	926–39–16	Crosstube	3	L	390–57–12	Long Strap	1
C	25–55	Rivet	4	M	390–57–13	Short Strap	1
D	926–39–9	Cover	1	N	946–1–283	Label	1
E	18–6	Umbrella Nut	6	P	926–39–15	Holder	2
F	29–8	Dual Lock	6	R	2–44	Screw	2
H	29–10	Dual Lock	6	S	2–105	Rd. Hd. Mach. Screw	6
J	946–39–3	Support Tube	2				

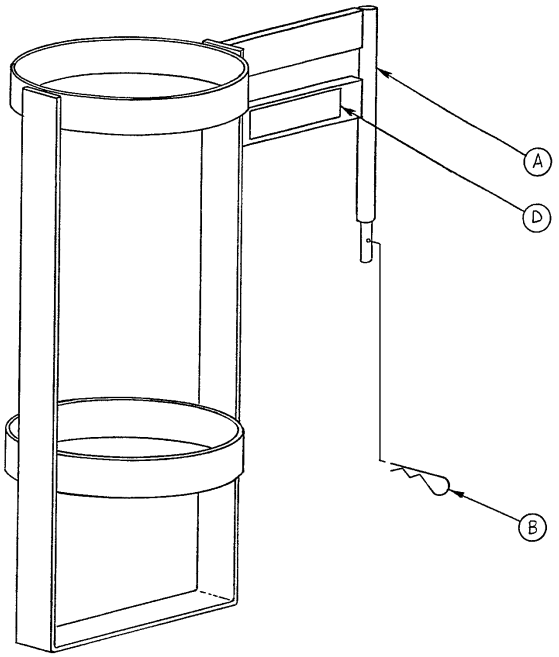
926–40–100 Optional Foot Board/Chartholder Ass'y



Assembly part number 926–40–10 (reference only)

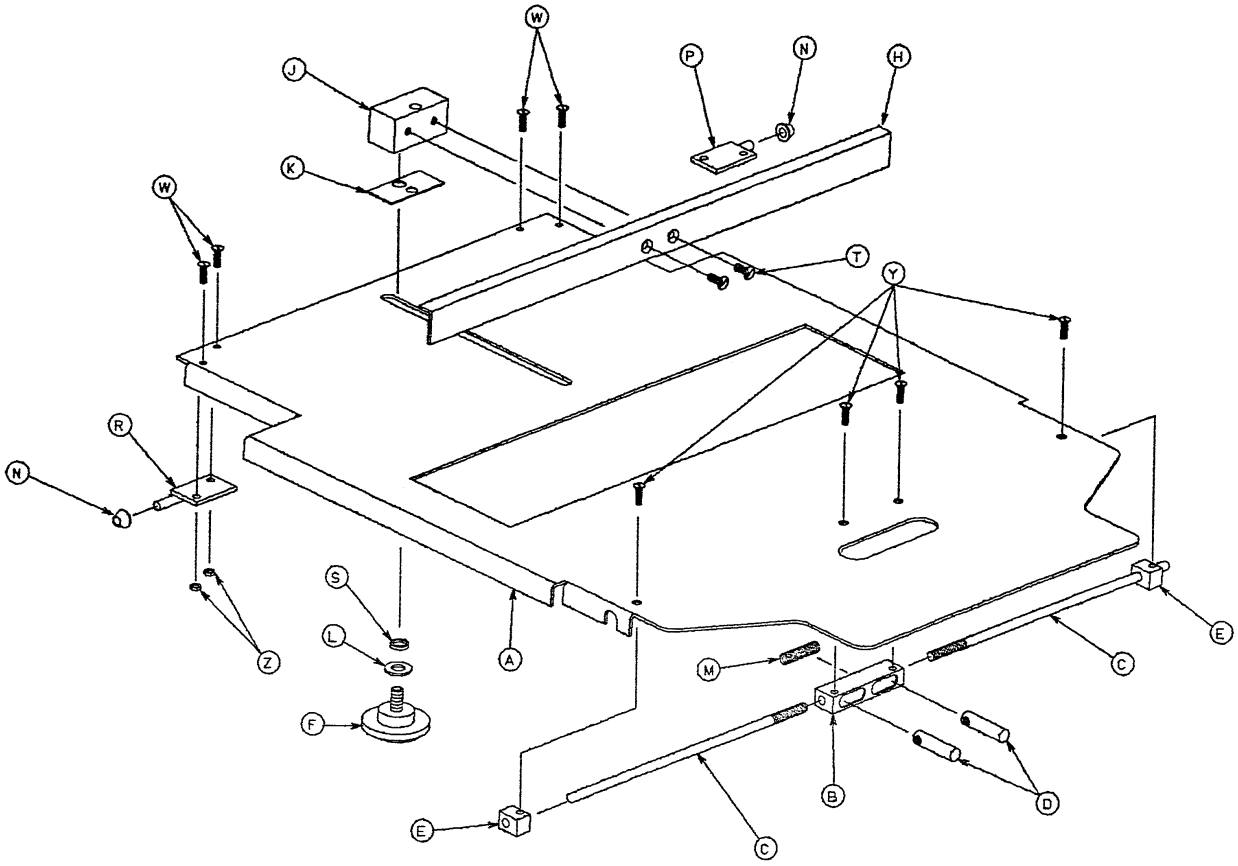
Item	Part No.	Part Name	Qty.
A	946–28–100	Chart Holder	1
B	946–29–1	Foot Board	1

