IMPORTANT
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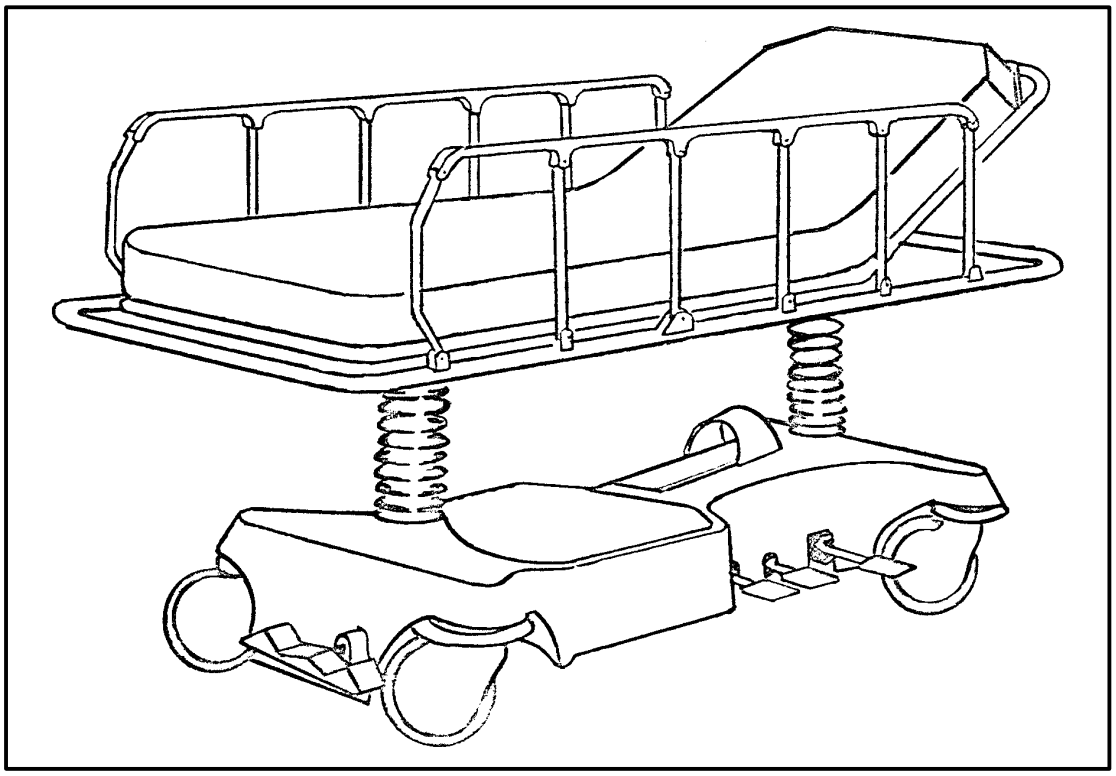

1000 Emergency Care Stretcher
1500 PACU Stretcher

MAINTENANCE MANUAL

For Parts or Technical Assistance
1–800–327–0770

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INTRODUCTION

This manual is designed to assist you with the operation and maintenance of the 1000 Emergengy Care Stretcher and the 1500 PACU Bed. Read it thoroughly before using the equipment or beginning any maintenance on it.

SPECIFICATIONS

	1000	1500
Maximum Weight Capacity	500 pounds	500 pounds
Overall Bed Length \ Width	78” \ 28”	78” \ 33”
Minimum \ Maximum Bed Height	22” \ 35”	22” \ 35”
Fowler Angle	0 to 90 degrees	0 to 90 degrees
Knee Gatch Angle	0 to 35 degrees	0 to 35 degrees
Trendelenberg \ Reverse Trendelenberg	+12 to –18 degrees	+12 to –18 degrees

WARNING / CAUTION / NOTE DEFINITION

The words WARNING, CAUTION and NOTE carry special meanings and should be carefully reviewed.

WARNING

The personal safety of the patient or user may be involved. Disregarding this information could result in injury to the patient or user.

CAUTION

These instructions point out special procedures or precautions that must be followed to avoid damaging the equipment.

NOTE

This provides special information to make maintenance easier or important instructions clearer.

Preventative Maintenance

CLEANING

1. Hand wash all surfaces of the bed with warm water and mild detergent. Dry thoroughly.
2. Clean Velcro **AFTER EACH USE**. Saturate Velcro with disinfectant and allow disinfectant to evaporate. (Appropriate disinfectant for nylon Velcro should be determined by the hospital.)

NOTE

Quaternary Germicidal Disinfectants, used as directed, and/or Chlorine Bleach products, typically 5.25% Sodium Hypochlorite in dilutions ranging between 1 part bleach to 100 parts water, and 2 parts bleach to 100 parts water are not considered mild detergents. These products are corrosive in nature and may cause damage to your stretcher if used improperly. If these types of products are used to clean Stryker patient handling equipment, measures must be taken to insure the stretchers are rinsed with clean water and thoroughly dried following cleaning. Failure to properly rinse and dry the stretchers will leave a corrosive residue on the surface of the stretcher, possibly causing premature corrosion of critical components. Failure to follow the above directions when using these types of cleaners may void this product's warranty.

BIANNUAL CHECKLIST

- ——— All fasteners secure (reference all assembly prints)
- ——— Siderails move and latch properly (page 6)
- _____ All casters lock with brake pedal engaged
- ——— Steer function working properly
- ——— All casters secure and swivel properly (page 9)
- _____ Body restraints working properly
- ——— I.V. pole intact and operating properly (page 73)
- ——— Oxygen bottle holder intact and operating properly
- ——— Knee Gatch and Fowler operate and latch properly (refer to operations manual)
- ——— Trendelenberg/Reverse Trendelenberg operating properly
- ——— No rips or cracks in mattress cover
- ——— Ground chain intact
- ——— No leaks at hydraulic connections
- _____ Hydraulic jacks holding properly (page 11)
- _____ Hydraulic drop rate set properly (page 13)
- ——— Hydraulic oil level sufficient (page 12)
- ——— Lubricate where required, including the brake adjuster assembly and brake cam

Serial No._____

_____

_____

_____

_____

Completed By:_____ Date:_____

PNEUMATIC FOWLER ADJUSTMENT

Required Tools:

1/8” Hex Allen Wrench
3/32” Hex Allen Wrench
5/32” Hex Allen Wrench
7/16” Open End Wrench
1/2” Socket w/Ratchet
Channel Lock Pliers
Towel or Cloth
Thread ”Locktite”

Adjustment Procedure:

1. Refer to drawing 1000–144 (Pneumatic Fowler Assembly, page 56).
2. For easier access, move Fowler to 75 degrees or higher.
3. Using a 3/32” hex Allen wrench, remove set screws (AH), located in center of yokes (AC).
4. Wrap a towel or cloth around the gas cylinder actuator shaft(s) so as not to mark the shaft. Using channel lock pliers, turn actuator shaft(s) into yoke(s) (AC) until tight.
5. Using thread locktite, reinstall set screws (AH).
6. While holding the jam nuts (AF) with a 1/2” socket, turn the adjustment screws (CA) using a 5/32” hex Allen wrench until they JUST touch the cylinder pins.
7. Verify that the distance between the handle (AR) and the end of the Fowler tube (F) is 1 1/4”. If it is not, while holding jam nut (BR) with a 7/16” open end wrench turn adjustment screw (AD) with a 1/8” hex Allen wrench until the 1 1/4” measurement is achieved. Retighten jam nut (BR).
8. Be sure the Fowler will travel from flat to at least 90 degrees. If it doesn’t, turn each adjustment screw (CA) clockwise 1/2 turn. Repeat until at least 90 degrees of travel is achieved.
9. Lower the Fowler to a 5–10 degree angle and release the handle. Apply approximately 50 pounds downward to the end of the Fowler. If either side drifts down, turn the adjustment screw (CA) on that side 1/4 turn counterclockwise. Repeat until the Fowler is firm with 50 pounds applied.
10. While holding the adjustment screws (CA), tighten the jam nut spacers (AF).

SIDERAIL LATCH ADJUSTMENT

Required Tools:

1/8 Hex Allen Wrench

WARNING
The siderail latch adjustment is pre–set at the factory, and there should not normally be a need for readjustment. If adjustment must be done it is important to follow the procedure below. If it is not done properly, injury to the patient or user could occur.

Adjustment Procedure:

1. Using a 1/8 hex Allen wrench, adjust the hex Allen screw located on the latch assembly opposite the latch. Turning the Allen screw clockwise will **DECREASE** the amount of ”play” in the latching mechanism. Turning counterclockwise will **INCREASE** the amount.

NOTE
The amount of ”play” in the siderail, when in full up engaged position, should be approximately 1/8 to 3/16 inches.

CAUTION

Too much ”play” when the siderail is in the full up engaged position will give the siderail the appearance of being unstable and could also cause premature wearing of the latch system.
Too little ”play” will obstruct the latch and keep it from engaging completely in the full up position, which may cause damage to the latch and/or injury to the patient or user.

PEDAL LINKAGE ADJUSTMENT – DUAL SIDE CONTROL BASE

Required Tools:

3/32 Hex Allen Wrench

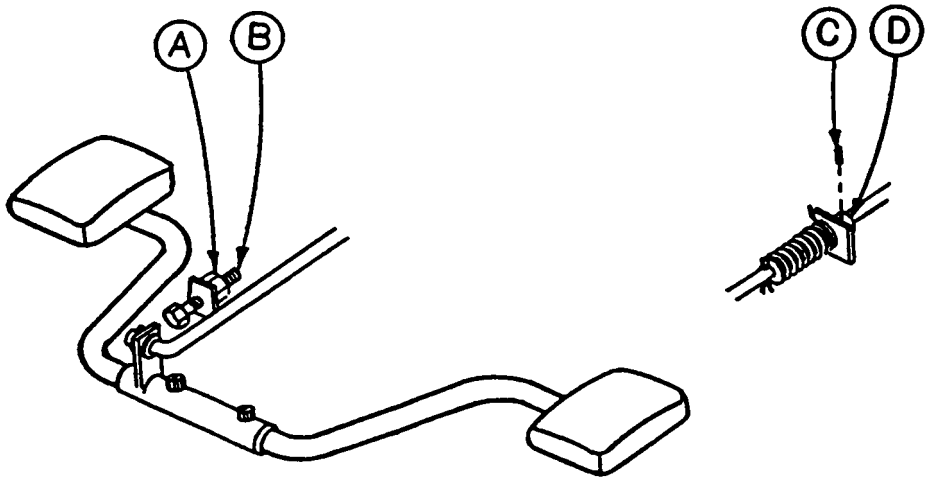
7/16 Open End Wrench

1/2 Open End Wrench

(2) Wooden blocks (10 – 12 inches in length)

Adjustment Procedure:

1. Pump the litter up to full height.
2. Lift the base hood, separating the hood from the base frame. Using the wooden blocks, support the base hood.
3. To adjust the foot end descent pedal, use a 5/32 hex Allen wrench to loosen the set screw (C) in the stop collar (D) on the release rod. Hold the pedal parallel to the floor and slide the collar up to the bracket on the release rod. Tighten the set screw on the stop collar. Be sure the head end and foot end descent pedals are level with each other. Repeat for the head end pedal, if necessary.
4. Once the pedals are level, be sure the paddle on the end of the release rod for the foot end jack is slightly touching the actuating stem on the jack base. If it is not, use a 3/32 hex Allen wrench to loosen the set screw on the paddle hub. Adjust the paddle to **JUST** touch the stem of the jack. Tighten the set screw in the paddle hub. Repeat for the head end jack, if necessary.
5. Depress the pedal for the foot end jack. The jack should start to descend about the same time the paddle on the end of the rod contacts the sleeve on the jack actuating stem. The bracket on the foot pedal body should hit the stop screw (B). Any further movement could cause damage to the stem components inside the jack housing. To adjust the stop screw, use a 1/2 open end wrench to loosen the hex jam nut (A). Turn the screw and re–tighten the hex jam nut. Repeat for the head end jack.
6. Pump the litter up to full height.
7. Step on both descent pedals at the same time. Both ends of the litter should lower with the foot end lowering slightly faster than the head end. If it does not, refer to the procedure for adjusting the jack descent rate.
8. Remove the wooden blocks supporting the base hood. Use the pedal cut–outs on the side of the hood as a guide for proper re–positioning.



PEDAL LINKAGE ADJUSTMENT – DUAL END CONTROL BASE

Required Tools:

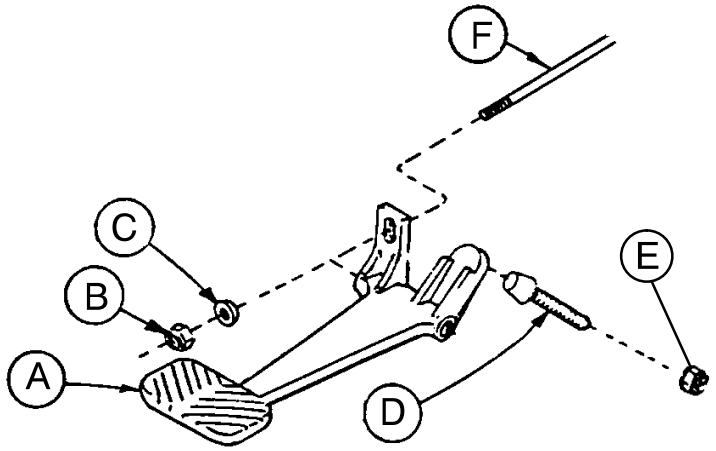
7/16 Open End Wrench

1/2 Open End Wrench

(2) Wooden Blocks (10 – 12 inches in length)

Adjustment Procedure:

1. Pump the litter up to full height.
2. Lift the base hood, separating the hood from the base frame. Using the wooden blocks, support the base hood.
3. The descent pedals should be level with each other and there should be approximately 4 inches between the floor and the bottom of the pedal. To raise the pedal height, use a 1/2 open end wrench to loosen the hex jam nut (E). Using your hand, turn the screw (D) into the bracket. To lower the pedal height, loosen the screw. Tighten the hex jam nut (E) after the correct height is achieved.
4. Once the pedals are level, the release rod can be adjusted. Using a 7/16 wrench, turn nut (B) clockwise to shorten the release length and counterclockwise to increase the length.
5. Depress the pedal and be sure the jack descent is triggered when the pedal is approximately one inch from the floor. The descent should stop when the pedal is released and the jack height should hold. Repeat the above procedures for the descent pedal at the other end of the bed.
6. After adjusting each descent pedal individually, depress both pedals at the same time. Both jacks should start descending when the pedals are approximately one inch from the floor. The foot end should lower slightly faster than the head end. If it does not, see procedure for adjusting the jack descent rate.
7. Remove the wooden blocks supporting the base hood and secure the hood to the base frame.



CASTER ASSEMBLY REPLACEMENT*

Required Tools:

1/8 Roll Pin Punch
Flat Punch (any size larger than 1/8)
Needle Nose Pliers
3/4 Inch Wrench
1 Inch Wrench
Drill with 1/8 inch Drill Bit
Hammer
Floor Jack
(2) Wooden Blocks (10 – 12 inches in length)
Torque Wrench (w/ Ft. Lbs. Adjust.)

Replacement Procedure:

1. Pump the litter up to full height.
2. Lift the base hood, separating the hood from the base frame. Using the wooden blocks, support the base hood,
3. Using a 1/8 roll pin punch and hammer, remove roll pin located in center of lug nut holding wheel assembly to base frame.
4. Carefully remove plastic wheel covers.
5. Using a floor jack, lift base frame approximately 4 inches off the ground.
6. While holding cap screw with a 3/4 inch wrench, turn lug nut with a 1 inch wrench to loosen wheel assembly from base frame. Remove wheel.
7. Install the new wheel assembly with new lug nut and tighten down to 60 – 65 foot–pounds torque.

WARNING
Never reuse the old lug nut, cap screw or roll pin once removed from base frame.

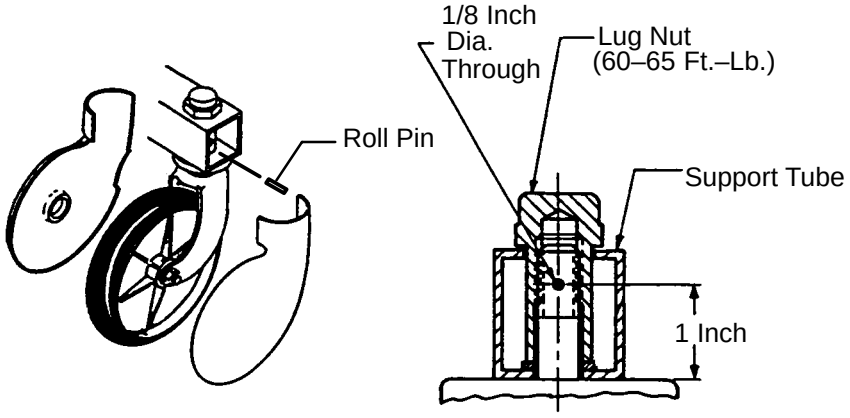
8. Lower the floor jack and set aside to be used, if needed, with another wheel.
9. Drill a 1/8 hole in center of lug nut, going completely through the lug nut.

CAUTION

Be careful not to ”oblong” the hole in the lug nut when drilling.

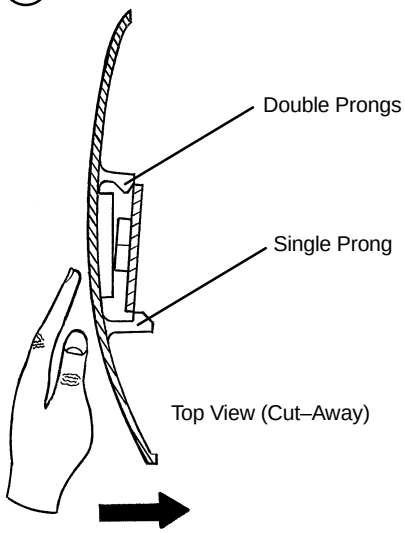
10. Using needle nose pliers, hold on to roll pin and tap into place. Finish driving roll pin with a flat head punch and a hammer until flush with the lug nut.
11. Install plastic wheel covers onto wheel.
12. Remove the wooden blocks supporting the base hood and secure the hood to the base frame.

***See page 28 for replacement part numbers**



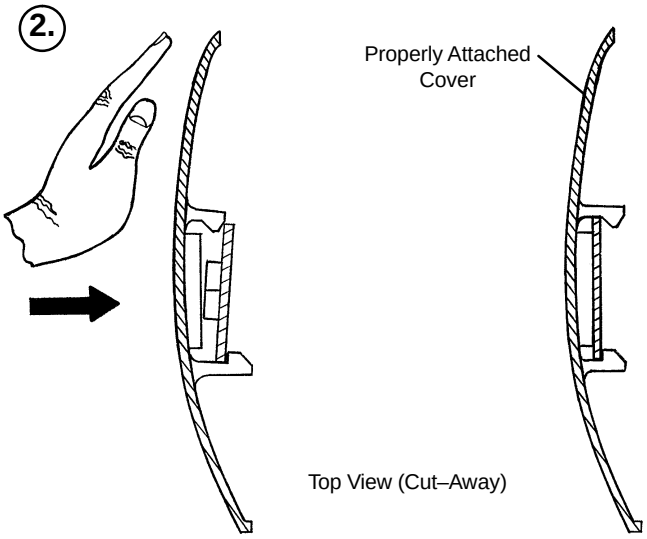
CASTER COVER INSTALLATION AND REMOVAL

1.



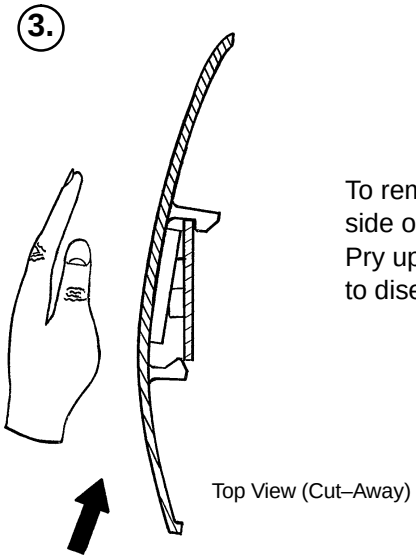
Looking through the larger of the two side cut–outs, align cover with axle nut or bolt head, as shown. Push down on the opposite side of the cover until single prong engages with caster horn.

2.



Push with palm on cover until double prongs engage.

3.



To remove wheel cover, insert large screwdriver into cut–out in side of wheel cover and into the space between the double prongs. Pry up cover to disengage double prongs and push sharply upward to disengage single prong.

HYDRAULIC SYSTEM TROUBLESHOOTING

NOTE
Be sure the pedal linkage has been adjusted properly before beginning service on the jacks (see page 7 or page 8).

PROBLEM/SYMPTOM	SOLUTION
Jack will not raise to full height.	Add hydraulic fluid (see p.12). Check for leaks.
Jack will not hold in raised position.	Close the needle valve completely. If the jack holds, replace valve #1 (see p. 14). If the jack does not hold, replace valve #2 (see p. 15).
Jack will not pump up and the jack actuator rod **does not** move.	Close the needle valve. If the jack will now pump up, replace valve #1. If the jack still will not pump up after closing the needle valve, replace valve #3 (see p. 15).
Jack will not pump up but the jack actuator rod **does** move when the pump pedal is activated.	Replace valve #2 (see p. 15).
Jack will not pump up and the jack actuator rod may or may not move.	Remove excess air (vacuum) in system (see p. 12).

Contact Stryker technical service at 1–800–327–0770 for further assistance.

CHECKING HYDRAULIC FLUID LEVEL

Required Tools:

3/8 Open End Wrench

3/4 Open End Wrench

Procedure:

WARNING
To avoid personal injury or damage to the stretcher, remove the litter and the base hood before beginning service on the jacks.

1. Using a 3/8 open end wrench, remove square head set screws from both head and foot end jack support tubes. Remove litter top and set aside.
2. Lift base hood off base frame and set aside.
3. Be sure there are no hydraulic leaks. If there are, jack replacement will be necessary.
4. Lower the jack to the full down position.
5. Using a 3/4 open end wrench, slowly turn the fill plug located on the side of the reservoir counterclockwise to allow excess system pressure to vent. Remove the fill plug.
6. The hydraulic fluid should be visible at the bottom of the fill hole. If it is not, add Mobil Aero HFA hydraulic fluid (Stryker part number 2020–70–475) until the fluid is visible at the bottom of the fill hole. Replace the fill plug.

CAUTION

Use of other types of oil may damage hydraulic units.

7. Replace the hood and the litter.

REMOVAL OF EXCESS AIR (VACUUM) FROM THE HYDRAULIC SYSTEM

Procedure:

1. Verify all hydraulic linkages are secure and operating properly (see pedal linkage adjustment procedure page 7 or 8).
2. Using pump pedal, actuate system several times. This will force the air through the system and the jack should now pump up.

JACK DESCENT RATE ADJUSTMENT

Required Tools:

Screwdriver

(2) Wooden Blocks (10 – 12 inches in length)

Adjustment Procedure:

1. Pump the litter up to full height.
2. Lift the base hood, separating the hood from the base frame. Using the wooden blocks, support the base hood.
3. The descent rate needle valve is located on the base of the jack. Turning the needle valve clockwise, with a screwdriver, will decrease the rate of descent. Turning it counterclockwise will increase the rate of descent.
4. Adjust the needle valve so that the foot end of the stretcher descends slightly faster than the head end.

NOTE
The larger percentage of a patient's weight is located in the torso area. Adjust descent rate accordingly.

5. Remove the wooden blocks supporting the base hood and secure the hood to the base frame.

NOTE
The jack descent rate was preset at the factory to drop the foot end faster than the head. It is recommended that the foot drop faster to avoid patient disorientation.

HYDRAULIC CHECK VALVE REPLACEMENT

Required Tools:

3/8 Open End Wrench	Stiff Wire (with bent, pointed end)	Small Needle Nose Pliers
3/4 Open End Wrench	Torque Wrench (with Ft. Lbs. adjust.)	
7/32 Hex Allen Wrench	1/2 Inch Diameter Rod	

Replacement of Valve #1

WARNING
To avoid personal injury or damage to the stretcher, remove the litter and the base hood before beginning service on the stretcher.

1. Using a 3/8 open end wrench, remove square head set screws from both head and foot end jack support tubes. Remove litter top and set aside.
2. Lift base hood off base frame and set aside.
3. Lower the jack to full down position. The actuator must be manually lowered while depressing the appropriate release pedal.
4. Remove the pin body assembly (4) with a 3/4 open end wrench and discard the housing gasket (5).

NOTE
Although the hydraulic fluid is not under pressure, some fluid loss will occur. The fluid loss should be minimal but covering the floor is advisable.

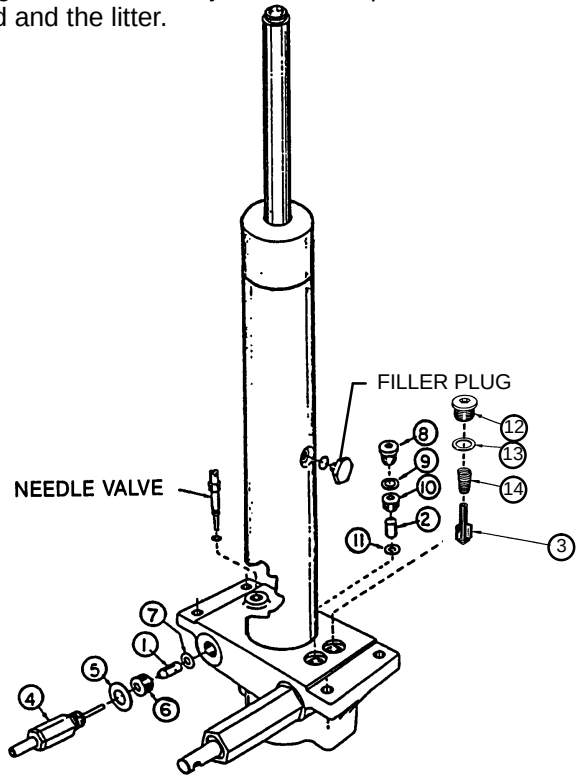
5. Using a 7/32 hex Allen wrench, remove the valve plug (6).
6. Using a stiff wire with a bent, pointed end, remove and discard the valve (1) and the seal (7).
7. Install the new seal (7) flat to the bottom of its hole with a 1/2 inch diameter rod and install the new valve (1) with the beveled end out (as shown in the illustration).
8. Install the valve plug (6) with the countersunk end first and the beveled end out. Tighten to 10 foot pounds torque.
9. Install the pin body assembly (4) with the new housing gasket (5) and tighten to 10 foot pounds torque.
10. Pump up the jack to the maximum height. Apply weight to be sure the jack holds its position and there are no hydraulic leaks before replacing the base hood and the litter.

ITEM	PART NO.	PART NAME
1	926–20–153	Check Valve
2	926–20–153	Check Valve
3	715–1–341	Poppet
4	715–100–312	Pin Housing Assembly*
	715–270–100	Valve Assembly**
5	715–1–330	Housing Gasket
6	715–1–309	Valve Plug
7	926–20–154	Seal
8	715–1–101	Base Plug
9	926–20–156	Seal
10	715–1–309	Valve Plug
11	926–20–154	Seal
12	715–1–301	Base Plug
13	926–20–156	Seal
14	390–2–134	Conical Comp. Spring

* Used on jack part number 715–100–310.

**Used on jack part number 715–270–10.

(see label on side of jack reservoir for jack part number)



HYDRAULIC CHECK VALVE REPLACEMENT (CONT'D)

Replacement of Valve #2

WARNING
To avoid personal injury or damage to the stretcher, remove the litter and the base hood before beginning service on the jacks. Lower the jack rod completely to relieve the pressure on the pump piston side of the jack. This will prevent large hydraulic fluid loss and possible damage when the base plugs are removed.

1. Remove the base plug (8) and discard the seal (9).
2. Remove the valve plug (10).
3. Using a stiff wire with a bent, pointed end, remove the valve (2) and the seal (11) and discard the seal.
4. Install the new seal (11) flat to the bottom of its hole with a 1/2" diameter rod.
5. Install the new valve (2) with the beveled end out (as shown in the illustration).
6. Install the valve plug (10) and tighten to 10 foot–pounds torque.
7. Install the new seal (9) with the base plug (8) and tighten to 10 foot–pounds torque.
8. Pump up the jack to the maximum height.
9. Be sure there are no hydraulic leaks before replacing the base hood and the litter.

Replacement of Valve (Poppet) #3

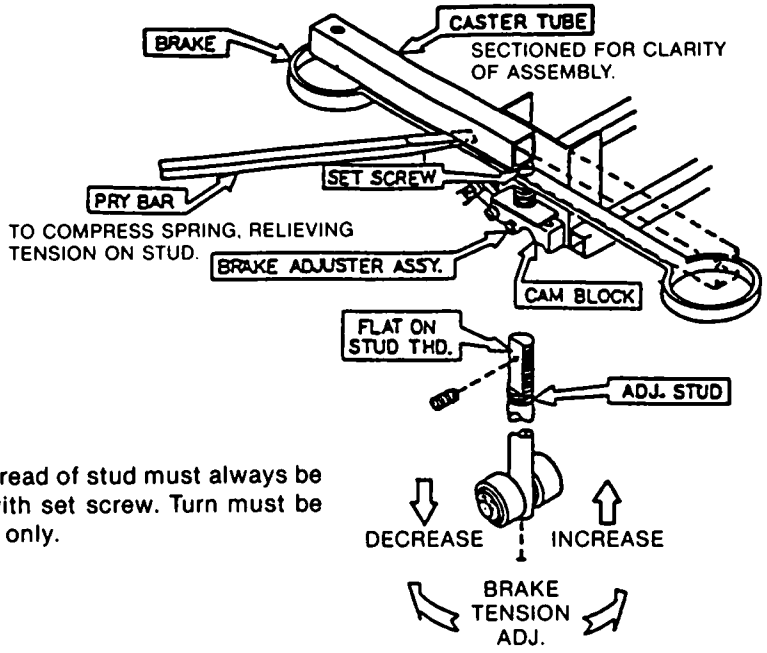
WARNING
To avoid personal injury or damage to the stretcher, remove the litter and the base hood before beginning service on the jacks. Lower the jack rod completely to relieve the pressure on the pump piston side of the jack. This will prevent large hydraulic fluid loss and possible damage when the base plugs are removed.

1. Remove the base plug (12) and discard the seal (13).
2. Remove the compression spring (14).
3. Using a small needle nose pliers, remove the poppet (3).
4. Install the new poppet (3).
5. Install the compression spring (14).
6. Install the new seal (13) and the base plug (12) and tighten to 10 foot–pounds torque.
7. Pump up the jack to the maximum height to check its operation.
8. Check for hydraulic leaks before replacing the base hood and the litter.