1020–30 Optional Upright Oxygen Bottle Holder Ass'y



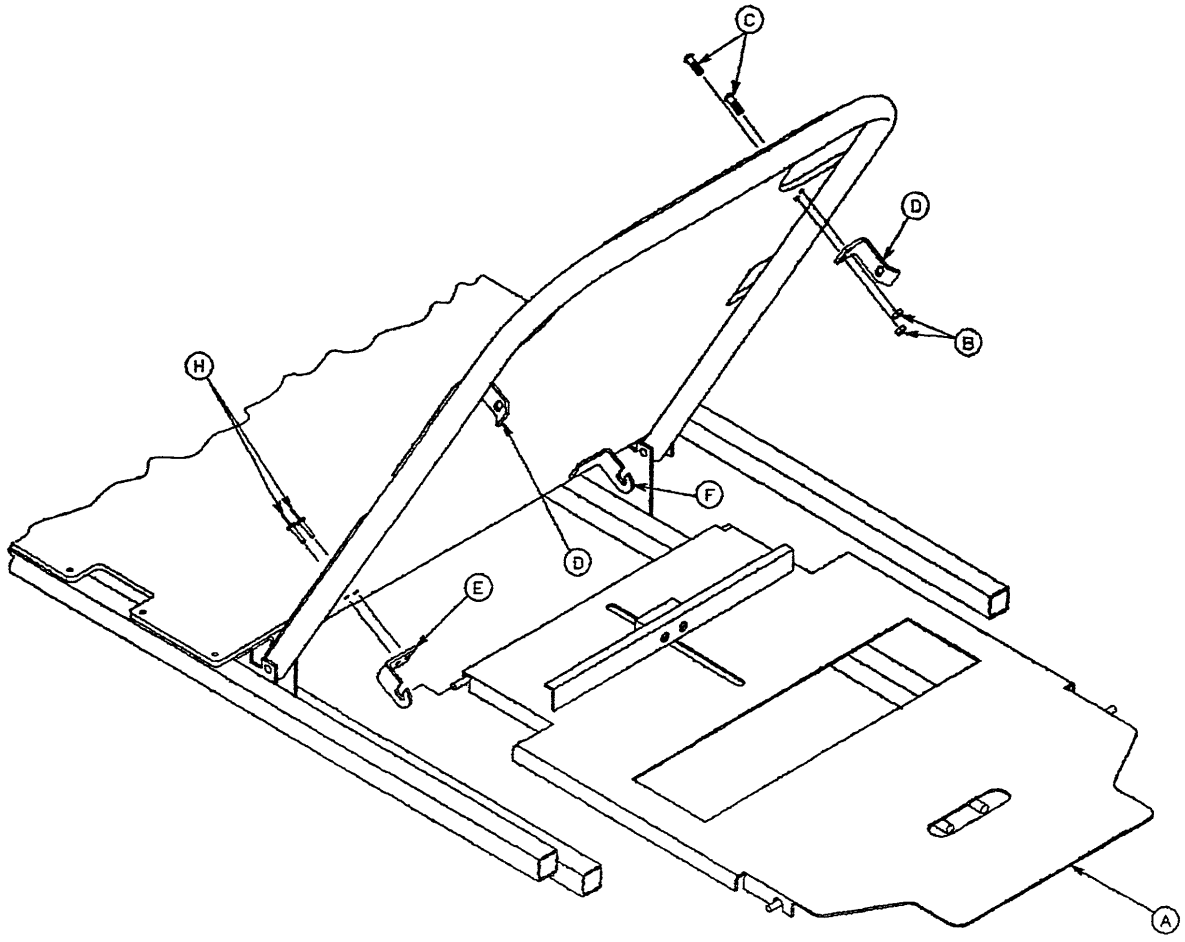
Item	Part No.	Part Name	Qty.
A	1020–30–11	Upright Bottle Holder	1
B	27–12	Cotter Pin	1
D	1020–30–17	Specification Label	1

1001–23–10 Fowler X–Ray Cassette Assembly



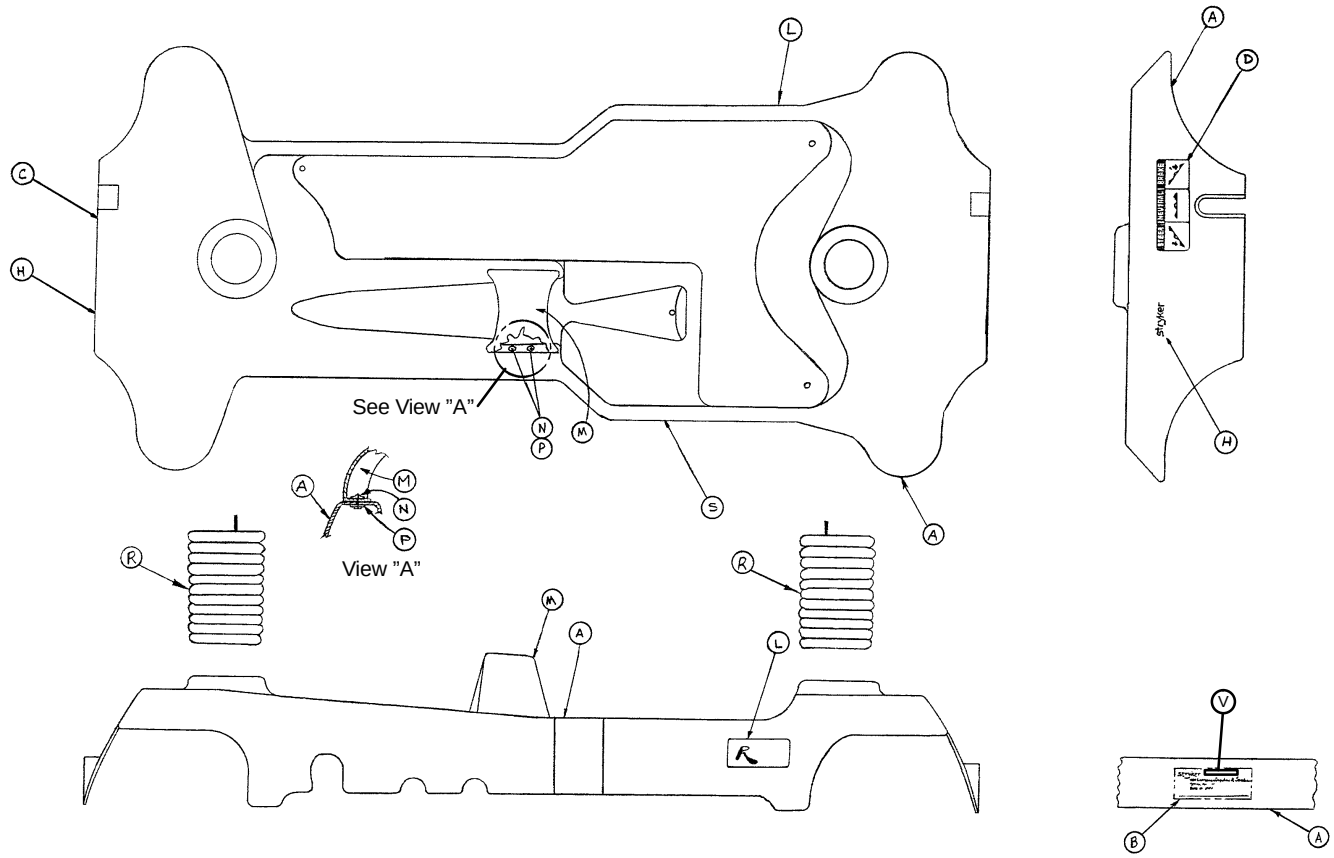
Item	Part No.	Part Name	Qty.
A	1001–23–12	Tray	1
B	1020–23–16	Post Housing	1
C	1001–23–14	Actuating Rod	2
D	926–23–64	Post	2
E	1010–23–37	Rod Guide	2
F	1020–23–21	Knob	1
H	1010–23–28	Tray Angle	1
J	926–23–70	Block Assembly	1
K	926–23–69	Washer	1
L	14–3	Washer	1
M	38–122	Compression Spring	1
N	1020–23–26	Spacer	2
P	1020–23–19	Tray Hinge, Right	1
R	1020–23–20	Tray Hinge, Left	1
S	926–23–71	Bushing	1
T	1–20	Flat Hd. Mach. Screw	2
W	4–149	Button Hd. Cap Screw	4
Y	1–22	Flat Hd. Mach. Screw	4
Z	16–3	Nylock Hex Nut	4
AA	1010–23–19	Instruction Label	1
AB	1001–23–25	Specification Label	1

1001–23–11 X–Ray Cassette Mounting Assembly



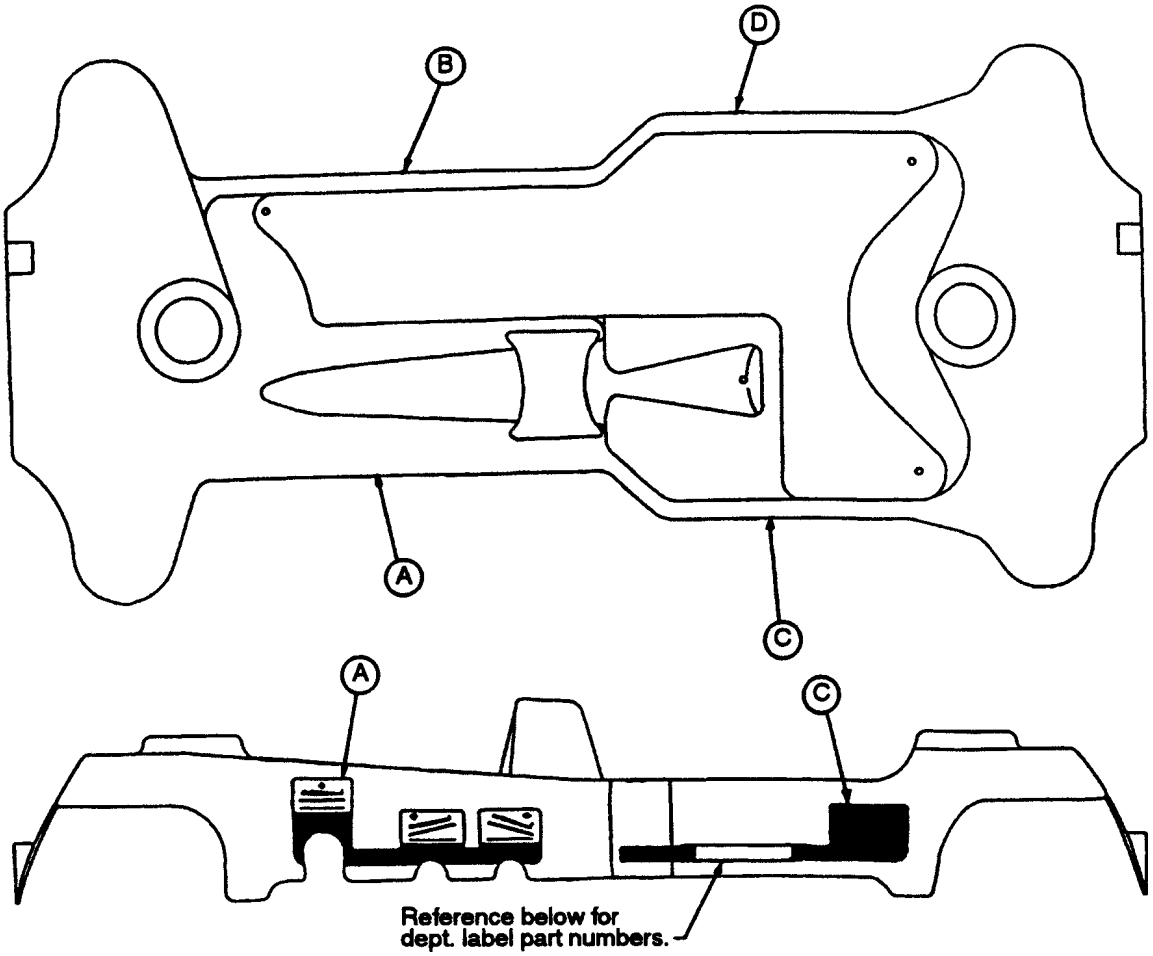
Item	Part No.	Part Name	Qty.
A	(page 141)	X–Ray Cassette Ass'y	1
B	16–3	Self–Locking Nut	4
C	4–149	Button Hd. Cap Screw	4
D	1001–23–13	Tray Latch	2
E	1020–23–13	Tray Hinge, Right	1
F	1020–23–12	Tray Hinge, Left	1
H	25–69	Pop Rivet	4

Side Control Base Labeling Assembly (1010 & 1510)



Item	1010 P/N	1510 P/N	Part Name	Qty
A	1010–245–17	1010–245–17	Hood Assembly	1
B	741–1–131	781–1–16	Specification Label	1
C	741–1–145	741–1–145	Brake/Steer Label, Head	1
D	741–1–146	741–1–146	Brake/Steer Label, Foot	1
H	946–1–60	946–1–60	Stryker Logo Label	2
L	1010–1–50	1010–1–50	Renaissance Series Logo Label	2
M	715–1–176	715–1–176	Oxygen Bottle Holder	1
N	11–16	11–16	Flat Washer	2
P	25–77	25–77	Pop Rivet	2
R	715–1–134	715–1–134	Bellows	2
V	921–1–252	921–1–252	Serial Number Label	1