BRAKE ADJUSTMENT

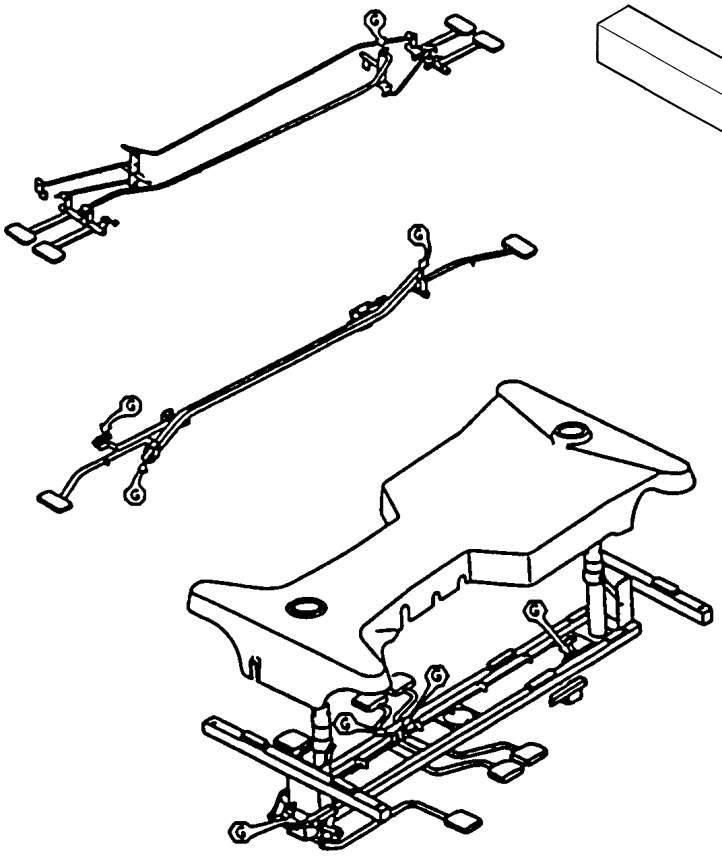
Required Tools:

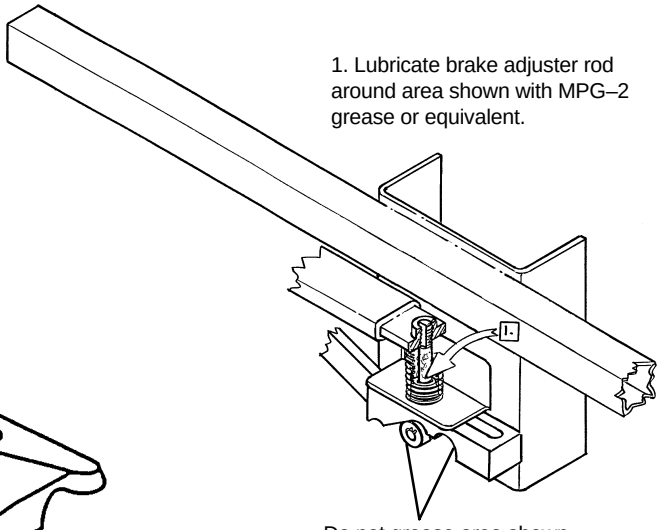
3/32” Hex Allen Wrench
Pry Bar
Thread ”Locktite”



Flat on thread of stud must always be aligned with set screw. Turn must be full circle only.

BASE LUBRICATION POINTS



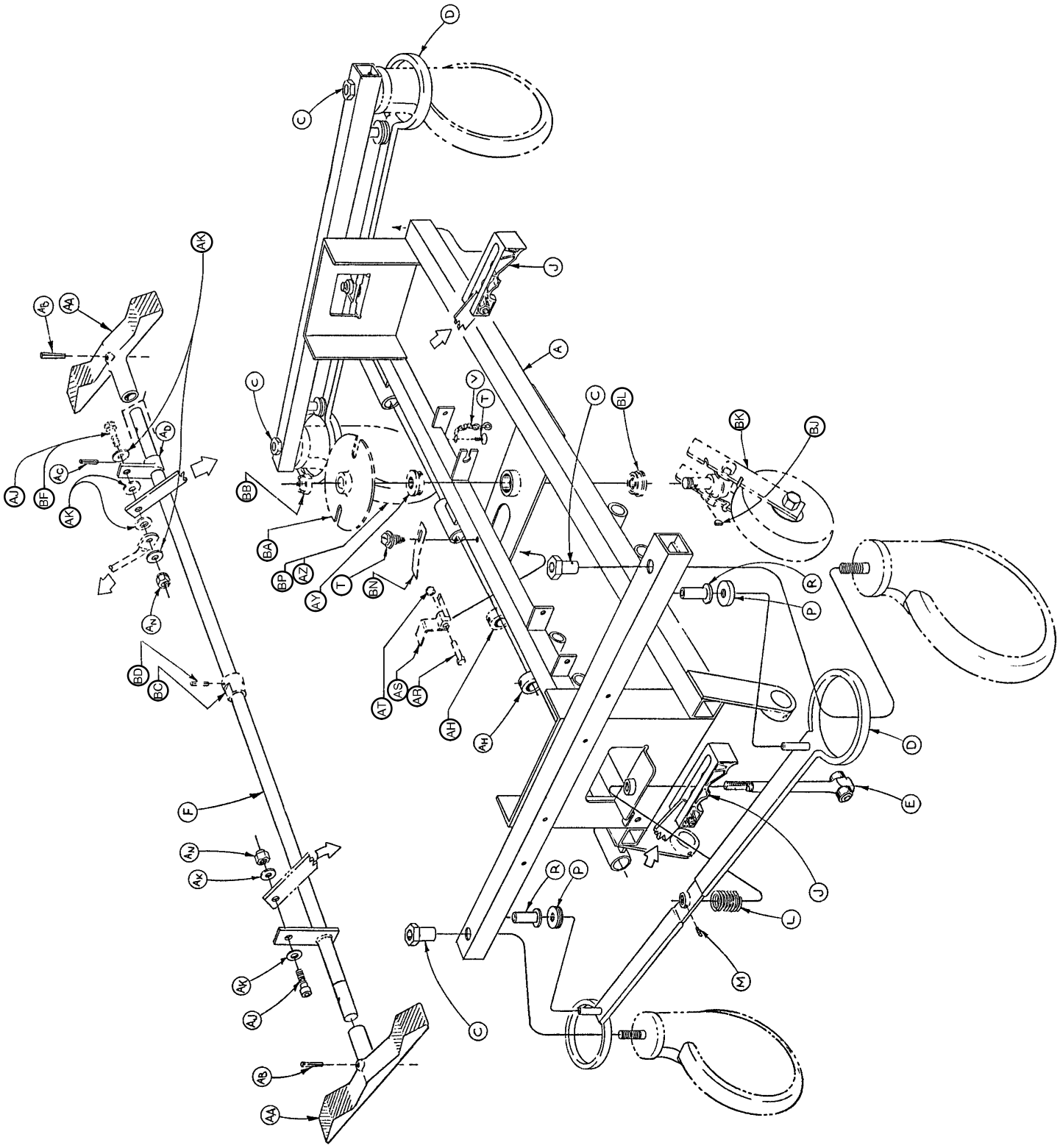


1. Lubricate brake adjuster rod around area shown with MPG–2 grease or equivalent.

Do not grease area shown.

Notes

715–1–250 Side Control Base Assembly (with Brakes)

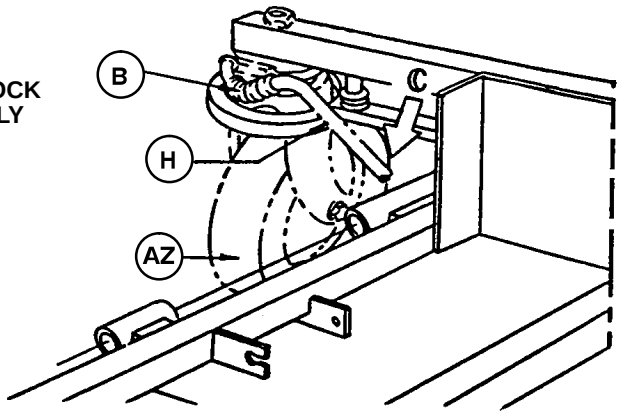


715–1–250 Side Control Base Assembly (with Brakes)

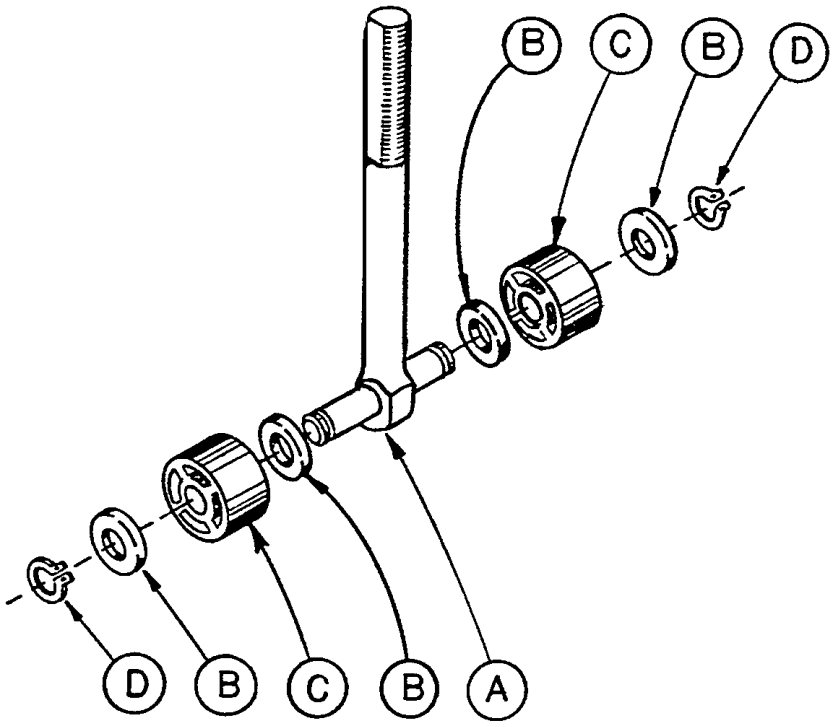
Item	Part No.	Part Name	Qty.
A	715–1–245	Base Weldment Assembly	1
B	38–211	Spring	1
C	715–1–158	Caster Nut	4
D	715–1–61	Caster Brake Assembly	2
E	(Page 20)	Brake Adjuster Assembly	2
F	715–1–231	Brake/Steering Rod Assembly	1
H	1000–10–62	Steering Lock Linkage Bar	1
J	(Page 21)	Brake Cam Assembly	2
L	715–1–94	Compression Spring	2
M	21–50	Set Screw	2
P	715–1–11	Brake Cushion	4
R	946–1–116	Brake Bar Bushing	4
T	23–25	Self–Tapping Screw	2
V	715–1–156	Grounding Chain	1
AA	715–201–201	Brake/Steer Pedal	2
AB	26–261	Groove Pin	2
AC	26–13	Roll Pin	1
AD	715–1–165	Actuator Plate Assembly	1
AH	42–20	Collar w/ Set Screw	2
AJ	8–17	Soc. Hd. Cap Screw	2*
AK	14–2	Nylon Washer	4
AN	16–2	Fiberlock Nut	2
AR	3–20	Hex Hd. Cap Screw	1
AS	715–1–217	Fifth Wheel Latch	1
AT	16–16	Nylock Nut	1
AY	715–1–157	Fifth Wheel Bearing	1
AZ	(Page 27)	Steering Caster Assembly	1**
BA	715–1–337	Fifth Wheel Plate Assembly	1
BB	16–49	Flexlock Nut	1
BC	715–1–161	Fifth Wheel Cam	1
BD	26–8	Roll Pin	1
BF	8–21	Soc. Hd. Cap Screw	1**
BJ	715–1–149	Woodruff Key	1
BK	(Page 29)	Fifth Wheel Assembly	1
BL	81–219	Bearing	1
BN	715–1–136	Fifth Wheel Spring	1
BP	(Page 28)	Caster Wheel Assembly	3 ***

* Item AJ to be used only when fifth wheel is ordered.
** Items AZ and BF to be used only when steerlock caster is ordered.
*** Item BP quantity of four when fifth wheel is ordered.

STEERLOCK ASSEMBLY DETAIL

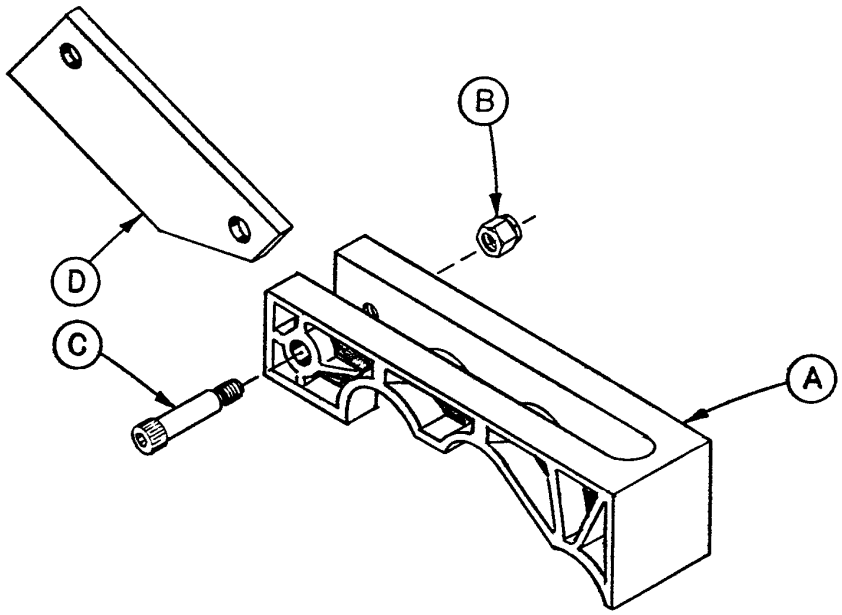


715–1–150 Brake Adjuster Assembly



Item	Part No.	Part Name	Qty.
A	715–1–62	Threaded Stud Assembly	1
B	14–4	Nylon Washer	4
C	715–1–180	Bearing	2
D	28–8	Retaining Ring	2

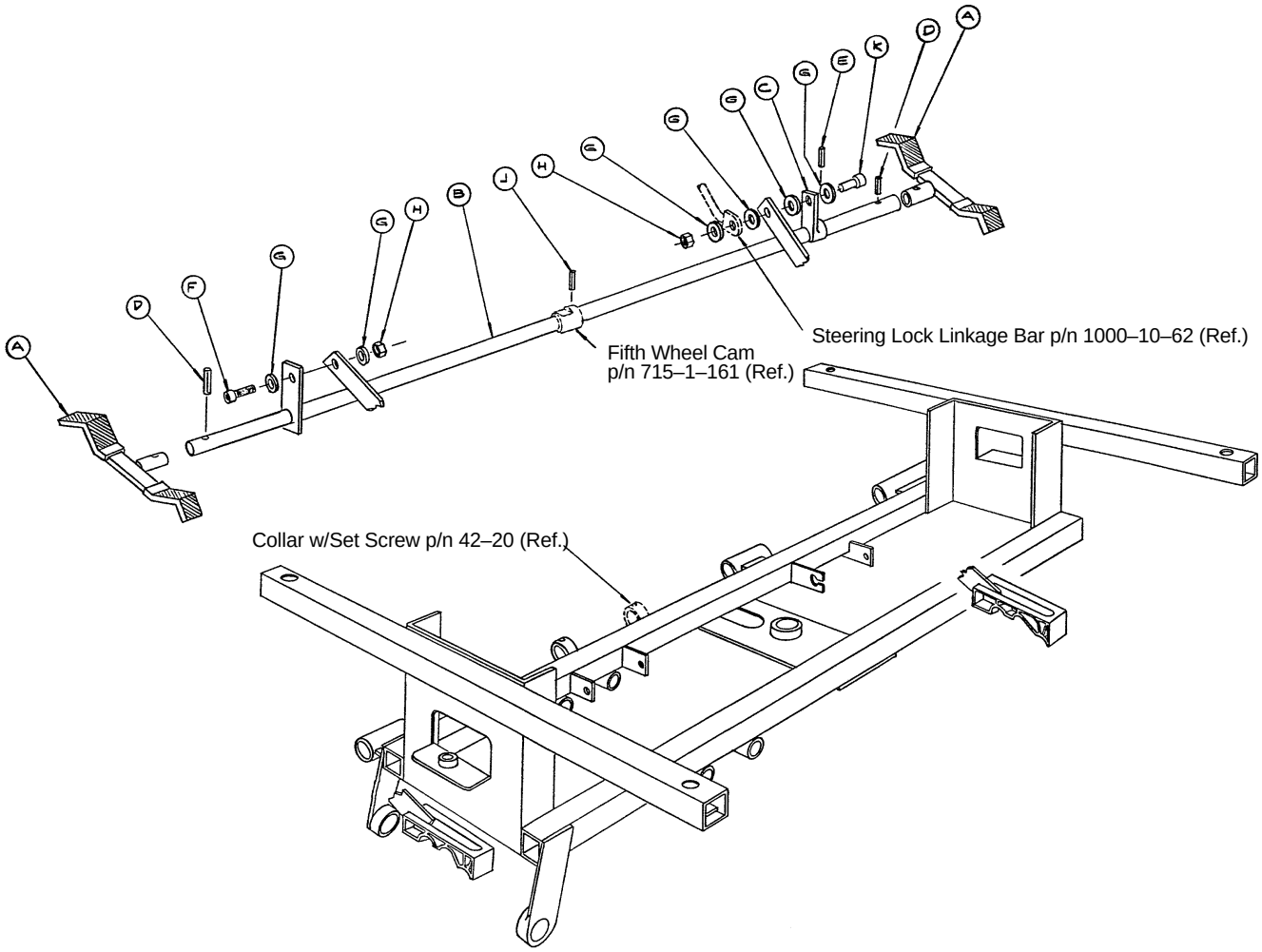
715–1–213 Brake Cam Assembly



Item	Part No.	Part Name	Qty.
A	715–1–221	Brake Cam	1
B	16–59	Fiberlock Nut	1
C	8–21	Soc. Hd. Cap Screw	1
D	715–1–173	Brake Connecting Link	1

Notes

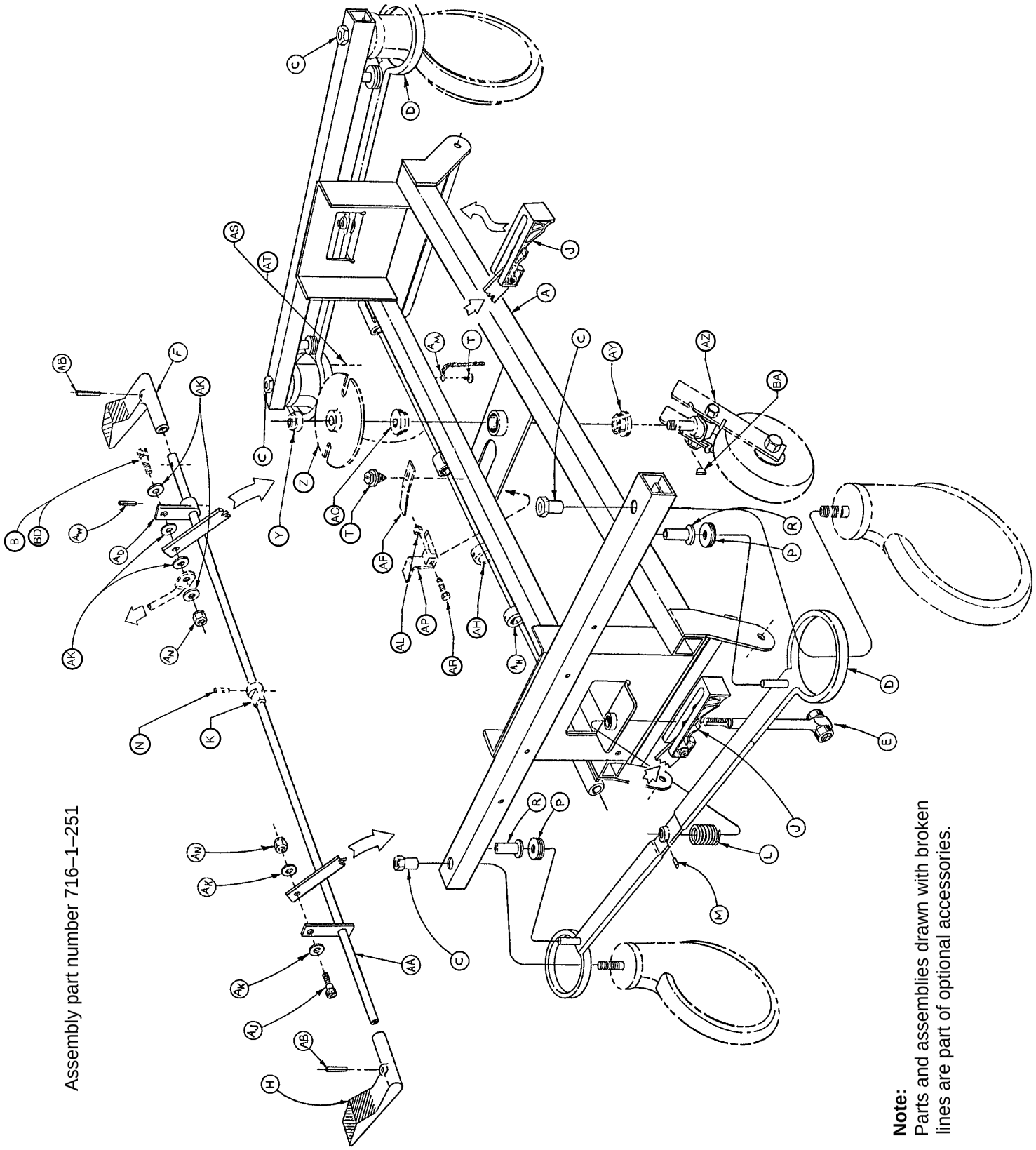
1010–90 Reduced Length Brake/Steer Base Option



Item	Part No.	Part Name	Qty.
A	1010–90–10	Brake Pedal Assembly	2
B	1010–90–24	Brake Bar	1
C	715–1–165	Actuator Plate Assembly	1
D	26–35	Roll Pin	2
E	26–13	Roll Pin	1
F	8–17	Shoulder Bolt	1
G	14–2	Nylon Washer	6
H	16–2	Fiberlock Nut	2
J	26–8	Roll Pin	1
K	8–21	Shoulder Bolt	1

NOTE
This assembly pertains only to units equipped with the reduced length brake/steer option (for Surgi–lift clearance). The width of the brake/steer pedal will be 11 1/4 inches if the unit is equipped with this option. If the pedal is wider than 11 1/4 inches, base assembly 715–1–250 or 716–1–251 should be referenced.

End Control Base Assembly (with Wheels and Brakes)



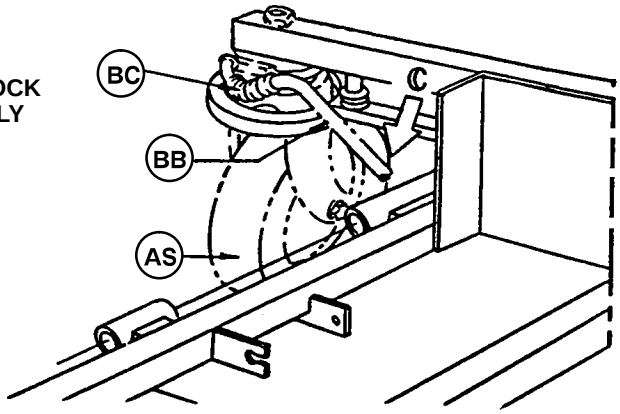
Assembly part number 716–1–251

Note:
Parts and assemblies drawn with broken lines are part of optional accessories.

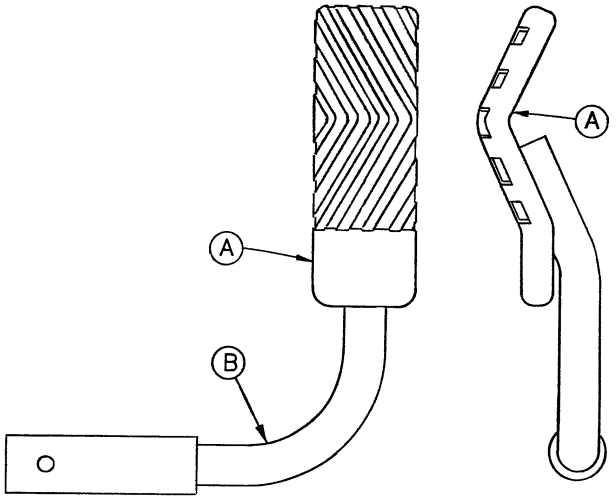
End Control Base Assembly (with Wheels and Brakes)

Item	Part No.	Part Name	Qty.
A	716–1–246	Base Weldment Ass'y	1
B	8–17	Soc. Hd. Shoulder Bolt	1
C	715–1–158	Caster Nut	4
D	715–1–61	Caster Brake Assembly	2
E	(Page 20)	Brake Adjuster Assembly	2
F	1210–1–345	Brake/Steer Pedal, Ft. End	1
H	1210–1–346	Brake/Steer Pedal, Hd. End	1
J	(Page 21)	Brake Cam Assembly	2
K	26–8	Roll Pin	1
L	715–1–94	Compression Spring	2
M	21–50	Set Screw	2
N	715–1–161	Fifth Wheel Cam	1
P	715–1–11	Brake Cushion	4
R	946–1–116	Brake Bar Bushing	4
T	23–25	Self–Tapping Screw	2
Y	16–49	Flexlock Nut	1
Z	715–1–337	Fifth Wheel Plate Ass'y	1
AA	715–1–231	Brake/Steer Rod Weldment	1
AB	26–261	Clevis Pin	2
AC	715–1–157	Fifth Wheel Bearing	1
AD	715–1–165	Actuator Plate Assembly	1
AF	715–1–136	Fifth Wheel Spring	1
AH	42–20	Collar w/ Set Screw	2
AJ	8–17	Soc. Hd. Shoulder Bolt	1
AK	14–2	Nylon Washer	6
AL	16–16	Nylock Nut	1
AM	715–1–156	Grounding Chain	1
AN	16–2	Fiberlock Nut	2
AP	715–1–217	Fifth Wheel Latch	1
AR	3–20	Hex Hd. Cap Screw	1
AS	(Page 27)	Steering Caster Ass'y	1
AT	(Page 28)	Caster Wheel Ass'y	3
AY	81–219	Bearing	1
AW	26–13	Roll Pin	1
AZ	(Page 29)	Fifth Wheel Ass'y	1
BA	715–1–149	Woodruff Key	1
BB	1000–10–62	Steering Lock Linkage Bar	1
BC	38–211	Spring	1
BD	8–21	Soc. Hd. Shoulder Bolt	1

STEERLOCK ASSEMBLY DETAIL

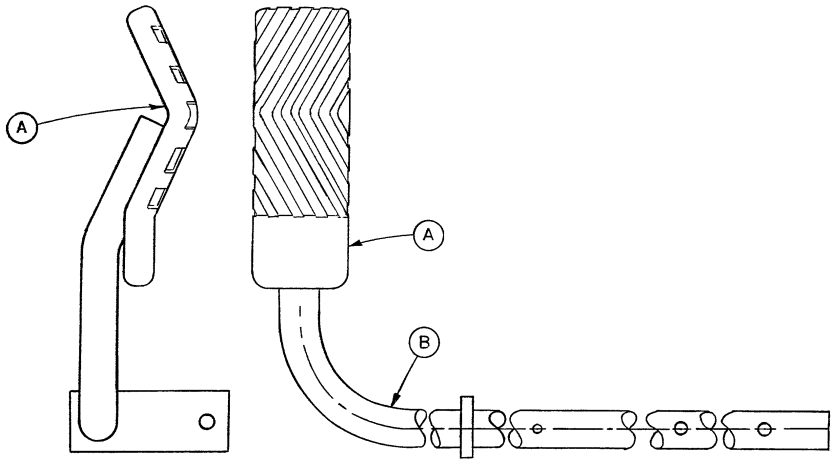


716–1–263 End Control Brake Pedal Assembly, Foot



Item	Part No.	Part Name	Qty.
A	716–1–275	Brake Pedal	1
B	716–1–262	Brake Rod Ass'y, Ft. End	1

716–1–269 End Control Brake Pedal Assembly, Head

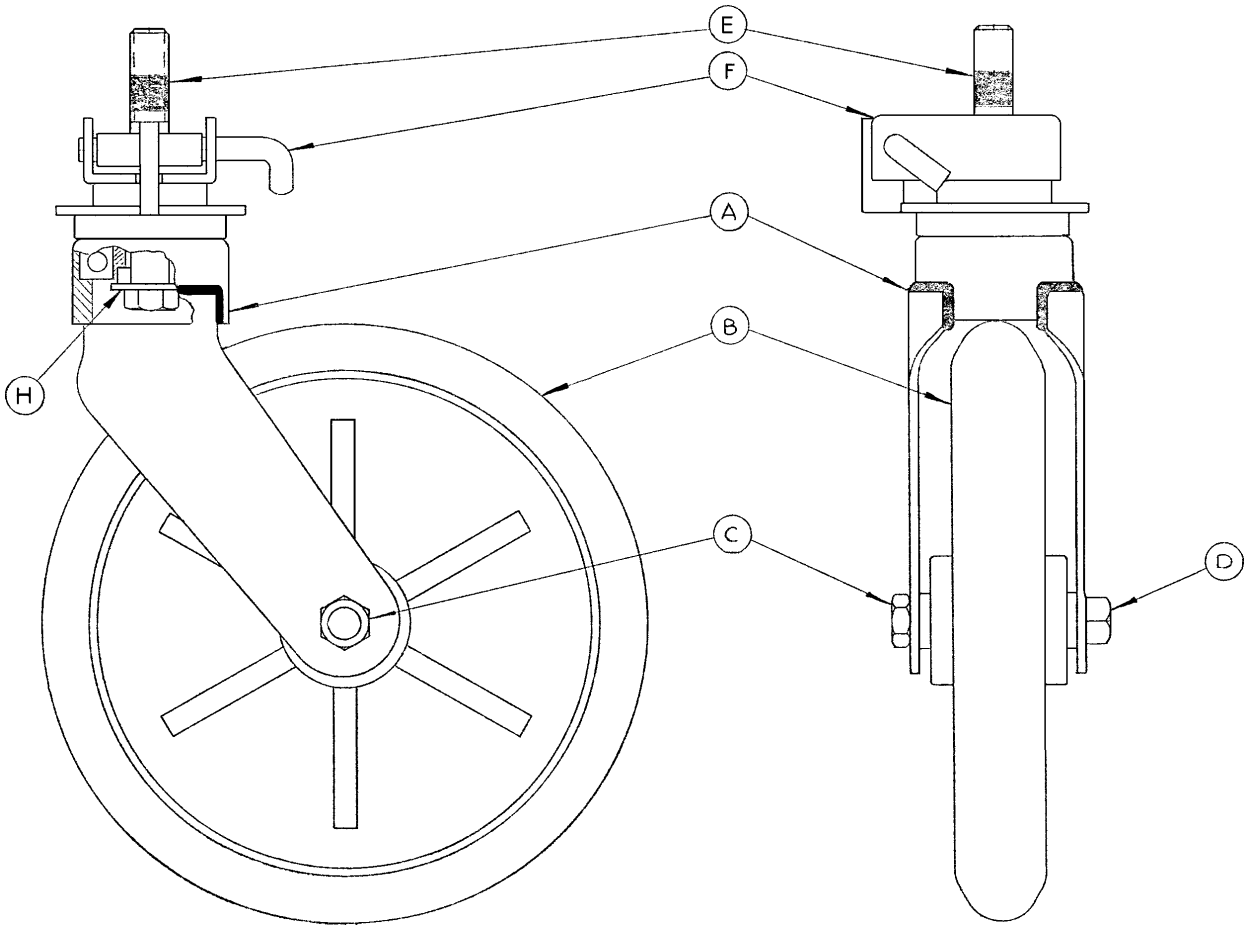


Item	Part No.	Part Name	Qty.
A	716–1–275	Brake Pedal	1
B	716–1–267	Brake Rod Ass'y, Welded	1

NOTE

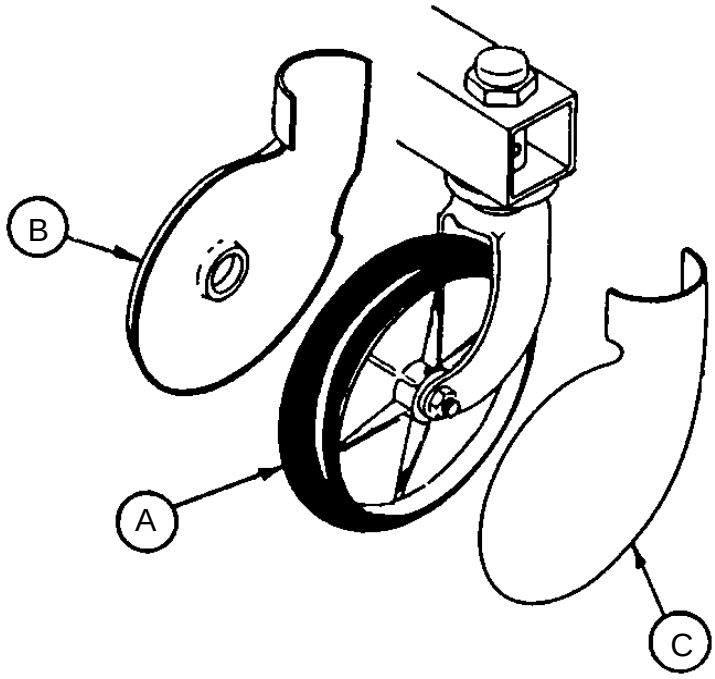
Apply plastic adhesive to the mating surfaces of item A prior to assembly.