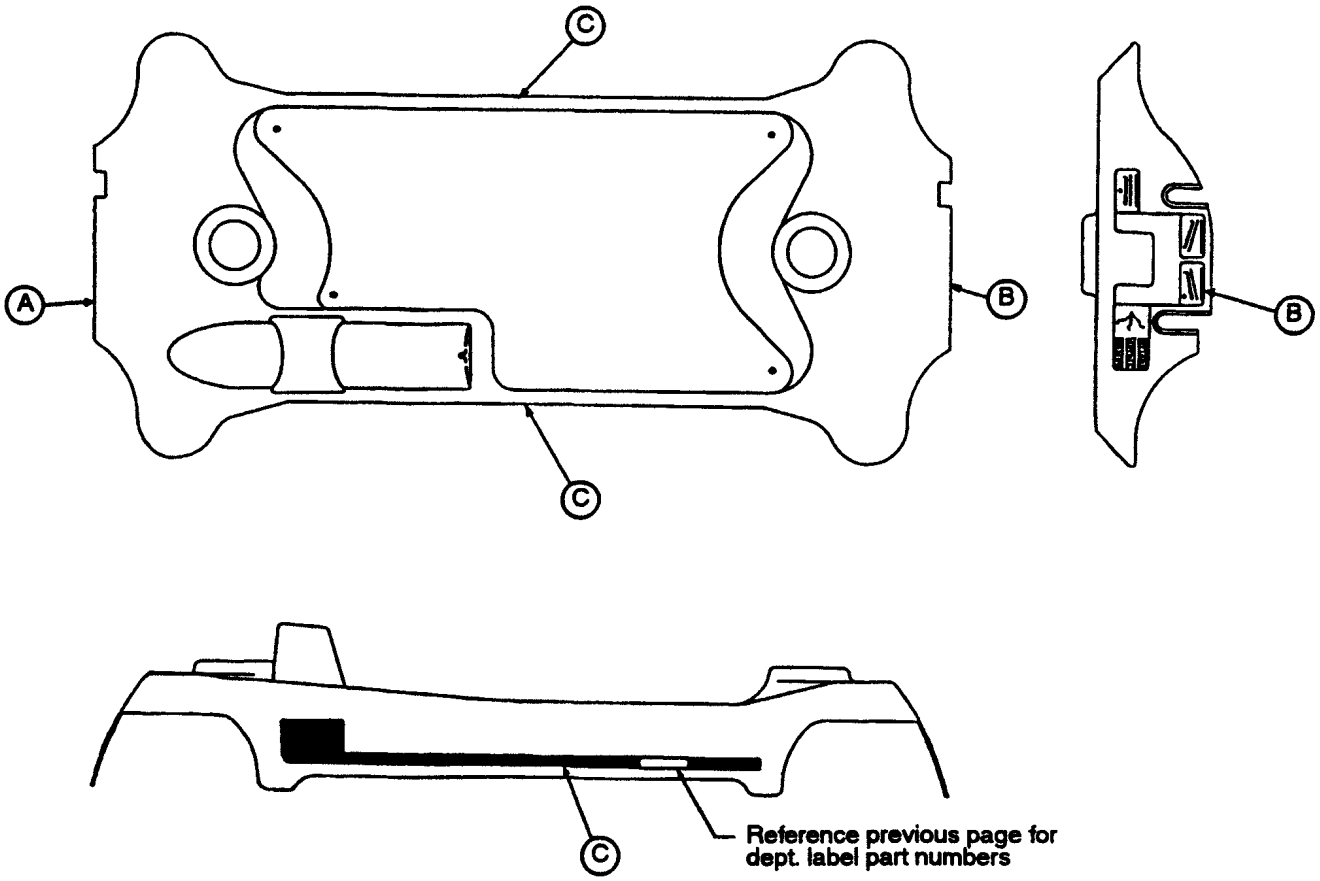
Side Control Graphics



Color	Item A Control Label, Right	Item B Control Label, Left	Item C Stripe Label, Right	Item D Stripe Label, Left	Litter Bumper
RED	1010–700–11	1010–700–12	1010–700–13	1010–700–14	1010–700–15
PURPLE	1010–700–21	1010–700–22	1010–700–23	1010–700–24	1010–700–25
GREEN	1010–700–31	1010–700–32	1010–700–33	1010–700–34	1010–700–35
GRAY	1010–700–41	1010–700–42	1010–700–43	1010–700–44	1010–700–45
TEAL	1010–700–51	1010–700–52	1010–700–53	1010–700–54	1010–700–55
PINK	1010–700–61	1010–700–62	1010–700–63	1010–700–64	1010–700–65
BLUE	1010–700–71	1010–700–72	1010–700–73	1010–700–74	1010–700–75

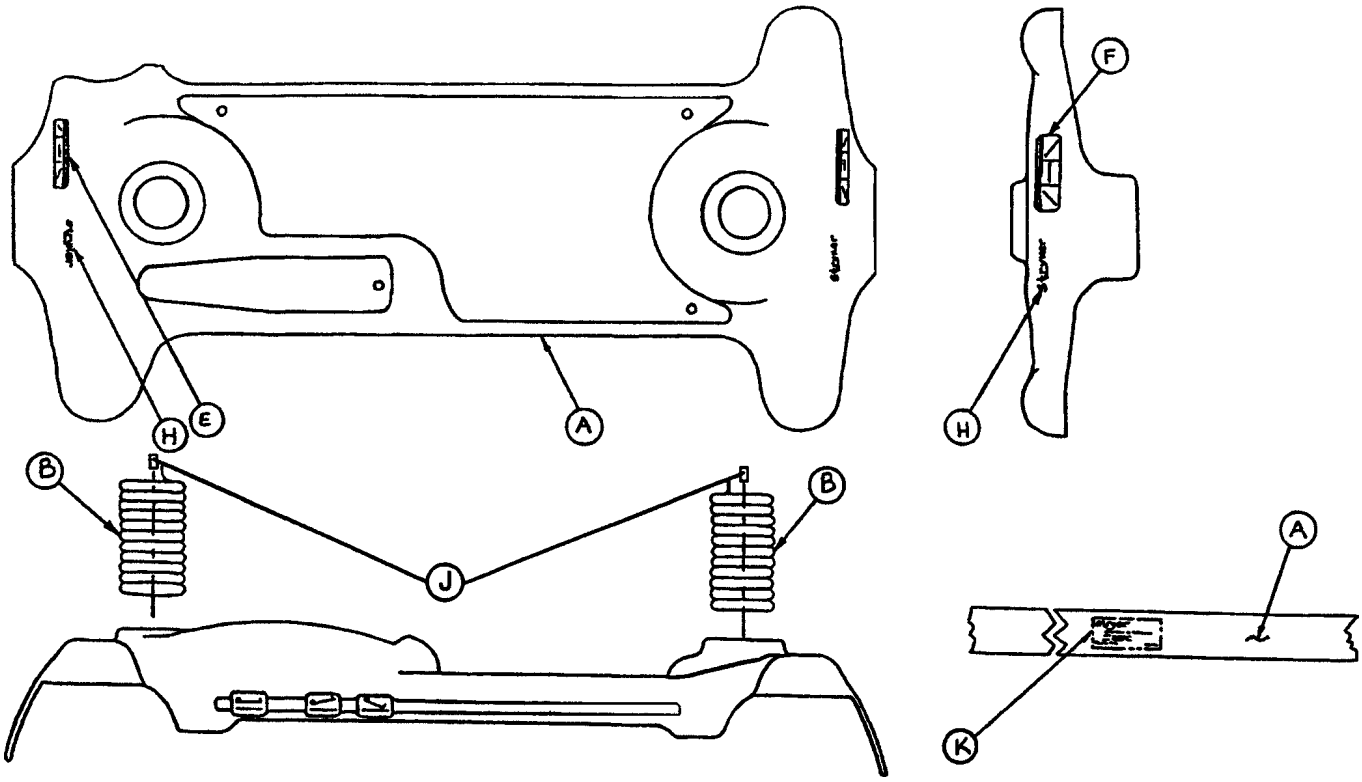
Department	Label Part Number	Department	Label Part Number
Emergency	1010–900–215	Endoscopy	1010–900–245
PACU	1010–900–220	Radiology	1010–900–250
Transport	1010–900–225	Nuclear Medicine	1010–900–255
Surgery	1010–900–230	Ambulatory Surgery	1010–900–260
Extended Stay	1010–900–235	G.I. Lab	1010–900–265
Maternity	1010–900–240	Cath. Lab	1010–900–270