715–2–21 Caster Assembly with Steerlock



Item	Part No.	Part Name	Qty.
A	700–10–50	Steer Lock Caster Weldment	1
B	715–2–25	Caster Wheel	1
C	16–60	Hex Nut	1
D	3–99	Hex Bolt	1
E	715–3–96	Hex Bolt	1
F	1000–59–10	Latch Assembly	1
H	11–310	Flat Washer	1

Caster and Caster Cover Replacement Kits



Item	Part No.	Part Name	Qty.
A	715–2–20	Caster Assembly	1
B	715–1–266	Caster Cover, Left	1
C	715–1–265	Caster Cover, Right	1

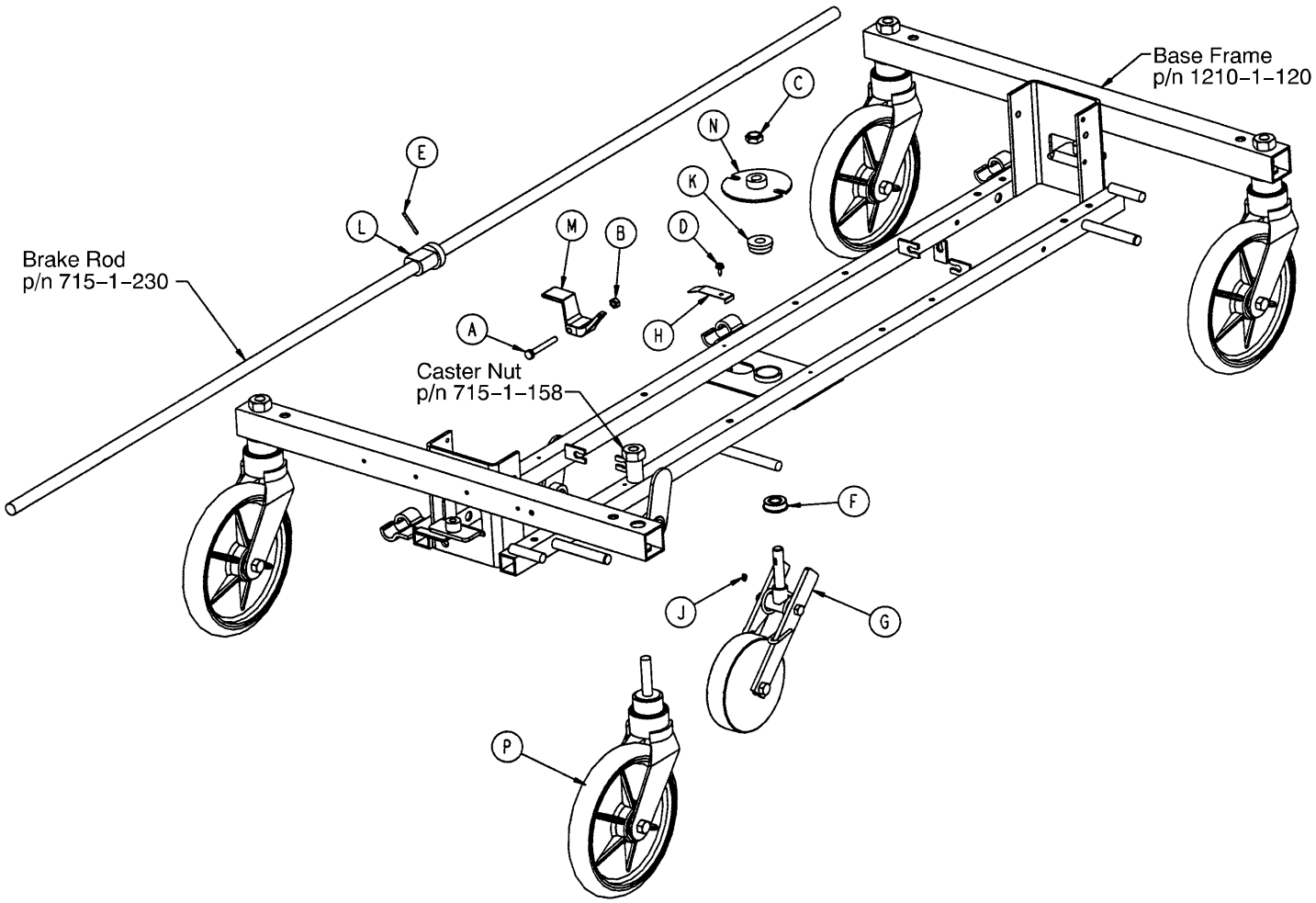
P/N 715–259–400 – Kit to replace 4 standard caster assemblies with necessary hardware – no caster covers.

P/N 715–269–400 – Kit to replace 3 standard caster assemblies and 1 steerlock caster with necessary hardware – no caster covers.

P/N 715–259–100 – Kit to replace 1 standard caster assembly with necessary hardware – no caster covers.

P/N 1010–56–200 – Kit to replace both caster covers on all four wheels.

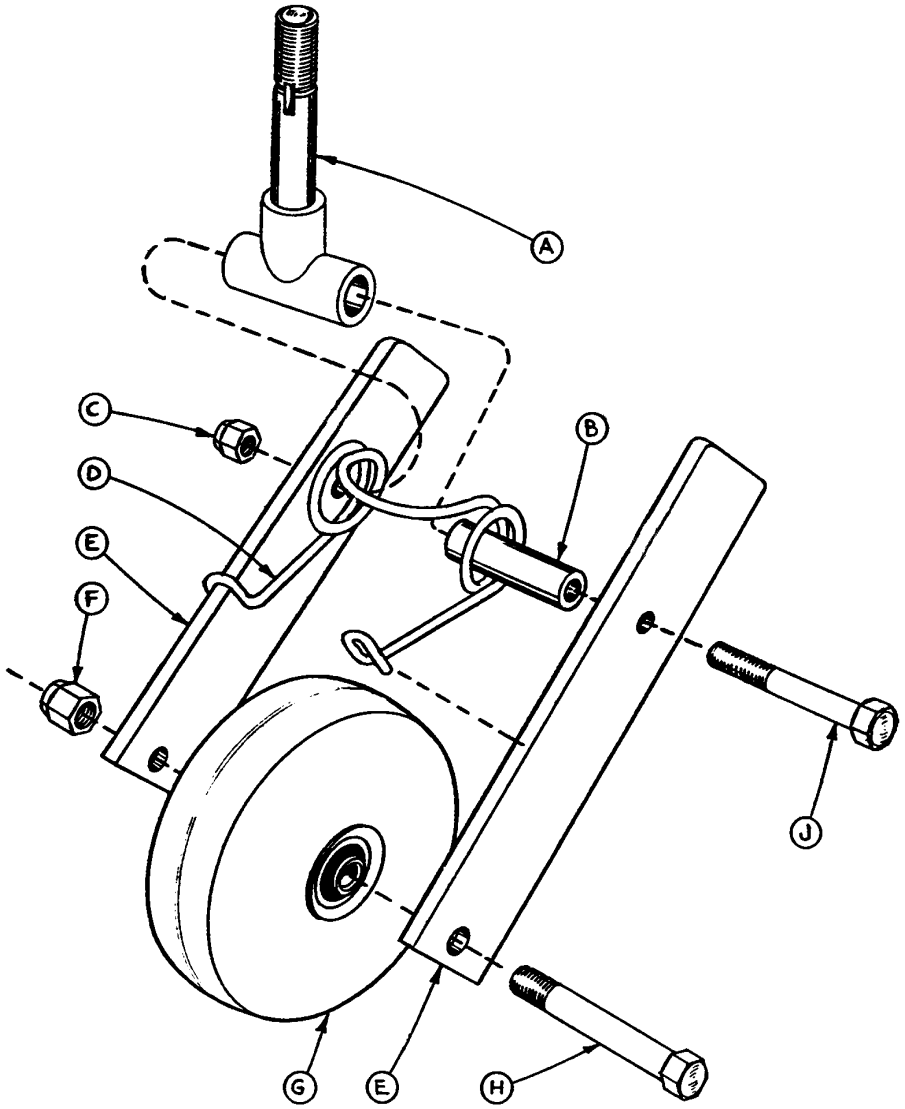
Optional Fifth Wheel Base Assembly



Item	Part Name	Part No.	Qty.
A	3–20	Hex Hd. Cap Screw	1
B	16–16	Fiberlock Nut	1
C	16–49	Nylock Hex Nut	1
D	23–25	Hex Washer Hd. Screw	1
E	26–8	Roll Pin	1
F	81–219	Bearing	1
G	(page 29)	Fifth Wheel Assembly	1
H	715–1–136	Fifth Wheel Spring	1
J	715–1–149	Key	1
K	715–1–157	Fifth Wheel Bearing	1
L	715–1–161	Fifth Wheel Cam	1
M	715–1–217	Fifth Wheel Latch	1
N	715–1–337	Fifth Wheel Plate	1
P	(page 28)	Caster Assembly	4

Notes

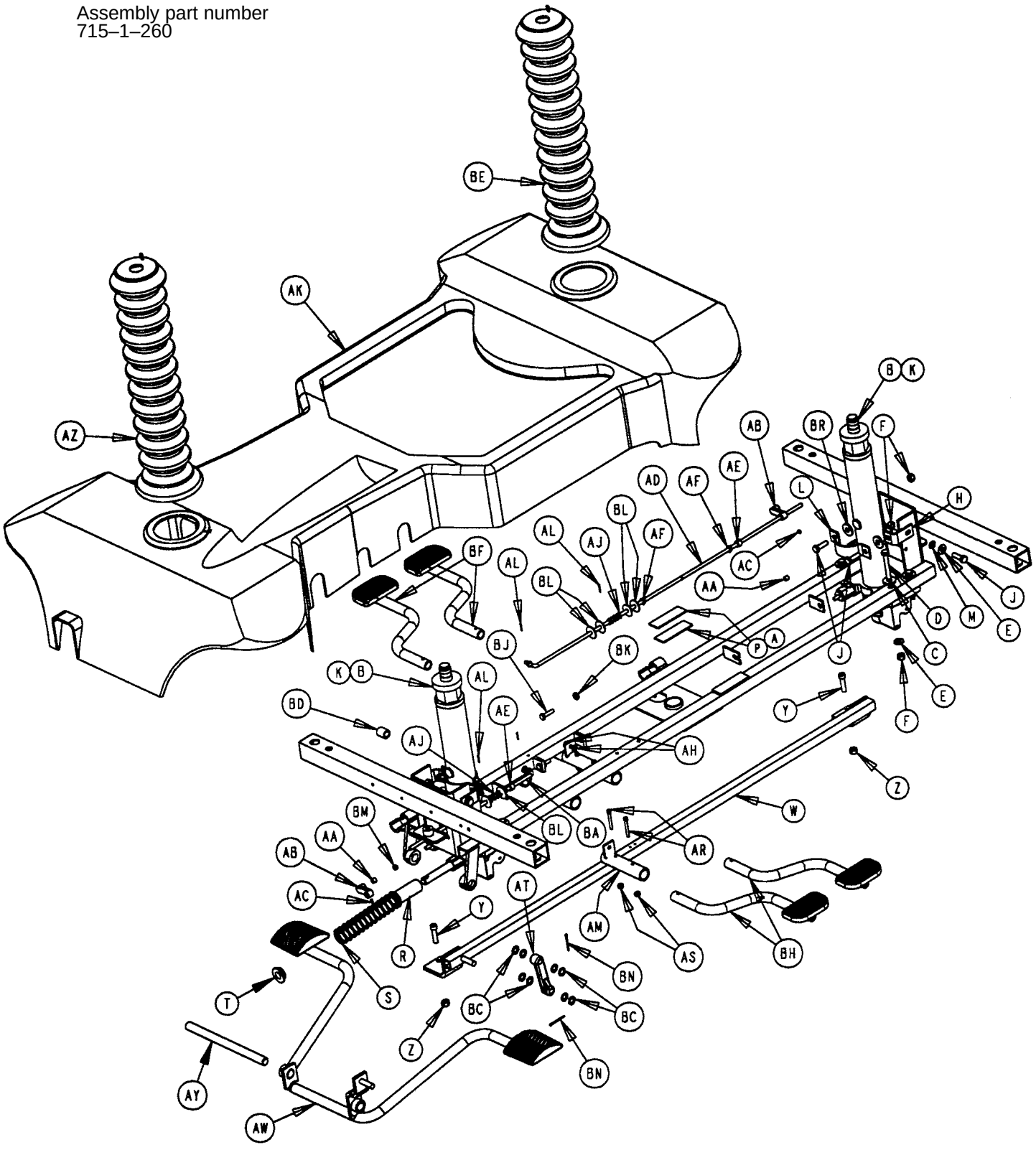
715–1–25 Fifth Wheel Assembly



Item	Part No.	Part Name	Qty.
A	715–1–339	Fifth Wheel Pivot Assembly	1
B	715–1–17	Fifth Wheel Bushing	1
C	16–11	Flexlock Nut	1
D	715–1–15	Spring	1
E	715–1–13	Fifth Wheel Bracket	2
F	16–12	Flexlock Nut	1
G	390–1–54	Wheel	1
H	3–31	Hex Head Cap Screw	1
J	3–82	Hex Head Cap Screw	1

Side Control Base Assembly (with Jacks)

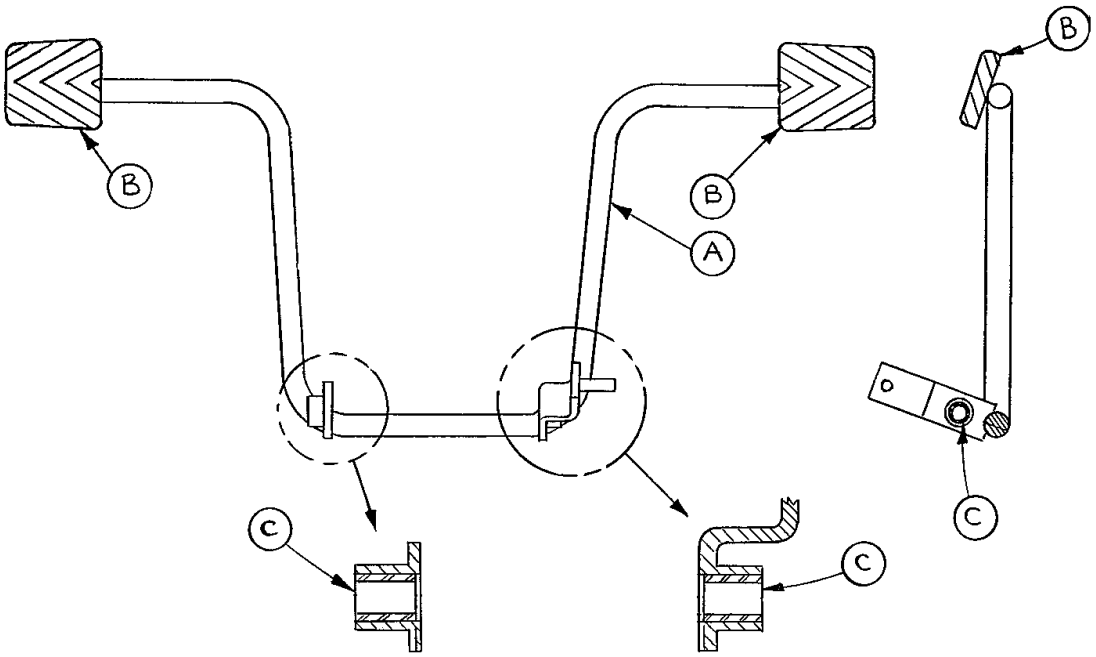
Assembly part number
715–1–260



Side Control Base Assembly (with Jacks)

Item	Part No.	Part Name	Qty.
A	29–7	Dual Lock	2
B	(Page 39)	Jack Assembly	2
C	11–262	Flat Washer	8
D	3–62	Hex Hd. Cap Screw	8
E	11–3	Flat Washer	12
F	16–36	Nylock Hex Nut	16
H	715–1–192	Jack Support	2
J	3–85	Hex Hd. Cap Screw	8
L	715–1–193	Jack Support Clamp	2
M	13–38	Ext. Tooth Lock Washer	4
P	29–9	Dual Lock	2
R	763–1–16	Spring Holder	1
S	38–246	Jack Spring	1
T	715–1–133	Collar	1
W	715–1–27	Pump Connect. Rod Ass’y	1
Y	4–146	Hex Socket Hd. Cap Screw	2
Z	16–48	Nylock Hex Nut	2
AA	715–1–333	Release Rod Stop Sleeve	2
AB	715–1–346	Release Paddle	2
AC	21–50	Hex Socket Set Screw	2
AD	715–1–40	Release Rod Ass’y, Ft. End	1
AE	42–13	Shaft Collar w/ Set Screw	2
AF	52–245	Nyliner	2
AH	14–4	Nylon Washer	4
AJ	38–234	Compression Spring	2
AK	1010–245–17	Hood	1
AL	27–4	Cotter Pin	3
AM	715–1–187	Rel. Pedal Sleeve Ass’y	2
AR	4–85	Soc. Hd. Cap Screw	4
AS	16–3	Fiberlock Nut	4
AT	715–1–214	Connector Link, Mach’d	1
AW	(Page 32)	Pedal Base Assembly	1
AY	715–1–92	Pump Pedal Shaft	1
AZ	715–1–134	Bellows	2
BA	715–1–46	Rel. Rod Ass’y, Hd. End	1
BC	14–9	Nylon Washer	8
BD	715–1–140	Raufilam Braid Tubing	1
BF	(Page 33)	Pedal Base Ass’y, Hd. Left	2
BH	(Page 34)	Pedal Base Ass’y, Hd. Right	2
BJ	3–3	Hex Hd. Cap Screw	2
BK	15–11	Fiberlock Nut	2
BL	11–53	Washer	8
BM	21–22	Set Screw	2
BN	27–3	Cotter Pin	2
BP	921–1–252	Serial Number Label	1
BR	11–262	Washer	4

715–1–108 Pedal Base Assembly, Pump

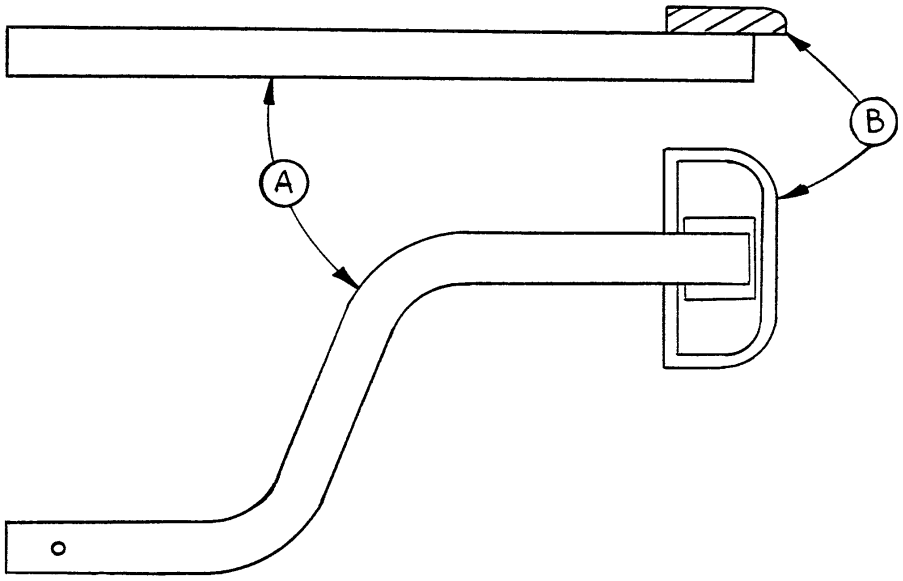


Item	Part No.	Part Name	Qty.
A	715–1–83	Pedal Ass'y Weldm't, Pump	1
B	715–1–126	Side Control Pedal Pad	2
C	81–44	Bearing, Bronze	2

NOTE

Apply plastic adhesive to the mating surfaces of item B prior to assembly.

715–1–109 Pedal Base Assembly, Head End, Left

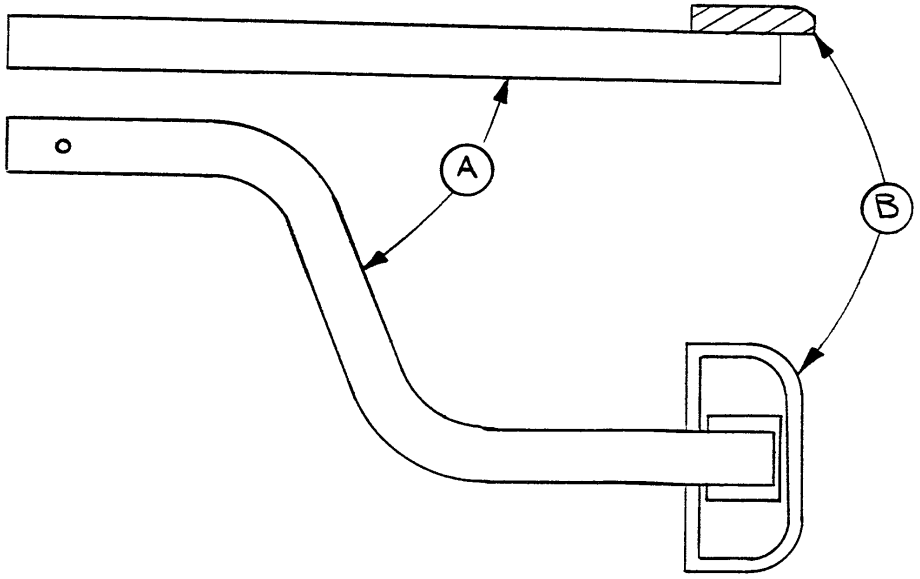


Item	Part No.	Part Name	Qty.
A	715–1–98	Release Ped. Wldmt., Hd. Lt.	1
B	721–40–25	Pedal	1

NOTE

Apply plastic adhesive to the mating surfaces of item B prior to assembly.

715–1–110 Pedal Base Assembly, Head End, Right



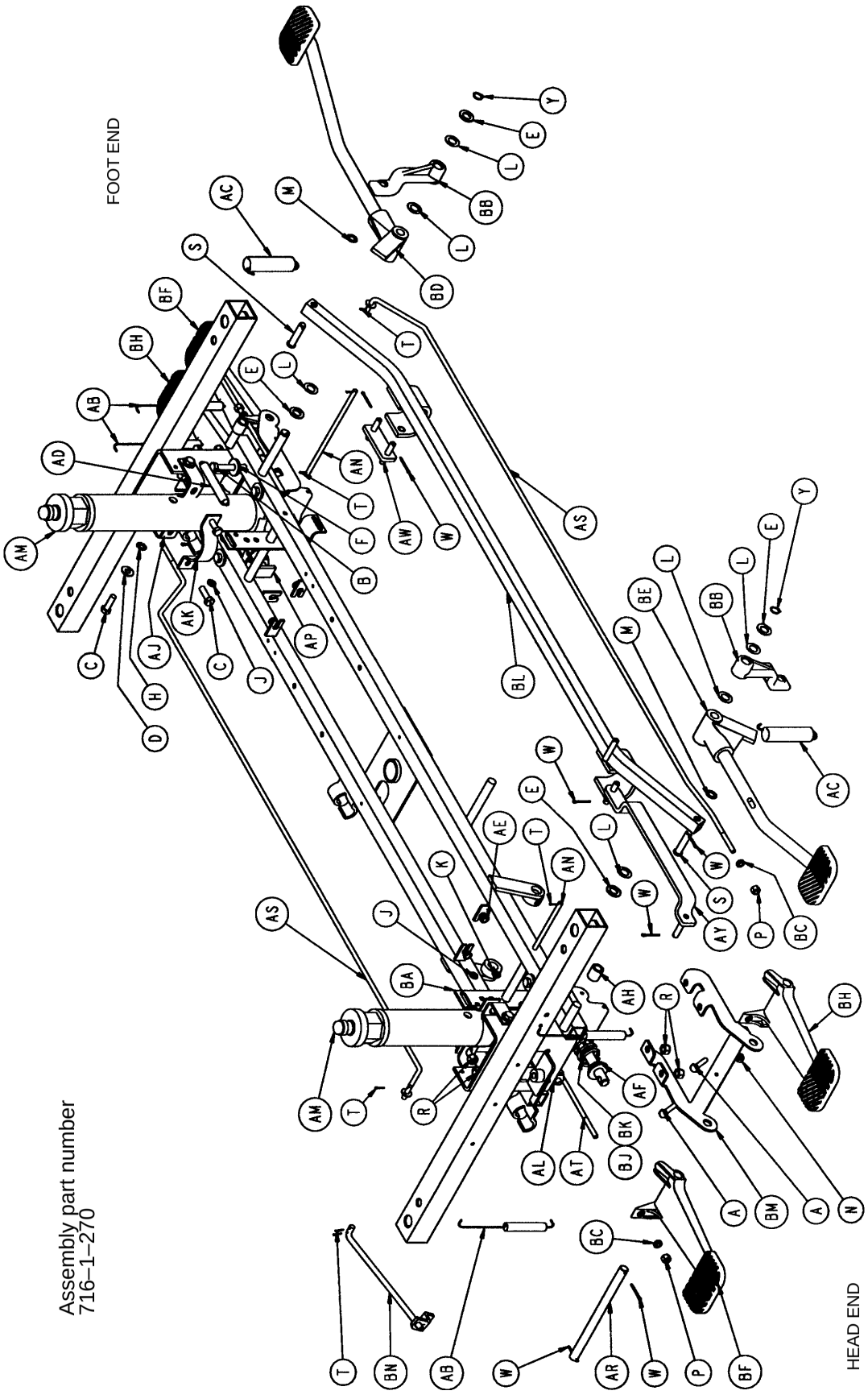
Item	Part No.	Part Name	Qty.
A	715–1–97	Release Pedal Weldment	1
B	721–40–25	Pedal	1

NOTE

Apply plastic adhesive to the mating surfaces of item B prior to assembly.

Notes

End Control Base Assembly (with Jacks)

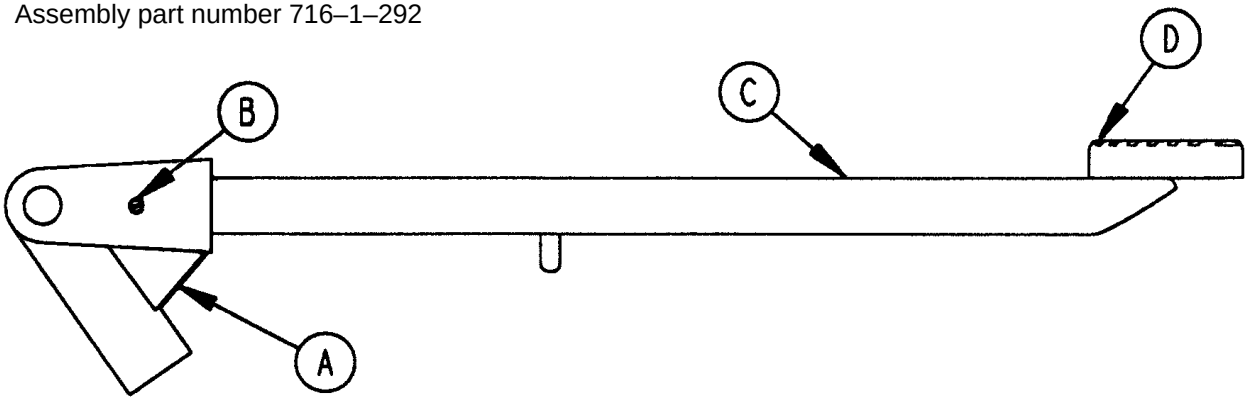


End Control Base Assembly (with Jacks)

Item	Part No.	Part Name	Qty.
A	3–4	Hex Head Cap Screw	4
B	3–62	Hex Hd. Cap Screw	8
C	3–85	Hex Hd. Cap Screw	8
D	11–3	Washer	4
E	11–13	Flat Washer	4
F	11–262	Flat Washer	8
H	13–38	Ext. Tooth Lock Washer	4
J	14–2	Washer	4
K	14–3	Washer	2
L	14–7	Nylon Flat Washer	6
M	14–9	Washer	2
N	15–11	Hex Jam Nut	4
P	16–16	Nylock Nut	4
R	16–36	Nylock Hex Nut	16
S	26–195	Clevis Pin	2
T	27–4	Cotter Pin	10
W	27–3	Cotter Pin	10
Y	28–97	Snap Ring	2
Z	29–7	Dual Lock	3
AA	29–9	Dual Lock	3
AB	38–235	Spring	4
AC	38–251	Spring	2
AD	38–326	Extension Spring	2
AE	52–245	Nyliner	4
AF	715–1–133	Spring Collar	1
AH	715–1–140	PVC Tubing	2
AJ	715–1–192	Jack Support	2
AK	715–1–193	Jack Clamp	2
AL	715–1–333	Release Rod Stop Sleeve	2
AM	(Page 39)	Jack Assembly	2
AN	716–1–15	Release Pivot Bar	2
AP	716–1–52	Pivot Assembly, Foot	1
AR	716–1–61	Pedal Shaft	2
AS	716–1–71	Release Rod Ass’y	2
AT	716–1–75	Release Rod	2
AW	716–1–102	Pump Link Wldmt. Ass’y, Ft.	1
AY	716–1–109	Pump Link Bar Wldmt., Hd.	1
BA	716–1–119	Pivot Assembly, Head End	1
BB	716–1–281	Pump Idler Link	2
BC	716–1–286	Cam, Release Pedal	4
BD	(Page 38)	Pump Pedal Ass’y, Foot	1
BE	(Page 38)	Pump Pedal Ass’y, Head	1
BF	716–1–293	Rel Pedal, Hd. Lt. & Ft. Rt.	2
BH	716–1–294	Rel. Pedal, Hd. Rt. & Ft. Lt.	2
BJ	763–1–15	Spring	1
BK	763–1–16	Spring Guide	1
BL	1210–1–27	Pump Conn. Rod Ass’y	1
BM	1210–1–111	End Release Pedal Bracket	2
BN	1210–1–112	Release Rod Wldmt., Head, Left	1

End Control Pump Pedal Assembly, Head

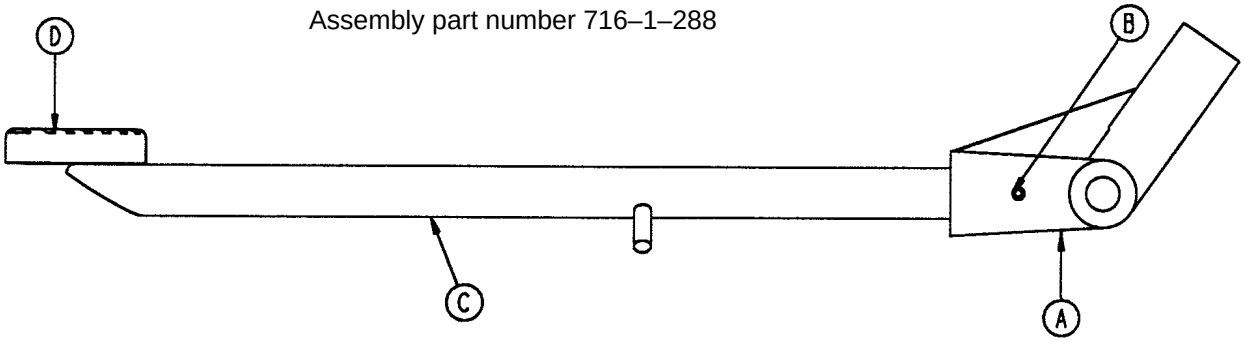
Assembly part number 716–1–292



Item	Part No.	Part Name	Qty.
A	716–1–285	Pump Pivot, Head End	1
B	26–12	Roll Pin	1
C	716–1–290	Pump Ped. Wldmt., Head	1
D	721–40–25	Pedal	1

End Control Pump Pedal Assembly, Foot

Assembly part number 716–1–288

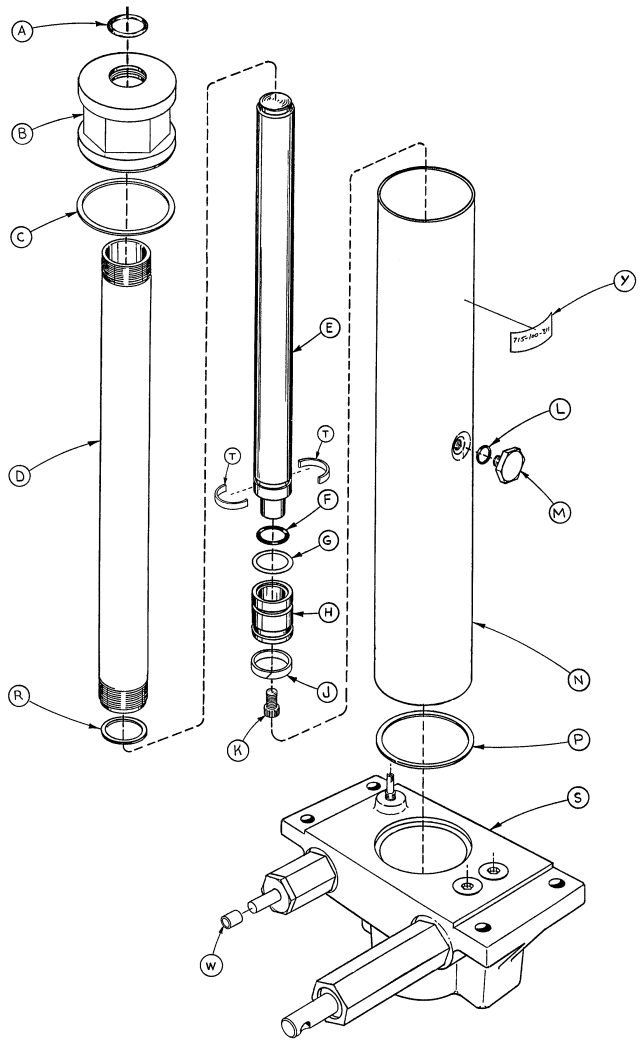


Item	Part.No.	Part Name	Qty.
A	716–1–283	Pump Pivot, Foot End	1
B	26–12	Roll Pin	1
C	716–1–289	Pump Ped. Wldmt., Foot	1
D	721–40–25	Pedal	1

NOTE

Apply plastic adhesive to the mating surfaces of item D prior to assembly.

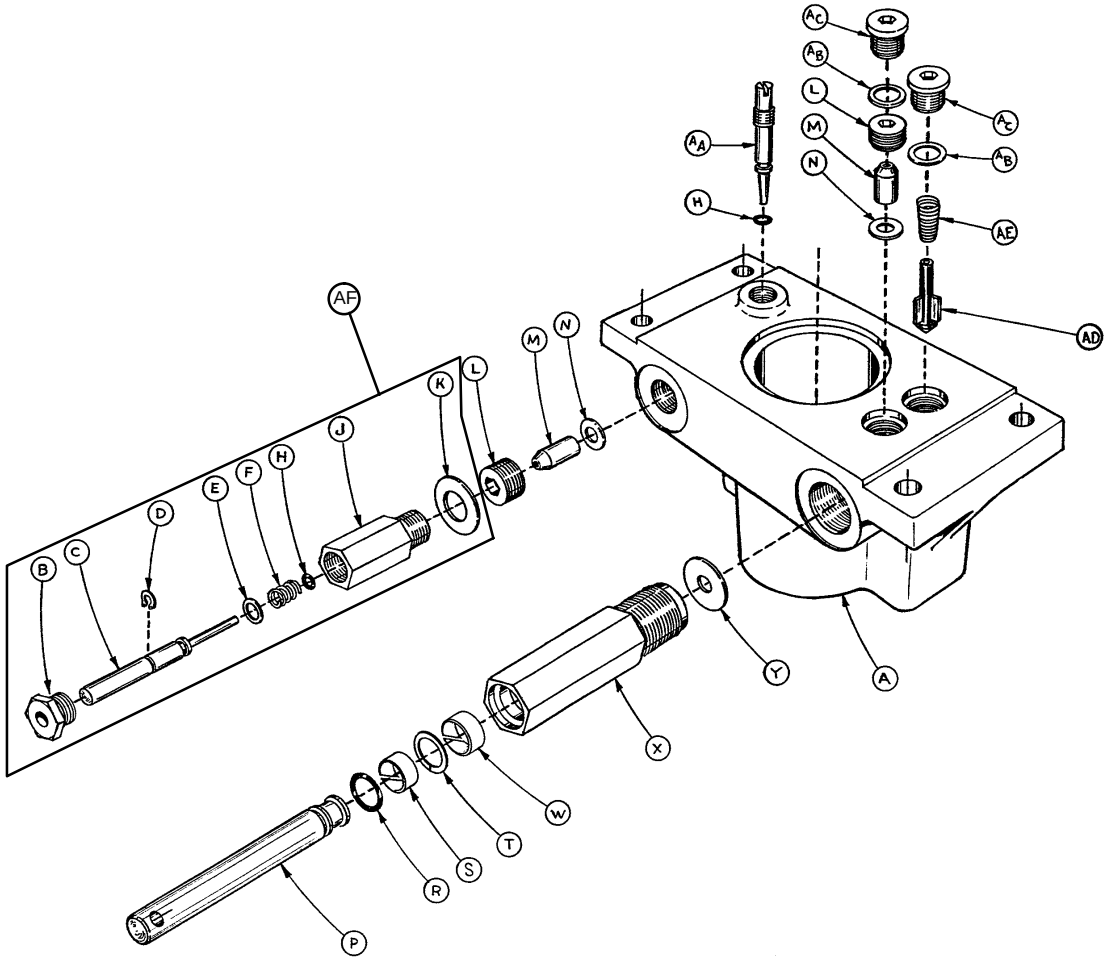
715–1–310* Jack Assembly



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	45–904	O–Ring	1	L	45–110	O–Ring	1
B	715–1–340	Cap Assembly	1	M	388–1–38	Plug	1
C	390–1–243	Gasket	1	N	715–1–322	Reservoir	1
D	715–1–323	Actuator Cylinder	1	P	390–1–244	Gasket	1
E	715–1–325	Actuator	1	R	390–1–238	Gasket, Actuator	1
F	45–14	O–Ring	1	S	(Page 40)	Jack Base Assembly	1
G	926–20–161	Parker Packing	1	T	390–2–139	Retaining Collar	2
H	715–1–331	Piston End	1	W	715–1–333	Rel. Valve Stop Sleeve	1
J	926–20–162	Wear Ring	1	Y	715–100–311	Label	1
K	4–14	Soc. Hd. Cap Screw	1				

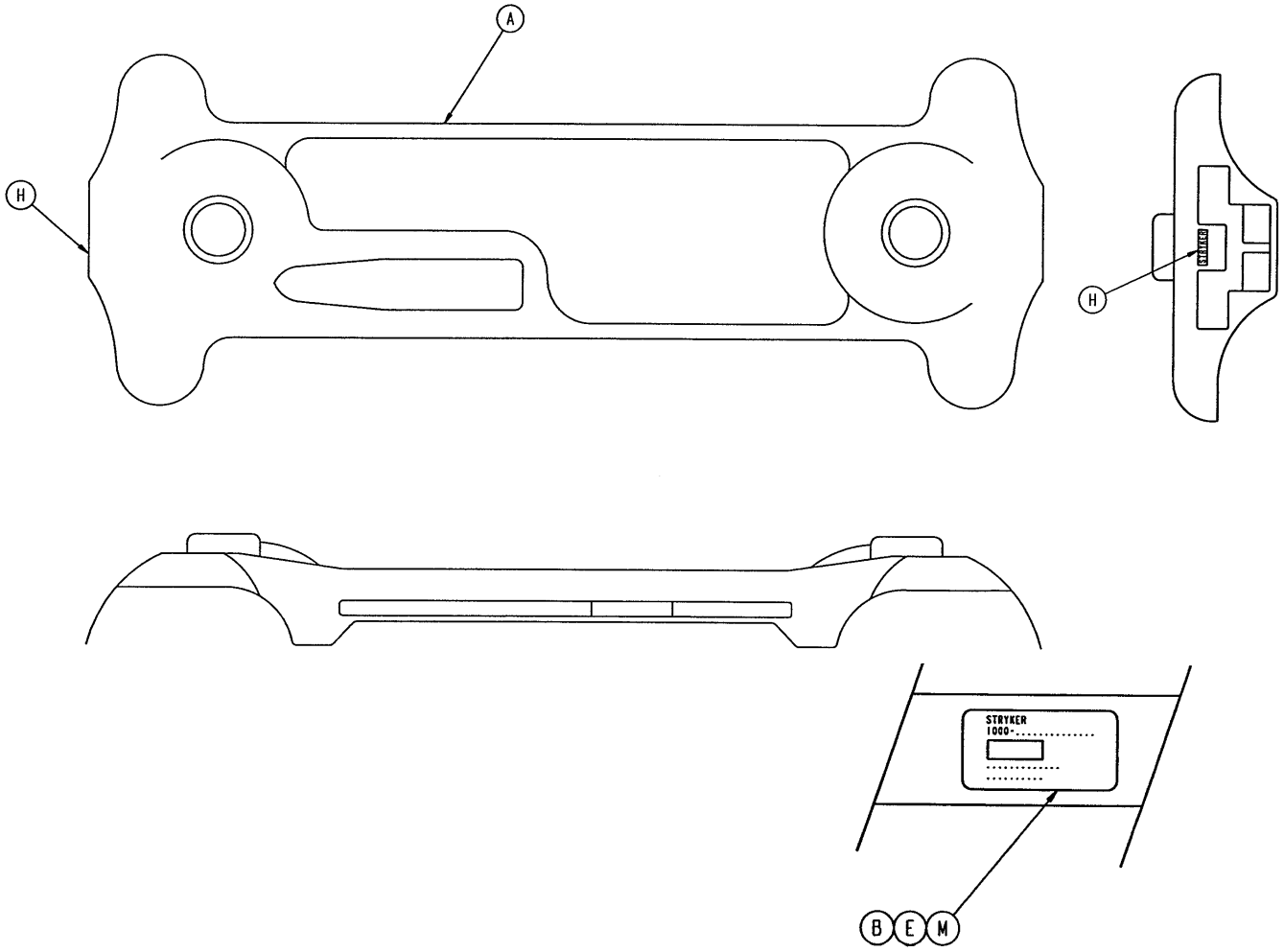
*Replacement Part Number 715–100–310.

715–1–300 Jack Base Assembly



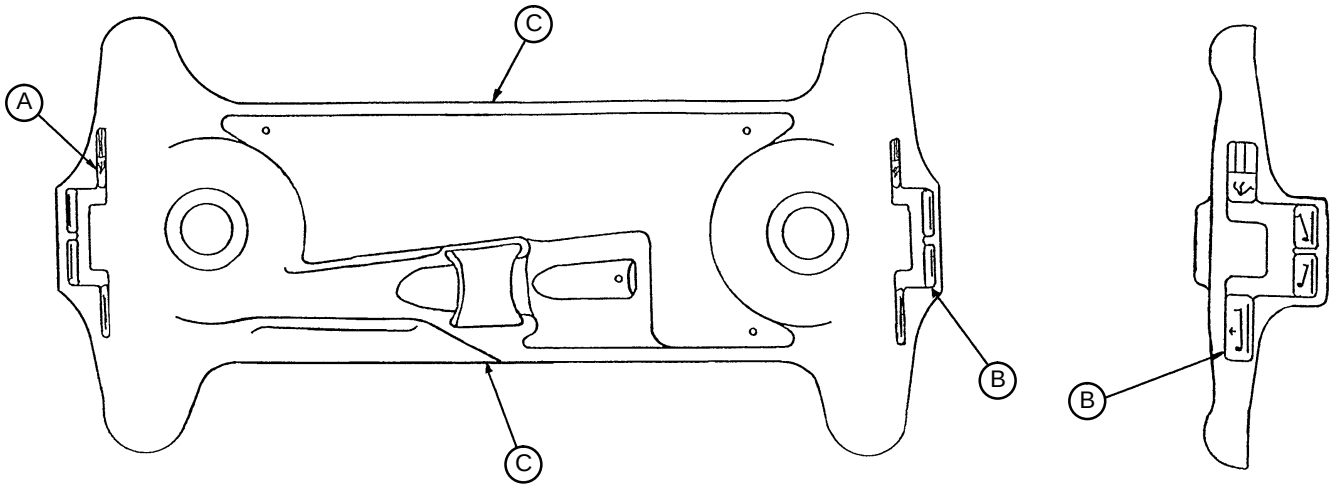
Item	Part No.	Part Name	Qty.
A	715–1–312	Base, Machined	1
B	715–1–308	Base Plug	1
C	715–1–306	Pin	1
D	28–8	Snap Ring	1
E	390–2–176	Washer	1
F	38–231	Compression Spring	1
H	45–6	O–Ring	2
J	715–1–305	Pin Housing	1
K	715–1–330	Housing Gasket	1
L	715–1–309	Valve Plug	2
M	926–20–153	Check Valve	2
N	926–20–154	Seal	2
P	715–1–318	Pump Piston	1
R	45–110	O–Ring	1
S	715–1–328	Piston Wear Ring	1
T	14–50	Bearing Retainer	1
W	715–1–327	Cylinder Wear Ring	1
X	715–1–316	Pump Cylinder	1
Y	715–1–329	Pump Seal	1
AA	715–1–307	Needle Valve	1
AB	926–20–156	Seal	2
AC	715–1–301	Base Plug	2
AD	715–1–341	Poppet	1
AE	390–2–134	Conical Comp. Spring	1
AF	715–100–312	Pin Housing Assembly	1

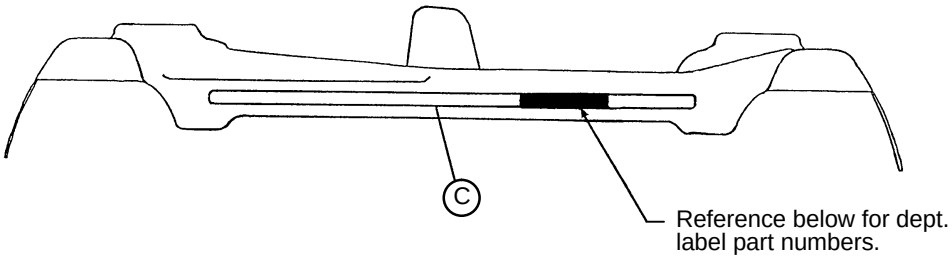
End Control Base Labeling Assembly



Item	Part No.	Part Name	Qty.
A	1001–100–1	Hood Assembly	1
B	1000–1–18	Spec. Label (w/X–Ray)	1
E	1000–1–17	Spec. Label (w/o X–Ray)	1
	1500–1–17	Spec. Label	1
H	946–1–60	Stryker Logo Label	2
M	921–1–252	Serial No. Tag	1

End Control Stretcher Graphics

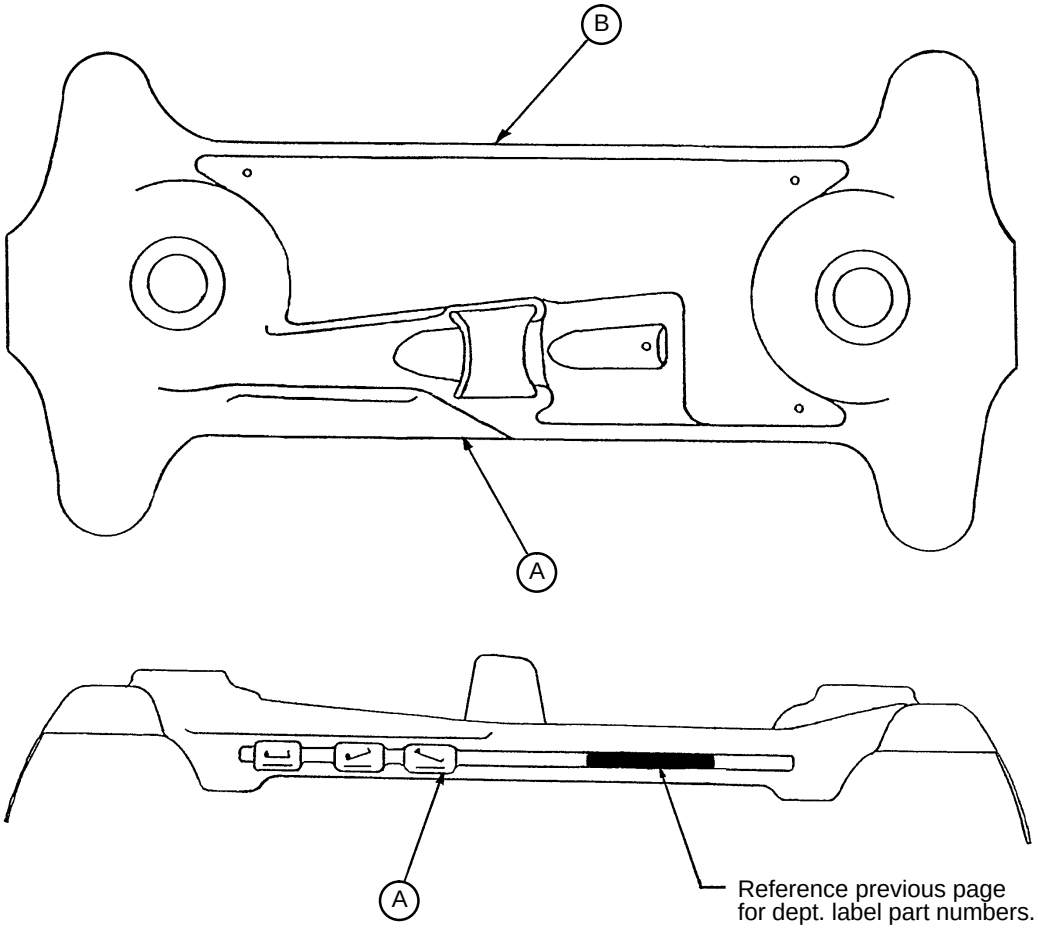




Color	Item A Control Label, Head	Item B Control Label, Foot	Item C Stripe Label
RED	1001–800–11	1001–800–12	1001–800–13
PURPLE	1001–800–21	1001–800–22	1001–800–23
GREEN	1001–800–31	1001–800–32	1001–800–33
GRAY	1001–800–41	1001–800–42	1001–800–43
TEAL	1001–800–51	1001–800–52	1001–800–53
PINK	1001–800–61	1001–800–62	1001–800–63
BLUE	1001–800–71	1001–800–72	1001–800–73

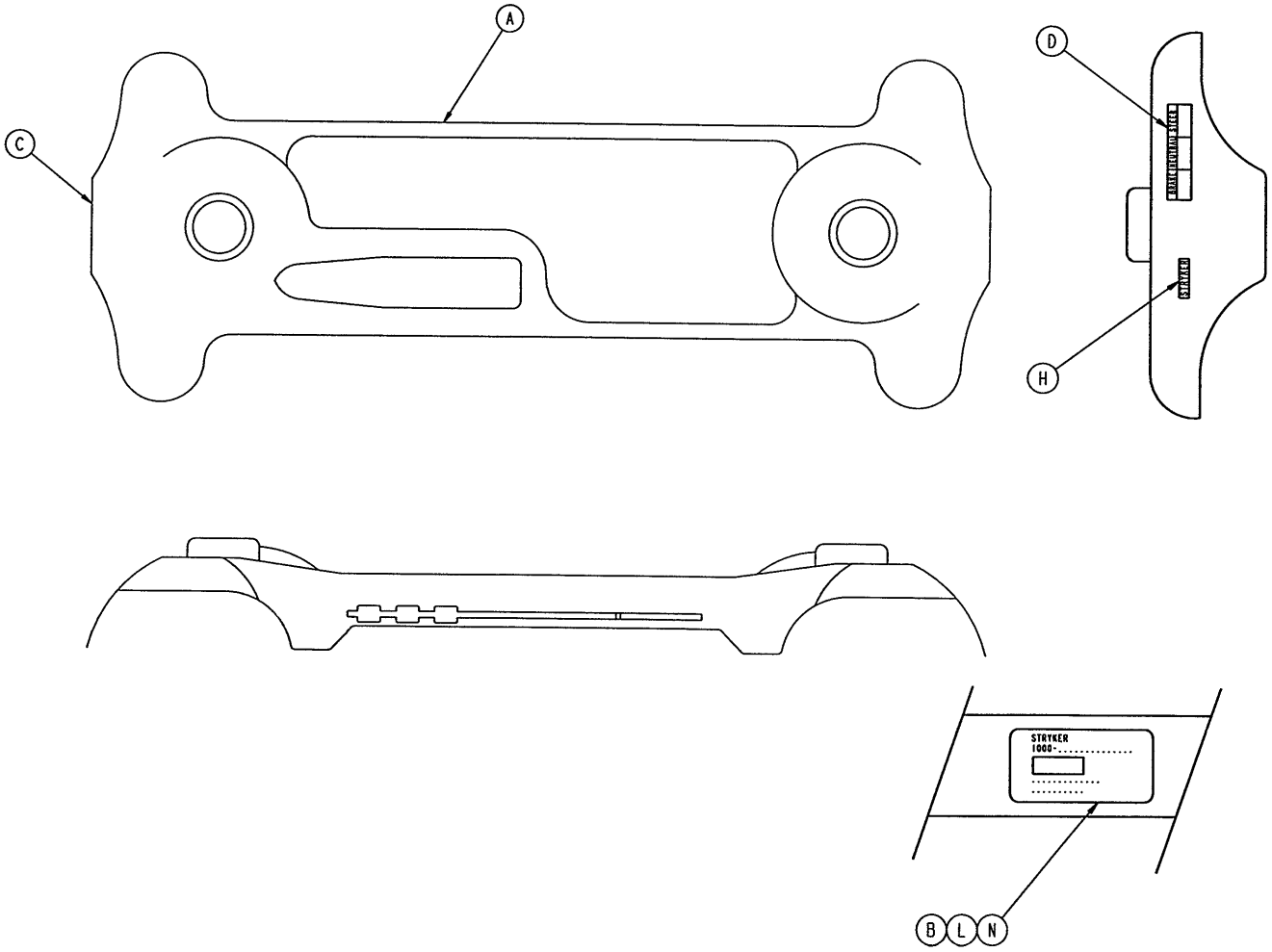
Department	Label Part Number	Department	Label Part Number
Emergency	1001–900–1	Endoscopy	1001–900–7
P.A.C.U.	1001–900–2	Radiology	1001–900–8
Transport	1001–900–3	Nuclear Medicine	1001–900–9
Surgery	1001–900–4	Ambulatory Surgery	1001–900–10
Extended Stay	1001–900–5	G.I. Lab	1001–900–11
Maternity	1001–900–6	Cath. Lab	1001–900–12

Side Control Stretcher Graphics



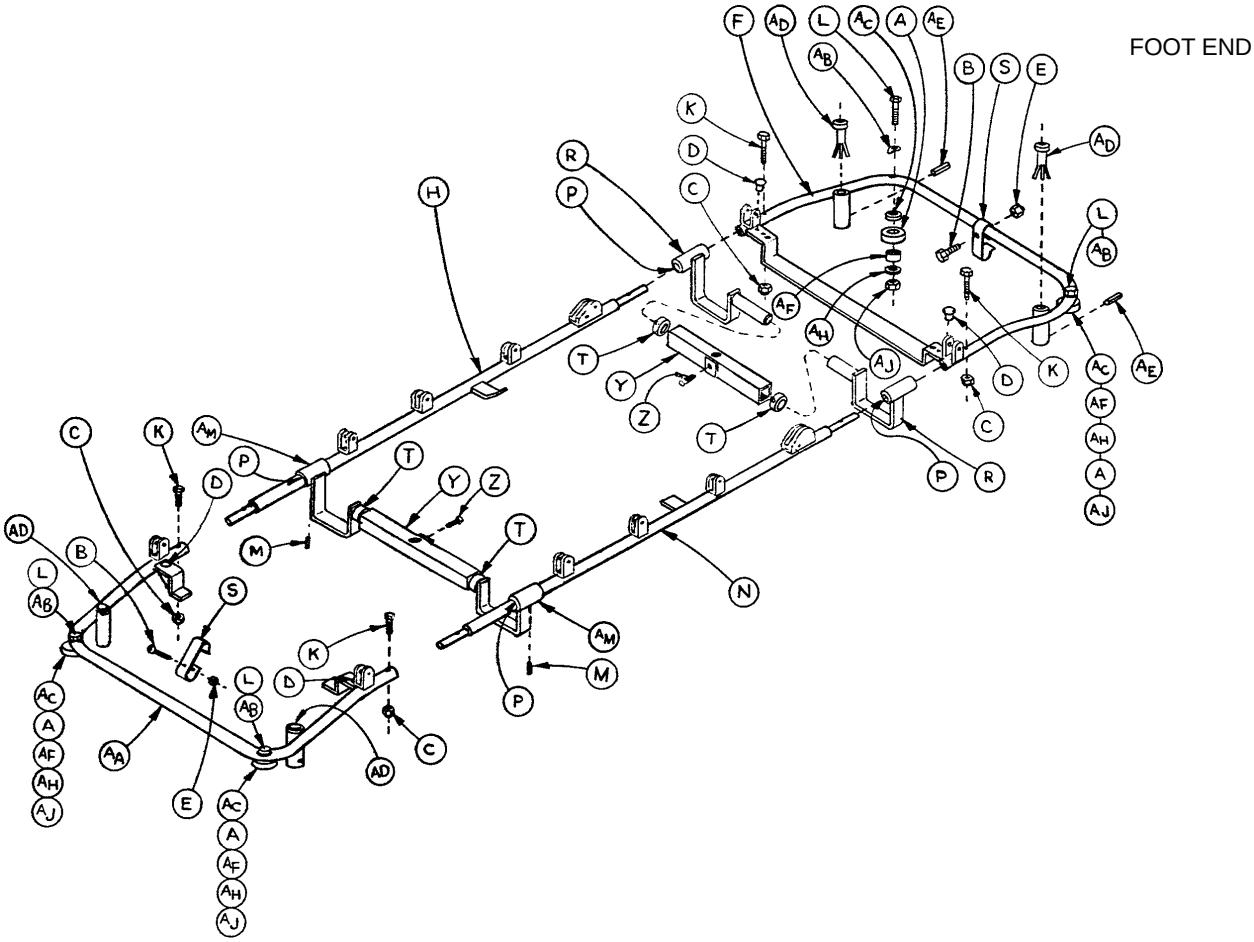
Color	Item A Control Label, Right	Item B Control Label, Left
RED	1001–700–11	1001–700–12
PURPLE	1001–700–21	1001–700–22
GREEN	1001–700–31	1001–700–32
GRAY	1001–700–41	1001–700–42
TEAL	1001–700–51	1001–700–52
PINK	1001–700–61	1001–700–62
BLUE	1001–700–71	1001–700–72