End Control Graphics



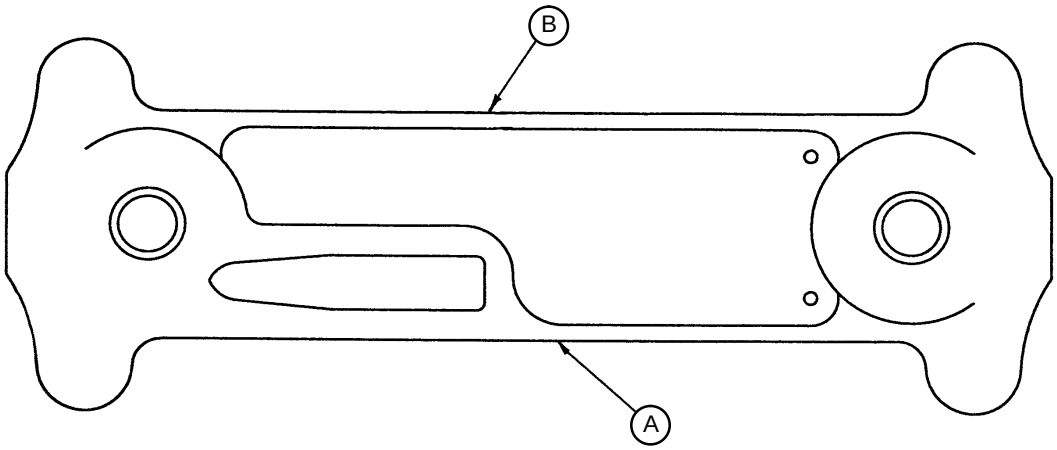
Color	Item A Control Label, Head	Item B Control Label, Foot	Item C Stripe Label	Litter Bumper
RED	1010–800–11	1010–800–12	1010–800–13	1010–700–15
PURPLE	1010–800–21	1010–800–22	1010–800–23	1010–700–25
GREEN	1010–800–31	1010–800–32	1010–800–33	1010–700–35
GRAY	1010–800–41	1010–800–42	1010–800–43	1010–700–45
TEAL	1010–800–51	1010–800–52	1010–800–53	1010–700–55
PINK	1010–800–61	1010–800–62	1010–800–63	1010–700–65
BLUE	1010–800–71	1010–800–72	1010–800–73	1010–700–75

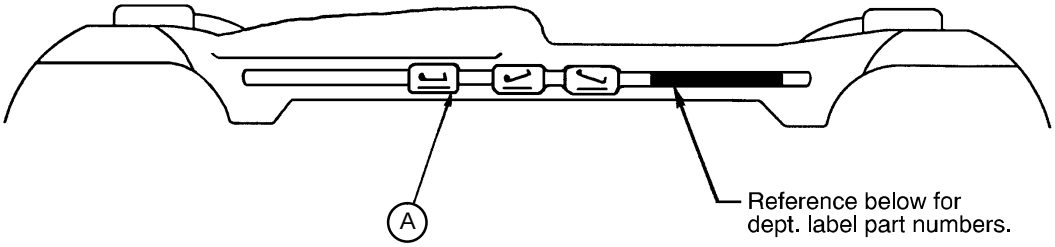
Side Control Base Labeling Assembly (721)



Item	Part No.	Part Name	Qty.
A	1001–100–1	Hood Assembly	1
B	715–1–134	Bellows	2
C	29–7	Dual Lock (not shown)	1
D	29–9	Dual Lock (not shown)	1
E	741–1–145	Brake/Steer Label, Head	1
F	741–1–146	Brake/Steer Label, Foot	1
H	946–1–60	Stryker Logo Label	2
J	721–201–17	Riser Tube	1
K	721–32–90	Specification Label	1

Side Control Graphics



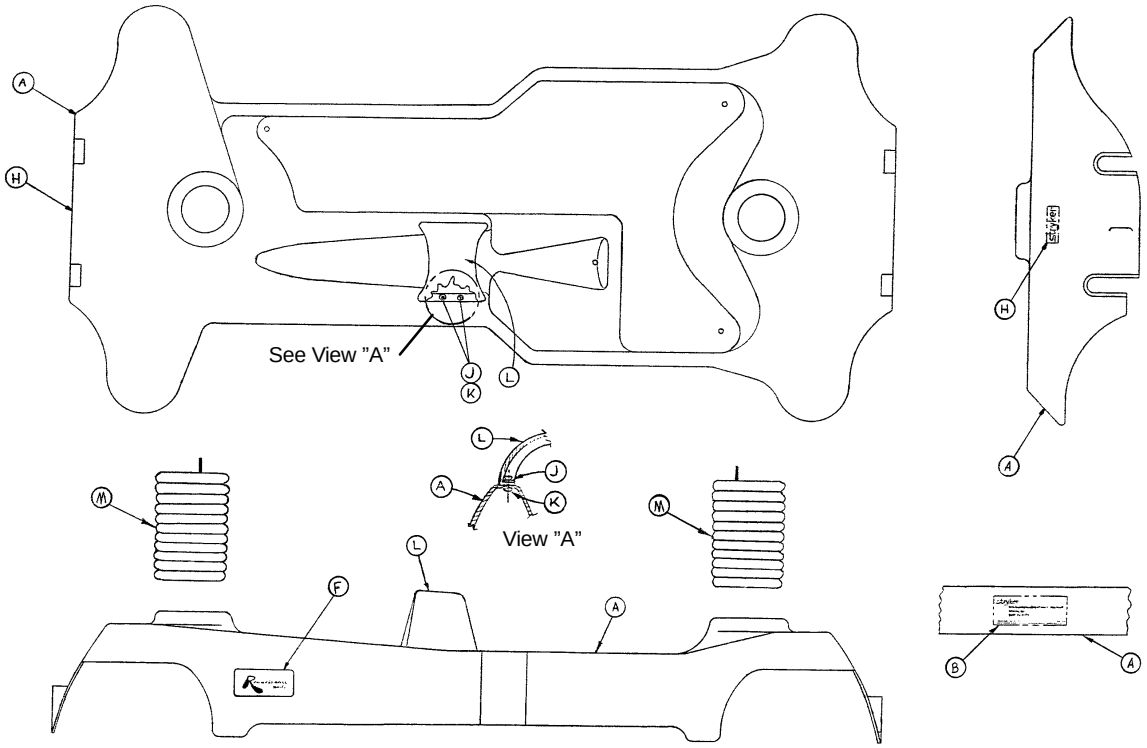


Color	Item A Control Label, Right	Item B Control Label, Left	Litter Bumper Strip
RED	1001–700–111	1001–700–112	1010–700–15
PURPLE	1001–700–121	1001–700–122	1010–700–25
GREEN	1001–700–131	1001–700–132	1010–700–35
GRAY	1001–700–141	1001–700–142	1010–700–45
TEAL	1001–700–151	1001–700–152	1010–700–55
PINK	1001–700–161	1001–700–162	1010–700–65
BLUE	1001–700–171	1001–700–172	1010–700–75