Side Control Base Labeling Assembly



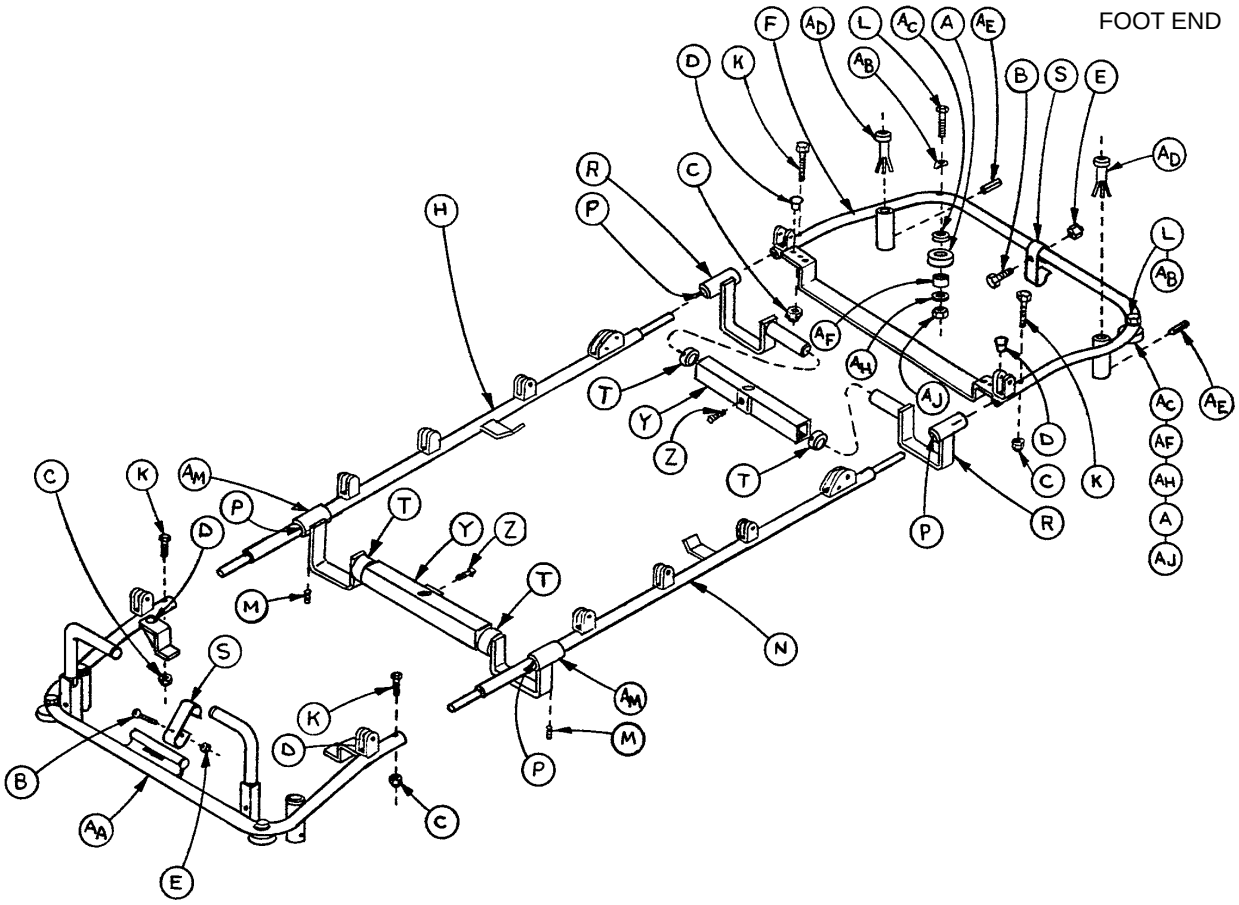
Item	Part No.	Part Name	Qty.
A	1001–100–1	Hood Assembly	1
B	1000–1–18	Spec. Label, X–Ray	1
C	741–1–145	Brake/Steer Label, Hd.	1
D	741–1–146	Brake/Steer Label, Ft.	1
H	946–1–60	Stryker Logo Label	2
L	1000–1–17	Specification Label	1
	1500–1–17	Specification Label	1
N	921–1–252	Serial No. Label	1

1000–75–5 24” Litter Carrier Assembly



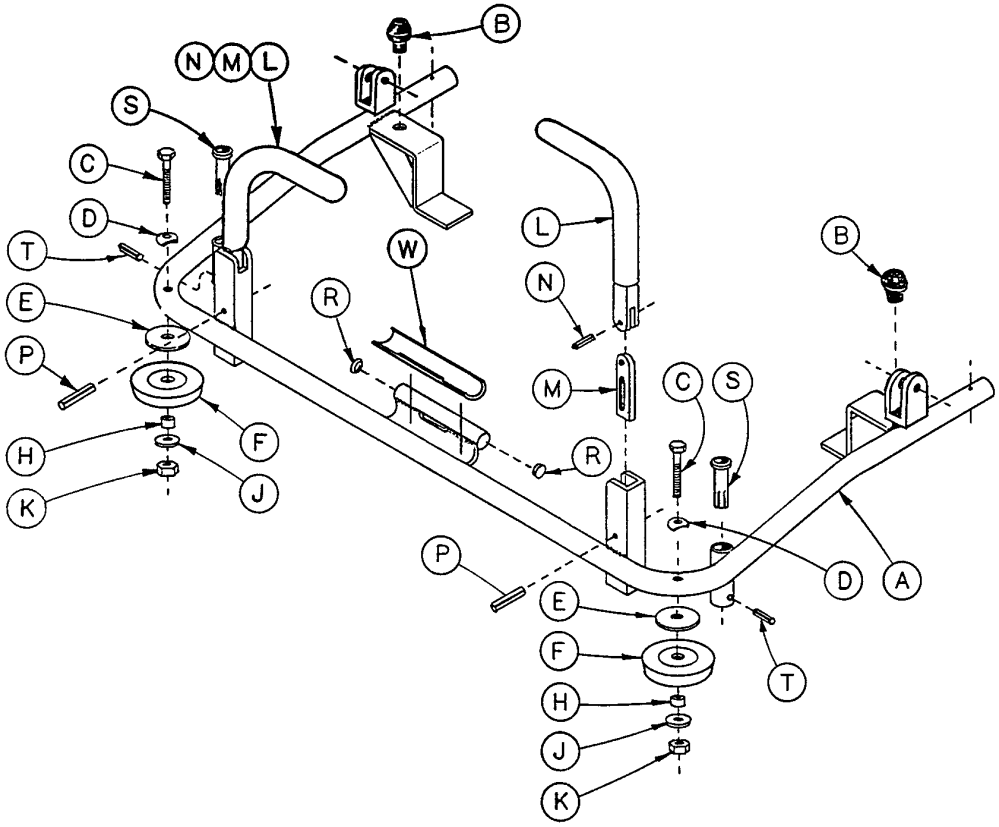
Item	Part No.	Part Name	Qty.
A	390–38–9	Bumper	4
B	2–4	Rd. Hd. Mach. Screw	2
C	16–16	Fiberlock Nut	4
D	390–3–34	Nylon Bumper	4
E	16–7	Fiberlock Nut	2
F	1000–75–11	U–Section Ass’y, Foot	1
H	1000–75–13	Side Rail Assembly, Left	1
K	3–4	Hex Hd. Cap Screw	4
L	3–39	Hex Hd. Cap Screw	4
M	21–75	Set Screw	2
N	1000–75–14	Side Rail Assembly, Right	1
P	399–16–14	Support Tube Liner	4
R	1000–75–22	Bracket Assembly, Foot	2
S	390–4	Spring Clip	2
T	42–7	Collar Assembly	4
Y	390–9–13	Top Support Tube Ass’y	2
Z	46–1	Set Screw	2
AA	1000–75–10	U–Section Ass’y, Head	1
AB	390–38–3	Formed Washer	4
AC	390–38–5	Support Plate	4
AD	921–36–21	I.V. Pole Insert	4
AE	26–111	Roll Pin	4
AF	390–38–8	Spacer	4
AH	11–4	Flat Washer	4
AJ	16–12	Flexlock Nut	4
AM	1000–75–45	Bracket Ass’y, Head	2

1000–80–5 24” Litter Carrier Assembly, with Push Bar



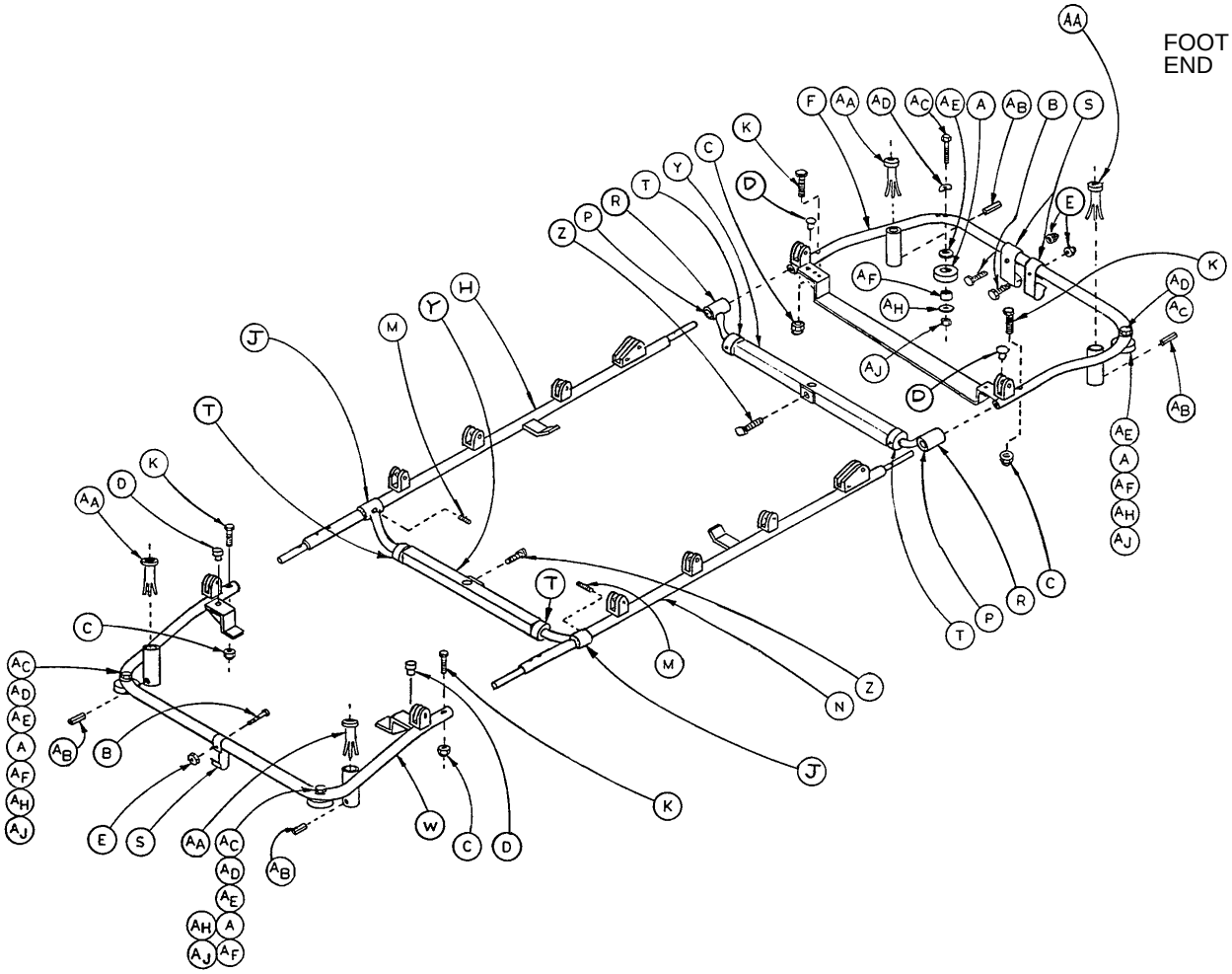
Item	Part No.	Part Name	Qty.
A	390–38–9	Bumper	2
B	2–4	Rd. Hd. Mach. Screw	2
C	16–16	Fiberlock Nut	4
D	390–3–34	Nylon Bumper	2
E	16–7	Fiberlock Nut	2
F	1000–75–11	U–Section Ass’y, Foot	1
H	1000–75–13	Side Rail Assembly, Left	1
K	3–4	Hex Hd. Cap Screw	4
L	3–39	Hex Hd. Cap Screw	2
M	21–75	Set Screw	2
N	1000–75–14	Side Rail Assembly, Right	1
P	399–16–14	Support Tube Liner	4
R	1000–75–22	Support Tube, Foot	2
S	390–4	Spring Clip	2
T	42–7	Collar Assembly	4
Y	390–9–13	Top Support Tube Ass’y	2
Z	46–1	Set Screw	2
AA	(page 46)	Push Bar Assembly, Head	1
AB	390–38–3	Formed Washer	2
AC	390–38–5	Support Plate	2
AD	921–36–21	I.V. Pole Insert	2
AE	26–111	Roll Pin	2
AF	390–38–8	Spacer	2
AH	11–4	Flat Washer	2
AJ	16–12	Flexlock Nut	2
AM	1000–75–45	Bracket Ass’y, Head	2

1000–80–10 24” Push Bar Assembly



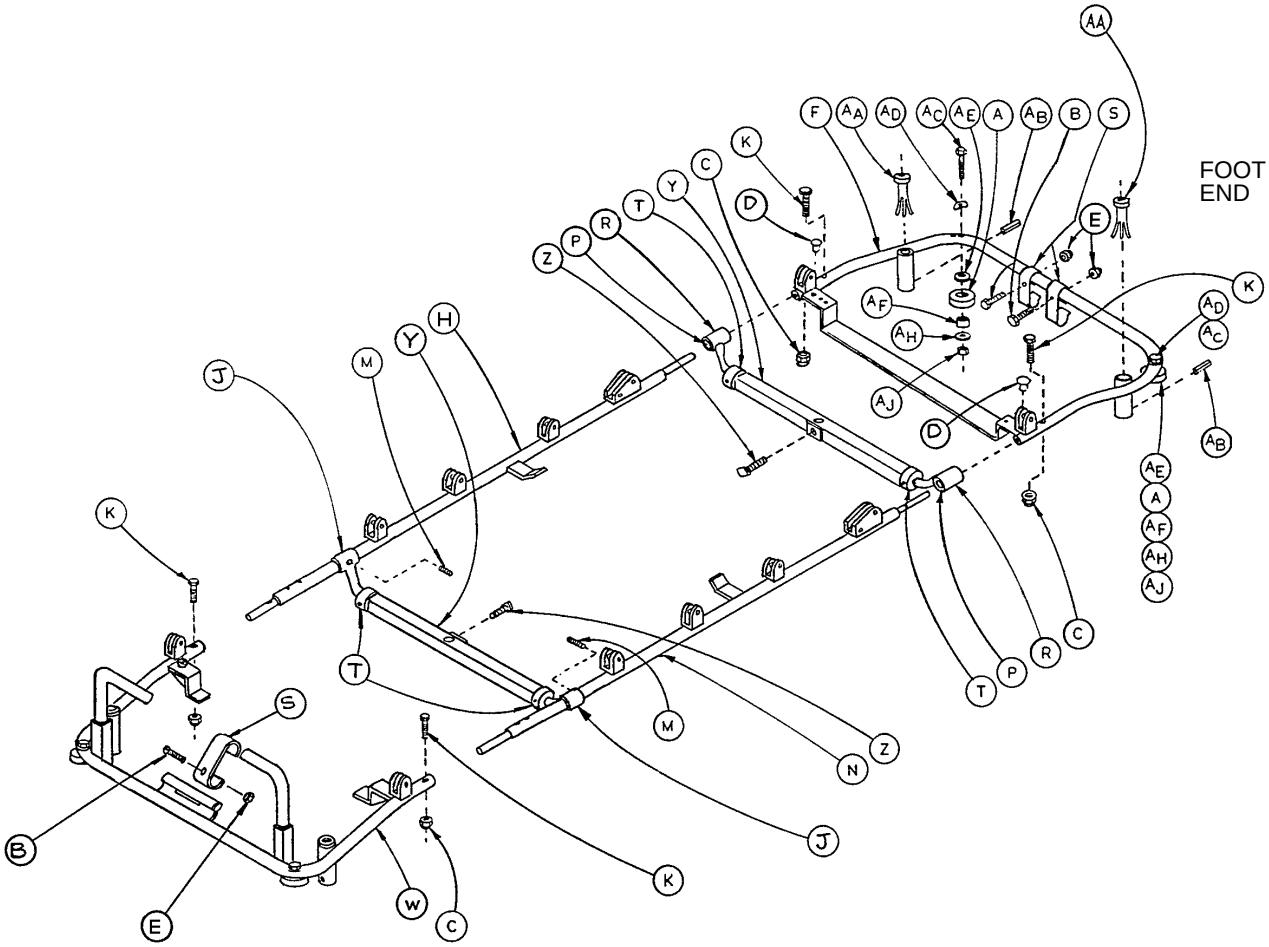
Item	Part No.	Part Name	Qty.
A	1000–80–11	U–Section Assembly	1
B	390–3–34	Nylon Bumper	2
C	3–39	Hex Hd. Cap Screw	2
D	390–38–3	Formed Washer	2
E	390–38–5	Support Plate	2
F	390–38–9	Bumper	2
H	390–38–8	Spacer	2
J	11–4	Flat Washer	2
K	16–12	Flexlock Nut	2
L	1000–58–19	Push Handle	2
M	1010–54–61	Stop Link	2
N	26–66	Roll Pin	2
P	26–11	Roll Pin	2
R	37–2	End Cap	2
S	921–36–21	I.V. Pole Insert	2
T	26–111	Roll Pin	2
W	1000–80–1	Push Handle Pad	1

1000–143 24” Litter Carrier Ass’y – Knee Gatch Litter



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	390–38–9	Bumper	4	S	390–4	Spring Clip	3
B	2–4	Rd. Hd. Mach. Screw	3	T	938–1–401	Collar Assembly	4
C	16–16	Fiberlock Nut	4	W	1000–75–10	U–Section Ass’y, Head	1
D	390–3–34	Nylon Bumper	4	Y	399–9–13	Top Support Tube Ass’y	2
E	16–7	Fiberlock Nut	3	Z	46–1	Set Screw	2
F	1000–75–11	U–Section Ass’y, Foot	1	AA	921–36–21	I.V. Pole Insert	4
H	1000–75–13	Side Rail Assembly, Left	1	AB	26–111	Roll Pin	4
J	390–9–7	Support Tube Assembly	2	AC	3–39	Hex Hd. Cap Screw	4
K	3–4	Hex Hd. Cap Screw	4	AD	390–38–3	Formed Washer	4
M	21–75	Set Screw	2	AE	390–38–5	Support Plate	4
N	1000–75–14	Side Rail Assembly, Right	1	AF	390–38–8	Spacer	4
P	399–16–14	Support Tube Liner	4	AH	11–4	Flat Washer	4
R	390–9–9	Support Tube, Foot End	2	AJ	16–12	Flexlock Nut	4

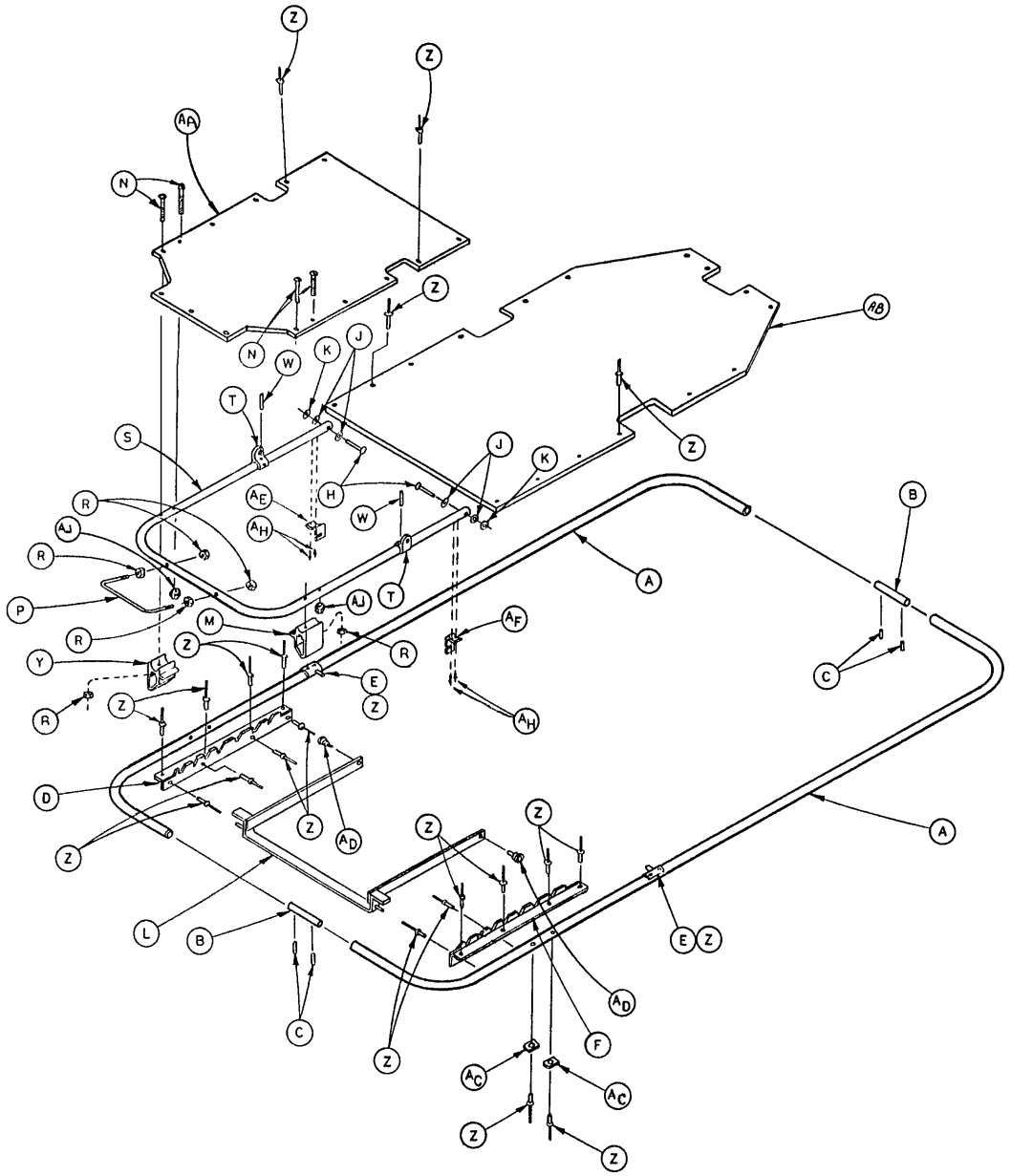
1000–145 24” Litter Carrier Ass’y, Pneu. Fowler/Crank Gatch, with Push Bar



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	390–38–9	Bumper	2	S	390–4	Spring Clip	3
B	2–4	Rd. Hd. Mach. Screw	3	T	938–1–401	Collar Assembly	4
C	16–16	Fiberlock Nut	4	W	(page 46)	Push Bar Ass’y	1
D	390–3–34	Nylon Bumper	2	Y	399–9–13	Top Support Tube Ass’y	2
E	16–7	Fiberlock Nut	3	Z	46–1	Set Screw	2
F	1000–75–11	U–Section Ass’y, Foot	1	AA	921–36–21	I.V. Pole Insert	2
H	1000–75–13	Side Rail Assembly, Left	1	AB	26–111	Roll Pin	2
J	390–9–7	Support Tube Assembly	2	AC	3–39	Hex Hd. Cap Screw	2
K	3–4	Hex Hd. Cap Screw	4	AD	390–38–3	Formed Washer	2
M	21–75	Set Screw	2	AE	390–38–5	Support Plate	2
N	1000–75–14	Side Rail Assembly, Right	1	AF	390–38–8	Spacer	2
P	399–16–14	Support Tube Liner	4	AH	11–4	Flat Washer	2
R	390–9–9	Support Tube, Foot End	2	AJ	16–12	Flexlock Nut	2

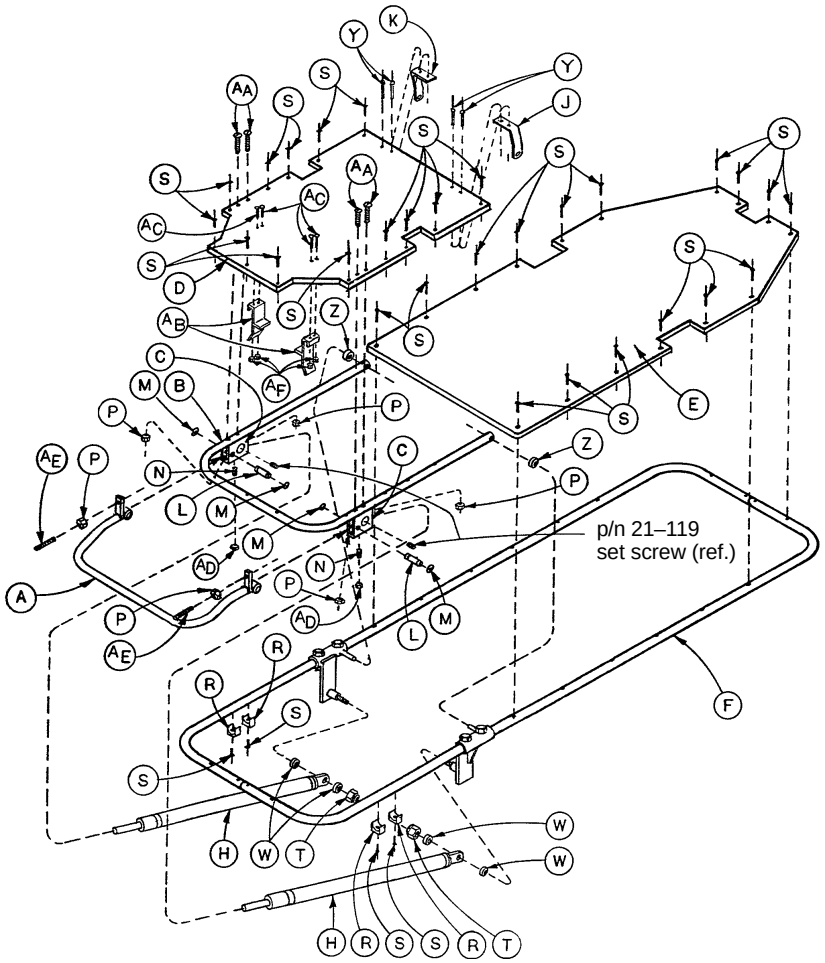
Notes

1000–141–8 24” Fiberresin Manual Fowler/Stationary Foot End Litter Assembly



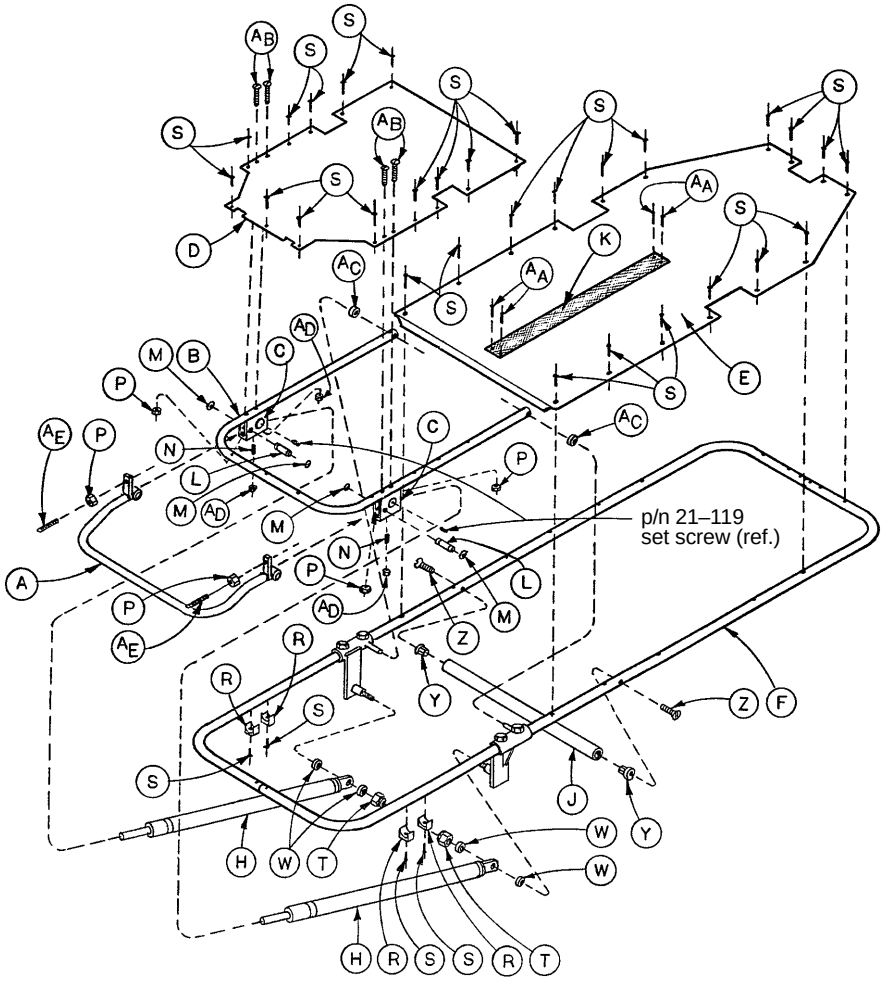
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	390–24–7	Litter Frame Tube	2	S	1000–41–14	Fowler Frame	1
B	381–24–6	Connector Pin	2	T	940–2–134	Hinge Bracket	2
C	26–12	Roll Pin	4	W	26–57	Roll Pin	2
D	381–20–3	Position Brkt. Ass’y, Lt.	1	Y	1000–21–28	Yoke Housing, Left	1
E	378–24–15	Pivot Plate Assembly	2	Z	25–69	Pop Rivet	50
F	381–20–4	Position Brkt. Ass’y, Rt.	1	AA	1000–142–8	Head End Top	1
H	25–17	Semi–Tubular Rivet	2	AB	1000–141–14	Foot End Top	1
J	14–4	Nylon Washer	4	AC	378–24–42	Formed Washer	4
K	28–28	Retaining Ring	2	AD	8–13	Shoulder Bolt	2
L	381–24–2	Fowler Lock Assembly	1	AE	1000–21–11	Formed Bracket, Left	1
M	1000–21–27	Yoke Housing, Right	1	AF	1000–21–10	Formed Bracket, Right	1
N	7–27	Truss Hd. Mach. Screw	4	AH	25–50	Pop Rivet	4
P	460–4–39	Posterior Handle	1	AJ	16–36	Fiberlock Nut	2
R	15–12	Hex Nut	6				

1000–342–9 24” Fiberresin Pneu. Fow./Stat. Foot Litter Ass’y



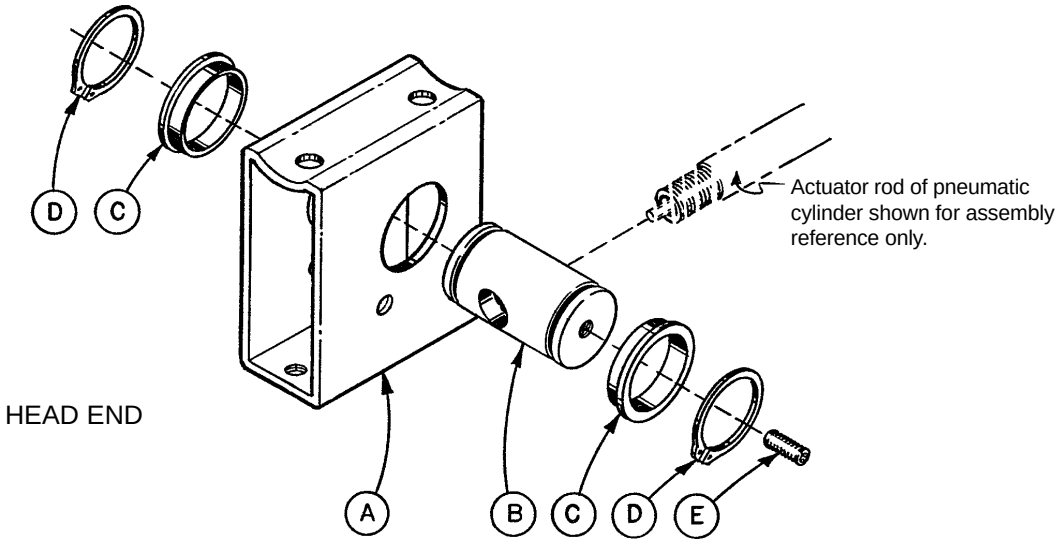
Item	Part No.	Part Name	Qty.
A	1000–242–51	Handle Assembly, Welded	1
B	1000–242–56	Head End Fowler, Pneumatic	1
C	(page 54)	Housing Assembly	2
D	1000–242–55	Head End Top, Pneumatic	1
E	1000–141–14	Foot End Top	1
F	1000–42–40	Litter Frame Assembly	1
H	1010–31–78	Gas Cylinder	2
J	1000–121–3	Formed Bracket, Right	1
K	1000–121–4	Formed Bracket, Left	1
L	1510–31–37	Pivot	2
M	28–8	Retaining Ring	4
N	21–125	Set Screw	2
P	15–50	Hex Nut	6
R	378–24–42	Formed Washer	4
S	25–69	Pop Rivet	33
T	16–35	Nylock Nut	2
W	14–21	Nylon Washer	4
Y	25–86	Pop Rivet	4
Z	921–22–59	Spacer	2
AA	7–27	Truss Hd. Mach. Screw	4
AB	1010–23–32	Cassette Lock	2
AC	4–149	Button Hd. Cap Screw	4
AD	15–37	Jam Nut	2
AE	21–126	Set Screw	2
AF	16–3	Fiberlock Nut	4

1000–242–5 24” Alum. Pneu. Fowler/Stat. Foot Litter Ass’y



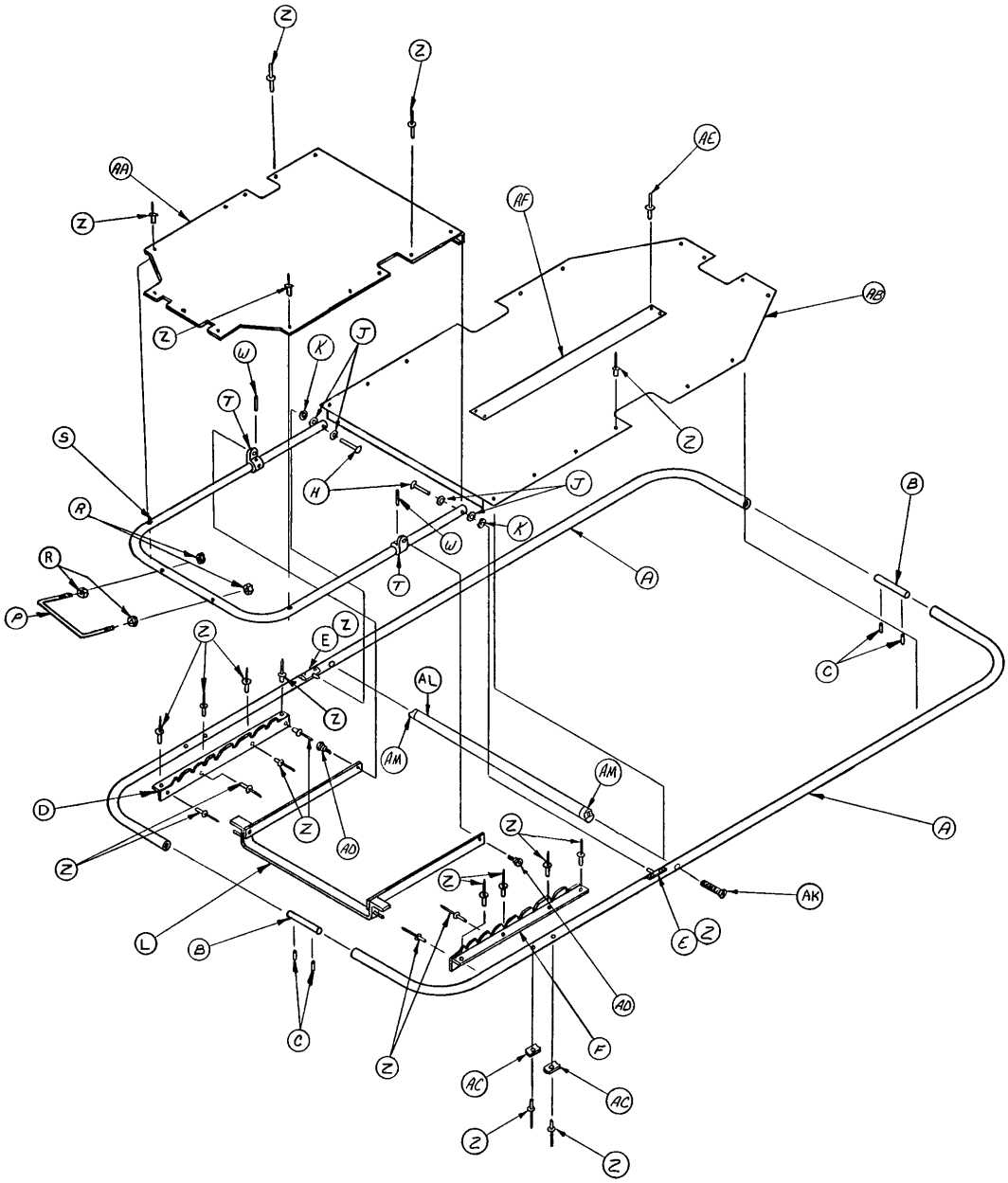
Item	Part No.	Part Name	Qty.
A	1000–242–51	Handle Assembly	1
B	1000–242–56	Head End Fowler, Pneu.	1
C	(page 54)	Housing Assembly	2
D	1000–242–59	Head End Top, Pneu.	1
E	390–24–5	Foot End Top	1
F	1000–42–40	Litter Frame Assembly	1
H	1010–31–78	Gas Cylinder	2
J	960–1–7	Crossbar	1
K	——	Velcro Pile	As Req’d
L	1510–31–37	Pivot	2
M	28–8	Retaining Ring	4
N	21–125	Set Screw	2
P	15–50	Hex Nut	6
R	378–24–42	Formed Washer	4
S	25–55	Pop Rivet	33
T	16–35	Nylock Nut	2
W	14–21	Nylon Washer	4
Y	940–2–10	Crossbar Mount	2
Z	1–34	Flat Hd. Mach. Screw	2
AA	25–40	Pop Rivet	4
AB	7–25	Truss Hd. Mach. Screw	4
AC	921–22–59	Spacer	2
AD	15–37	Jam Nut	2
AE	21–126	Set Screw	2

1000–242–61 Yoke Housing Assembly



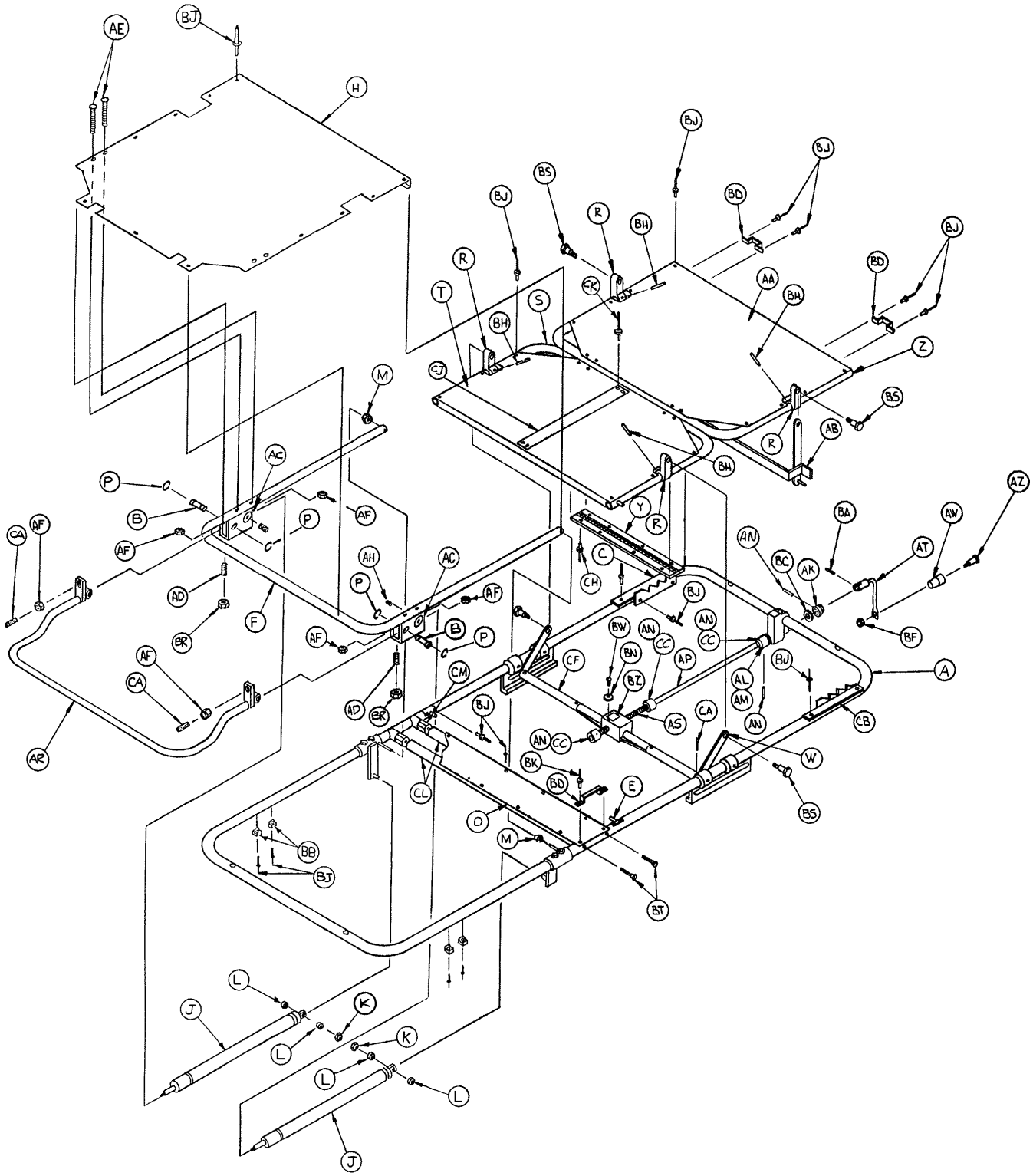
Item	Part No.	Part Name	Qty.
A	1000–242–54	Housing	1
B	1510–31–28	Yoke	1
C	946–35–25	Liner	2
D	28–76	Retaining Ring	2
E	21–119	Set Screw	1

1000–41 24” Alum. Manual Fowler/Stat. Foot End Litter Ass’y



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	390–24–7	Litter Frame Tube	2	T	940–2–134	Hinge Bracket	2
B	381–24–6	Connector Pin	2	W	26–57	Roll Pin	2
C	26–12	Roll Pin	4	Z	25–55	Pop Rivet	52
D	381–20–3	Position Bracket Ass’y, Lt.	1	AA	1000–42–7	Head End Top	1
E	378–24–15	Pivot Plate Assembly	2	AB	390–24–5	Foot End Top	1
F	381–20–4	Position Bracket Ass’y, Rt.	1	AC	378–24–42	Formed Washer	4
H	25–17	Semi–Tubular Rivet	2	AD	8–13	Shoulder Bolt	2
J	14–4	Nylon Washer	4	AE	25–40	Pop Rivet	4
K	28–28	Retaining Ring	2	AF	——	Velcro Pile	1
L	381–24–2	Fowler Lock Assembly	1	AK	1–34	Flat Hd. Mach. Screw	2
P	460–4–39	Posterior Handle	1	AL	960–1–7	Crossbar	1
R	15–12	Hex Nut	4	AM	940–2–10	Crossbar Mount	2
S	1000–41–14	Fowler Frame	1				

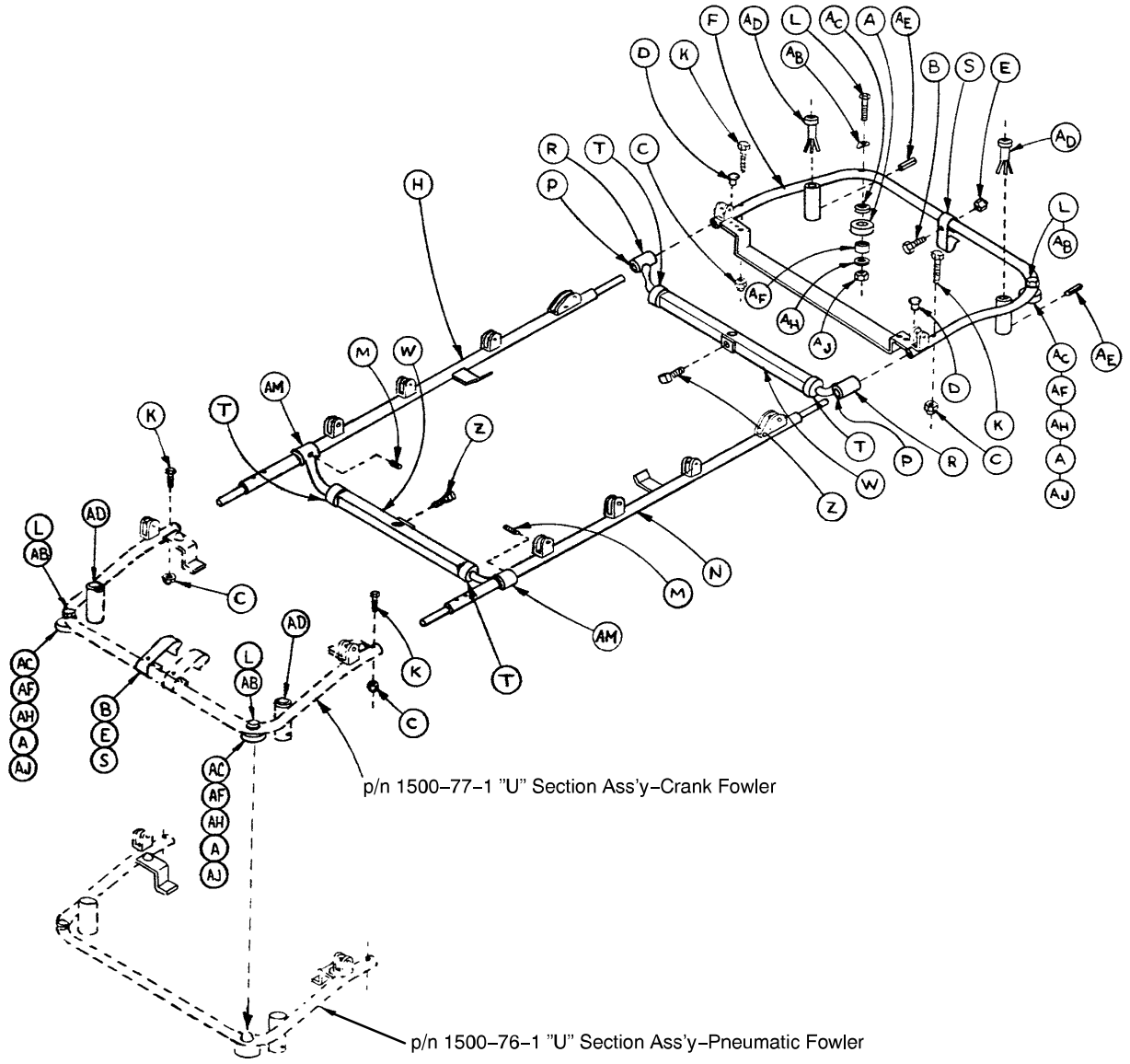
1000–144 24” Alum. Pneu. Fowler/Crank Gatch Litter Ass’y



1000–144 24” Alum. Pneu. Fowler/Crank Gatch Litter Ass’y

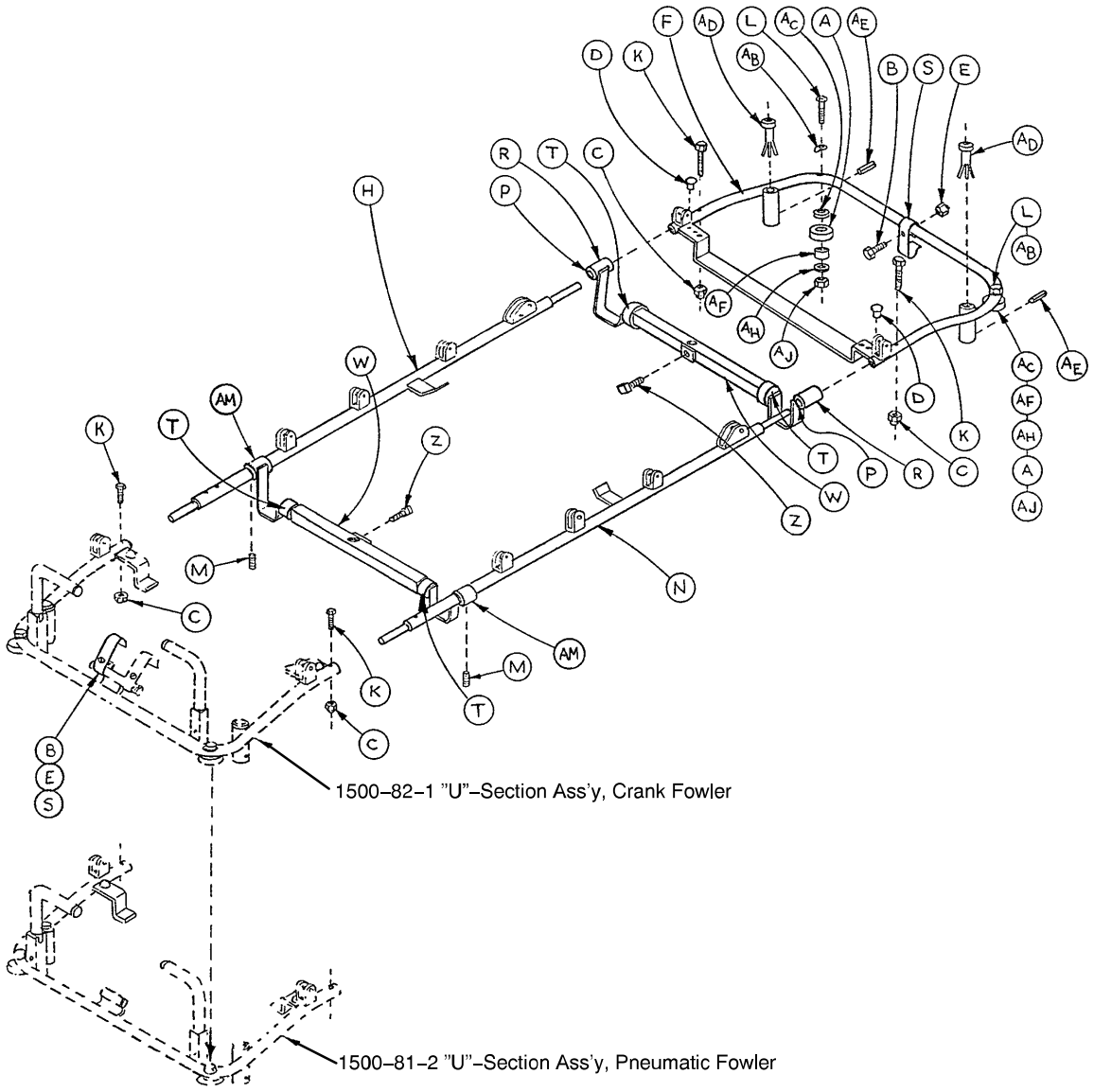
Item	Part No.	Part Name	Qty.
A	1000–44–1	Litter Frame Ass’y	1
B	1510–31–37	Pivot	2
C	389–34–20	Position Bracket Ass’y, Left	1
D	389–32–8	Stationary Skin	1
E	378–24–15	Pivot Plate Assembly	2
F	1000–242–56	Head End Fowler, Pneu.	1
H	1000–242–59	Head End Top, Pneu.	1
J	1010–31–78	Gas Cylinder	2
K	16–35	Nylock Nut	2
L	14–21	Nylon Washer	4
M	921–22–59	Spacer	2
N	378–24–23	Roller	2
P	28–8	Retaining Ring	4
R	940–2–134	Hinge Bracket, Mach.	4
S	389–32–11	Knee Gatch Center	1
T	389–32–14	Knee Gatch Center Skin	1
W	389–32–24	Center Riser Bar	2
Y	389–32–13	Hinge	1
Z	389–32–12	Knee Gatch Foot End	1
AA	389–32–15	Knee Gatch Foot End Skin	1
AB	389–32–27	Foot End Fowler Lock Ass’y	1
AC	(page 54)	Housing Assembly	2
AD	21–125	Set Screw	2
AE	7–25	Truss Hd. Mach. Screw	4
AF	15–50	Hex Nut	6
AH	21–119	Set Screw	2
AJ	15–12	Hex Jam Nut	4
AK	378–24–9	Collar	1
AL	81–148	Thrust Bearing	1
AM	81–149	Thrust Washer	2
AN	26–43	Roll Pin	4
AP	389–34–19	Long Adaptor	1
AR	1000–242–51	Handle	1
AS	935–34–6	Knee Gatch Threaded Shaft	1
AT	1500–245–25	Handle Assembly	1
AW	378–24–30	Knob	1
AZ	378–24–29	Shoulder Bolt	1
BA	26–56	Roll Pin	1
BB	378–24–42	Formed Washer	4
BC	11–73	Washer	1
BD	393–53–20	Strap Anchor	4
BF	16–6	Kep Nut	1
BH	26–57	Roll Pin	4
BJ	25–55	Rivet	71
BK	25–56	Rivet	4
BL	25–17	Rivet	2
BM	14–4	Washer	4
BN	11–53	Washer	2
BP	28–28	Retaining Ring	2
BR	15–37	Jam Nut	2
BS	8–13	Hex Hd. Shoulder Bolt	4
BT	1–34	Flat Hd. Mach. Screw	4
BW	7–4	Truss Hd. Mach. Screw	2
BZ	378–24–8	Left Hand Nut	1
CA	21–126	Set Screw	2
CB	389–34–21	Position Bracket Ass’y, Right	1
CC	378–24–46	Collar	3
CF	373–24–5	Crossbar, Head End	1
CH	25–79	Pop Rivet	8
CJ	7900–1–102	Velcro Pile	1
CK	25–40	Pop Rivet	4
CL	960–2–7	Crossbar	2
CM	940–2–10	Crossbar Mount	4

1500–75–5 29” Litter Carrier Assembly, Crank Options



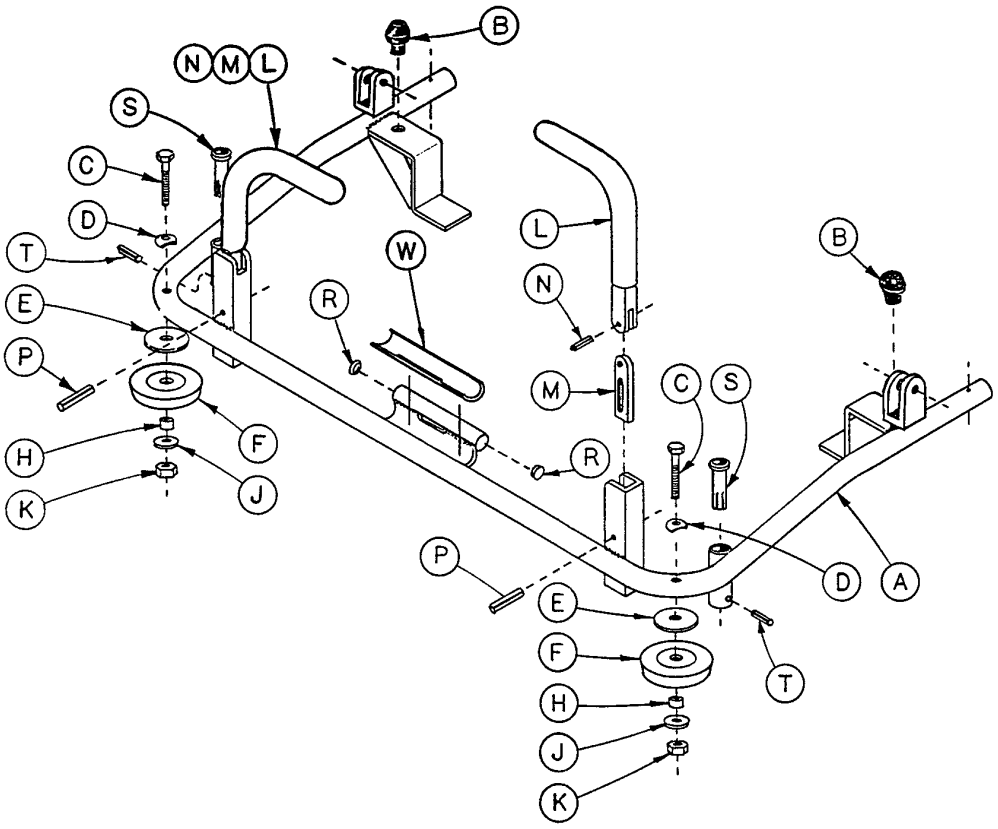
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	390–38–9	Bumper	4	S	390–4	Spring Clip	2
B	2–4	Rd. Hd. Mach. Screw	2	T	42–7	Collar Assembly	4
C	16–16	Fiberlock Nut	4	W	390–9–13	Top Support Tube Ass’y	2
D	390–3–34	Nylon Bumper	4	Z	46–1	Set Screw	2
E	16–7	Fiberlock Nut	2	AB	390–38–3	Formed Washer	4
F	1500–75–9	U–Section Ass’y, Foot	1	AC	390–38–5	Support Plate	4
H	1000–75–13	Side Rail Assembly, Left	1	AD	921–36–21	I.V. Pole Insert	4
K	3–4	Hex Hd. Cap Screw	4	AE	26–111	Roll Pin	4
L	3–39	Hex Hd. Cap Screw	4	AF	390–38–8	Spacer	4
M	21–75	Set Screw	2	AH	11–4	Flat Washer	4
N	1000–75–14	Side Rail Assembly, Right	1	AJ	16–12	Flexlock Nut	4
P	399–16–14	Support Tube Liner	4	AM	390–9–7	Support Tube Assembly	2
R	390–9–9	Support Tube, Foot	2				

1500–80–5 29” Litter Carrier Ass’y, Non–Crank Option



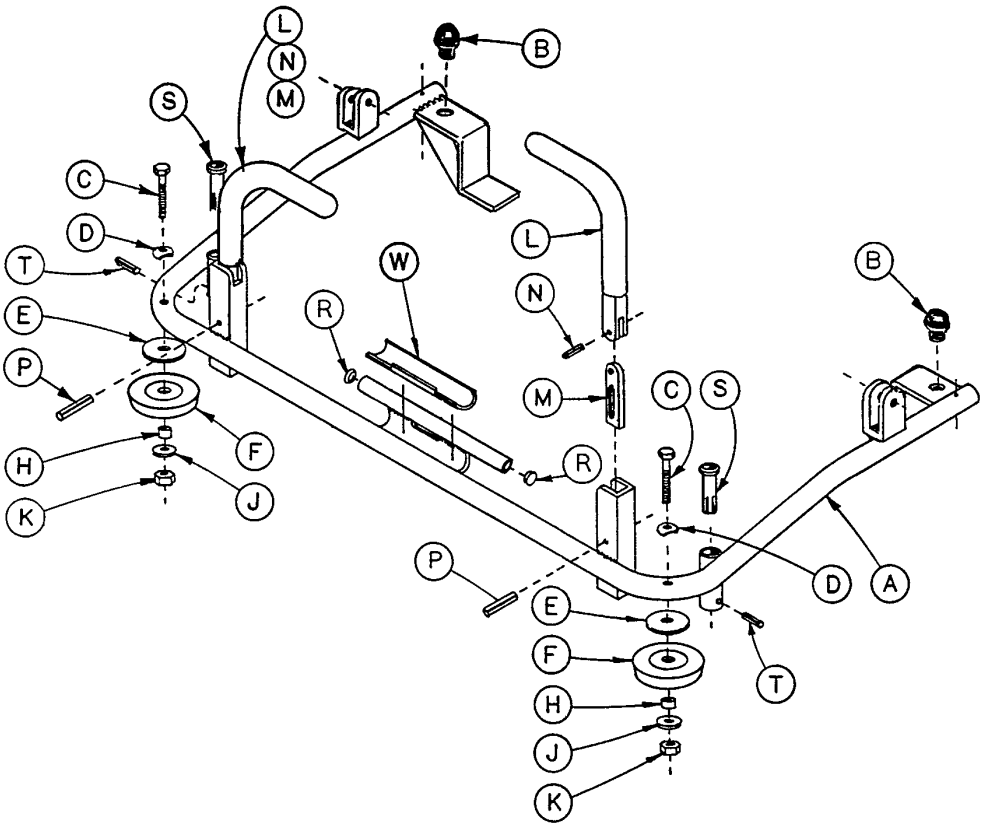
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	390–38–9	Bumper	2	S	390–4	Spring Clip	2
B	2–4	Rd. Hd. Mach. Screw	2	T	42–7	Collar Assembly	4
C	16–16	Fiberlock Nut	4	W	399–9–13	Top Support Tube Ass’y, Ft.	2
D	390–3–34	Nylon Bumper	2	Z	46–1	Set Screw	2
E	16–7	Fiberlock Nut	2	AB	390–38–3	Formed Washer	2
F	1500–75–9	U–Section Ass’y, Foot	1	AC	390–38–5	Support Plate	2
H	1000–75–13	Side Rail Assembly, Left	1	AD	921–36–21	I.V. Pole Insert	2
K	3–4	Hex Hd. Cap Screw	4	AE	26–111	Roll Pin	2
L	3–39	Hex Hd. Cap Screw	2	AF	390–38–8	Spacer	2
M	21–75	Set Screw	2	AH	11–4	Flat Washer	2
N	1000–75–14	Side Rail Assembly, Right	1	AJ	16–12	Flexlock Nut	2
P	399–16–14	Support Tube Liner	4	AM	1000–75–45	Support Tube Assembly	2
R	1000–75–22	Support Tube, Foot	2				