Department	Label Part Number	Department	Label Part Number
Emergency	1010–900–1	Endoscopy	1010–900–7
P.A.C.U.	1010–900–2	Radiology	1010–900–8
Transport	1010–900–3	Nuclear Medicine	1010–900–9
Surgery	1010–900–4	Ambulatory Surgery	1010–900–10
Extended Stay	1010–900–5	G.I. Lab	1010–900–11
Maternity	1010–900–6	Cath. Lab	1010–900–12

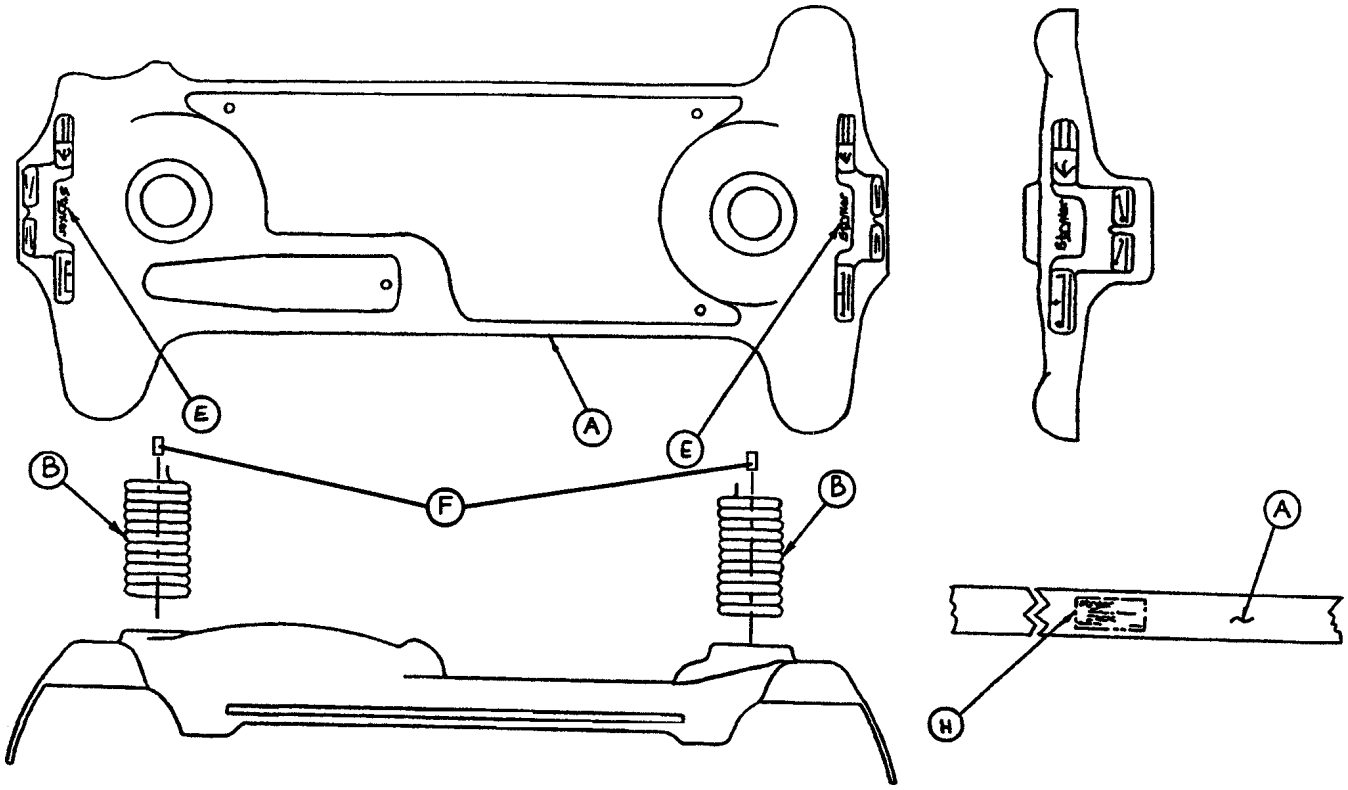
Notes

End Control Base Labeling Assembly (1010 & 1510)



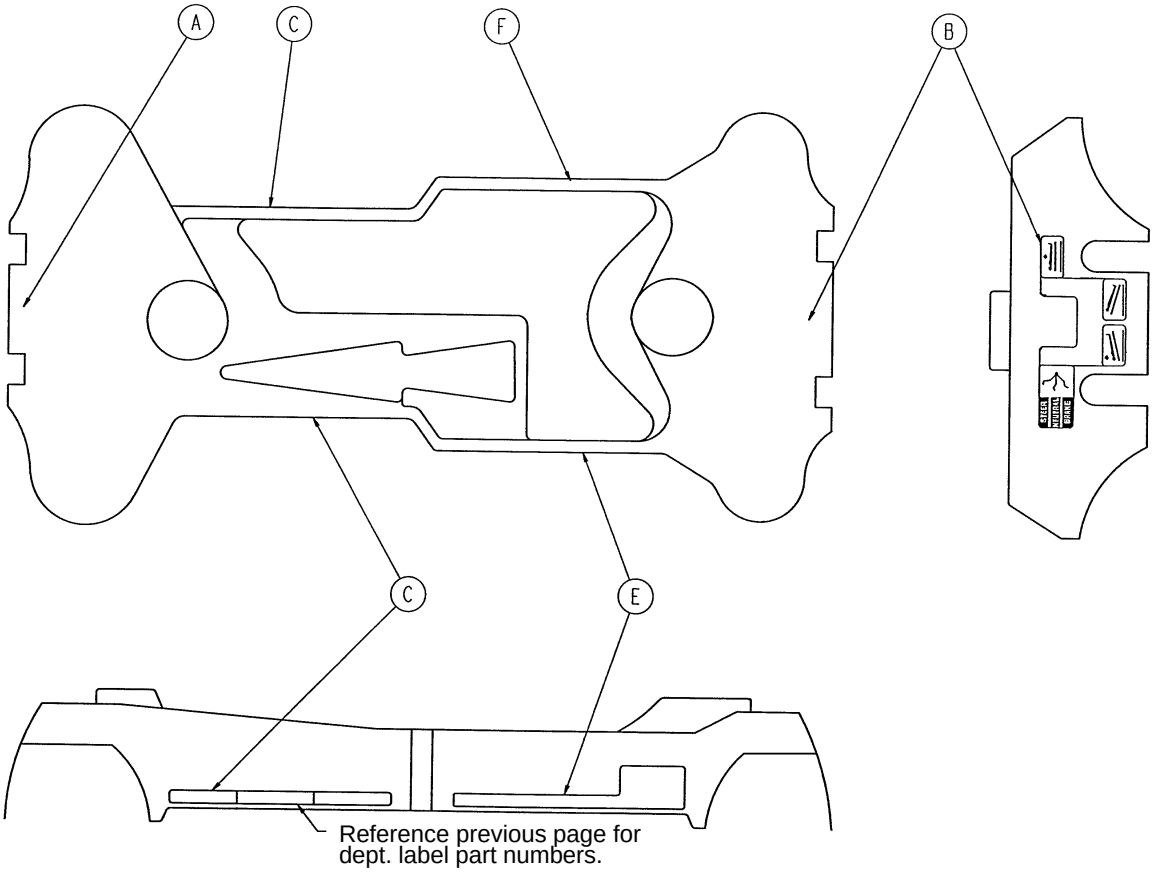
Item	1010 P/N	1510 P/N	Part Name	Qty.
A	1010–244–17	1010–244–17	Hood Assembly	1
B	741–1–131	781–1–16	Specification Label	1
F	1010–1–50	1010–1–50	Renaissance Series Logo Label	2
H	946–1–60	946–1–60	Stryker Logo Label	2
J	11–16	11–16	Flat Washer	2
K	25–77	25–77	Pop Rivet	2
L	715–1–176	715–1–176	Oxygen Bottle Holder	1
M	715–1–134	715–1–134	Bellows	2