1500–81–1 29” Pushbar Ass’y – Pneu. Fowler Litter



Item	Part No.	Part Name	Qty.
A	1500–81–2	U–Section Assembly	1
B	390–3–34	Nylon Bumper	2
C	3–39	Hex Hd. Cap Screw	2
D	390–38–3	Formed Washer	2
E	390–38–5	Support Plate	2
F	390–38–9	Bumper	2
H	390–38–8	Spacer	2
J	11–4	Flat Washer	2
K	16–12	Flexlock Nut	2
L	1000–58–19	Push Handle	2
M	1010–54–61	Stop Link	2
N	26–66	Roll Pin	2
P	26–11	Roll Pin	2
R	37–2	End Cap	2
S	921–36–21	I.V. Pole Insert	2
T	26–111	Roll Pin	2
W	1000–80–1	Push Handle Pad	1

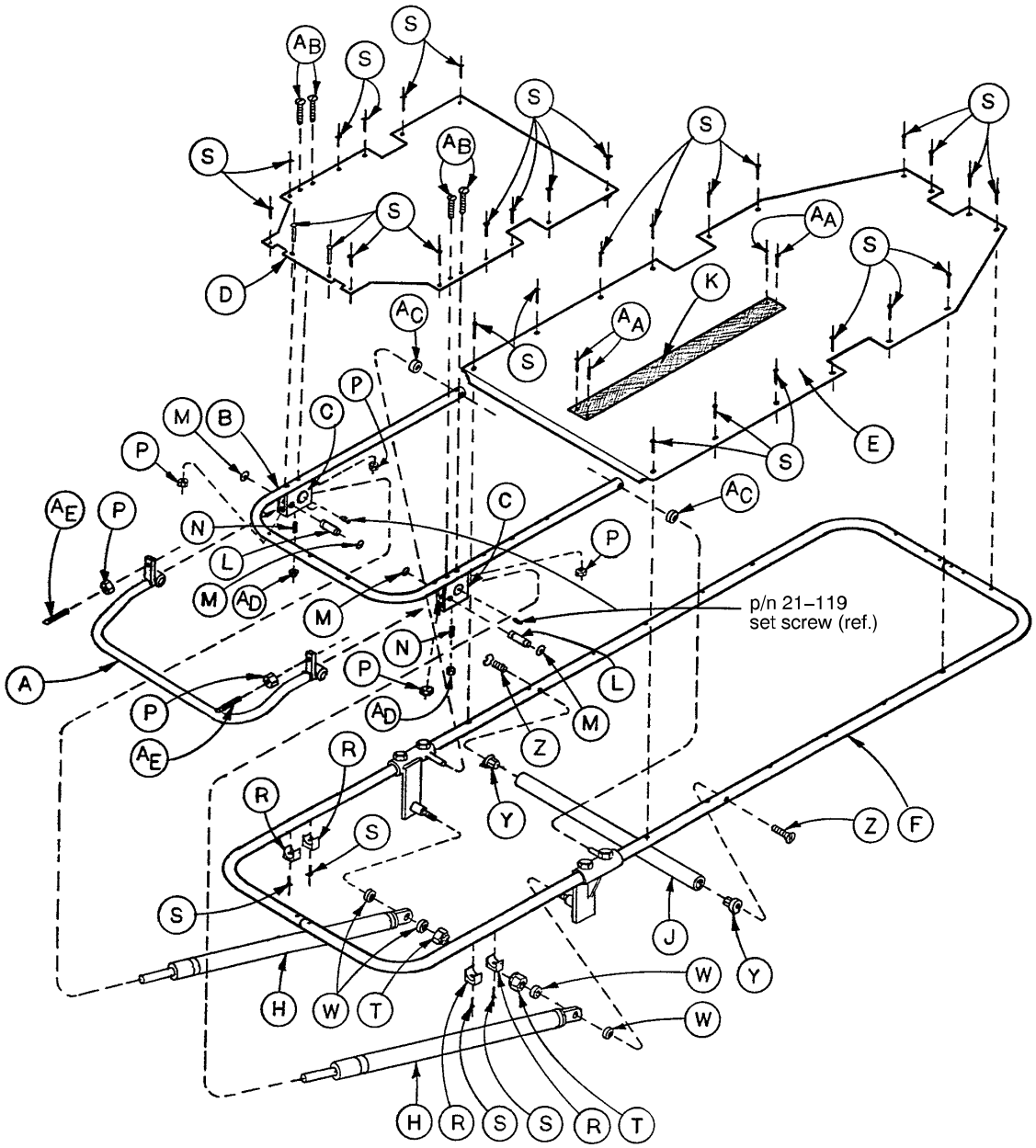
1500–82–1 29” Pushbar Ass’y – Crank Fowler Litter



Item	Part No.	Part Name	Qty.
A	1500–82–2	U–Section Assembly	1
B	390–3–34	Nylon Bumper	2
C	3–39	Hex Hd. Cap Screw	2
D	390–38–3	Formed Washer	2
E	390–38–5	Support Plate	2
F	390–38–9	Bumper	2
H	390–38–8	Spacer	2
J	11–4	Flat Washer	2
K	16–12	Flexlock Nut	2
L	1000–58–19	Push Handle	2
M	1010–54–61	Stop Link	2
N	26–66	Roll Pin	2
P	26–11	Roll Pin	2
R	37–2	End Cap	2
S	921–36–21	I.V. Pole Insert	2
T	26–111	Roll Pin	2
W	1000–80–1	Push Handle Pad	1

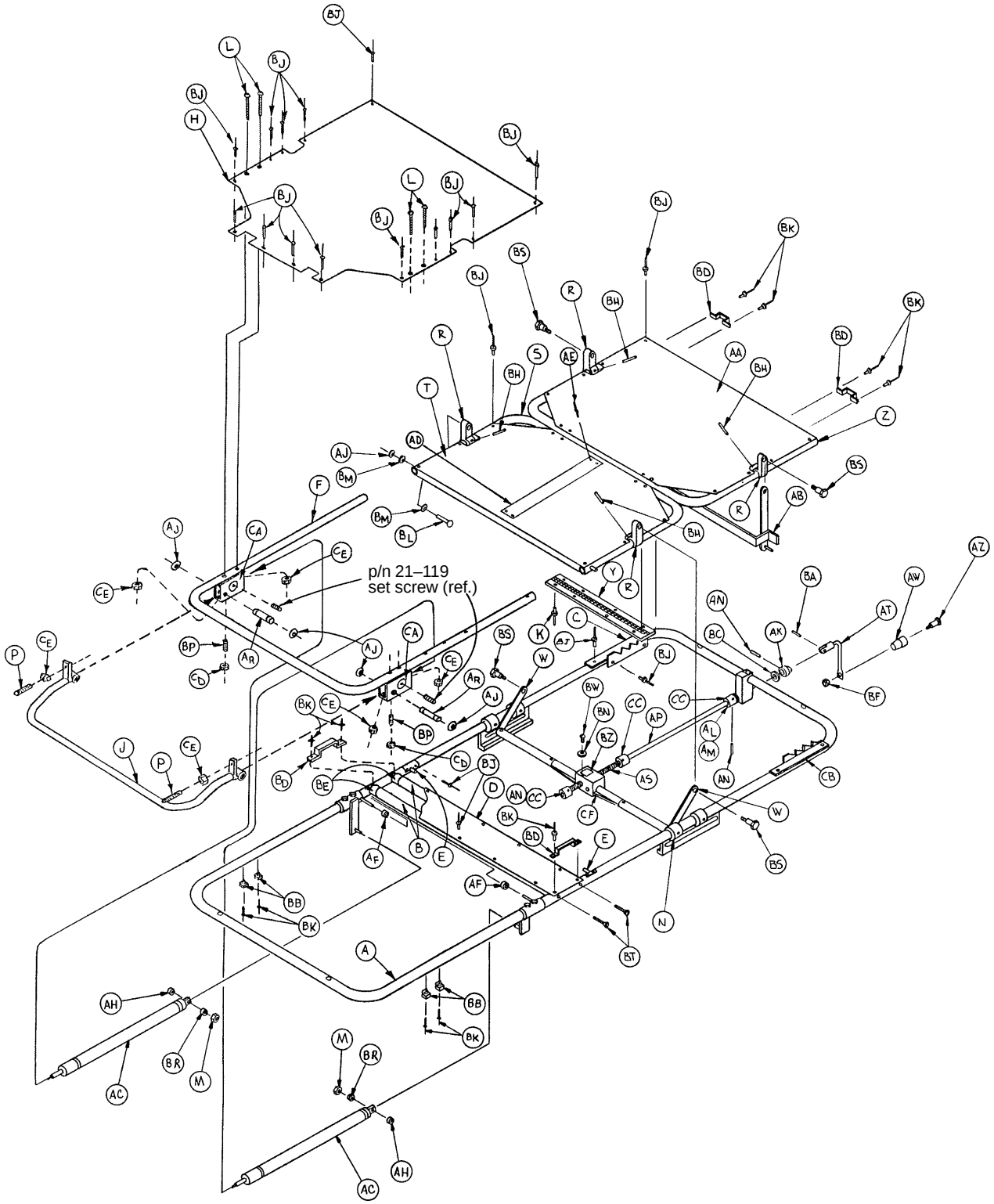
Notes

1500–242–6 29” Pneu. Fowler/Stat. Foot End Litter Assembly



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	1500–242–1	Handle Assembly	1	P	15–50	Hex Nut	6
B	1500–242–3	Head End Fowler, Pneu.	1	R	378–24–42	Formed Washer	4
C	(page 54)	Housing Assembly	2	S	25–55	Pop Rivet	33
D	1500–242–2	Head End Top, Pneu.	1	T	16–35	Nylock Nut	2
E	378–29–4	Foot End Top	1	W	14–21	Nylon Washer	4
F	1500–42–1	Litter Frame Assembly	1	Y	940–2–10	Crossbar Mount	2
H	1010–31–78	Gas Cylinder	2	Z	1–34	Flat Hd. Mach. Screw	2
J	940–1–11	Crossbar	1	AA	25–40	Pop Rivet	4
K	——	Velcro Pile	As Req’d	AB	7–25	Truss Hd. Mach. Screw	4
L	1510–31–37	Pivot	2	AC	921–22–59	Spacer	2
M	28–8	Retaining Ring	4	AD	15–37	Jam Nut	2
N	21–125	Set Screw	2	AE	21–126	Set Screw	2

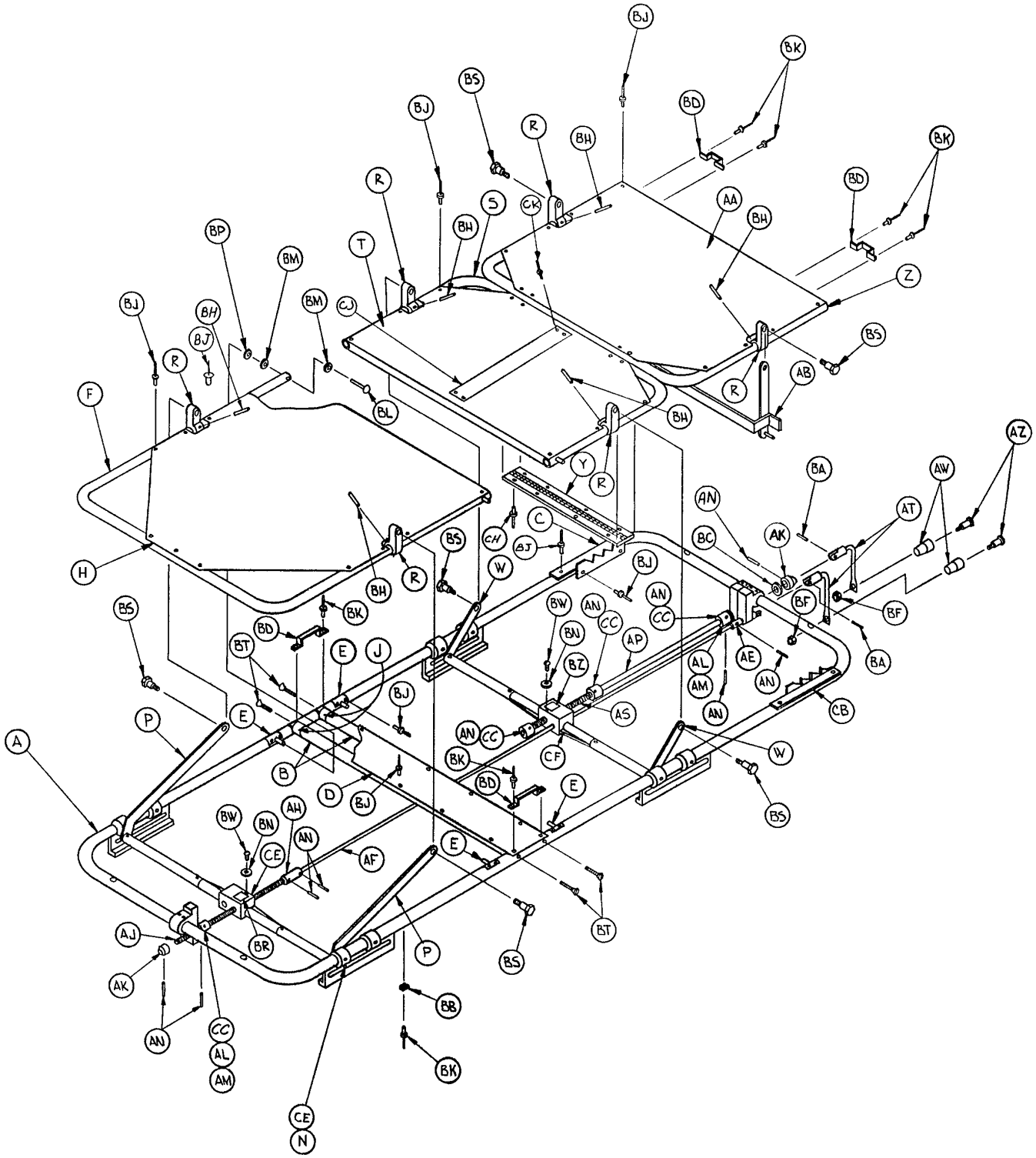
1500–245–20 29” Pneu. Fowler/Crank Gatch Litter Assembly



1500–245–20 29” Pneu. Fowler/Crank Gatch Litter Assembly

Item	Part No.	Part Name	Qty.
A	1500–45–23	Litter Frame Ass’y	1
B	940–1–11	Crossbar	2
C	389–34–20	Position Bracket Ass’y, Left	1
D	389–34–8	Stationary Skin	1
E	378–24–15	Pivot Plate Assembly	2
F	1500–242–3	Head End Fowler, Pneu.	1
H	1500–242–2	Head End Top, Pneu.	1
J	1500–242–1	Handle	1
K	25–79	Pop Rivet	8
L	7–25	Truss Hd. Mach. Screw	4
M	16–35	Nylock Nut	2
N	378–24–23	Roller	2
P	21–126	Set Screw	2
R	940–2–134	Hinge Bracket, Mach.	4
S	389–34–15	Knee Gatch Center	1
T	389–34–12	Knee Gatch Center Skin	1
W	389–32–24	Center Riser Bar	2
Y	389–34–6	Hinge	1
Z	389–34–16	Knee Gatch Foot End	1
AA	389–34–11	Knee Gatch Foot End Skin	1
AB	389–34–17	Foot End Fowler Lock Ass’y	1
AC	1010–31–78	Gas Cylinder	2
AD	7900–1–102	Velcro Pile	1
AE	25–40	Pop Rivet	4
AF	921–22–59	Spacer	2
AH	14–21	Nylon Washer	2
AJ	28–8	Retaining Ring	6
AK	378–24–9	Collar	1
AL	81–148	Thrust Bearing	1
AM	81–149	Thrust Washer	2
AN	26–43	Roll Pin	4
AP	389–34–19	Long Adaptor	1
AR	1510–31–37	Pivot	2
AS	935–34–6	Knee Gatch Threaded Shaft	1
AT	1500–245–25	Handle Assembly	1
AW	378–24–30	Knob	1
AZ	378–24–29	Shoulder Bolt	1
BA	26–56	Roll Pin	1
BB	378–24–42	Formed Washer	4
BC	11–73	Washer	1
BD	393–53–20	Strap Anchor	4
BE	940–2–10	Crossbar Mount	4
BF	16–6	Kep Nut	1
BH	26–57	Roll Pin	4
BJ	25–55	Rivet	60
BK	25–56	Rivet	12
BL	25–17	Rivet	2
BM	14–4	Washer	4
BN	11–53	Washer	2
BP	21–125	Set Screw	2
BR	14–20	Nylon Washer	2
BS	8–13	Hex Hd. Shoulder Bolt	4
BT	1–34	Flat Hd. Mach. Screw	4
BW	7–4	Truss Hd. Mach. Screw	2
BZ	378–24–8	Left Hand Nut	1
CA	1000–242–61	Housing Assembly	2
CB	389–34–21	Position Bracket Ass’y, Right	1
CC	378–24–46	Collar	3
CD	15–37	Jam Nut	2
CE	15–50	Hex Nut	6
CF	935–34–25	Crossbar, Head End	1

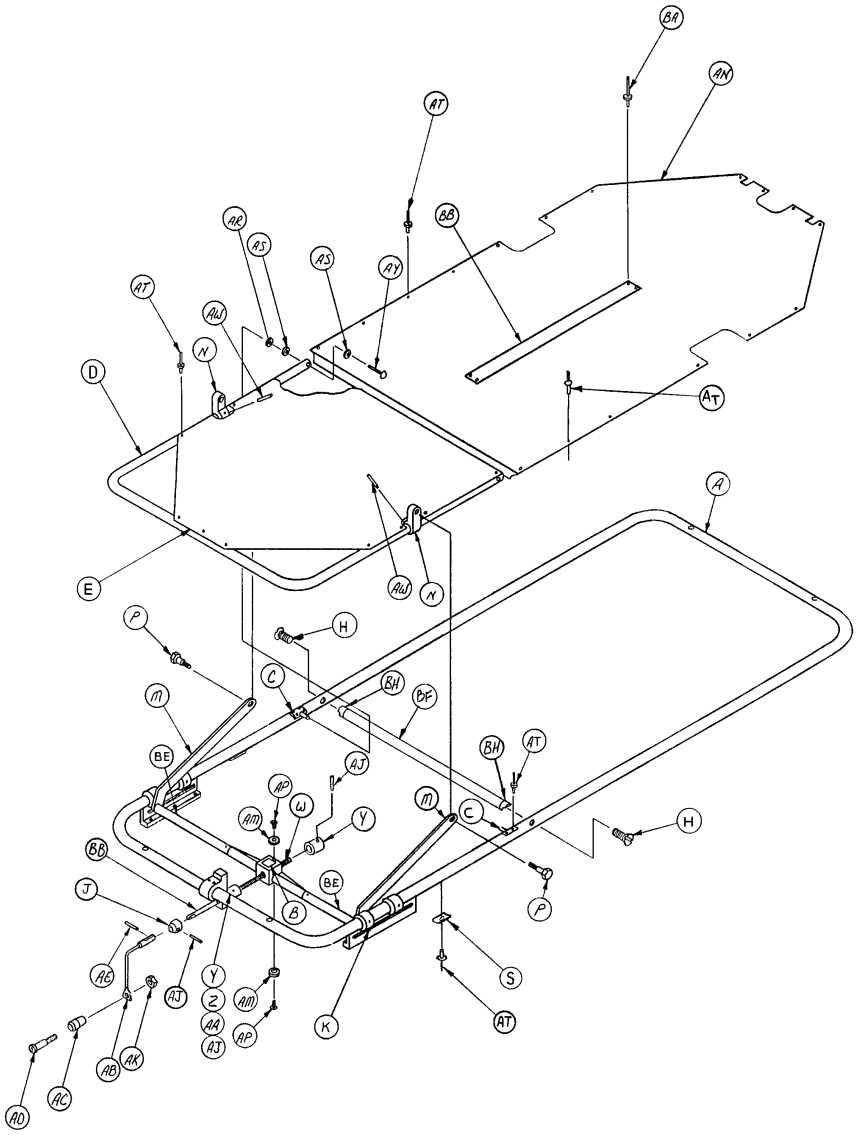
1500–44–5 29” Crank Fowler/Crank Gatch Litter Ass’y



1500–44–5 29” Crank Fowler/Crank Gatch Litter Ass’y

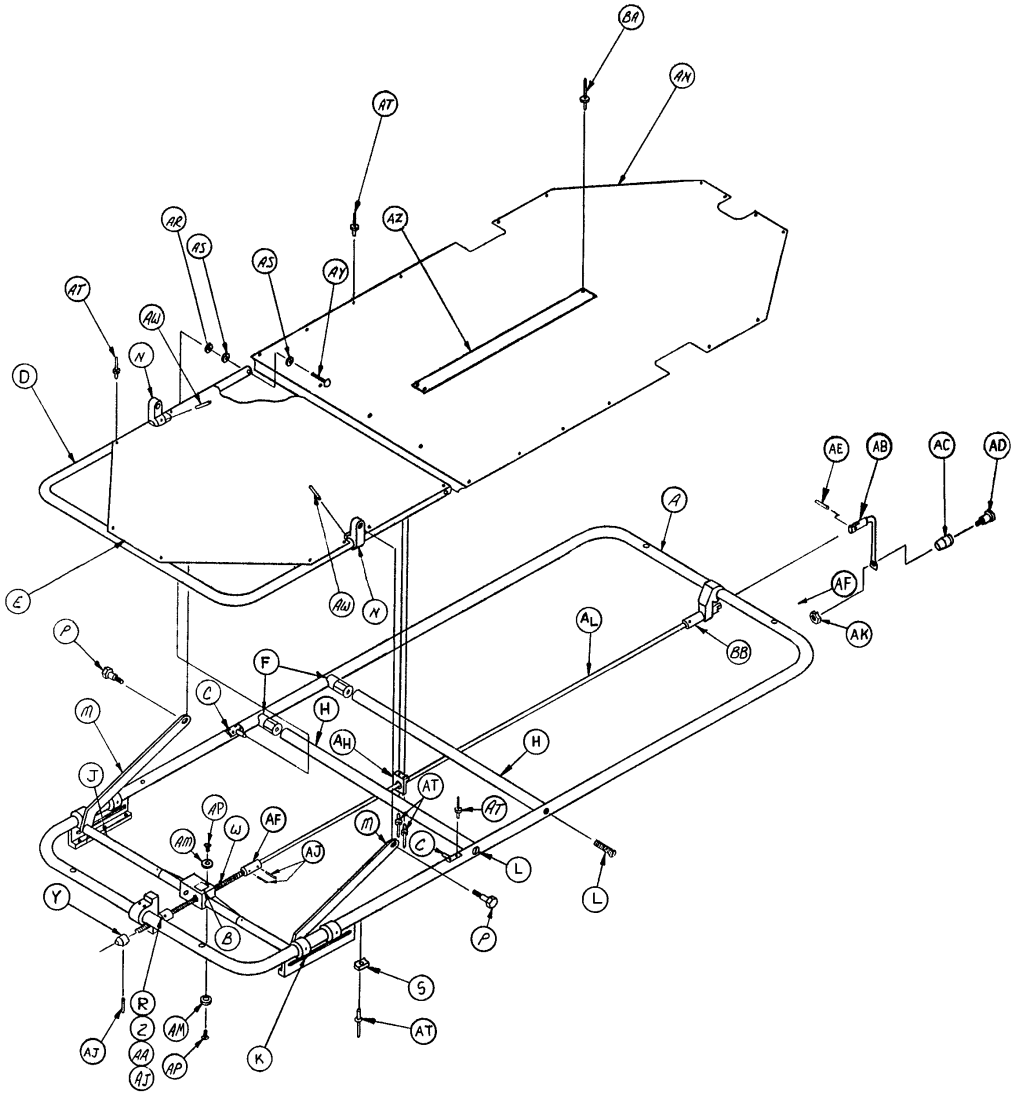
Item	Part No.	Part Name	Qty.
A	1500–44–4	Litter Frame Ass’y	1
B	940–1–11	Crossbar	2
C	389–34–20	Position Bracket Ass’y, Left	1
D	389–34–8	Stationary Skin	1
E	378–24–15	Pivot Plate Assembly	4
F	389–34–14	Head End Fowler	1
H	393–29–4	Head End Top	1
J	940–2–10	Crossbar Mount	4
N	378–24–23	Roller	4
P	378–24–22	Riser Bar	2
R	940–2–134	Hinge Bracket, Machined	6
S	389–34–15	Knee Gatch Center	1
T	389–34–12	Knee Gatch Center Skin	1
W	389–32–24	Center Riser Bar	2
Y	389–34–6	Hinge	1
Z	389–34–16	Knee Gatch Foot End	1
AA	389–34–11	Knee Gatch Foot End Skin	1
AB	389–34–17	Foot End Fowler Lock Ass’y	1
AE	389–34–18	Adaptor	1
AF	389–32–17	Connecting Rod	1
AH	389–32–16	Screw Coupler	1
AJ	935–34–5	Threaded Shaft	1
AK	378–24–9	Collar	2
AL	81–148	Thrust Bearing	2
AM	81–149	Thrust Washer	4
AN	26–43	Roll Pin	9
AP	389–34–19	Long Adaptor	1
AS	935–34–6	Knee Gatch Threaded Shaft	1
AT	1500–245–25	Handle Assembly	2
AW	378–24–30	Knob	2
AZ	378–24–29	Shoulder Bolt	2
BA	26–56	Roll Pin	2
BB	378–24–42	Formed Washer	2
BC	11–73	Washer	1
BD	393–53–20	Strap Anchor	4
BF	16–6	Kep Nut	2
BH	26–57	Roll Pin	6
BJ	25–55	Rivet	62
BK	25–56	Rivet	10
BL	25–17	Rivet	4
BM	14–4	Washer	8
BN	11–53	Washer	4
BP	28–28	Retaining Ring	4
BR	389–32–30	Right Hand Nut	1
BS	8–13	Hex Hd. Shoulder Bolt	6
BT	1–34	Flat Hd. Mach. Screw	4
BW	7–4	Truss Hd. Mach. Screw	4
BZ	378–24–8	Left Hand Nut	1
CB	389–34–21	Position Bracket Ass’y, Right	1
CC	378–24–46	Collar	4
CE	935–34–25	Crossbar, Head End	1
CF	935–34–26	Crossbar, Foot End	1
CH	25–79	Pop Rivet	8
CJ	7900–1–102	Velcro Pile	1
CK	25–40	Pop Rivet	4

1500–43–10 29” Crk. Fowler (Hd. End Crank)/Stat. Ft. Litter



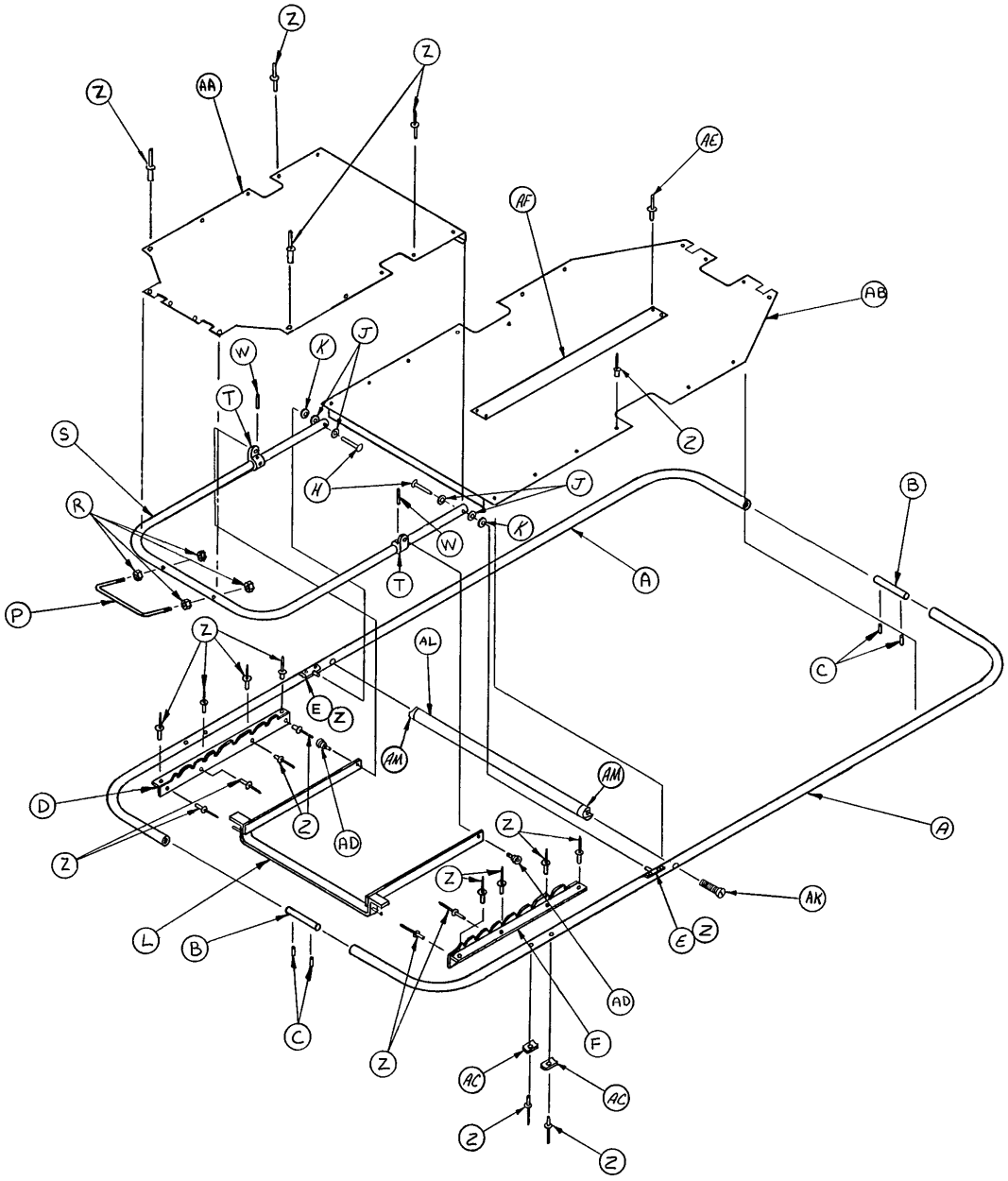
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	1500–43–9	Litter Frame Ass’y	1	AD	378–24–29	Shoulder Bolt	1
B	378–24–8	Left Hand Nut	1	AE	26–56	Roll Pin	1
C	378–24–15	Pivot Plate Ass’y	2	AJ	26–43	Roll Pin	3
D	389–34–14	Head End Fowler	1	AK	16–6	Kep Nut	1
E	393–29–4	Head End Top	1	AM	11–53	Washer	2
H	1–34	Flat Hd. Mach. Screw	2	AN	378–29–4	Foot End Skin	1
J	378–24–9	Collar	1	AP	7–4	Truss Hd. Mach. Screw	2
K	378–24–23	Roller	2	AR	28–28	Retaining Ring	2
M	378–24–22	Riser Bar	2	AS	14–4	Nylon Washer	4
N	940–2–134	Hinge Bracket, Mach.	2	AT	25–55	Rivet	38
P	8–13	Shoulder Bolt	2	AW	26–57	Roll Pin	2
S	378–24–42	Formed Washer	2	AY	25–17	Rivet	2
W	378–24–37	Threaded Shaft	1	AZ	——	Velcro Pile	1
Y	378–24–46	Collar	2	BA	25–40	Pop Rivet	4
Z	81–148	Thrust Bearing	1	BB	378–24–36	Adaptor	1
AA	81–149	Thrust Washer	2	BE	935–34–25	Crossbar Ass’y, Hd. End	1
AB	1500–245–25	Handle Ass’y	1	BF	940–1–11	Crossbar	1
AC	378–24–30	Knob	1	BH	940–2–10	Crossbar Mount	2

1500–43–100 29” Crk. Fowler (Ft. End Crk.)/Stat. Foot Litter



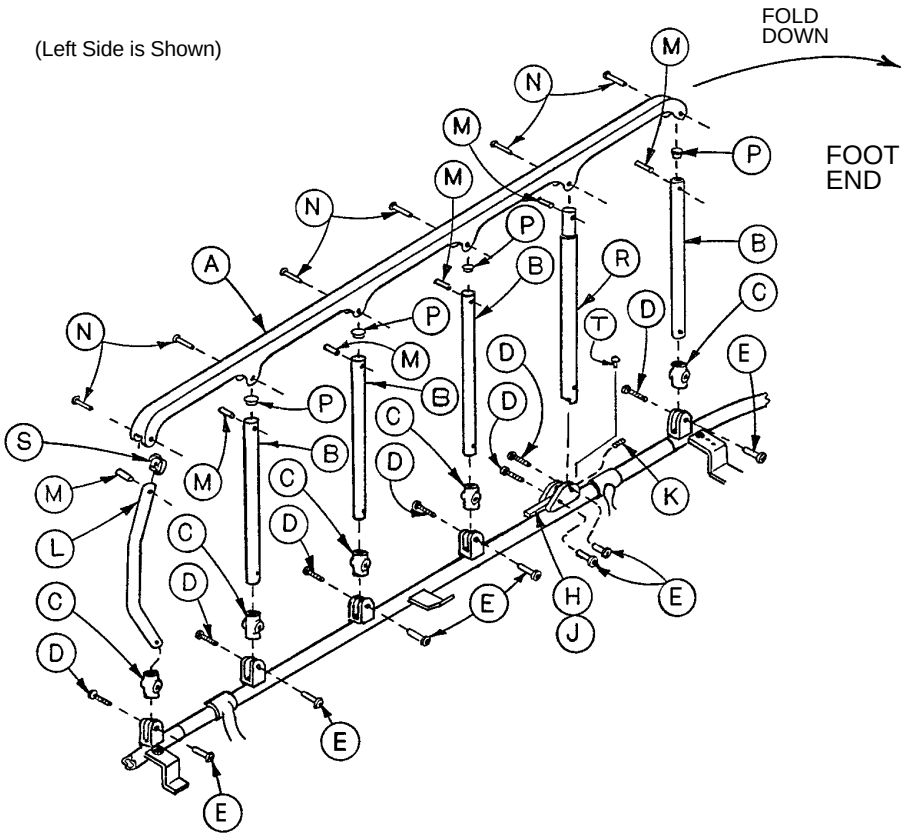
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	1500–43–101	Litter Frame Ass’y	1	AB	1500–245–25	Crank Handle Ass’y	1
B	389–32–30	Right Hand Nut	1	AC	378–24–30	Knob	1
C	378–24–15	Pivot Plate Ass’y	2	AD	378–24–29	Shoulder Bolt	1
D	389–34–14	Head End Fowler	1	AE	26–56	Roll Pin	1
E	393–29–4	Head End Top	1	AF	389–32–16	Screw Coupler	1
F	940–2–10	Crossbar Mount	4	AH	935–29–10	Rod Brace	1
H	940–1–11	Crossbar	2	AJ	26–43	Roll Pin	4
J	935–34–25	Crossbar Ass’y, Hd. End	1	AK	16–6	Kep Nut	1
K	378–24–23	Roller	2	AL	389–32–17	Connecting Rod	1
L	1–34	Flat Hd. Mach. Screw	4	AM	11–53	Washer	2
M	378–24–22	Riser Bar	2	AN	378–29–4	Foot End Skin	1
N	940–2–134	Hinge Bracket, Mach.	2	AP	7–4	Truss Hd. Mach. Screw	2
P	8–13	Shoulder Bolt	2	AR	28–28	Retaining Ring	2
R	378–24–46	Collar	1	AS	14–4	Nylon Washer	4
S	378–24–42	Formed Washer	2	AT	25–55	Rivet	41
W	935–34–5	Threaded Shaft	1	AW	26–57	Roll Pin	2
Y	378–24–9	Collar	1	AY	25–17	Rivet	2
Z	81–148	Thrust Bearing	1	AZ	——	Velcro Pile	1
AA	81–149	Thrust Washer	2	BA	25–40	Pop Rivet	4
				BB	389–34–18	Adaptor	1

1500–41 29” Manual Fowler/Stat. Foot End Litter Ass’y



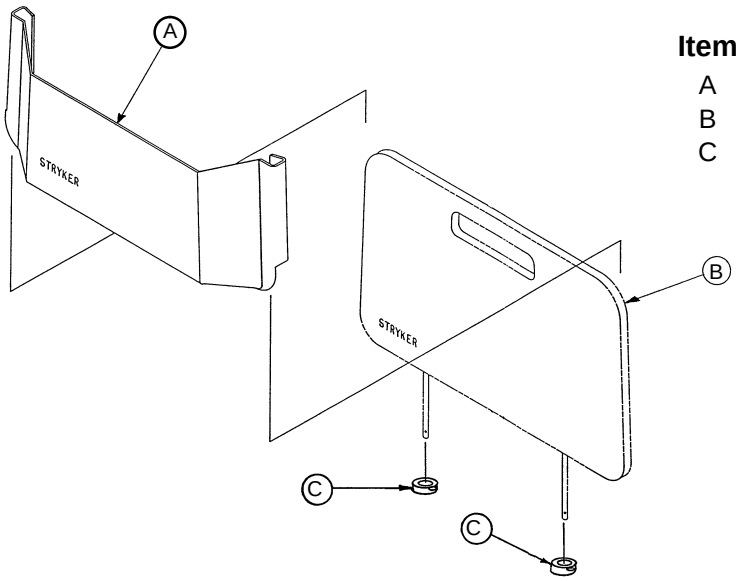
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	393–29–7	Litter Frame Tube	2	T	940–2–134	Hinge Bracket	2
B	381–29–3	Connector Pin	2	W	26–57	Roll Pin	2
C	26–12	Roll Pin	4	Z	25–55	Pop Rivet	57
D	381–20–3	Positon Bracket Ass’y, Lt.	1	AA	1500–42–13	Head End Top	1
E	378–24–15	Pivot Plate Assembly	2	AB	378–29–4	Foot End Top	1
F	381–20–4	Position Bracket Ass’y, Rt.	1	AC	378–24–42	Formed Washer	4
H	25–17	Semi–Tubular Rivet	2	AD	8–13	Shoulder Bolt	2
J	14–4	Nylon Washer	4	AE	25–40	Pop Rivet	4
K	28–28	Retaining Ring	2	AF	——	Velcro Pile	1
L	381–29–1	Fowler Lock Assembly	1	AK	1–34	Flat Hd. Mach. Screw	2
P	460–4–39	Posterior Handle	1	AL	940–1–11	Crossbar	1
R	15–12	Hex Nut	4	AM	940–2–10	Crossbar Mount	2
S	1500–41–15	Fowler Frame	1				

1000–160–1 & 1000–160–2 Siderail Ass'y, Left & Right



Item	Part No.	Part Name	Qty.
A	1010–26–15	Top Rail	1
B	1010–26–83	Upright	4
C	721–26–69	Upright Sleeve	5
D	4–136	Button Hd. Cap Screw	7
E	721–26–66	Pivot Screw	7
H	721–26–74	Lock Handle	1
J	38–220	Compression Spring	1
K	21–17	Set Screw	1
L	1010–26–84	Upright, Bent	1
M	1010–26–82	Spacer	6
N	25–106	Semi–Tubular Rivet	6
P	1010–26–10	Round Hole Plug	4
R	1010–26–85	Upright Latch	1
S	1010–26–12	Bent Spindle Stop	1
T	37–74	Hole Plug	2

741–34* Foot Board/Chartholder

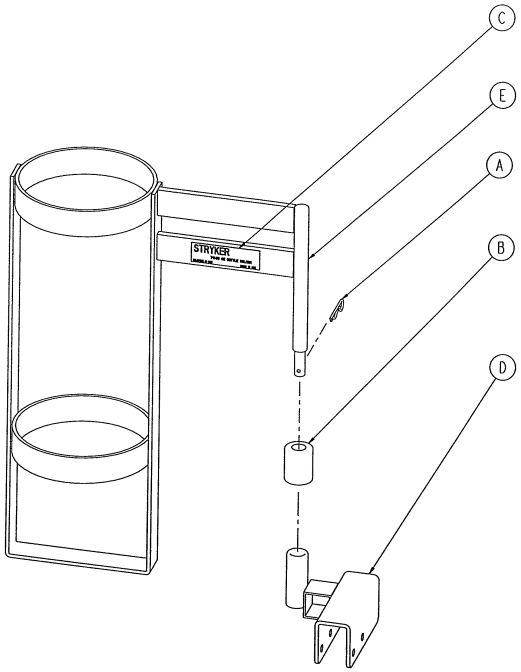


Item	Part No.	Part Name	Qty.
A	946–28–11	Chart Holder	1
B	741–29–18	Head/Foot Board	1
C	42–6	Collar	2

*Replacement Part Number 741–34–100

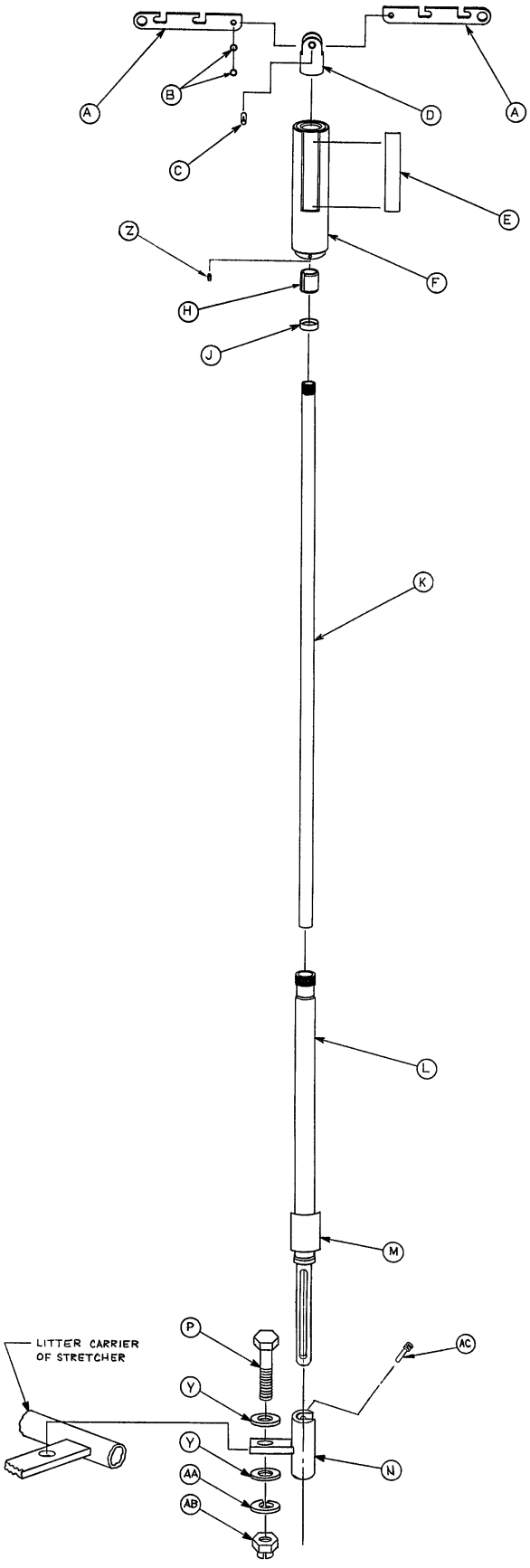
Note: Item C required when Footboard/Chartholder is used with a crank Knee Gatch or crank Fowler.

741–30 Upright Oxygen Bottle Holder



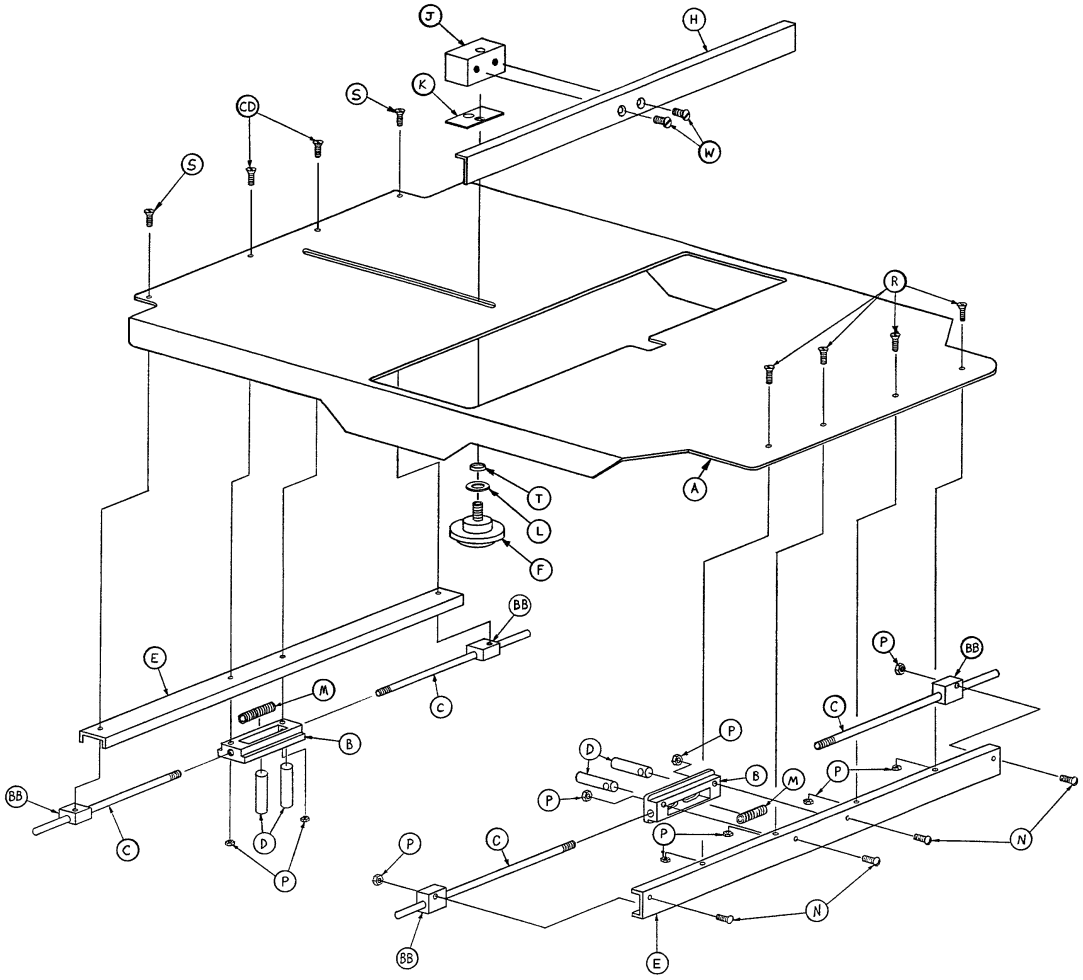
Item	Part No.	Part Name	Qty.
A	27–12	Hitch Pin	1
B	741–30–24	Stand–Off	1
C	741–30–25	Specification Label	1
D	741–30–29	Bottle Holder Bracket	1
E	1010–30–11	Upright Bottle Holder	1

1000–50 Folding I.V. Holder Assembly



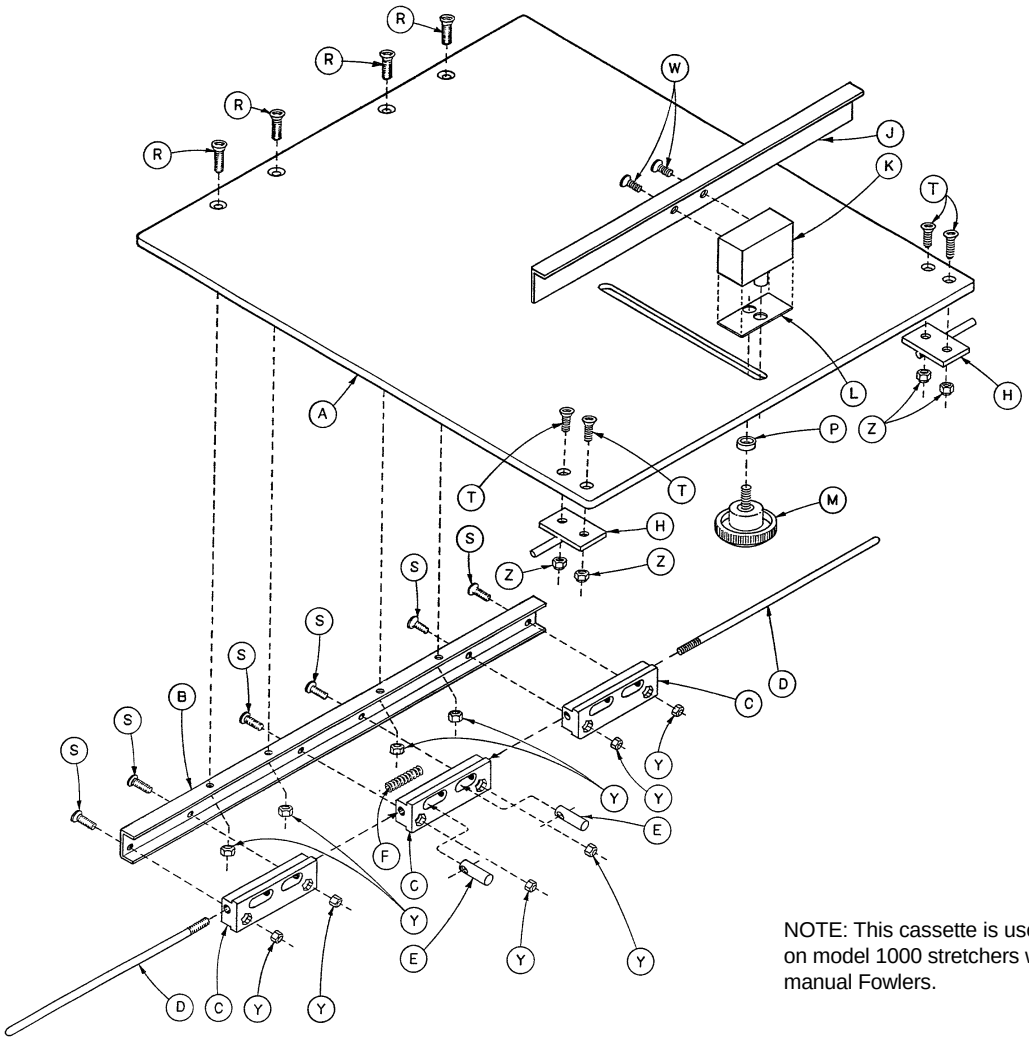
Item	Part No.	Part Name	Qty.
A	946–224–1	Hanger	2
B	14–16	Washer	2
C	26–147	Groove Pin	1
D	946–224–2	Top Bracket, Mach'd	1
E	946–224–18	Label	2
F	946–224–33	Grip Assembly	1
H	946–224–4	Lock	1
J	946–224–5	Ring	1
K	946–224–3	Inner Tube	1
L	2020–19–512	Hinge & Outer Tube	1
M	1000–50–15	Label	1
N	1000–50–14	Fold. I.V. Socket Ass'y	1
P	3–25	Hex Hd. Cap Screw	1
Y	11–4	Washer	2
Z	21–107	Set Screw	1
AA	12–7	Lock Washer	1
AB	16–12	Flexlock Nut	1
AC	958–224–20	Hinge Pin	1

1000–121–1 X–Ray Cassette Assembly



Item	Part No.	Part Name	Qty.
A	1000–121–2	Tray	1
B	926–23–62	Post Housing	2
C	1010–23–24	Actuating Rod	4
D	926–23–64	Post	4
E	1010–23–36	Bearing Housing	2
F	24–10	Knob	1
H	1010–23–28	Tray Angle	1
J	926–23–70	Block Assembly	1
K	926–23–69	Washer	1
L	14–3	Washer	1
M	38–122	Compression Spring	2
N	2–10	Rd. Hd. Mach. Screw	4
P	16–14	Fiberlock Nut	10
R	1–22	Flat Hd. Mach. Screw	4
S	1–6	Flat Hd. Mach. Screw	2
T	926–23–71	Bushing	1
W	1–20	Flat Hd. Mach. Screw	2
Y	1000–121–5	Specification Label	1
AA	1010–23–19	Operation Label	1
BB	1010–23–37	Rod Guide	4
CC	1010–23–18	Warning Label	1
CD	1–79	Flat Hd. Mach. Screw	2

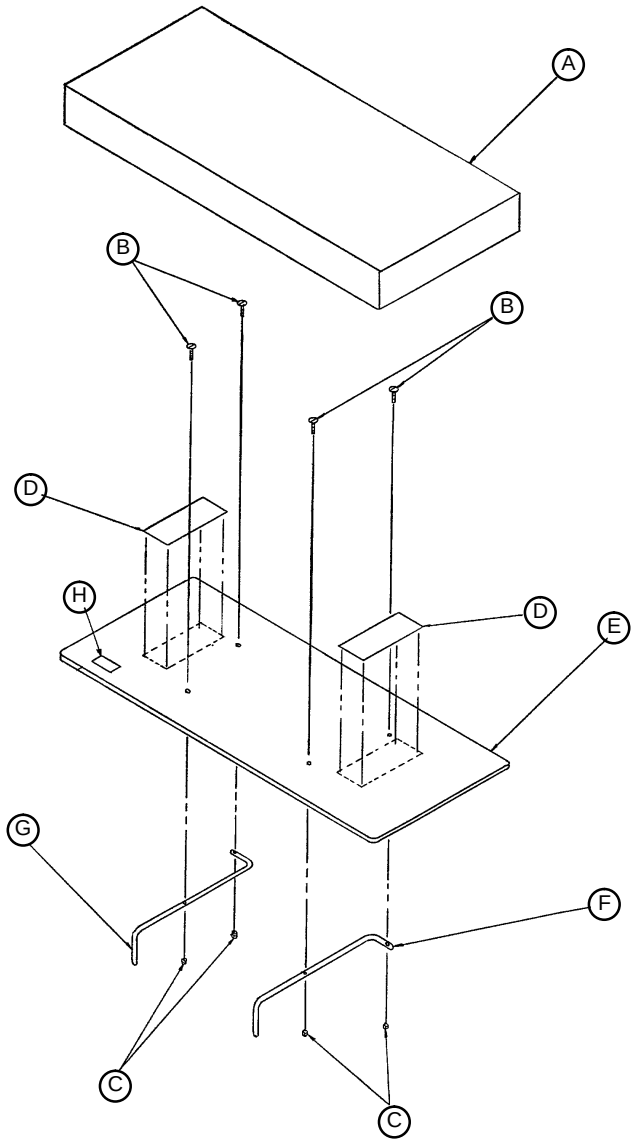
1000–21–1 X–Ray Cassette Assembly



NOTE: This cassette is used only on model 1000 stretchers with manual Fowlers.

Item	Part No.	Part Name	Qty.
A	1000–21–2	Tray	1
B	1000–21–3	Bearing Housing	1
C	926–23–62	Post Housing	3
D	1000–21–4	Actuating Rod	2
E	926–23–64	Post	2
F	38–122	Compression Spring	1
H	1000–21–9	Pivot Pin Assembly	2
J	1010–23–28	Tray Angle	1
K	1000–21–14	Block Assembly	1
L	926–23–69	Washer	1
M	24–10	Knob	1
N	1010–23–19	Operation Label	1
P	1000–21–5	Bushing	1
R	1–72	Flat Hd. Mach. Screw	4
S	2–10	Rd. Hd. Mach. Screw	6
T	1–21	Flat Hd. Mach. Screw	4
W	1–20	Flat Hd. Mach. Screw	2
Y	16–14	Fiberlock Nut	10
Z	16–3	Fiberlock Nut	4
AA	1000–21–25	Specification Label	1

1000–53–10 Padded Foot Extension Assembly



Item	Part No.	Part Name	Qty.
A	1000–53–19	Pad	1
B	2–66	Rd. Hd. Mach. Screw	4
C	16–56	Nylock Nut	4
D	7900–1–101	Velcro Pile	2
E	1000–53–11	Extension Board	1
F	393–12–3	Rt. Extension Bar	1
G	393–12–4	Lt. Extension Bar	1
H	1000–53–1	Label	1

Warranty

Limited Warranty:

Stryker Medical Division, a division of Stryker Corporation, warrants to the original purchaser that its products should be free from defects in material and workmanship for a period of one (1) year after date of delivery. Stryker's obligation under this warranty is expressly limited to supplying replacement parts and labor for, or replacing , at its option , any product which is, in the sole discretion of Stryker, found to be defective. Stryker warrants to the original purchaser that the frame and welds on its beds will be free from structural defects for as long as the original purchaser owns the bed. If requested by Stryker, products or parts for which a warranty claim is made shall be returned prepaid to Stryker's factory. Any improper use or any alteration or repair by others in such manner as in Stryker's judgement affects the product materially and adversely shall void this warranty. No employee or representative of Stryker is authorized to change this warranty in any way.

This statement constitutes Stryker's entire warranty with respect to the aforesaid equipment. STRYKER MAKES NO OTHER WARRANTY OR REPRESENTATION, EITHER EXPRESSED OR IMPLIED, EXCEPT AS SET FORTH HEREIN. THERE IS NO WARRANTY OF MERCHANTABILITY AND THERE ARE NO WARRANTIES OF FITNESS FOR ANY PARTICULAR PURPOSE. IN NO EVENT SHALL STRYKER BE LIABLE HEREUNDER FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING FROM OR IN ANY MANNER RELATED TO SALES OR USE OF ANY SUCH EQUIPMENT.

To Obtain Parts and Service:

Stryker products are supported by a nationwide network of dedicated Stryker Field Service Representatives. These representatives are factory trained, available locally, and carry a substantial spare parts inventory to minimize repair time. Simply call your local representative, or call Stryker Customer Service at (800) 327–0770.

Supplemental Warranty Coverage:

Stryker has developed a comprehensive program of extended warranty options designed to keep your equipment operating at peak performance at the same time it eliminates unexpected costs. We recommend that these programs be activated *before* the expiration of the new product warranty to eliminate the potential of additional equipment upgrade charges. Stryker offers the following Supplemental Warranties:

Extended (Parts and Labor)

- All replacement parts (excluding mattresses and consumable items)
- Labor and travel for *all* scheduled and unscheduled calls
- Biannual Preventive Maintenance Inspections and repairs
- JCAHO paperwork for preventive maintenance
- Priority Emergency Service

Standard (Labor Only):

- Labor and travel for *all* scheduled and unscheduled calls
- Biannual Preventive Maintenance Inspections and repairs
- JCAHO paperwork for preventive maintenance
- Priority Emergency Service

Basic (Parts Only):

- All replacement parts (excluding mattresses and consumable items)
- Priority Emergency Service

Please call your local representative, or call (800) 327–0770 for further information

Return Authorization:

Merchandise cannot be returned without approval from the Stryker Customer Service Department. An authorization number will be provided which must be printed on the returned merchandise. Stryker reserves the right to charge shipping and restocking fees on returned items.

SPECIAL, MODIFIED, OR DISCONTINUED ITEMS NOT SUBJECT TO RETURN.

Damaged Merchandise:

ICC Regulations require that claims for damaged merchandise must be made with the carrier within fifteen (15) days of receipt of merchandise. DO NOT ACCEPT DAMAGED SHIPMENTS UNLESS SUCH DAMAGE IS NOTED ON THE DELIVERY RECEIPT AT THE TIME OF RECEIPT. Upon prompt notification, Stryker will file a freight claim with the appropriate carrier for damages incurred. Claim will be limited in amount to the actual replacement cost. In the event that this information is not received by Stryker within the fifteen (15) day period following the delivery of the merchandise, or the damage was not noted on the delivery receipt at the time of receipt, the customer will be responsible for payment of the original invoice in full.

Claims for any short shipment must be made within thirty (30) days of invoice.

stryker
Patient Handling

6300 Sprinkle Road, Kalamazoo, MI 49001–9799 (800) 327–0770

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