End Control Base Labeling Assembly (721)



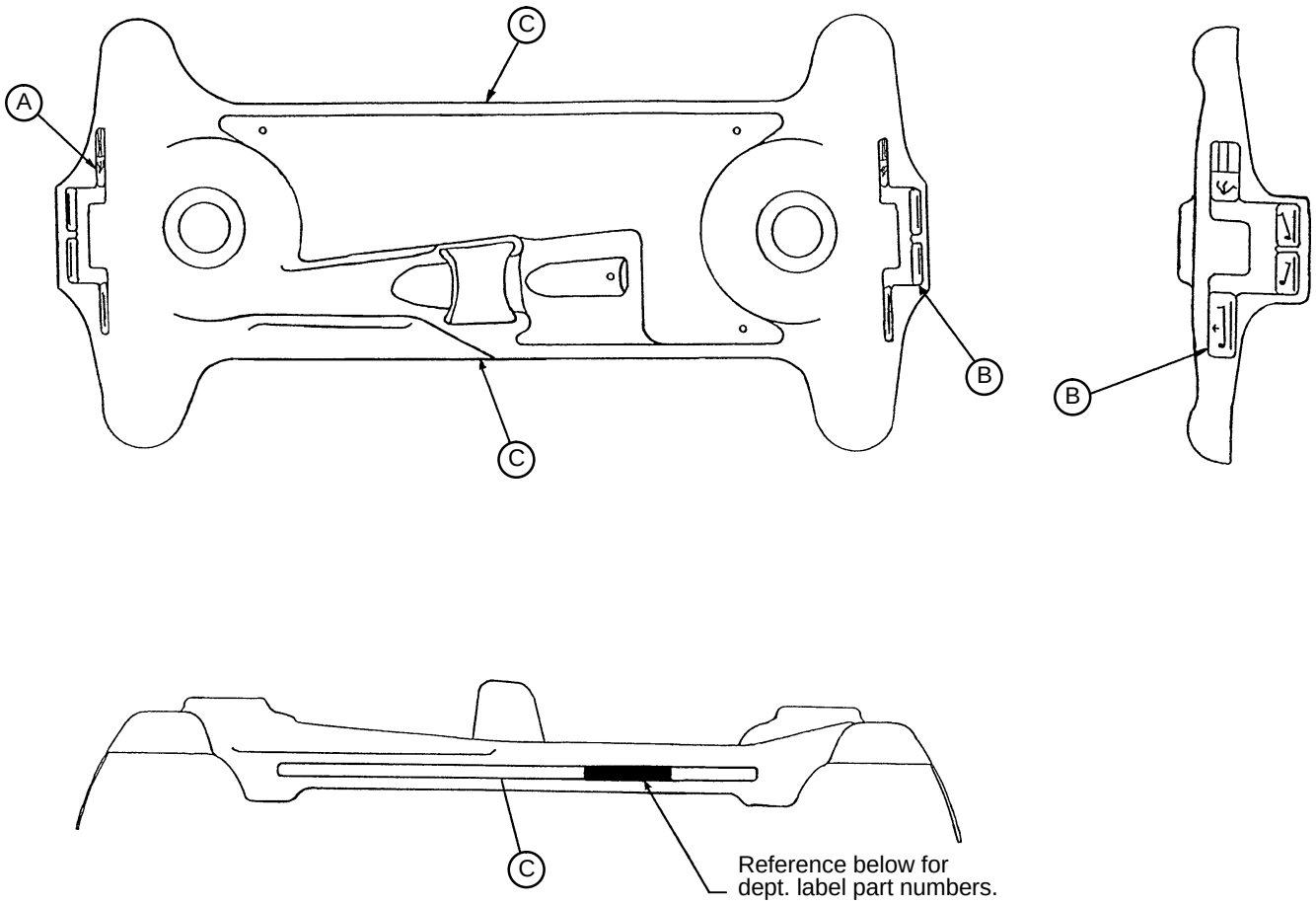
Item	Part No.	Part Name	Qty.
A	1001–100–1	Hood Assembly	1
B	715–1–134	Bellows	2
C	29–7	Dual Lock (not shown)	1
D	29–9	Dual Lock (not shown)	1
E	946–1–60	Stryker Logo Label	2
F	721–201–17	Riser Tube	2
H	721–32–90	Specification Label	1

End Control Graphics (1010 & 1510)



Color	Item A Control Label, Head	Item B Control Label, Foot	Item C Stripe Label	Litter Bumper	Item E Right Side Stripe	Item F Left Side Stripe
RED	1010–800–11	1010–800–12	1010–800–13	1010–700–15	1010–700–13	1010–700–14
PURPLE	1010–800–21	1010–800–22	1010–800–23	1010–700–25	1010–700–23	1010–700–24
GREEN	1010–800–31	1010–800–32	1010–800–33	1010–700–35	1010–700–33	1010–700–34
GRAY	1010–800–41	1010–800–42	1010–800–43	1010–700–45	1010–700–43	1010–700–44
TEAL	1010–800–51	1010–800–52	1010–800–53	1010–700–55	1010–700–53	1010–700–54
PINK	1010–800–61	1010–800–62	1010–800–63	1010–700–65	1010–700–63	1010–700–64
BLUE	1010–800–71	1010–800–72	1010–800–73	1010–700–75	1010–700–73	1010–700–74

End Control Graphics (721)



Color	Item A Control Label, Head	Item B Control Label, Foot	Item C Stripe Label	Litter Bumper Strip
RED	1001–800–11	1001–800–12	1001–800–13	1010–700–15
PURPLE	1001–800–21	1001–800–22	1001–800–23	1010–700–25
GREEN	1001–800–31	1001–800–32	1001–800–33	1010–700–35
GRAY	1001–800–41	1001–800–42	1001–800–43	1010–700–45
TEAL	1001–800–51	1001–800–52	1001–800–53	1010–700–55
PINK	1001–800–61	1001–800–62	1001–800–63	1010–700–65
BLUE	1001–800–71	1001–800–72	1001–800–73	1010–700–75

Department	Label Part Number	Department	Label Part Number
Emergency	1010–900–1	Endoscopy	1010–900–7
P.A.C.U.	1010–900–2	Radiology	1010–900–8
Transport	1010–900–3	Nuclear Medicine	1010–900–9
Surgery	1010–900–4	Ambulatory Surgery	1010–900–10
Extended Stay	1010–900–5	G.I. Lab	1010–900–11
Maternity	1010–900–6	Cath. Lab	1010–900–12

Replacement Parts and Kits

PART NAME	PART NUMBER
Chest Restraint Strap	1010–58
Body Restraint Straps	390–19
Ankle Restraint Strap	946–43–100
Wrist Restraint Strap	946–44–100
Folddown Siderail Pads	1010–52
3” Enhanced Comfort Mattress (721)	721–248
4” Enhanced Comfort Mattress (721)	721–247
3” Low Friction Mattress (721)	1059–324–40
4” Low Friction Mattress (721)	1059–424–40
3” Enhanced Comfort Mattress (1010)	1001–48–6
4” Enhanced Comfort Mattress (1010)	1001–47–6
3” Low Friction Mattress (1010)	1059–326–40
4” Low Friction Mattress (1010)	1059–426–40
3” Low Friction Mattress (1510)	1059–329–40
4” Low Friction Mattress (1510)	1059–429–40
3” Blue Staph Chek™ Mattress (1510)	1501–48–6
4” Blue Staph Chek™ Mattress (1510)	1501–47–6
Removable Standard I.V. Pole	390–25
2–Stage Permanent I.V. Pole Kit (721)	721–400–1
3–Stage Permanent I.V. Pole, Head End (721)	721–61
3–Stage Permanent I.V. Pole, Foot End (721)	721–62
Tethered I.V. Pole (721)	721–287
2–Stage Permanent I.V. Pole, Foot End (1010)	1010–280
2–Stage Permanent I.V. Pole, Head End (1010)	1010–281
3–Stage Permanent I.V. Pole, Head End (1010)	1010–61
3–Stage Permanent I.V. Pole, Foot End (1010)	1010–62
2–Stage Permanent I.V. Pole, Foot End (1510)	1510–280
2–Stage Permanent I.V. Pole, Head End (1510)	1510–281
3–Stage Permanent I.V. Pole, Head End (1510)	1510–61
3–Stage Permanent I.V. Pole, Foot End (1510)	1510–62
Tethered I.V. Pole (1010 & 1510)	1001–87
Instrument/Serving Tray	1052–26
Instrument/Serving Tray (1510)	1052–29
Defibrillator/Equipment Tray	926–39
Foot Board/Chartholder	926–40–100
Foot Board/Defibrillator Tray	1010–50–100
Head/Foot Board (1)	946–29–12
Head Board w/Push Bar (1010)	1010–289–10
Head Board w/Push Bar (1510)	1510–289–10
Foot End Push Handles (1010)	1010–251
Foot End Push Handles (1510)	1510–51
Caster Cover Kit	1010–56–100
Fowler X–Ray Cassette (1010/1510)	1001–23–10
C–Spine Cassette Holder	1001–70
Upright Oxygen Bottle Holder	1020–30
I.V. Caddy	1050–1–100
I.V. Caddy w/Mounting Clip	1050–2
Heel Stirrups (1010/1510)	1001–55

Warranty

Limited Warranty:

Stryker Medical Division, a division of Stryker Corporation, warrants to the original purchaser that its products should be free from defects in material and workmanship for a period of one (1) year after date of delivery. Stryker's obligation under this warranty is expressly limited to supplying replacement parts and labor for, or replacing, at its option, any product which is, in the sole discretion of Stryker, found to be defective. Stryker warrants to the original purchaser that the frame and welds on its beds will be free from structural defects for as long as the original purchaser owns the bed. If requested by Stryker, products or parts for which a warranty claim is made shall be returned prepaid to Stryker's factory. Any improper use or any alteration or repair by others in such manner as in Stryker's judgement affects the product materially and adversely shall void this warranty. No employee or representative of Stryker is authorized to change this warranty in any way.

This statement constitutes Stryker's entire warranty with respect to the aforesaid equipment. STRYKER MAKES NO OTHER WARRANTY OR REPRESENTATION, EITHER EXPRESSED OR IMPLIED, EXCEPT AS SET FORTH HEREIN. THERE IS NO WARRANTY OF MERCHANTABILITY AND THERE ARE NO WARRANTIES OF FITNESS FOR ANY PARTICULAR PURPOSE. IN NO EVENT SHALL STRYKER BE LIABLE HEREUNDER FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING FROM OR IN ANY MANNER RELATED TO SALES OR USE OF ANY SUCH EQUIPMENT.

To Obtain Parts and Service:

Stryker products are supported by a nationwide network of dedicated Stryker Field Service Representatives. These representatives are factory trained, available locally, and carry a substantial spare parts inventory to minimize repair time. Simply call your local representative, or call Stryker Customer Service at (800) 327–0770.

Supplemental Warranty Coverage:

Stryker has developed a comprehensive program of extended warranty options designed to keep your equipment operating at peak performance at the same time it eliminates unexpected costs. We recommend that these programs be activated *before* the expiration of the new product warranty to eliminate the potential of additional equipment upgrade charges. Stryker offers the following Supplemental Warranties:

Extended (Parts and Labor)

- All replacement parts (excluding mattresses and consumable items)
- Labor and travel for *all* scheduled and unscheduled calls
- Annual Preventive Maintenance Inspections and repairs
- JCAHO paperwork for preventive maintenance
- Priority Emergency Service

Standard (Labor Only):

- Labor and travel for *all* scheduled and unscheduled calls
- Biannual Preventive Maintenance Inspections and repairs
- JCAHO paperwork for preventive maintenance
- Priority Emergency Service

Basic (Parts Only):

- All replacement parts (excluding mattresses and consumable items)
- Priority Emergency Service

Please call your local representative, or call (800) 327–0770 for further information

Return Authorization:

Merchandise cannot be returned without approval from the Stryker Customer Service Department. An authorization number will be provided which must be printed on the returned merchandise. Stryker reserves the right to charge shipping and restocking fees on returned items.

SPECIAL, MODIFIED, OR DISCONTINUED ITEMS NOT SUBJECT TO RETURN.

Damaged Merchandise:

ICC Regulations require that claims for damaged merchandise must be made with the carrier within fifteen (15) days of receipt of merchandise. DO NOT ACCEPT DAMAGED SHIPMENTS UNLESS SUCH DAMAGE IS NOTED ON THE DELIVERY RECEIPT AT THE TIME OF RECEIPT. Upon prompt notification, Stryker will file a freight claim with the appropriate carrier for damages incurred. Claim will be limited in amount to the actual replacement cost. In the event that this information is not received by Stryker within the fifteen (15) day period following the delivery of the merchandise, or the damage was not noted on the delivery receipt at the time of receipt, the customer will be responsible for payment of the original invoice in full.

Claims for any short shipment must be made within thirty (30) days of invoice.

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Medical
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DH 8/97 1010–32–52 REV X